

CERTIFICATE OF NON-DESTRUCTIVE TESTING

CUSTOMER:	CUSTOMER P.O. NO.:
JOB NO.: CRM # 5534	SUPPLIER: GEA Canzl
NO. REC'D: 1	PART #: 92310
PART DESCRIPTION: 258 SqFt spiral heat exchanger	MATERIAL: S/S shell &
DRWG NO.:	NB #: 320
SPECIFICATIONS:	SERIAL #: 7147

TEST DATA

TEST	METHOD	RESULTS
LIQUID PENETRANT	Zyglo Pentrex	
MATERIAL HARDNESS	Brinell Rockwell "C"	Hardness Range _____ Material Spec. _____
MAGNETIC PARTICLE	Magnaglo Magnaflux	Surge(AMP) Reading _____ Residual(AMP) Reading _____
PRESSURE (specify) ZONE TESTED Both zones	Oil <input checked="" type="checkbox"/> Water Steam Air Other	PRESSURE TEMPERATURE <u>DRWG.</u> <u>ACTUAL</u> <u>DRWG.</u> 150 150 Time Pressure Held: 4 hours ea Gage Calibration Date: Gage Serial #:

REMARKS:	Filled side 1 with 3 gallons of water and tested at 150 psi with no pres
	4 hours.
	Let down side 1 and filled side 2 with 3 gallons of water and tested at
	pressure drop for over 4 hours.

		DATE : 8/15/18
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er
lined heads

TURE
ACTUAL

ch side

ssure drop for over

t 150 psi with no

