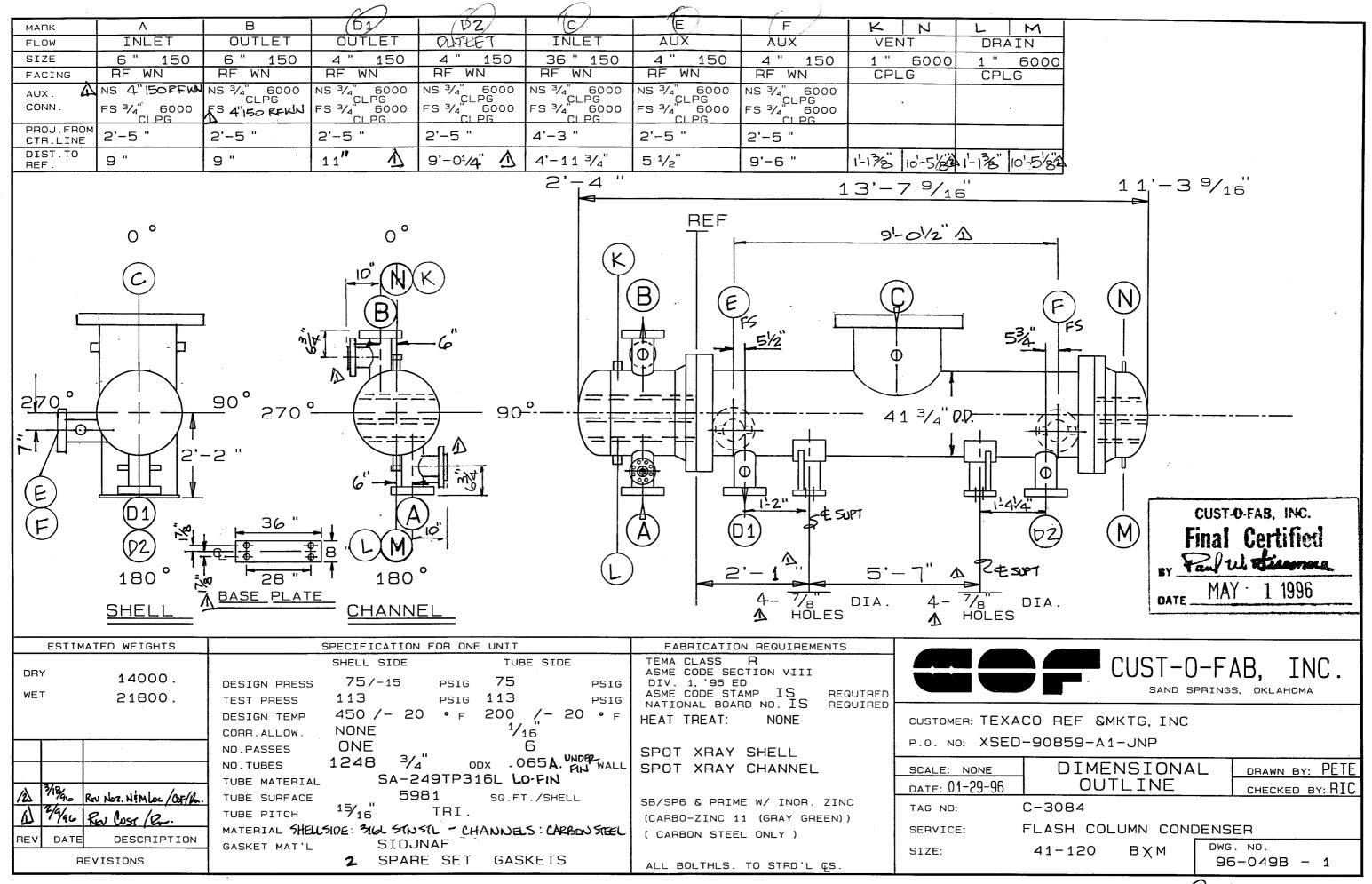
## FORM U-1 MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS

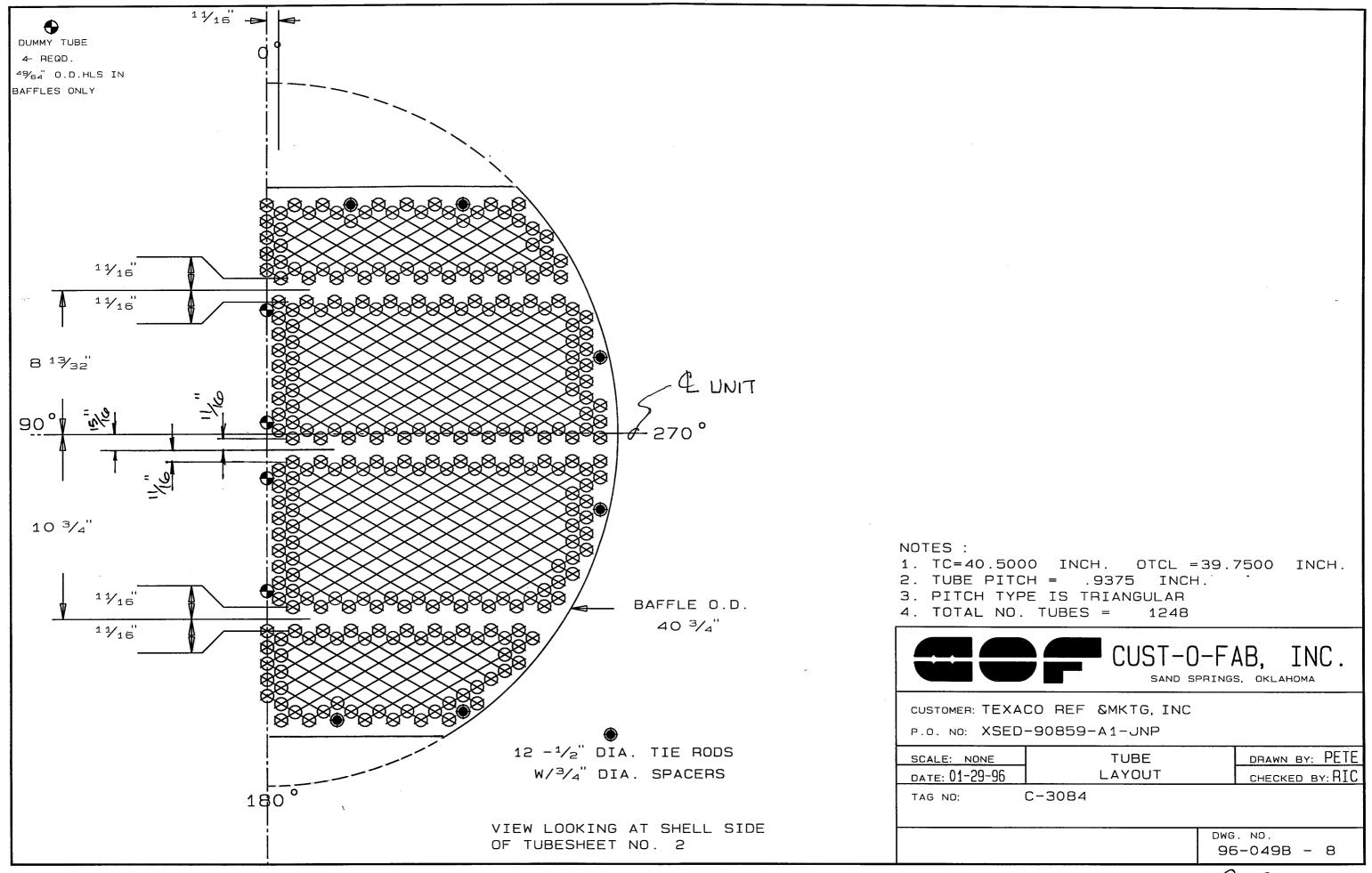
As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

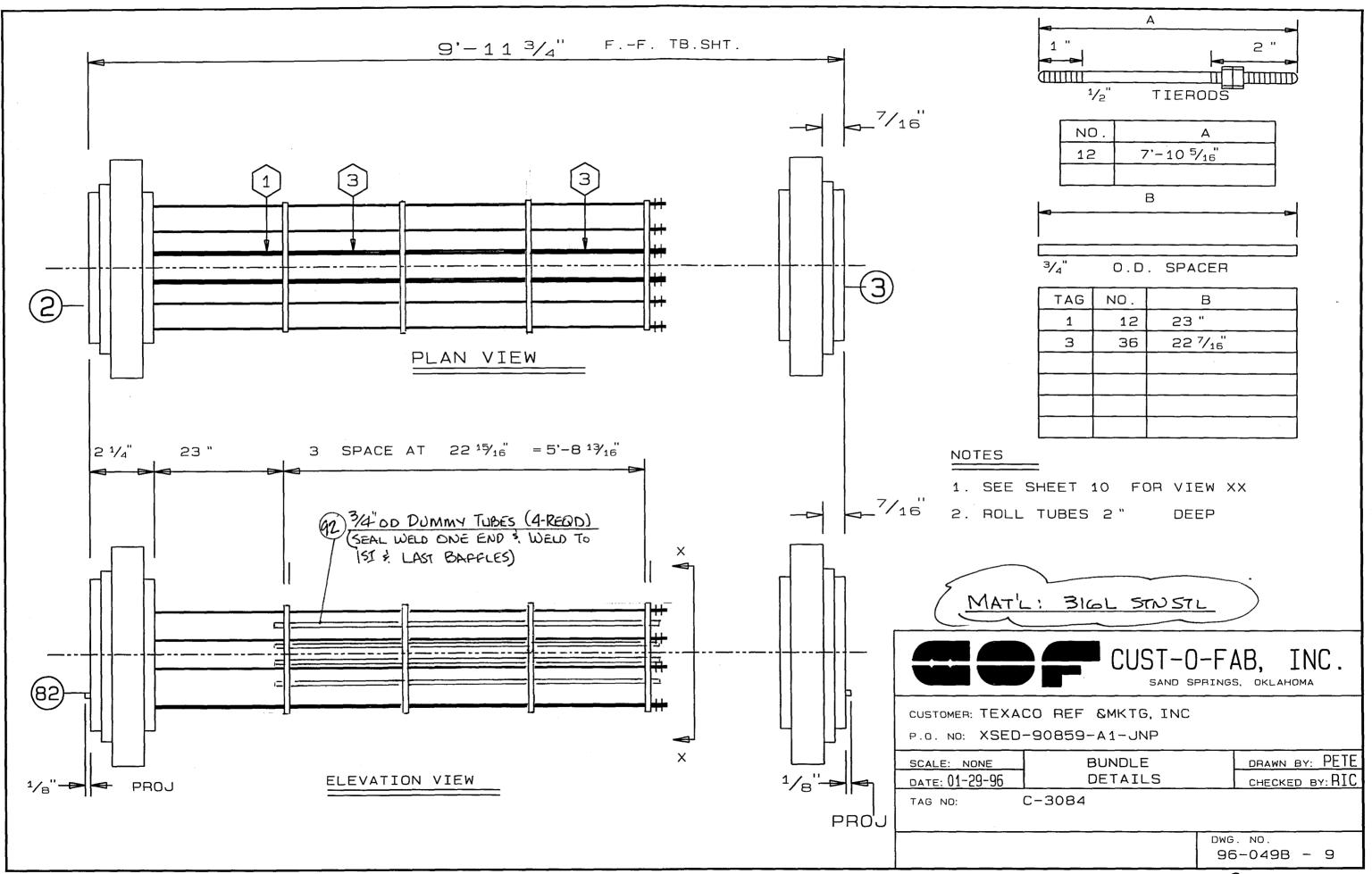
=		A														
1.	Manufactured and certified by     CUST-O-FAB, II					NC. 8888 WEST 21st STREET  (Name and address of Manufacture)			SAND SPRINGS, OKLAHOMA 74063							
2.	Manufactured for TEXACO REFIN				IING & MARKETING, INC. (Name and address of Purchaser)				EL DORADO, KS 67042							
3.	Location of installation TEXACO REFIN					ING & MARKETING, INC.				EL DORADO, KS 67042						
4.		pe: HORIZONTAL (Horiz., vert., or sphere)			(Name and address)  HEAT EXCHANGER  (Tank,separator, jkt. vessel, heat exh., etc.)						96-049					
	•	ONE.	spriere)		96	(120K,SE 049B, RE		vessel, h	eat exn., etc.)		217			(Mfg's serial No.) 1996		
		RN)				brawing No.)				(Natil. E				(Year built)		
5.	ASME Code, 8	Section VIII	, Div. 1			1995				ИОИ	ΙE			NONE		
						nd Addenda (da	•			Code C				I service per UG-120	O(d)	
tem -					sels, jackets	s of jackete		-	of heat exchang			ulti-chamber v	essels.			
j. 	Shell (a) No. o	r course(s)	; 	TWO			(b) O	verali le	ength (ft. & in.):	9'-7 1	1/2"			<del>,</del>		
	Course(s)	т		Materia		Thicknes			Long. Joint (Cat. /	<del></del>		Joint (Cat. A, B, C)	, ————	Heat Treatmer	nt 	
No.	Diameter, in.	Length (ft. &	in.)	Spec./Grade or		Nom.	Corr.	Туре	Full, Spot, None	Eff.		Full, Spot, None	Eff.	Temp.	Time	
1	41" ID	8'-0"		SA-240-31		3/8"	0"	1	SPOT	0.85	1	SPOT	0.85	NONE		
1	41" ID	1'-7 1/2"		SA-240-31	6L	3/8"	0"	1	SPOT	0.85	1	SPOT	0.85	NONE		
7.	Heads: (a)	SEE ITE		TUBESHEE Spec. No., Grade		Time & Temp			(b)		(Mat'l Spec.	No., Grade or Type)	) H. T Tim	e & Temp.		
	Location (Top, Thickness		Radio	Elliptical	Conical		Hemispherical	Flat	Side to Pressure		<u> </u>	Category A				
	Bottom, Ends)	Min.	Corr.	Crown	Knuckie	Ratio	Apex	Angle	Radius	Diameter	Convex	Concave	Туре	Full, Spot, None	Eff.	
(a)																
(b)																
3.	Type of jacket	NONE	Ē							io., Grade, size ket closure	, No.) NON					
3.	If bar, give din	nensions	NON						Jaci	ket closure	NON	(Describe a	If bolted	eld, bar, etc.) , describe or sk	etch.	
3.	If bar, give din	nensions 75 temal) (	NON 15 external)	psi at ma		450 (internal		450 demai)	Jaci		NON			, describe or sk	etch. _ psi.	
	If bar, give din	nensions 75 temal) (	NON 15 external)	psi at ma			) (ex	demai)	°F Min.	ket dosure . design me	NON	(Describe a	If bolted	, describe or sk	_	
0.	If bar, give dim MAWP  [impact test] Hydro., pneu.,	nensions 75 (emal) ( NO, EXE	NON 15 (external) EMPT F	psi at ma PER UHA-5			) (ex	temal)	Jack °F Min.	ket dosure . design me	NON	(Describe a	If bolted	, describe or sk	_	
0. 1. em	If bar, give din MAWP (in Impact test Hydro., pneu., s 12 and 13 to t	nensions 75 temal) ( NO, EXE	NON 15 (external) EMPT F est pres	psi at ma PER UHA-5 ss. ube sections.	1(d).	(internal	) (ex	temal)	°F Min. no and the component	ket closure  design me	NON etal temp.	(Describe a	If bolted °F at	, describe or sk		
0. 1. em	If bar, give dim MAWP  [impact test] Hydro., pneu.,	nensions 75 (emal) ( NO, EXE or comb. to be complete (2) SA-2	NON 15 (external) EMPT F est pres	psi at ma PER UHA-5 ss. ube sections.	1(d). 113		(Indicat	temal) te yes or n	°F Min.	ket closure design me (s) impact teste	NON	(Describe a	of bolted or at	, describe or sk	_ psi	
0. 1. em	If bar, give dim MAWP  [impact test  Hydro., pneu., s 12 and 13 to it Tubesheet:	nensions 75 (emal) ( NO, EXE or comb. to be complete (2) SA-2	NON 15 (external) EMPT F est present of the total of the	psi at ma PER UHA-5 ss. ube sections.	1(d). 113	(internal	(Indicat	temal) te yes or n	or and the component NONE	ket closure design me (s) impact teste	NON etal temp.  3/16*	(Describe a	of bolted or at	, describe or sk 75 ELDED	_ psi	
). 1. em	If bar, give din MAWP  [impact test]  Hydro., pneu., s 12 and 13 to it  Tubesheet:	nensions 75 (emal) ( NO, EXE or comb. to be complete (2) SA-2	NON 15 (external) EMPT E est pres ed for to 40-316 y (Mart S	psi at ma PER UHA-5 ss. ube sections.	1(d). 113	(internal	(Indicat	te yes or n	or and the component NONE	ket closure design me (s) impact teste	NON etal temp.  3/16* orr. Allow., in	(Describe a	of bolted or at	, describe or sk 75 75 ELDED Iment (welded or bol	_ psi	
0. 1. em 2.	If bar, give dim MAWP  [impact test] Hydro., priou., s 12 and 13 to the Tubesheet:  NONE  Floating (M	nensions 75 (emal) ( NO, EXE or comb. to be complete (2) SA-2- Stationar (A-249 TP	NON 15 (external) EMPT E est pres ed for to 40-316 y (Mart S)	psi at ma PER UHA-5: ss. ube sections. sL pec. No.)	1(d). 113 Dia., ii	41" n. (subject to p	(Indicate Proof	te yes or n	o and the component NONE  2 1/4" Nom. thk., in.  0.065" (AVG	(s) impact teste	NON  stal temp.  3/16"  orr, Allow, in	(Describe a	of bolted  of at	, describe or sk 75  ELDED  Inment (welded or bol	psi.	
0. 1. em 2.	If bar, give dim MAWP  [impact test] Hydro., pneu., s 12 and 13 to t Tubesheet:  NONE  Floating (M	nensions 75 (emal) ( NO, EXE or comb. to be complete (2) SA-2 Stationar	NON 15 (external) EMPT E est pres ed for to 40-316 y (Mart S)	psi at ma PER UHA-5: ss. ube sections. sL pec. No.)	1(d). 113 Dia., ii	(internal 41" n. (subject to p	(Indicate Proof	te yes or n	o and the component NONE  2 1/4" Nom. thk., in.  0.065" (AVG	design me (s) impact teste	NON  stal temp.  3/16"  orr, Allow, in	(Describe a	of bolted  of at	, describe or sk 75  ELDED  ment (welded or bot	psi.	
0. 1. em 2.	If bar, give dim MAWP  (in) Impact test Hydro., prieu., s 12 and 13 to	nensions 75 temal) ( NO, EXE or comb. to be complete (2) SA-2-2 Stationar tat'l Spec. No.) 6A-249 TP Mat'l Spec.	NON 15 (external) EMPT E est present for to 40-316 y (Mart S)	psi at ma PER UHA-5  ss.  ube sections.  iL  pec. No.)  COFIN  de or Type	1(d). 113 Dia., in.	41" n. (subject to p	(Indicated Proof P	te yes or n f test  Nom	o and the component NONE  2 1/4" Nom. thk., in.  0.065" (AVG	(s) impact tests  O", Corr. Al  UNDER L, in, or gauge	NON  stal temp.  3/16"  orr, Allow, in	(Describe a	of bolted  of at	, describe or sk 75  ELDED  Inment (welded or bol	psi_	
0. 1. em 2.	If bar, give dim MAWP  Impact test  Hydro., pneu., s 12 and 13 to	nensions 75 temal) ( NO, EXE or comb. to be complete (2) SA-2-2 Stationar tat'l Spec. No.) 6A-249 TP Mat'l Spec.	NON 15 (external) EMPT E est present for to 40-316 y (Mart S)	psi at ma PER UHA-5  ss.  ube sections.  SL  pec. No.)  COFIN  de or Type  inner chambo	Dia., in.	41" n. (subject to p	(Indical Proof Pro	te yes or n f test  Nom	or and the component NONE  2 1/4" Nom. thk., in.  0.065" (AVG Nom. thk	(s) impact teste  O", Corr. Ai  UNDER L, in. or gauge	NON  stal temp.  3/16"  ovr. Allow., in.  FIN  5/16"	(Describe a	of bolted  of at	, describe or sk 75  ELDED  Inment (welded or bol	_ psi.	
0. 1. em 2. 3.	If bar, give dim MAWP  Impact test  Hydro., prour, s 12 and 13 to t Tubesheet:  NONE  Floating (W Tubes: S s 14 - 18 incl. to Shell (a) No. o	nensions 75 temal) ( NO, EXE or comb. to be complete (2) SA-2-2 Stationar tat'l Spec. No.) 6A-249 TP Mat'l Spec.	NON 15 (external) EMPT R est presed for to 40-316 y (Mart s) 316L L a. No., Gra eted for b):	psi at ma PER UHA-5  is.  ibe sections.  iL pec. No.)  COFIN de or Type inner chambo	Dia., in.	41" n. (subject to p  3/4' 0.0.	(Indical Proof Pro	te yes or n f test  Nom	o and the component NONE 2 1/4" Nom. thk., in. 0.065" (AVG Nom. thk heat exchangers ength (ft. & in.):	(s) impact teste  O", Corr. Ai  UNDER L, in. or gauge	NON  stal temp.  3/16"  orr. Allow., in.  FIN  5/16"  Circum.	(Describe a	of bolted  of at	, describe or sk 75  ELDED Inment (welded or both ment STRAIGHT Type (Straight or U	_ psi.	
7. 1. 2. 3. em	If bar, give dim MAWP  [impact test] Hydro., priour, s 12 and 13 to	or comb. to be complete (2) SA-2-2-3 Sationar Mati Spec. No.) SA-249 TP Mati Spec ob be complete of course(s)	NON 15 (external) EMPT (est present for to 40-316 y (Mart specification) 316L L 3. No., Gra eted for ):	psi at ma PER UHA-5: ss. ube sections. sL pec. No.)  COFIN de or Type inner chambe ONE  Materia	1(d).  113  Dia., in.  Dia. of jacke	41" n. (subject to p  3/4' 0.0. ted vessels	(Indicated Proof P	te yes or n f test  Nom nets of teverall te	o and the component NONE  2 1/4" Nom. thk., in.  0.065" (AVG Nom. thk heat exchangers ength (ft. & in.):	(s) impact teste  O", Corr. Ai ) UNDER L, in. or gauge	NON  stal temp.  3/16"  orr. Allow., in.  FIN  5/16"  Circum.	(Describe a20	Will Attachi	, describe or sk 75  ELDED  ment (welded or bot)  ment  STRAIGHT  Type (Straight or U	_ psi	
0. 1. em 2. 3.	tf bar, give dim MAWP  (in) Impact test Hydro., priou., s 12 and 13 to t Tubesheet:  NONE Floating (W Tubes: S s 14 - 18 incl. to Shell (a) No. o Course(s)	nensions 75 (emai) ( NO, EXE or comb. to be complete (2) SA-2/ Stationar lat'l Spec. No.) (A-249 TP Mat'l Spec be complete of course(s)	NON 15 (external) EMPT (est present for to 40-316 y (Mart specification) 316L L 3. No., Gra eted for ):	psi at ma PER UHA-5: ss. ubbe sections. iL pec. No.)  OFIN de or Type inner chambe ONE  Materia Spec./Grade or	1(d).  113  Dia., in.  Dia. of jacke	41" n. (subject to p  3/4' O.D. ted vessels  Thicknes	(indicate Proof Pr	Nom	or Min.  or and the component NONE  2 1/4"  Nom. thk., in.  0.065" (AVG)  Nom. thk heat exchangers ength (ft. & in.):  Long. Joint (Cat. /	(s) impact tests  O", Corr. At  UNDER L, in. or gauge  0'-11  A)  Eff.	NON  stal temp.  3/16"  orr. Allow., in  FIN  5/16"  Circum.  Type	(Describe a	Wil Attach	ELDED Iment (welded or both STRAIGHT Type (Straight or U	_ psi.	
0. 1. em 2. 3. em 4.	If bar, give dim MAWP  [impact test] Hydro., pneu., s 12 and 13 to it Tubesheet:  NONE Floating (W Tubes: S s 14 - 18 incl. to Shell (a) No. of Course(s) Diameter, in. 41" ID	nensions 75 (emai) ( NO, EXE or comb. to be complete (2) SA-2/ Stationar lat'l Spec. No.) (A-249 TP Mat'l Spec be complete of course(s)	NON 15 external) EMPT E est pres ed for to 40-316 y (Mart s) 316L L a. No., Gra eted for ): 116"	psi at ma PER UHA-5  as.  abe sections.  blues sections.  CFIN de or Type inner chambe ONE  Materia  Spec_/Grade or SA-51	Dia., in.  Dia. of jacke  Type  6-70	41" n. (subject to p  3/4' O.D. ted vessels  Thicknes	(indical Proof ress.)  in in (b) O ss Corr.  1/16"	Nom	or and the component NONE  2 1/4" Norn. thk., in.  0.065" (AVG Norn. thk. heat exchangers ength (ft. & in.):  Long. Joint (Cat. / Full, Spot, None SPOT	(s) impact tests  O", Corr. At  UNDER L, in. or gauge  0'-11  A)  Eff.	NON  stal temp.  3/16** for: Allow, in.  FIN  Circum. Type  1	(Describe a20	WI Attach	ELDED  ment STRAIGHT Type (Straight or U  Heat Treatmen Temp. NONE	_ psi.	
0. 1. em 2. 3.	If bar, give dim MAWP  [impact test] Hydro., prieu., s 12 and 13 to it Tubesheet:  NONE Floating (W Tubes: S s 14 - 18 incl. to Shell (a) No. c Course(s) Diameter, in. 41" ID	nensions 75 ternal) ( NO, EXE or comb. to be complete (2) SA-2- Stationar tarti Spec. No.) SA-249 TP Marti Spec be complete of course(s)	NON 15 external) EMPT E est prese ed for to 40-316 y (Marti si 316L L 5. No., Gra eted for ): 116"  70, NO (Marti si NONE	psi at ma PER UHA-5: ss. ubbe sections. si. pec. No.)  OFIN de or Type inner chambe ONE  Materia Spec./Grade or SA-51:  NE Spec. No., Grade	Dia., in.  Dia., in.  Property of jacker  Type  6-70  Or Type) H. T.	41" n. (subject to p  3/4' 0.0. ted vessels  Thicknes Norn. 1/2"	(indical Proof Pro	Nom	o and the component NONE  2 1/4"  Nom. thk., in.  0.065" (AVG Nom. thk heat exchangers ength (ft. & in.):  Long. Joint (Cat. / Full, Spot, None SPOT	Corr. Al  O'-11  A)  Eff.  O.85	NON  stal temp.  3/16"  orr. Allow., in.  FIN  5/16"  Circum.  Type  1  ONE (Math spec.	(Describe a	WI Attachi  Eff.  0.85	, describe or sk 75  ELDED Imment (welded or both ment STRAIGHT Type (Straight or U  Heat Treatmen Temp. NONE	psi.	
0. 1. em 2. 3. em 4.	If bar, give dim MAWP  Impact test Hydro., prieur, s 12 and 13 to t Tubesheet:  NONE Floating (W Tubes: S s 14 - 18 incl. to Shell (a) No. o Course(s) Diameter, in. 41" ID  Heads: (a)	nensions 75 (emal) ( NO, EXE or comb. to be complete (2) SA-2/ Stationar iat'l Spec. No.) (A-249 TP Mat'l Spec be complete of course(s) Length (ft. & 6)  SA-516-1	NON 15 external) EMPT E est pres ed for to 40-316 y (Mart s in.) 16" 70, NO (Mart s NONE	psi at ma PER UHA-5:  is.  ibe sections.  ib.  cofin de or Type inner chambe ONE  Materia  Spec_Grade or SA-51:  ONE  SPEC_NO., Grade	Dia., in.  Dia., in.  Dia., in.  Or Type) H. T.	41" n. (subject to p  3/4' 0.0. ted vessels  Thicknes Norn. 1/2"	(Indicate Proof Pr	Nom	o and the component NONE  2 1/4"  Nom. thk., in.  0.065" (AVG Nom. thk heat exchangers ength (ft. & in.):  Long. Joint (Cat. / Full, Spot, None SPOT	(s) impact teste  O", Corr. AI ) UNDER L, in. or gauge 3. O'-11 A) Eff. O.85	NON stal temp.  3/16" orr. Allow., in. FIN  5/16" Circum. Type 1 ONE (Mart Spec., NONE (Mart Spec.)	(Describe a.  -20  1248  Number  Joint (Cat. A, B, C)  Full, Spot, None  SPOT	WI Attachi  Eff.  0.85	, describe or sk 75  ELDED Imment (welded or both ment STRAIGHT Type (Straight or U  Heat Treatmen Temp. NONE	psi.	
0. 1. em 2. 3. em 4.	If bar, give dim MAWP  Impact test Hydro., prieur, s 12 and 13 to t Tubesheet:  NONE Floating (W Tubes: S s 14 - 18 incl. to Shell (a) No. o Course(s) Diameter, in. 41" ID  Heads: (a) (c)	nensions 75 (email) ( NO, EXE or comb. to be complete (2) SA-2/ Stationar lat'l Spec. No.) (A-249 TP Mat'l Spec to be complete of course(s) Length (ft. & 0'-11 5/ SA-516-1	NON 15 external) EMPT E est pres ed for to 40-316 y (Mart s in.) 16" 70, NO (Mart s NONE	psi at ma PER UHA-5: ss. ubbe sections. iL pec. No.)  OFIN de or Type inner chambe ONE  Materia Spec./Grade or SA-51: SNE Spec. No., Grade	Dia., in.  Dia., in.  Dia., in.  Or Type) H. T.	41" n. (subject to p  3/4' O.D. ted vessels  Thickne: Nom. 1/2"	(indical Proof Pro	Nom Incels of I	"F Min. no and the component NONE  2 1/4" Nom. thk., in.  0.065" (AVG Nom. thk heat exchangers ength (ft. & in.): Long. Joint (Cat. /	Corr. Al  UNDER Lin. or gauge  0'-11  A)  Eff.  0.85  SA-105, N	NON stal temp.  3/16" orr. Allow., in. FIN  5/16" Circum. Type 1 ONE (Mart Spec., NONE (Mart Spec.)	(Describe a20	WI Attachi  Eff.  0.85	ELDED Inment (welded or bold ment STRAIGHT Type (Straight or U Heat Treatment Temp. NONE	psi.	
0. 1. em 2. 3. em 4.	If bar, give dim MAWP  Impact test Hydro., prieu., s 12 and 13 to i Tubesheet:  NONE Floating (W Tubes: S s 14 - 18 incl. to Shell (a) No. o Course(s) Diameter, in. 41" ID  Heads: (a) (c)	nensions 75 ternal) ( NO, EXE or comb. to be complete (2) SA-2- Stationar tari Spec. No.) SA-249 TP Mari Spec. be complete of course(s) Length (ft. & 0'-11 5/ SA-516- SA-105, Thicknes Min. 7/16"	NON 15 external) EMPT F est presed for to 40-316 y (Mat'l s) 316L L No., Gra eted for ): 16" 70, NO (Mat'l NONE (Mat'l s) Corr. 1/16"	psi at ma PER UHA-5: ss. ube sections. sl. pec. No.)  OFIN de or Type inner chambe ONE  Materia Spec./Grade or SA-51: SPEC. No., Grade Radii Crown	Dia., in.  Dia., in.  Dia. in.  Or Type) H. T.  Or Type) H. T.	41" n. (subject to p  3/4' 0.0. ted vessels  Thicknes Nom. 1/2"  Time & Temp Elliptical Ratio 2:1	(Indical Proof Pro	te yes or n f test  Nom nels of l verall le  Type 1	o and the component NONE  2 1/4" Nom. thk., in.  0.065" (AVG Nom. thk heat exchangers ength (ft. & in.): Long. Joint (Cat. /	Corr. Al  UNDER L, in. or gauge  0'-11  A)  Eff.  0.85  SA-105, N  Flat	NON  stal temp.  3/16" orr. Allow., in.  FIN  5/16"  Circum. Type  1  ONE (Matt spec. , NONE (Matt spec.	(Describe a.  -20  1248  Number  Joint (Cat. A, B, C)  Full, Spot, None  SPOT  No., Grade or Type)  No., Grade or Type)  to Pressure	WI Attach	ELDED Imment (welded or bol ment STRAIGHT Type (Straight or U Heat Treatmen Temp. NONE  e & Temp. Category A	psi.	
0. 1. tem 2. 3. tem 4.	If bar, give dim MAWP  Impact test  Hydro., pneu., s 12 and 13 to it Tubesheet:  NONE  Floating (W Tubes: S s 14 - 18 incl. to Shell (a) No. c Course(s)  Diameter, in.  41" ID  Heads: (a)  (c)  Location (Top, Bottom, Ends)	nensions 75 ternal) ( NO, EXE or comb. to be complete (2) SA-2- Stationar tari Spec. No.) SA-249 TP Mari Spec. be complete of course(s) Length (ft. & 0'-11 5/ SA-516- SA-105, Thicknes Min. 7/16"	NON 15 external) EMPT F est presed for to 40-316 y (Mat'l s) 316L L No., Gra eted for ): 16" 70, NO (Mat'l NONE (Mat'l s) Corr. 1/16"	psi at ma PER UHA-5: ss. ube sections. sl. pec. No.)  OFIN de or Type inner chambe ONE  Materia Spec./Grade or SA-51:  ONE Spec. No., Grade Spec. No., Grade Radii	Dia., in.  Dia., in.  Dia. in.  Or Type) H. T.  Or Type) H. T.	41" n. (subject to p  3/4' 0.0. ted vessels  Thicknes Nom. 1/2"  Time & Temp Elliptical Ratio 2:1	(Indical Proof Pro	te yes or n f test  Nom nels of l verall le  Type 1	o and the component NONE  2 1/4" Nom. thk., in.  0.065" (AVG Nom. thk heat exchangers ength (ft. & in.): Long. Joint (Cat. /	Corr. Al  UNDER L, in. or gauge  0'-11  A)  Eff.  0.85  SA-105, N  Flat	NON  stal temp.  3/16" orr. Allow., in.  FIN  5/16"  Circum. Type  1  ONE (Matt spec. , NONE (Matt spec.	(Describe a	Will Attach	, describe or sk 75  ELDED Iment (welded or bol ment STRAIGHT Type (Straight or U  Heat Treatmen Temp. NONE  e & Temp. category A Full, Spot, None	psi.	
13. tem 4.	If bar, give dim MAVVP  [impact test] Hydro., prieu., s 12 and 13 to it Tubesheet:  NONE Floating (W Tubes: S s 14 - 18 incl. to Shell (a) No. of Course(s) Diameter, in. 41" ID  Heads: (a) (c) Location (Top. Bottom, Ends)	nensions 75 temal) ( NO, EXE or comb. to be complete (2) SA-2-2 Stationar tat'l Spec. No.) SA-249 TP Mat'l Spec be complete of course(s) Length (ft. & 0'-11 5/ SA-516-1 SA-105, Thicknes Min. 7/16" 46 1/8	NON 15 external) EMPT F est presed for to 40-316 y (Mart s) 316L L NO, Gra eted for ): 16" NONE (Mart s) (Mart s) 3" OD )	psi at ma PER UHA-5: ss. ube sections. sl. pec. No.)  OFIN de or Type inner chambe ONE  Materia Spec./Grade or SA-51: SPEC. No., Grade Radii Crown	Dia., in.  Dia., in.  Dia., in.  Property of jacker  Type  6-70  or Type) H. T.  or Type) H. T.  ss  Knuckle	41" n. (subject to p  3/4' 0.0. ted vessels  Thicknes Nom. 1/2"  Time & Temp Elliptical Ratio 2:1	(Indicate Proof Pr	Nominels of I	or Min.  or and the component NONE  2 1/4"  Nom. thk., in.  0.065" (AVG Nom. thk. in.):  Long. Joint (Cat. in.):  Full, Spot, None  SPOT  (b) 5  (d) 5  Hemispherical Radius	Corr. Al  UNDER L, in. or gauge  0'-11  A)  Eff.  0.85  SA-105, N  Flat	NON  stal temp.  3/16" orr. Allow., in.  FIN  5/16"  Circum. Type  1  ONE (Matt spec. , NONE (Matt spec.	(Describe a	WI Attach	A describe or sk 75  ELDED Imment (welded or both STRAIGHT Type (Straight or U  Heat Treatmen Temp. NONE  & Temp. category A Full, Spot, None NONE	psi.	

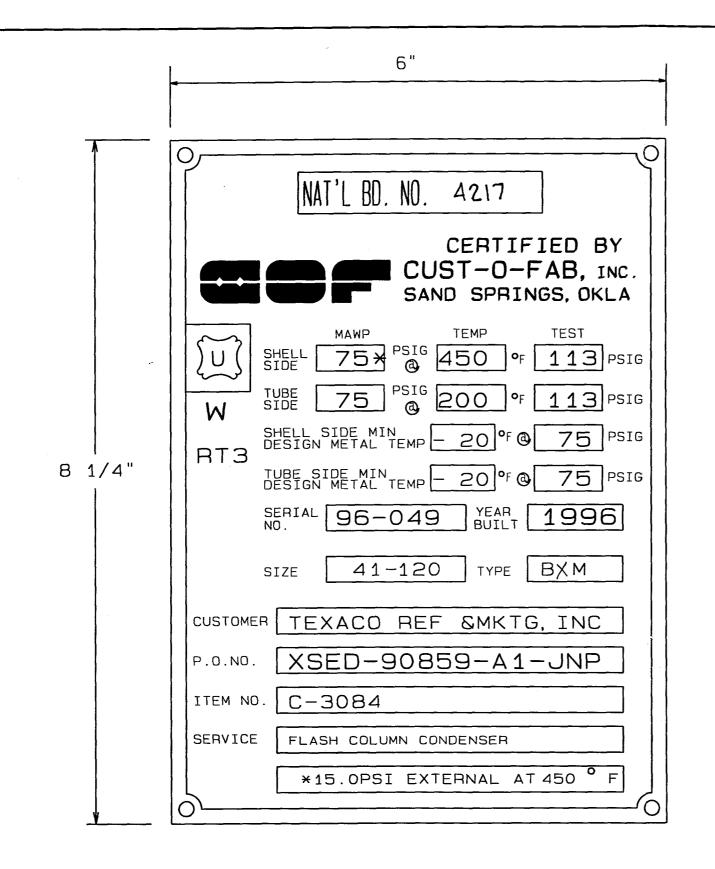
(b) & (c) SA-193-B7, 3/4" DIA, 56 (each) / SA-194-2H, HEX NUTS, 112 (each) (Matt Spec. No., Grade, Size, No.)

	MAWP 75		temai)	t max. temp.	20 (interna		°F	Min. desig	gn metal temp.	-20	°F at	75 psi.
17.	Impact test N	O, EXEM	IPT PER UG-	20(f)								
				440				component(s) impa	ct tested)			
18.	Hydro., <del>pneu., er</del> -	<del>eemb</del> . tesi	t press.	113		Proof te		łE	# CA4	82 F316L		
19.	Nozzles, inspection	on, and sa	fetv valve open	inas:		*** SA-240			SAI	02 F3 10L		
	Purpose (Inlet,		Diameter	Flange	Ma	terial	1	Thickness	Reinforcement	How	Attached	Location
	Outlet, Drain, etc.)	No.	or Size	Туре	Nozzle	Flange	Nom.	Corr.	Material	Nozzie	Flange	(Insp. open.)
CHA	AN INLET	1	6 NPS	150# WN	SA-106B	SA-105	0.432"	1/16"		WELDED	WELDED	ВТМ
	AN OUTLET	11	6 NPS	150# WN	SA-106B	SA-105	0.432"	1/16"		WELDED	WELDED	TOP
	LL OUTLET	2	4 NPS	150# WN	*	**	0.337"	0"		WELDED	WELDED	втм
	ELL INLET	1 -	36 NPS	150# WN	***	**	3/8"	0"		WELDED	<del></del>	ТОР
•	CONN	2	4 NPS	150# WN	04.405	<del>-</del>	0.337"	0"		<del></del>	WELDED	SIDE
VEN		2	1 NPS	CPLG CPLG	SA-105		6000#	1/16"		WELDED		TOP
DRA	CONN	2	1 NPS 4 NPS	150# WN	SA-105	SA-105	6000# 0.337"	1/16"		WELDED	WELDED	BTM
	CONN	2	3/4 NPS	CPLG	SA-105	SA-105	6000#	1/16"		WELDED	WELDED	
	CONN	10	3/4 NPS	CPLG	**	<del> </del>	6000#	0"		WELDED		
20.	Supports: Skirt	NO	Lugs	NONE	Legs 7	rwo o	thers	SADDLES	S Atta	-l	VELDED TO	) D SHFU
		(Yes or no)		(No.)		(No.)		(Describe)			(Where a	
21.	(List the name of NONE						med inspect	ors have been	furnished for the fol	lowing items c	in the report.	
22.	Remarks:		TEMA TYPE									
	SERVICE: FLASH COLUMN CONDENSER TEMA REG. NO.: 26-96-049-191											
		P.O. NO	Y RELIEF DE	90859-A1-J		ITEM NO.						
			NG ATTACHN			PEAAUEKE	INSTALE	VI	<u>, , , , , , , , , , , , , , , , , , , </u>			
		O. 2.111	1071117107111	ILITIO I LI		TIFICATE C	OF SHOP CO	MPLIANCE				
	We certify that the to the ASME Code U Certificate of Au Date	e for Pres	sure Vessels, S	= -	ivision 1.	Expir	es , INC.	aterial, constru	. 15 ,19 9 Signed	ship of this ve	ar	
					CEI		<u> </u>				(**************************************	
	I, the undersigned	i, holding a	a valid commiss	sion issued b				SPECTION				0
	of OKLAH						loiler and Pre	SPECTION ssure Vessel	Inspectors and/or th	e State or Pro	vince	V
	have inspected th	o proceura	and employ	ed by					Inspectors and/or th		vince BOSTON, N	IA
	_	e pressure		• —	COI	MMERCIAL	UNION INSU	ssure Vessel	IPANY o		BOSTON, N	
		elief, the M	e vessel describ lanufacturer has	ped in this Ma s constructed	COI nufacturer's this pressur	MMERCIAL Data Report re vessel in a	UNION INSU t on accordance v	essure Vessel  JRANCE COM  with ASME Cod	IPANY o .19 924 de, Section VIII, Divi	f and state that sion 1. By sig	BOSTON, No. 1 to the best of this	
		elief, the M the Inspec	e vessel describ lanufacturer ha ctor nor his emp	ped in this Ma s constructed ployer makes	COI nufacturer's this pressur any warrant	MMERCIAL Data Report re vessel in a y, expressed	UNION INSU t on a accordance v I or implied, o	PISSURE VESSEL PRANCE COM- With ASME Concorning the	IPANY o ,19 9 4 de, Section VIII, Divi pressure vessel de	f and state that sion 1. By sig scribed in this	BOSTON, No. to the best on	
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## NAME PLATE DETAIL

ONE-REQ'D. MATERIAL: 18-8 STN. STL.

