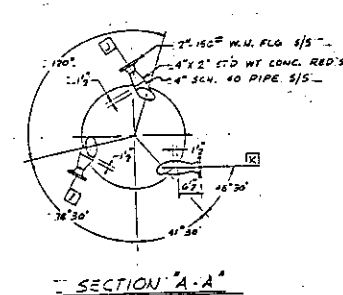
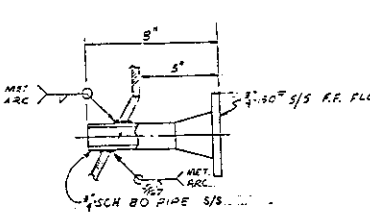
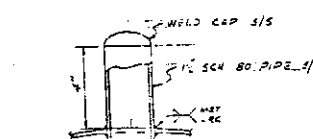
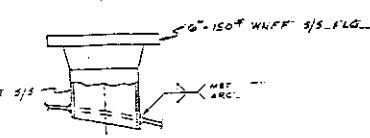
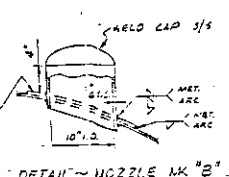
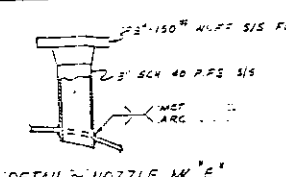
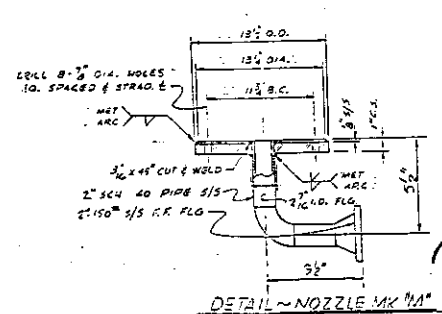
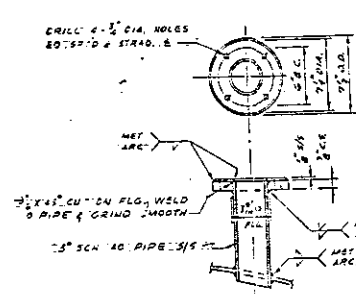
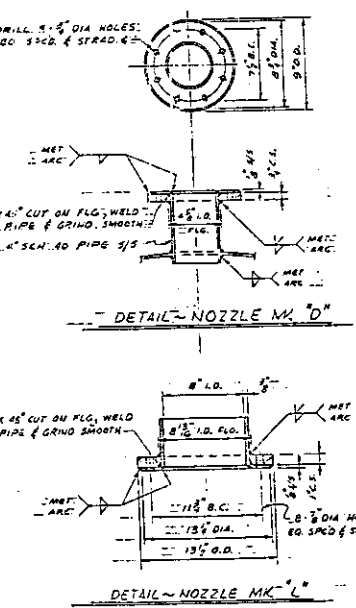
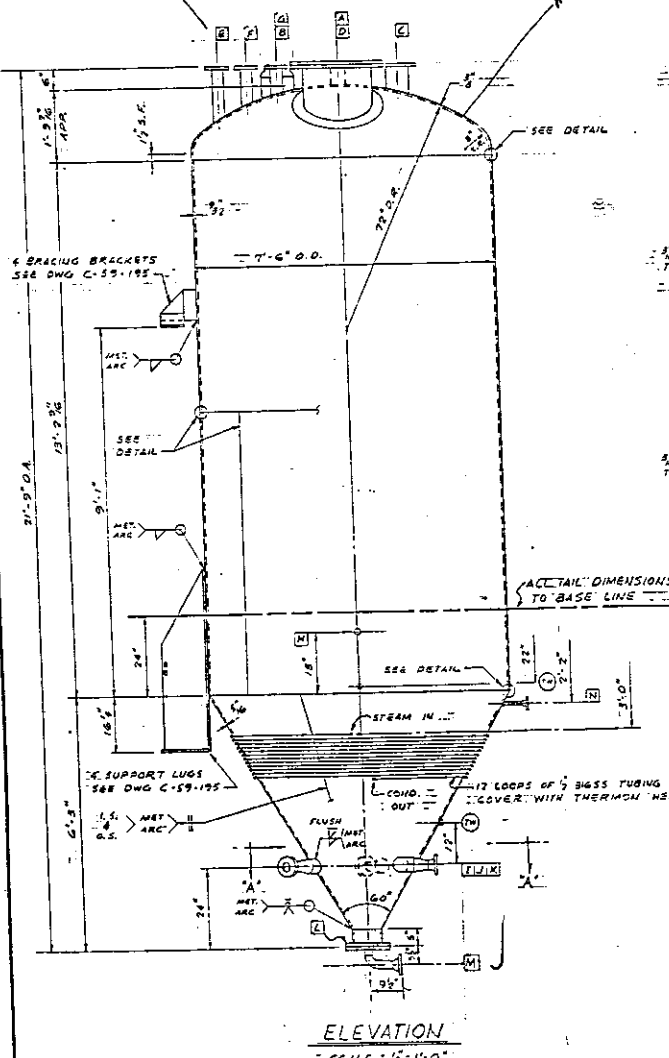
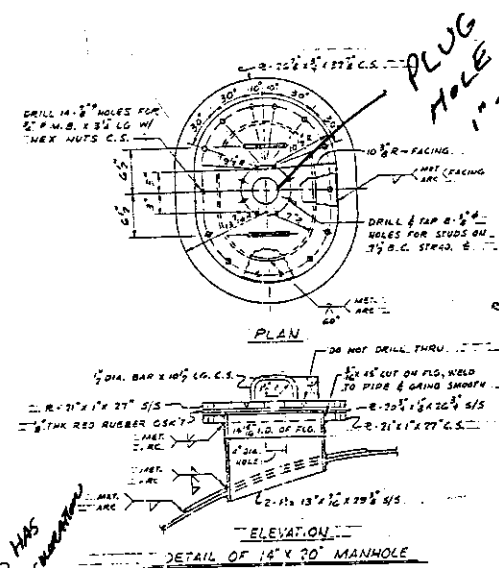
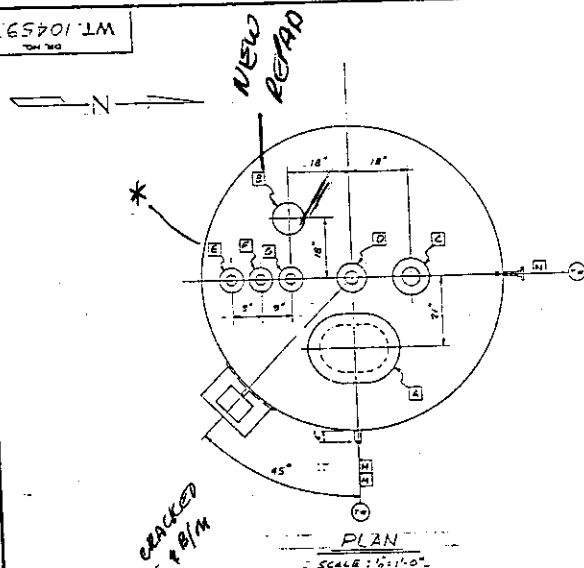


* - X-RAYS OK
11-2-88

PATCH, COVE & L.S.

PLUG
HOLE
1-304 S.S.



SECTION - JLE OF OPENINGS...											
HOLEY	NO.	TYPE	FLANGE		NO. 2. E		REINFC. PAD		SERVICE & REMARKS		
			SIZE TYPE MAT.	THK MAT.	THK MAT.	O.D. I.D. THK MAT.					
A	1	1	150"	FAB	+	1/8"	S.S.	+	3/4"	C.S.	MANHOLE W/ COVER...
B	1	1	10	---	---	1/8"	S.S.	16"	110"	1/8"	WELD CAP...
C	1	1	150"	WUFF	S.S.	SC40	S.S.	---	---	---	UPPER 3/4 LEVEL
D	1	1	150"	FAB	+	SC40	S.S.	---	---	---	BLIND
E	1	1	150"	WUFF	S.S.	SC40	S.S.	---	---	---	VENT
F	1	1	150"	FAB	+	SC40	S.S.	---	---	---	INERT GAS "IN"
G	1	1	150"	FAB	+	SC40	S.S.	---	---	---	PSV
H	1	1	15	---	---	SC40	S.S.	---	---	---	WELD CAP
I	1	1	150"	WUFF	S.S.	+	+	---	---	---	BLIND
J	1	1	150"	WUFF	S.S.	+	+	---	---	---	INLET
K	1	1	150"	WUFF	S.S.	+	+	---	---	---	OUTLET
L	1	1	150"	FAB	+	3/8"	S.S.	---	---	---	SEE ELEVATION
M	1	1	150"	WUFF	S.S.	SC40	S.S.	---	---	---	DRAIN
N	1	1	150"	WUFF	S.S.	SC40	S.S.	---	---	---	LOWER 3/4 LEVEL
FW	2	-	SPECIAL TH-17...								

NOTES

- 1. MATERIAL: TYPE 304 STAINLESS STEEL ASTM A-240
- 2. VESSEL TO BE BUILT IN ACCORDANCE WITH 1956 ED. ASME CODE
- 3. UNINSPECTED & STAMPED
- 4. WORKING PRESSURE: 179 PSI @ 308°F
- 5. HAMMER TEST: 93.75 PSI
- 6. FINAL TEST: 117.5 PSI (HYDRO)
- 7. FULL GAMMA RAY RECD (LONG. SEAM ONLY)
- 8. CORROSION ALLOWANCE: 1/16"
- 9. CUSTOMER TO WITNESS HYDROSTATIC TEST
- 10. NOZZLE NECKS TO PROJECT 3/4" INSIDE HEAD ONLY.
- 11. ONE (1) UNIT RECD.

Hydro OK 11-3-88
© 112½ S 11

#95871

REF DWGS
1. WT-10462-Y-676 SUPPLY LUGS & UPPER BRACING BRACKETS.

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ENGINEERING CO. INC. DRAWING NO. D-59-135.
(STABILIZER WAS FOR CSEANSE AMCELIS PLAN)

FORM F-400
REV. 4-64

 **CELANESE**
CHEMICAL COMPANY

A DIVISION OF
CELANESE CORP.

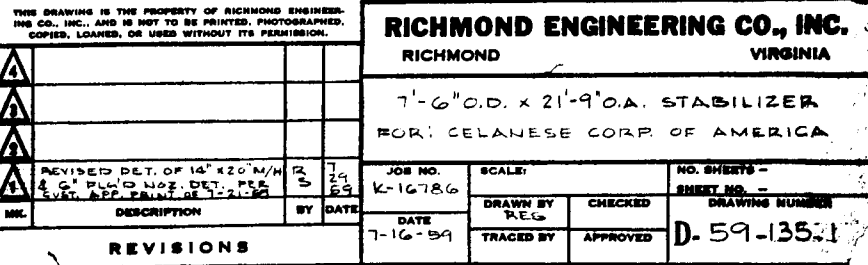
PAWPA
ENGINEERING DEPT

AREA II REACTION. UN
VERTICAL VESSEL
7'-6" O.D. X 21'-9" OVERALL

ITEM N° V-676-PLAIN, ELEVATION & DET			
DR. BY HIGHFILL	DATE 5-17-72	SCALE	DRAWING NO.
5-12-72	ER. BY <i>THK</i>	DATE 5-5-72	NOTED

DATE	APP BY <i>PEL</i>	DATE <i>6-5-72</i>	WT-1045
	APP BY	DATE	

WT-10459-



C/-6PS, RECORD