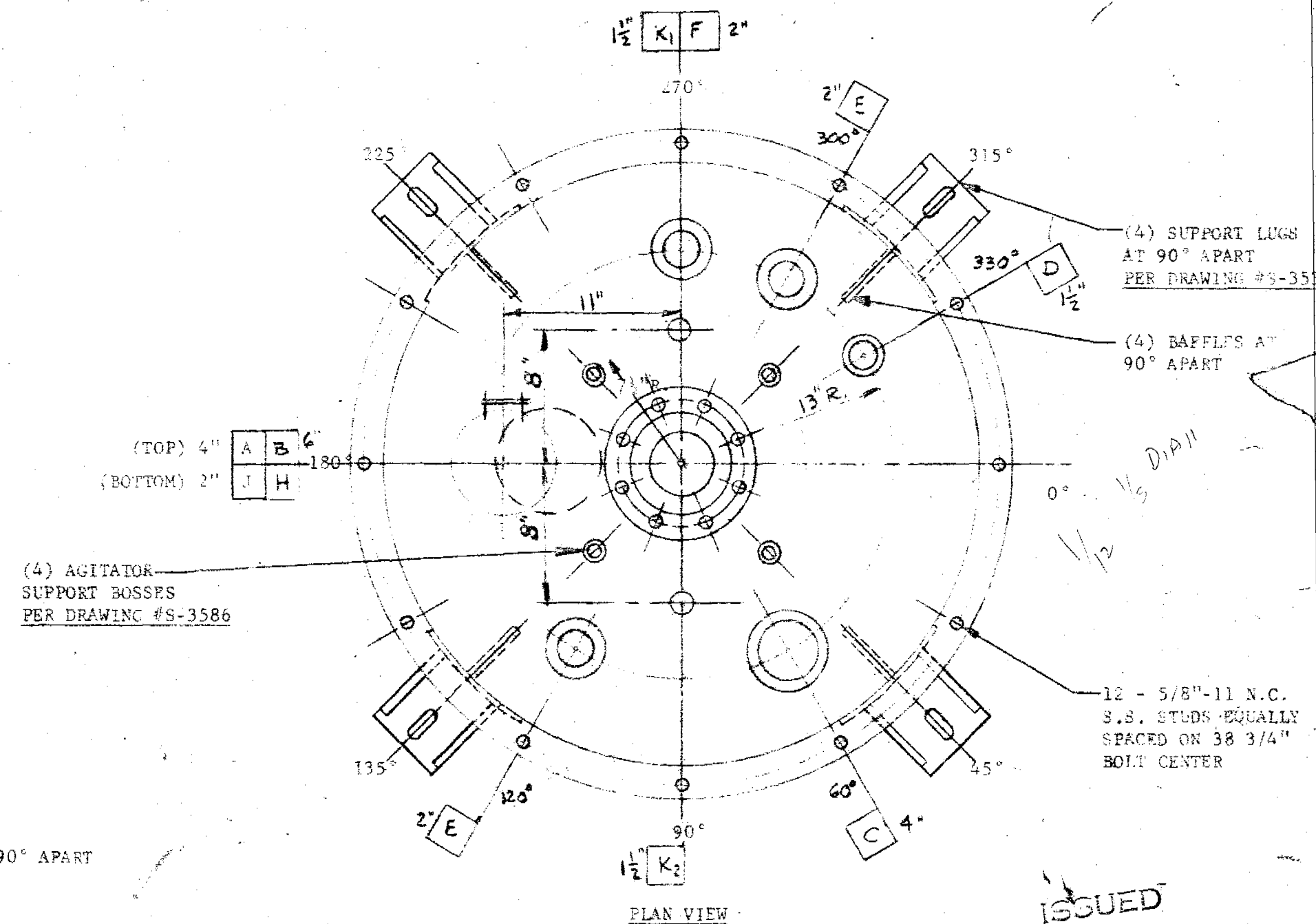
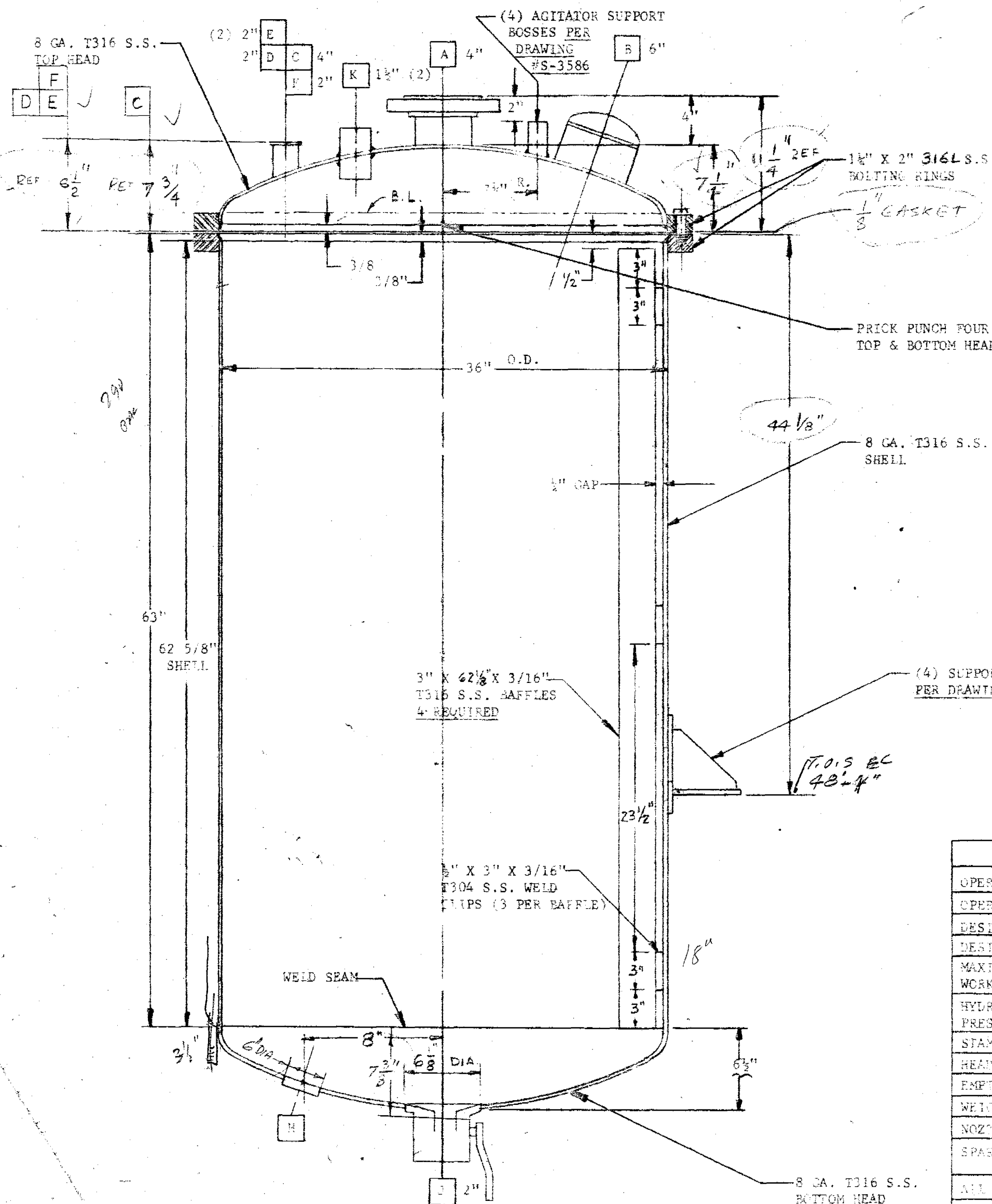




ISSUED
DEC-8 1971
CHEM. ENG. DEPT.

NOTE TABLE	
OPERATING PRESSURE:	ATMOSPHERIC
OPERATING TEMPERATURE:	200°F.
DESIGN PRESSURE:	15 PSIG
DESIGN TEMPERATURE:	325°F.
MAXIMUM ALLOWABLE WORKING PRESSURE:	15 PSIG @ 325°F.
HYDROSTATIC TEST PRESSURE:	FULL OF WATER
STAMPING:	NONE
HEADS:	FLANGED & DISHED
EMPTY WEIGHT:	APPROX. 800#
WEIGHT FULL OF WATER:	APPROX. 3100#
NOZZLES:	SEE NOZZLE DATA TABLE
SPARE NOZZLE:	CAPPED W/PROPER PLUGS, FLANGES & BOLTS
ALL OTHER OPENINGS:	BLANKET W/PLYWOOD COVERS
CLEANING:	PER POLAROID C.E. STD. 3.02 PG. 42 CLASS "A" & PG. 3
FINISH:	INSIDE: SANITARY #4 OUTSIDE: INDUSTRIAL #4 WELDS: GROUND FLUSH & STRIPE POLISHED

NOZZLE DATA						
MARK NO.	NO. REQ'D.	SIZE	RATING	BORE	SERVICE	MATERIAL
A	1	4"	150# ASA L.I. FLANGE	SCH. 40	AGITATOR (APPROX. WT. 450#)	T304 S.S.
B	1	6"	ATMOSPHERIC	---	CHARGE PORT	T316 S.S.
C	1	4"	TRI-CLOVER #14MW	SCH. 5	(SPARE)	T316 S.S.
D	1	1 1/2"	TRI-CLOVER #14MW	SCH. 5	INLET	T316 S.S.
E	1	2"	TRI-CLOVER #14MW	SCH. 5	SPARE	T316 S.S.
F	1	1 1/2"	TRI-CLOVER #14MW	SCH. 5	VENT	T316 S.S.
G	1	---	SPECIAL WELDING ADAPTOR BY POLAROID	---	L.I. CONN.	T316 S.S.
H	1	2"	SPECIAL PAD BY POLAROID	---	OUTLET (FLUSH BOT BALL VALVE) BY POL	T316 S.S.
K	1	1 1/2"	3000# FULL COUPLING	SCREWED	SPRAY	T316 S.S.

#91571

CERTIFIED FOR
FABRICATION
DATE 6-12-70

MATERIAL	
SHELL, HEADS, NOZZLES & BAFFLES:	T316 S.S.
BOLTING:	T304 S.S. W/MONEL NUTS
LAP JOINT FLANGES & BOLTING RING:	T304 S.S.
GASKETS:	NOZZLES: TEFLON (MACH.) ASBESTOS ENVELOPE ACCESS: SOLID TEFLON CHARGE PORT: VITON GASKET
SUPPORT LUGS:	T304 S.S.

WALKER
D-304
STAINLESS EQUIPMENT CO.
NEW LISBON, WISCONSIN

SCALE: 1 1/2" = 1'-0" APPROVED BY: _____
DATE: 6/3/70 DRAWN BY: R.J.D.
REVISED 6/11/70

275 GALLON TANK NO. D-304 (WB-B)

JOB: POLAROID CORP., WALTHAM, MASSACHUSETTS
DRAWING NUMBER: SP-4194

NOTE - DO NOT SCALE THIS DRAWING

17-23-70	ADD TRI-CLOVER NOT DIM.	✓
6/11/70	REV & TOP HEAD DIMENSIONS	✓
7/0	NOZZLE 5, MATL. WAS 316 S.S.	✓
DESCRIPTION		