FORM U-1A MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS
(Alternative Form for Single Chamber, Completely Shop-Fabricated Vessels Only)
As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

98880

1. Manufactured and certified by OHMSTEDE, INC., ST. GABRIEL PLANT, 4250 HIGHWAY 30, ST. GABRIEL, LOUISIANA 70776
(Name and address of manufacturer)

2. Manufactured for KOCH NITROGEN, STERLINGTON, LA
(Name and address of purchaser)

3. Location of installation KOCH NITROGEN, STERLINGTON, LA
(Name and address)

4. Type HEAD (Horiz. or vert. tank) | 933131 (Mfg's serial No.) | – (CRN) | 933131 (Drawing no.) | 1418 (Nat'l Bd. No.) | 1999 (Year built)

5. The chemical and physical properties of all parts meet the requirements of material specifications of the ASME BOILER AND PRESSURE VESSEL CODE. The design, construction, and workmanship conform to ASME Rules, Section VIII, Division 1 1998 (Year)

to 1999 (Addenda (Date)) | – (Code Case Nos.) | NONE (Special Service per UG 120(d))

6. Shell: (Mat'l. (Spec. No., Grade)) | .875 (Nom. Thk. (in.)) | .0625 (Corr. Allow. (in.)) | 3'-0" (Diam. I.D. (ft. & in.)) | 2'1 5/16" (Length (overall) (ft. & in.))

7. Seams: 1 (Long. (Welded, DbL., Sngl., Lap, Butt)) | Spot (R.T. (Spot or Full)) | .85 (Eff. (%)) | .85 (H.T. Temp (F)) | – (Time (hr)) | 1 (Girth (welded, DbL., Sngl., Lap, Butt)) | Spot (R.T. (Spot, Partial, or Full)) | 1 (No. of Courses)

8. Heads: (a) Matl. SA-240 Ty 304 (Spec No., Grade) (b) Matl. (Spec No., Grade)

	Location (Top, Bottom, Ends)	Minimum Thickness	Corrosion Allowance	Crown Radius	Knuckle Radius	Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Pressure (Convex or Concave)
(a)	End	13/16	.0625	–	–	2:1	–	–	–	CONCAVE
(b)										

If removable, bolts used (describe other fastenings) – (Matl., Spec. No., Gr., Size, No.)

9. MAWP 822 psi at max. temp. 260 ° F

Min. design metal temp. -20 ° F at 822 psi. Hydro., [illegible]., or [illegible] test pressure NONE psi.

10. Nozzles, inspection and safety valve openings:

Purpose (Inlet, Outlet, Drain)	No.	Diam. or Size	Type	Mat'l.	Nom. Thk.	Reinforcement Matl.	How Attached	Location
Misc.	1	16"300#	RFWN	SA-182 Ty F304	.500	SA-240 Ty 304	FPW	180 DEG CL
Misc.	2	3/4" 6M	CPLG	SA-182 Ty F304	6000#	SA-182 Ty F304	FPW	BOT NOZZ
Misc.	1	3/4" 6M	CPLG	SA-182 Ty F304	6000#	SA-182 Ty F304	FPW	0 DEG CL

11. Supports: Skirt NO (Yes or no) Lugs – (No.) Legs – (No.) Other – (Describe) Attached – (Where and how)

12. Remarks: Manufacturer's Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items of this report:
(Name of part, item number, Mfgr's name and identifying stamp)

NOZZLES CONT: SPOT RADIOGRAPHY, EFF. =.85.
ITEM# A-106-C P.O.# 9900889

CERTIFICATE OF SHOP COMPLIANCE

We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME Code for Pressure Vessels, Section VIII, Division 1. "U" Certificate of Authorization No. 10562 expires 7/14, 2000.

Date 9-22-99 Co. Name OHMSTEDE, INC., ST. GABRIEL PLANT (Manufacturer) Signed ANTHONY BABIN (Representative)

CERTIFICATE OF SHOP INSPECTION

Vessel constructed by OHMSTEDE, INC., ST. GABRIEL PLANT at ST. GABRIEL, LOUISIANA 70776

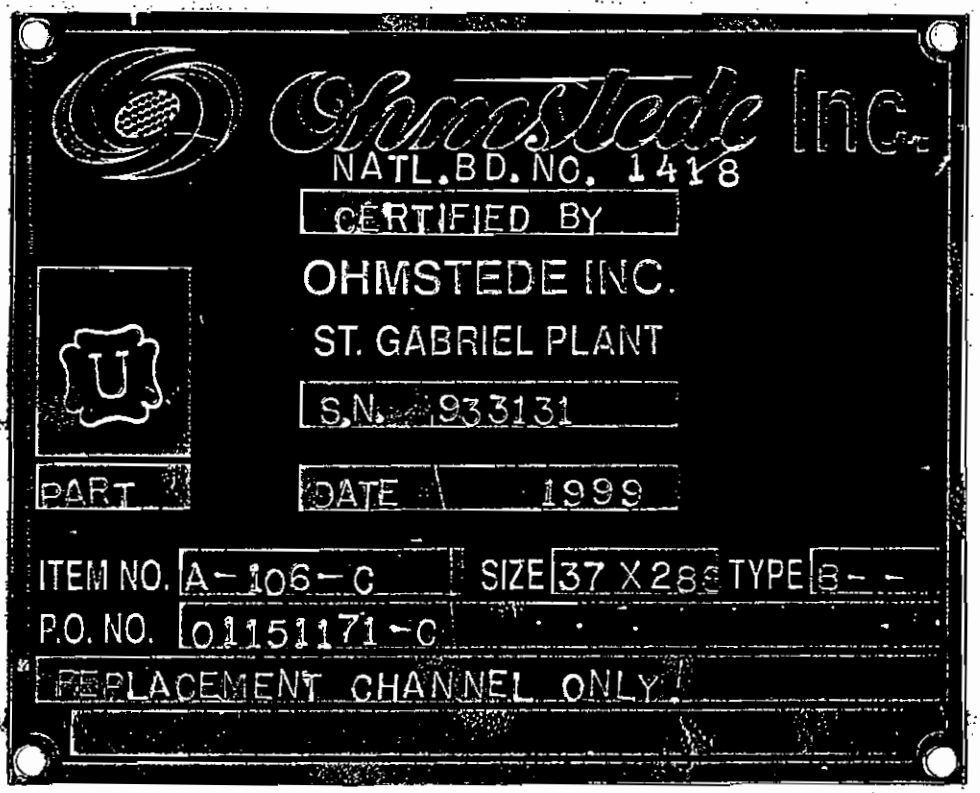
I, the undersigned, holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors and the State or Province of LA and employed by H.S.B.I.&I.,CO. HARTFORD, CT. have inspected the component described in this Manufacturer's Data Report on 9/23, 99, and state that, to the best of my knowledge and belief, the Manufacturer has constructed this pressure vessel in accordance with ASME Code, Section VIII, Division 1. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

9/23/99 Signed (Authorized Inspector) Commissions NB7114A, LA678 (Nat'l Board (incl. endorsements) State, Prov. and No.)

98880

933131

Koch Nitrogen
9-1-99



98880

FORM U-1 MANUFACTURERS' DATA REPORT FOR PRESSURE VESSELS

S-5260-D

As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

1. Manufactured by Industrial Fabricating Co. 10055 E. 56th St. No. Tulsa, Okla.
(Subsidiary of Word Ind.) (Name and address of manufacturer)

2. Manufactured for M. W. Kellogg Company Houston, Texas
(Name and address of purchaser)

3. Location of Installation Sterlington, La.
(Name and address)

4. Type Horiz (Horiz. or vert. tank) Vessel No. 5260-4 (Mfg's Serial No.) (CRN) S-5260-D (Drawing)

2238 (Nat'l Bd. No.) Year Built 1976

5. The chemical and physical properties of all parts meet the requirements of material specifications of the ASME BOILER AND PRESSURE VESSEL CODE. The design, construction, and workmanship conform to ASME Rules, Section VIII, Division 1

1974 (Year) and Addenda to June 30 (Date) and Code Case no. None

special service per UG-120(d) None

Manufacturers' Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items of the report: None

(Name of part, item number, mfg's name and identifying stamp)

Items 6-11 inc. to be completed for single wall vessels, jackets of jacketed vessels, or shells of heat exchangers

6. Shell: Material SA-240 304SS (Spec. No., Grade) Nominal Thickness 3/8 in. Corrosion Allowance 0 in.

Diam. 3 ft 1-3/4 in. Length 23 ft 11-3/4 in.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and that all details of design, material, construction and workmanship of this vessel conform to the ASME Code for Pressure Vessels, Section VIII, Division 1.

Date 7-1-76 Signed Industrial Fabricating Co. (Subsidiary of Word Ind.) by M. L. Clunk (Representative)

"U" Certificate of Authorization No. 10691 expires Dec. 18, 19 78.

CERTIFICATE OF SHOP INSPECTION

Vessel made by Industrial Fabricating Co. (Subsidiary of Word Ind.) at Tulsa, Oklahoma

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of Ark. and employed by Commercial Union Ins. Co. of Boston, Mass. have inspected the pressure vessel described in this Manufacturers' Data Report on 7-1 19 76 and state that, to the best of my knowledge and belief, the Manufacturar has constructed this pressure vessel in accordance with ASME Code, Section VIII, Division 1.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the pressure vessel described in the Manufacturers' Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 7-1-76

Signed R. E. Gibson (Inspector) Commissions N.B.# 8055 (Nat'l Board, State, Province and No.)

CERTIFICATE OF COMPLIANCE FOR FIELD WORK

We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME Code for Pressure Vessels, Section VIII, Division 1.

Date _____ Signed _____ (Manufacturer) by _____ (Representative)

"U" Certificate of Authorization No. _____ expires _____, 19 _____.

CERTIFICATE OF FIELD ASSEMBLY INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of _____ and employed by _____ of _____ have compared the statements in this Manufacturers' Data Report with the described pressure vessel and state that parts referred to as data items _____, not included in the certificate of shop inspection, have been inspected by me and that, to the best of my knowledge and belief, the Manufacturer has constructed and assembled this pressure in accordance with ASME Code, Section VIII, Division 1.

The described vessel was inspected and subjected to a hydrostatic test of _____ psi.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturers' Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date _____

Signed _____ (Authorized Inspector) Commissions _____ (Nat'l Board, State, Province and No.)

7. Seams: Long. Dbl. Butt (Welded, Dbl., Sngl., Lap, Butt) R-T: Spot (Spot or Full) Efficiency 85 %
H.T. Temp -- F Time -------- Girth Single Bu (Welded, Dbl., Sngl., Lap, Butt) W/B.U.
R.T. Spot (Spot, Partial, or Full) No. of Courses 3

8. Heads: (a) Material (Spec. No., Grade) (B) Material SA-516-70 (Spec. No., Grade)

Location (Top, Bottom, Ends)	Minimum Thickness	Corrosion Allowance	Crown Radius	Knuckle Radius	Elliptical Ratio
(a)					
(b) Back Chan	7/8 (NOM)	1/8"			2:1

Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Pressure (Convex or Concave)
(a)			
(b)			Concave

If removable, bolts used (describe other fastenings) Stl;SA-193-B7;125,000;1";56 (Material, Spec No., Gr., Size, No.)

9. Type of Jacket Proof Test
10. Jacket Closure (Describe as open & weld, bar, etc.) If bar, give dimensions
If bolted, describe or sketch.
11. Constructed for max. allowable working pressure 130 psi at max temp. 260 F. Min. temp. (when less than -20 F) F. Hydrostatic, pneumatic, or combination test pressure 210 psi.

Items 12 and 13 to be completed for tube sections

12. Tubesheets: Stationary Material (2) SA-240 430 SS (Spec No. Gr.) Diam. 38½ (Subject to pressure) in.
Nominal Thickness 4-1/8 in. Corrosion Allowance S.S. 0" T.S. ⅛" in. Attachment Welded (Welded, Bolted)
Floating—Material (Spec. No., Gr.) Diam. in.
Nominal Thickness in. Corrosion Allowance in.
Attachment
13. Tubes: Material Dual Tested (SA-450) SA-268 (Spec. No., Gr.) O.D. 3/4 in. Nominal Thickness 16 AVG. in. or gauge
Number 1245 Type Straight (Straight or "U")

Items 14-17 incl. to be completed for inner chambers of jacketed vessels or channels of heat exchangers

14. Shell: Material SA-516-70 (Spec. No., Gr.) Nominal Thickness 7/8 in. Corrosion Allowance 1/4" in.
Diam. 3 ft. 2-3/4 in. Length 3 ft. 6-15/16 in.
15. Seams: Longitudinal Dbl. Butt R.T. Spot (Spot or Full) Efficiency 85 %
H.T. Temp 1125°F ±25°F F Time 1 HR. Girth Dbl. Butt (Welded, Dbl., Sngl., Lap, Butt)
R.T. Spot (Spot, Partial or Full) No. of courses 1
16. Heads: (a) Material SA-516-70 (Spec. No., Grade) (b) Material (Spec. No., Grade)

Location (Top, Bottom, Ends)	Minimum Thickness	Corrosion Allowance	Crown Radius	Knuckle Radius	Elliptical Ratio
(a) Front Chan	7/8 (NOM)	1/8"			2:1
(b)					

Conical Apex Angle	Hemispherical Radius	Flat Diameter	(Side to Pressure (Convex or concave)
(a)			Concave
(b)			

If removable, bolts used (describe other fastenings) Stl;SA-193-B7;125,000;1";56 (Material, Spec No., Gr., Size, No.)

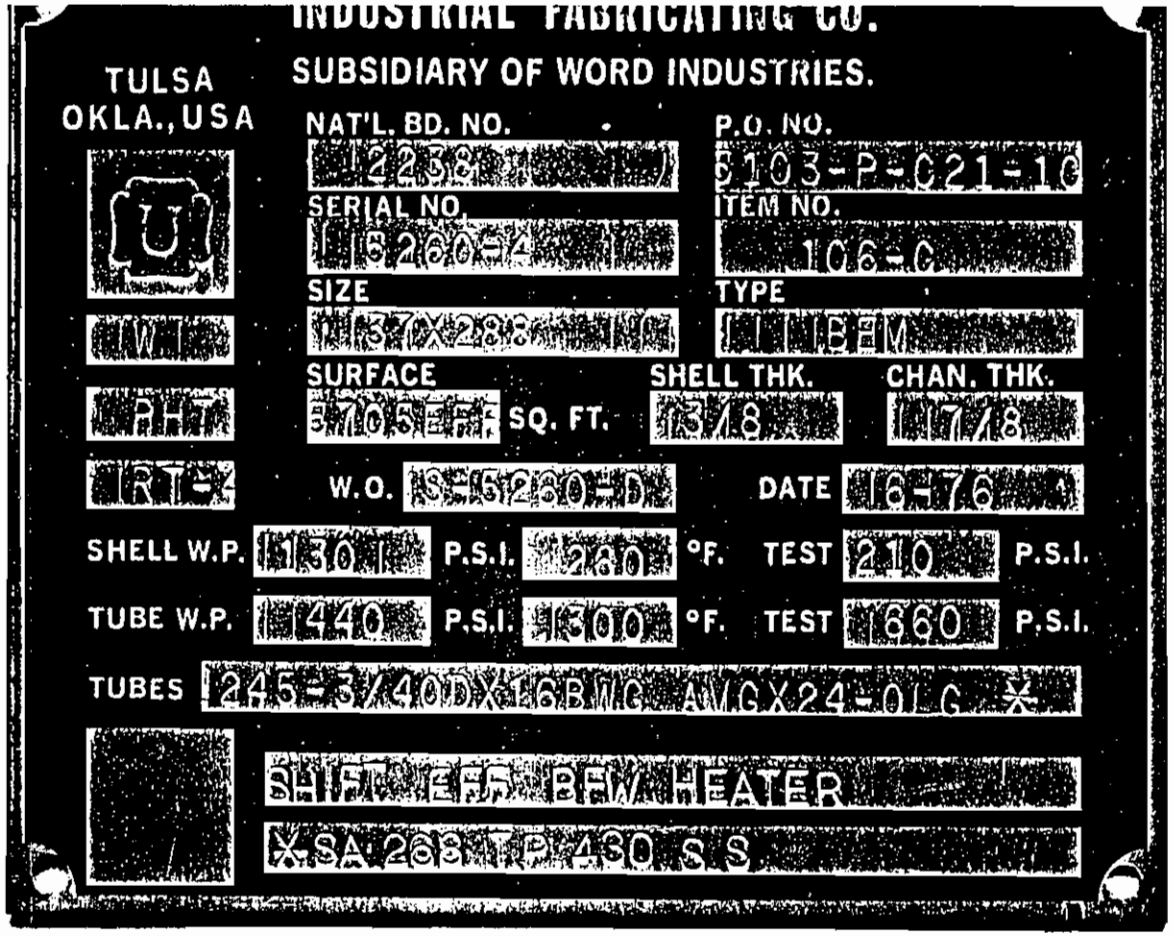
17. Constructed for max. allowable working pressure 440 psi at max. temp. 300 F Min. temp. (when less than -20 F) F. Hydrostatic, pneumatic, or combination test pressure 660 psi.

Items below to be completed for all vessels where applicable

18. Safety Valve Outlets: Number Size Location
19. Nozzels:

Purpose (Inlet, Outlet, Drain)	Number	Diam. or Size	Type	Material	Nominal Thickness	Reinforcement Material	How Attached
Chan In	1	16"	Pipe Smls	SA-106-B Sch. 80		SA-516-70	Welded
Chan Out	1	16"90°	Ell	SA-234-WPB Sch. 80		SA-516-70	Welded
Shell Ins & Outs*	2	8"	R&W	CYL. SA-240 304SS	½"	Weld	Welded
Aux Noz	1	2"	Pipe Smls	SA-312 304SS Std. Wt.		Weld	Welded

20. Inspection Openings:
Manholes No. Size Location
Handholes No. Size Location
Threaded No. Size Location
21. Supports: Skirt (Yes or No) Lugs (No.) Legs (No.) Other Saddles
Attached Welded (Where and How)
22. Remarks: Item: 106-C Service: Shift Effluent BFW Heater
M. W. Kellogg Co. (International Mineral & Chemical Co.)
M.W. Kellogg P. O. 5103-P-C21-103(A) REQ'N# 5103-P-C21-103(A)
Flgs: (2) S-344-37 SA-105 70,000
* Full X-Ray Long Seam.


INDUSTRIAL FABRICATING CO.
SUBSIDIARY OF WORD INDUSTRIES.
TULSA
OKLA., USA
NAT'L. BD. NO.
P.O. NO.
SERIAL NO.
ITEM NO.
SIZE
TYPE
SURFACE
SQ. FT.
SHELL THK.
CHAN. THK.
W.O.
DATE
SHELL W.P.
P.S.I.
°F.
TEST
P.S.I.
TUBE W.P.
P.S.I.
°F.
TEST
P.S.I.
TUBES
SHELL & BEW HEATER
SA 283 GR C SS

98880

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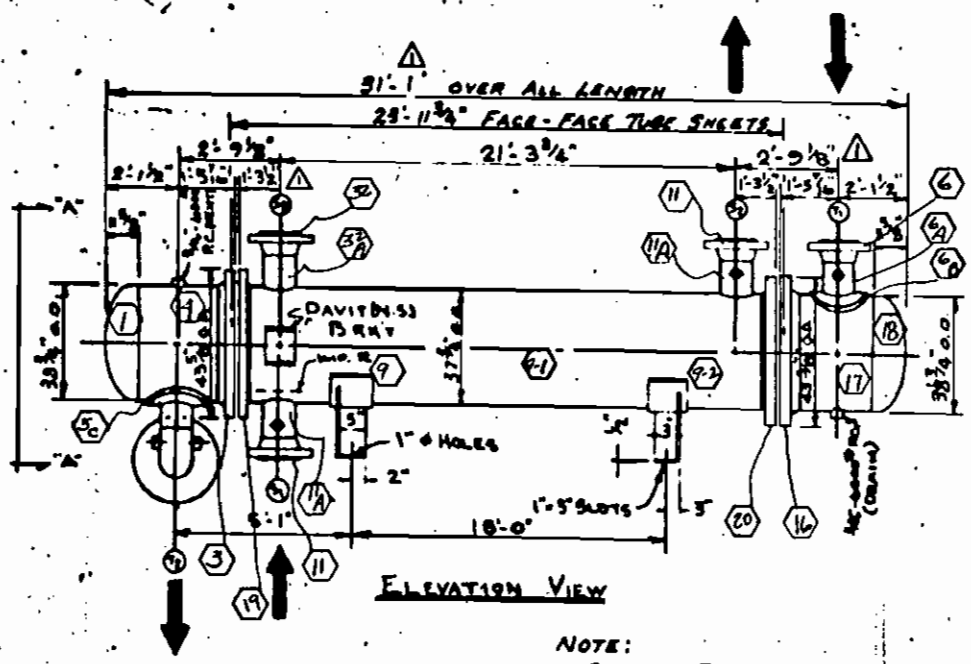
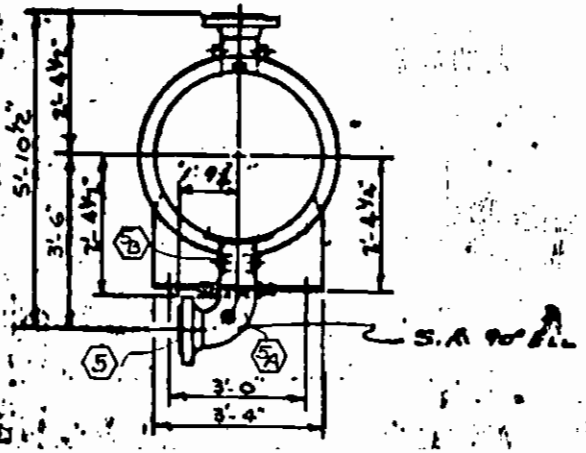
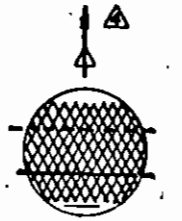


ELEVATION VIEW

NOTE:
STENCIL PAINT ON SIDE OF SHELL:
ITEM NO.: 106-C
SHIPPING WT.: 27,100 #
P.O. NO.: 5103-P-C21-103(A)





BAFFLE CUT

125 RMS FINISH ON NOZZLE FACES

SPECIFICATIONS FOR ONE

	Shell Side	Tube Side
Design Pressure PSIG	130	449
Test Pressure PSIG	210	660
Design Temperature °F	260	300
Number Of Passes	1	1
Corrosion Allowance	None.	1/4"

Tube Surface: 5705 Δ Ref. Sq. Ft. : Tube Pitch 15/16 Δ
No. Of Tubes: 1245 3/4" O.D. x 16 BWG (Avg) x 24'-0" Lg
All Bolt Holes To Straddle C's.
Bolting Protected W/ High Temp Thread Lube
Locate 2 - 3/4" - 6000# Pipe Coup. In Ea. Nozzle
Spot X-Ray Channels: (Except Ss)
Spot X-Ray Shell.
Seal Weld Saddles To Shell.
Heat Treat Channels.
Sandblast Outlet Channel
Only Per SP-6 & Paint W/
1-Coat Carboline Carbo Zinc 11 (3 Mils. D.F.T.)
Solvent Clean Shell & Supports Per SP-1 & Paint Outside W/ 2 Coats
Carboline 4674 (Black) 1.5 Mils. (D.F.T.) Per Coat. Δ
Magnaflux Or Dye Check Arc Strikes, & Temporary Attachment Welds After Removal.
Coat Not. Flg. Gsk't. Surfaces W/ Rust Preventative
Designed & Constructed In Accordance W/ TEMA "R", M.W.K. Spec C-21-1604, API-660 & Purch Data Sheet, 1974 ASME Code (Sect VIII) & So Stamped By National Board.

Materials

Tubes - SA-268-TP430 (SA-450) (Tubes To Be Dual Tested.)
Shell & Baffles - TP 304 Stn. Stl.
Chan. - C Stl.
Tubesheets - SA-240 TP 430 S.S.

Gasket Material

18-8 Stn. Steel Jacketed Asbestos Filled

CUSTOMER: WM. KELLOGG CO.
INTERNATIONAL MINERAL & CHEMICAL CO.
STERLINGTON, LA. Δ
P.O. No.: 5103-P-C21-103(A)
ITEM NO.: 106-C
M.W.K. REQ'N. No.: 5103-R-C21-103
M.W.K. JOB: 5103-P Δ

Estimated Weights

Dry	27,100 #
Wet	38,500 #

Rev	Date	Description
1	4/7	Gen. Rev. / Cust.
2	5/28	Added Paint Note / Cost
3	10/1	Gen. Rev. / I.F.C.
4	3/1	Rev. Tube Pitch Info.
Δ	7/1	Rev Test Press & I.F.C.

Nozzles

T_1	16"-300# RF-WN
T_2	16"-300# RF-WN
S_1	8"-150# RF-WN
S_2	8"-150# RF-WN
D_3	2"-150# RF WN

INDUSTRIAL FABRICATING COMPANY

ASSEMBLY & SPECIFICATIONS FOR ONE "BEM" 37"×288"-5705 Δ

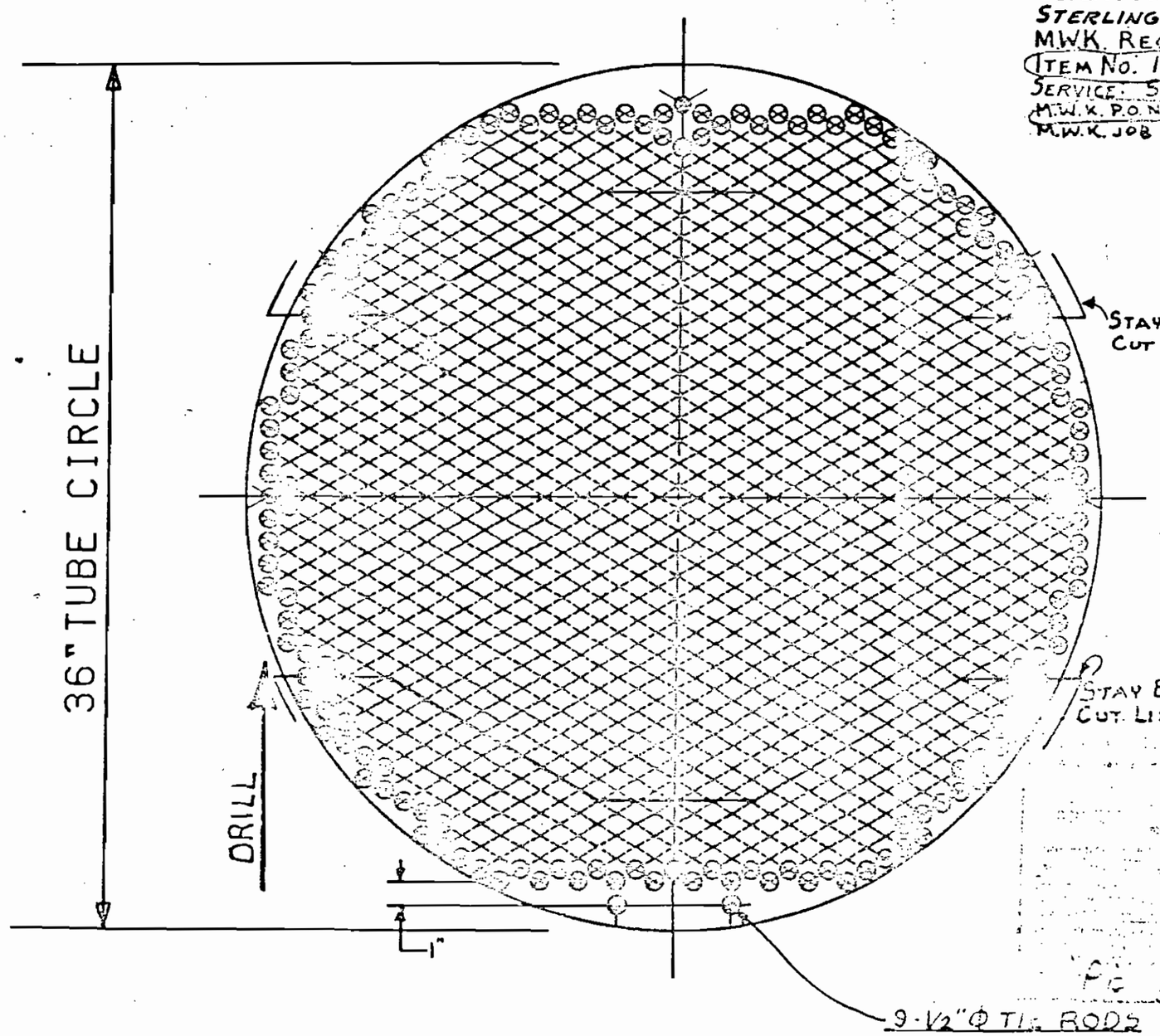
SERVICE: SHIFT EFFLUENT BFW HEATER

"T"	ROB	12-3-74	S-5260

CLIENT: INTERNATIONAL MINERALS CHEM. CO.
STERLINGTON, LA.
M.W.K. REQN NO. 5103-P-C21-103
ITEM NO. 106-C
SERVICE: SHELL EFF BFW HEAT
M.W.K. P.O. NO. 5103-P-C21-106 (A)
M.W.K. JOB NO.: 5103-P

98880

1245



VIEW LOOKING AT SHELL SIDE OF NO. 19 TUBESHEET

NO. OF HOLES PER PASS

NOTES

1.) DRILL & REAM TUBE HOLES IN TUBE SHEETS TO 0.760" ±.002" DIA. FOR 1245-0.7500"O.D. TUBES

2.) TUBE PITCH-0.938"

3.) 1-PASS

4.) SEE DWG. S-5260-D-5 FOR TUBE HOLE GROOVING DETAIL

5.) TAPE PROGRAM BASED ON 43.6250"O.D. TUBESHEET

INDUSTRIAL FABRICATING COMPANY

TULSA, OKLAHOMA

TUBE LAYOUT

SIZE: 37" x 288

JOB: S-5260 1-REQ'D.

DSN. GM | DATE 10-1-75 | CK.

S-5260 D-6

98880

23'-11 3/4" FACE-FACE TUBE SHEETS

11 - SPACES @ 1'-9 7/16" = 19'-7 13/16"

1/2" | 2'-1 1/2" | 1/2"

2'-2 7/16" | 9 15/16"

11 7/8"

STAY BAFFLE (SEE DETAIL)

9"Ø x 1/4" THK. IMP. PL SPLIT & WELD TO SPACER & STAY "Z" BAFFLE

STAY BAFFLE (SEE DETAIL)

PLAN VIEW

19 | 20

1 | 3 | 4 B | 6 | 7 | B | B

A | A | A

21 | "Z" | 2 | 5

2-1"x1"x 18'-0 3/8" LG. SKID BARS. | 1" (TYP.)

1/8" +1/16" MAX.

TUBE PROJECTION

(TYP. EA. END)

TUBESHEETS: TP 430 STN. STL.

REM.: TP 304 STN. STL.

ELEVATION VIEW

CLIENT: INTERNATIONAL MINERAL & CHEMICAL CO.

STERLINGTON, LA. (P.O. No.: 5103-P-C21-103(A))

M.W.K. REQN No: 5103-P-C21-103

ITEM No. 106-C-3 M.W.K. JOB No.: 5103-P

SERVICE: SHIFT EFF BFW HEATER

* CHECK SHELL I.D. & ADVISE ENG'R FOR BAFFLE O.D.

1/4" @ 45° (TYP)

22

* O.D.

3 9/32" TYP.

A | A | B | B

1/16" (TYP.) | (TYP.) | 2 1/8" (TYP.)

VIEW ON OF BAFFLES 1/2" THK.

6 REQ'D CUT "A A"

6 REQ'D CUT "B B"

22A

SEE TUBE LAYOUT FOR CUT LINES

STAY BAFFLE

MAT'L 304 STN. STL. 1-REQ'D 3/8" THK.

"A"

1" | 2"

1/2" Ø TIE RODS

(304 STN. STL.)

REQ'D.	"A"
3	22'-5 7/8"
2	21'-7 7/8"
4	19'-10 3/8"

"B"

3/4" Ø SPACER TUBING

(304 STN. STL.)

REQ'D	"B"	REQ'D	"B"
4 ①	11 1/16"	2 ⑤	1'-8 13/16"
4 ③	9 9/16"	3 ⑥	3'-6 3/8"
2 ④	1'-9 5/8"	3 ⑦	9 1/2"
3 ⑧	3'-7 1/16"		

NOTES

1.) DRILL TUBE HOLES 49/64" DIA. & DEBURR.

2.) DRILL TIE RODS HOLES 9/16" DIA.

3.) RADIUS ALL CORNERS ON BAFFLE CUTS.

4.) WELD SKID BARS SECURELY TO EACH BAFFLE ON EACH - SIDE. (RADIUS ALL OUTSIDE EDGES)

INDUSTRIAL FABRICATING COMPANY

TULSA, OKLAHOMA

FIXED TUBE SHEET

BUNDLE DETAIL

SIZE: 37" x 288"

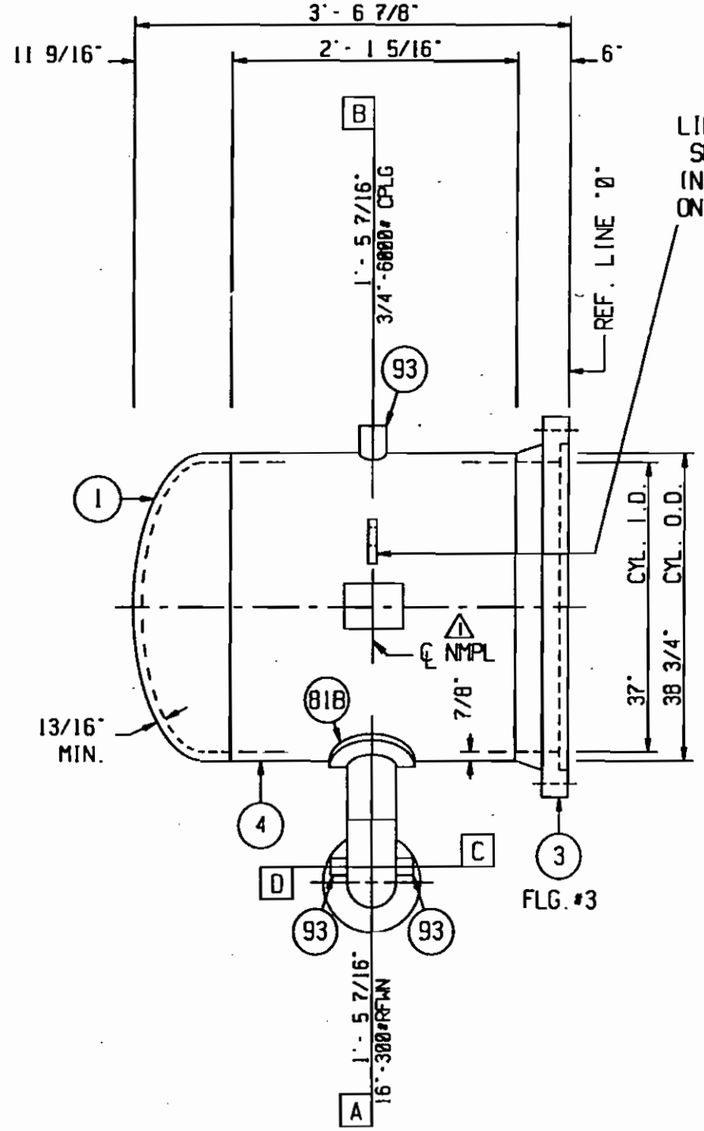
JOB: S-5260 1-REQ'D.

DWN GM | DATE 10-1-75 | CK

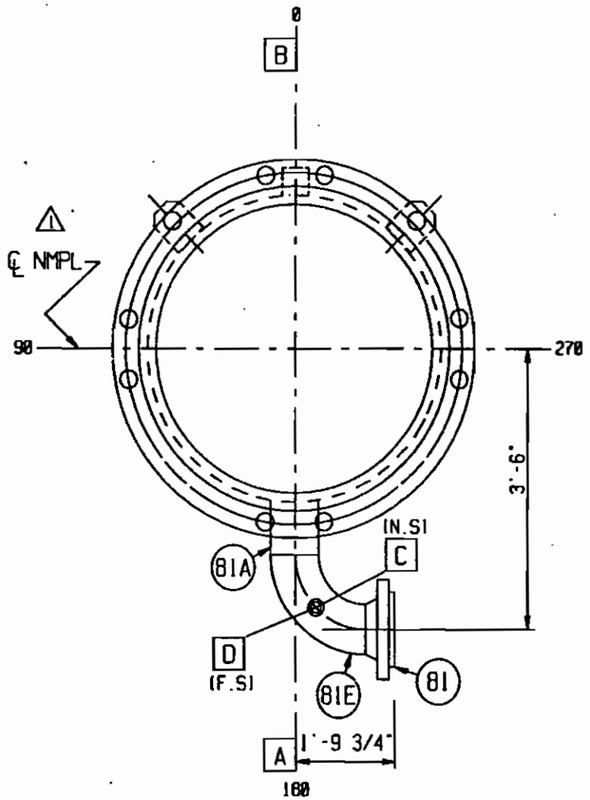
S-5260 D-7

98880

FOR FLANGE DETAILS SEE DWG. SHEET. NO. 4



CHANNEL SIDE VIEW



CHANNEL END VIEW

CERTIFIED BH

DATE 8-17-99

DESIGN DATA	SHELL	TUBE
DESIGN PRESSURE P.S.I.G.	130	440
TEST PRESSURE P.S.I.G.	N/A ⚠	N/A ⚠
DESIGN TEMPERATURE DEG. F. (MAX./MIN.)	260 /-20	300 /-20
CORROSION ALLOWANCE	.0000"	.25"
NUMBER OF PASSES	1	1
RADIOGRAPHIC EXAMINATION	N/A ⚠	SPOT
HEAT TREAT REQUIRED	N/A ⚠	NO

ESTIMATED WEIGHTS, LBS.

WEIGHT OF FRONT CHANNEL = 2,750 LBS.

SPECIFICATIONS

ASME CODE SECT. VIII, DIV.1, 1998 ED. (STAMP YES) ⚠
TEMA CLASS C
NATIONAL BOARD REGISTRATION REQUIRED

MATERIAL

CHANNEL CYL.: SA-240-304
END FLANGE: SA-336-F304
NOZZLE NECK: SA-312TP304
NOZZLE FLANGE: SA-182-F304

GENERAL NOTES

1) ALL BOLT HOLES TO STRADDLE CENTER LINES.
2) FOR WELD & BEVEL DETAILS SEE DWG. SHEET. NO. 2
3) SPOT RADIOGRAPHY. (IN ADDITION AT LEAST ONE SPOT RADIOGRAPH REQ'D. AT HEAD TO CHANNEL CYL. GIRTH SEAM.)

PAINT: NONE

AS BUILT

TYPE UNIT : B E M SIZE : 37-288

MK	SIZE-RATE	SERVICE	NO.	REVISIONS	BY	CHK.	DATE CHK.
D	3/4" -6000#CPLG.						
C	3/4" -6000#CPLG.						
B	3/4" -6000#CPLG.		1	REVISED AS NOTED	TAN	CH	8-17-99
A	16" - 300#RF WN		0	RELEASE FOR FAB.	TR	BH	7-9-99

CUSTOMER: KOCH NITROGEN CO.
OHMSTEDE JOB NO.: 933131
P.O. NO.: 9900889
ITEM NO.: A-106-C (HEAD)
SERVICE : SHIFT EFFLUENT BOILER FEED WATER HEATER

FRONT CHANNEL / DESIGN DATA

OHMSTEDE | DRAWING NO. 933131 | SHEET NO. 1 | REV. 1

98880

STAMP ON SHELL (SEE DWG. S-5260-D-3 FOR LOCATION)

)U(
W
P.HT.
RT-3
(C.U.)

NAT'L BD. No.: 2238
IND. FAB. CO.

DESIGN PRESS.	S.S. 130	P.S.I.
	T.S. 440	P.S.I.
DESIGN TEMP.	S.S. 260	°F
	T.S. 300	°F

SERIAL NO.: 5260-4

DATE:

TULSA OKLA. USA

)U(
W
P.HT.
RT-3

INDUSTRIAL FABRICATING CO.

NAT'L. BD. No.	2238	P.O. No.	5103-P-C21-103(A)
SERIAL NO.	5260-4.	ITEM NO.	106-C
SIZE	37"x 288"	TYPE	BEM
SURFACE	5705 EFF SQ.FT.	SHELL THK.	3/8"
		CHAN. THK.	7/8"
W.O.	S-5260-D	DATE	

SHELL W.P. 130 P.S.I. 260 °F. TEST 195 P.S.I.

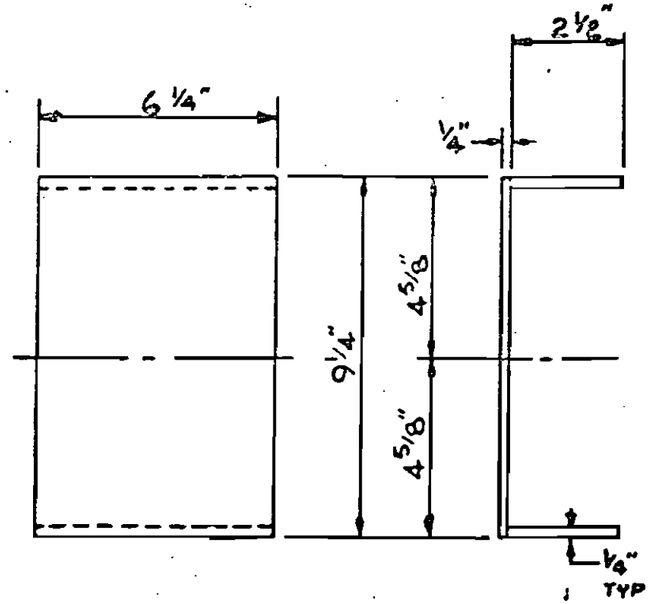
TUBE W.P. 440 P.S.I. 300 °F. TEST 660 P.S.I.

TUBES 1245 - 3/4" O.D. x 16 BWG (AVG) x 24'-0" LG. *

SHIFT EFFLUENT DFW HEATER

* SA-268-TP430 STN. STL.

WELD STN. STL. NAME R & EMBLEM TO BRK'T.



NAME R BRACKET DETAIL

M.W.K. Job No.: 5103-P
P.O. No.: 5103-P-C21-103(A)
CLIENT: INTERNATIONAL MINERAL & CHEMICAL CO.
STERLINGTON, LA.
M.W.K. Reg. No.: 5103-P-C21-103
ITEM No.: 106-C
SERVICE: SHIFT EFF BFW HEATER

INDUSTRIAL FABRICATING COMPANY
TULSA, OKLAHOMA

NAME R DETAIL

SIZE: 37"x 288"

JOB: S-5260 1-REQ'D.

DWN	DATE	CK	
GM	10-1-75		S-5260 D-9