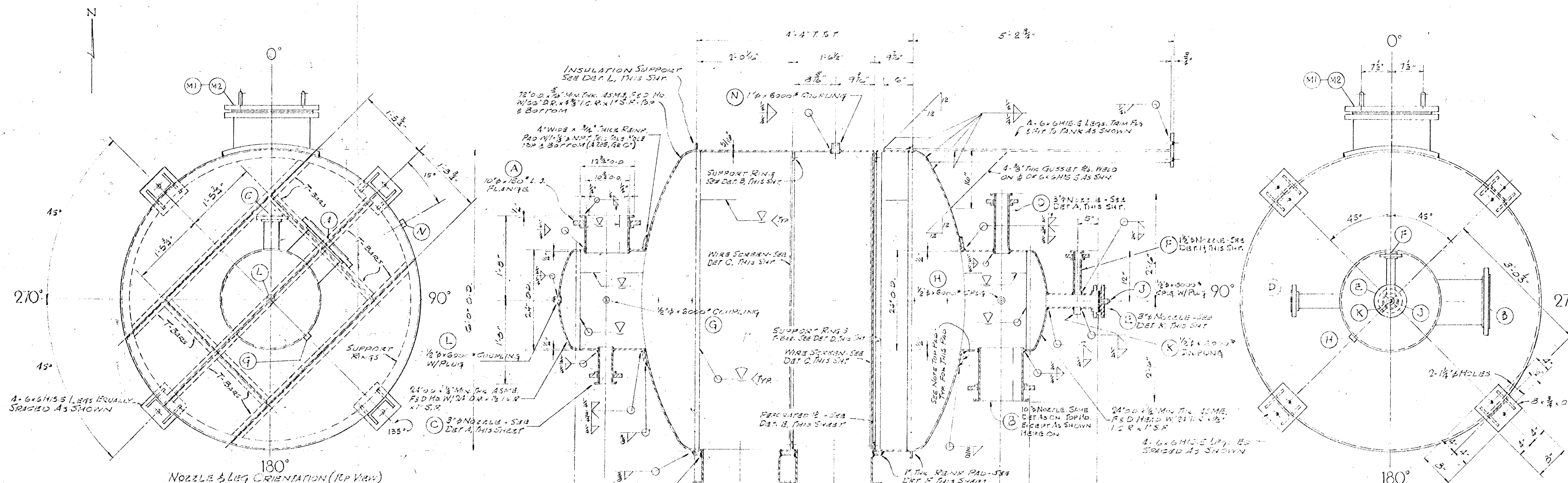


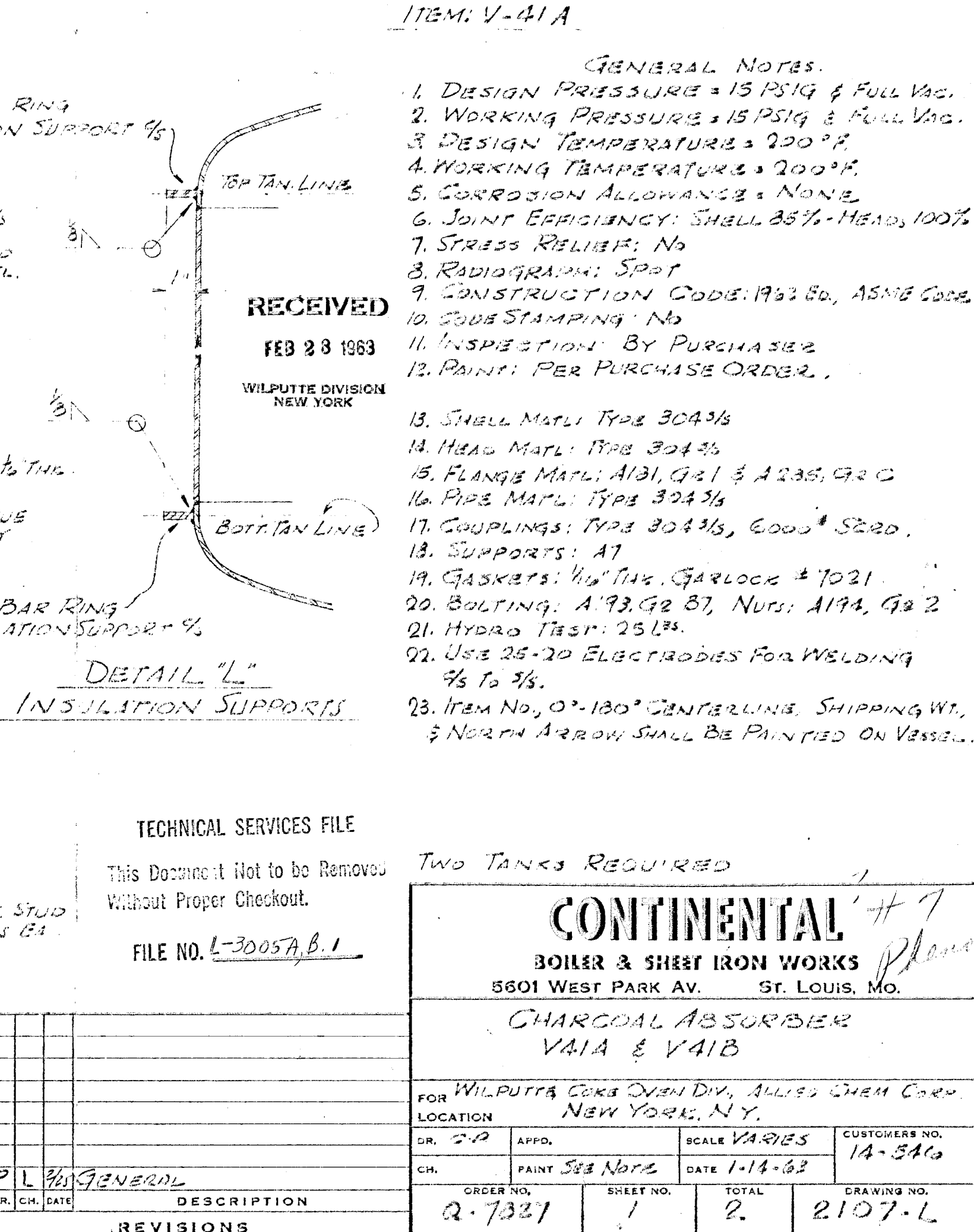
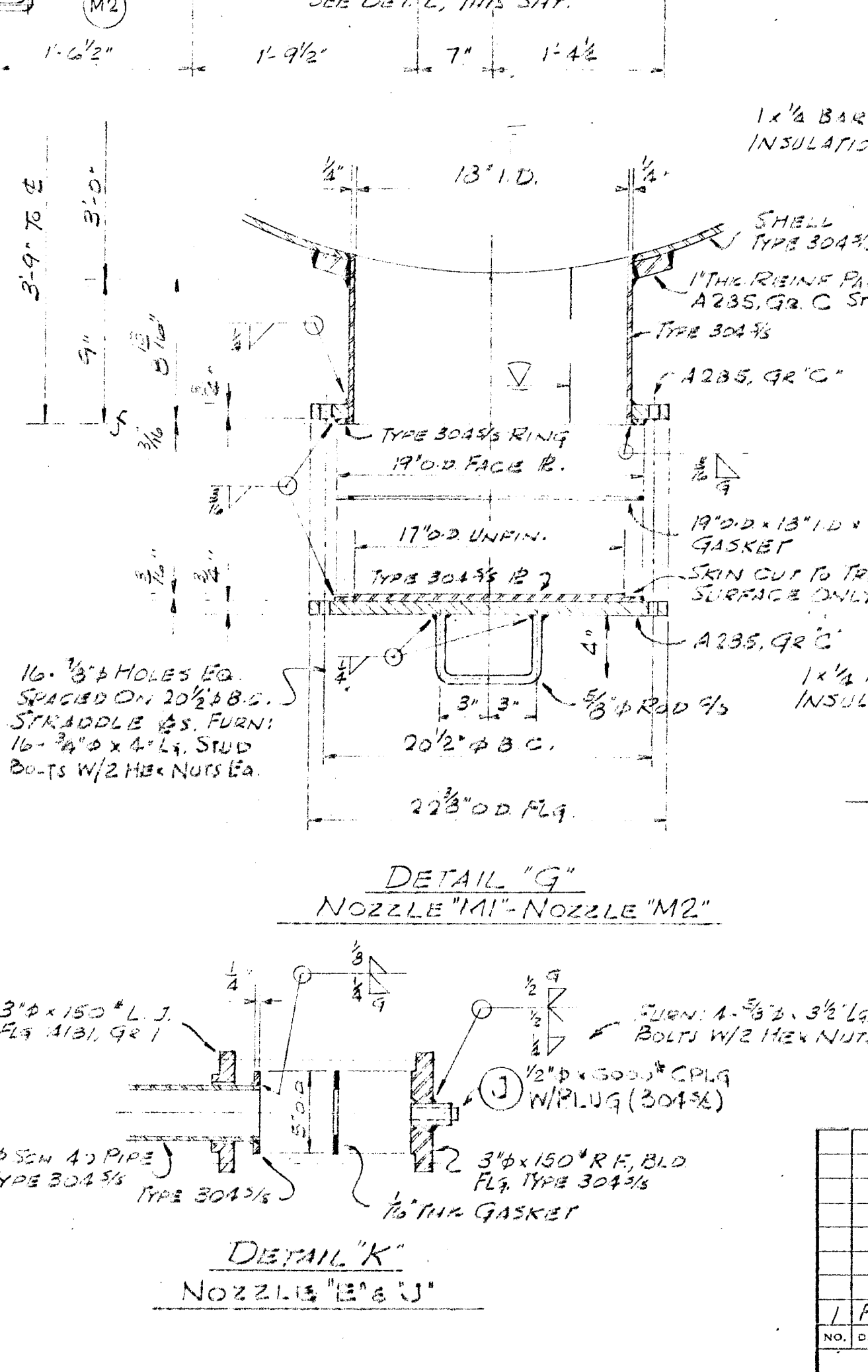
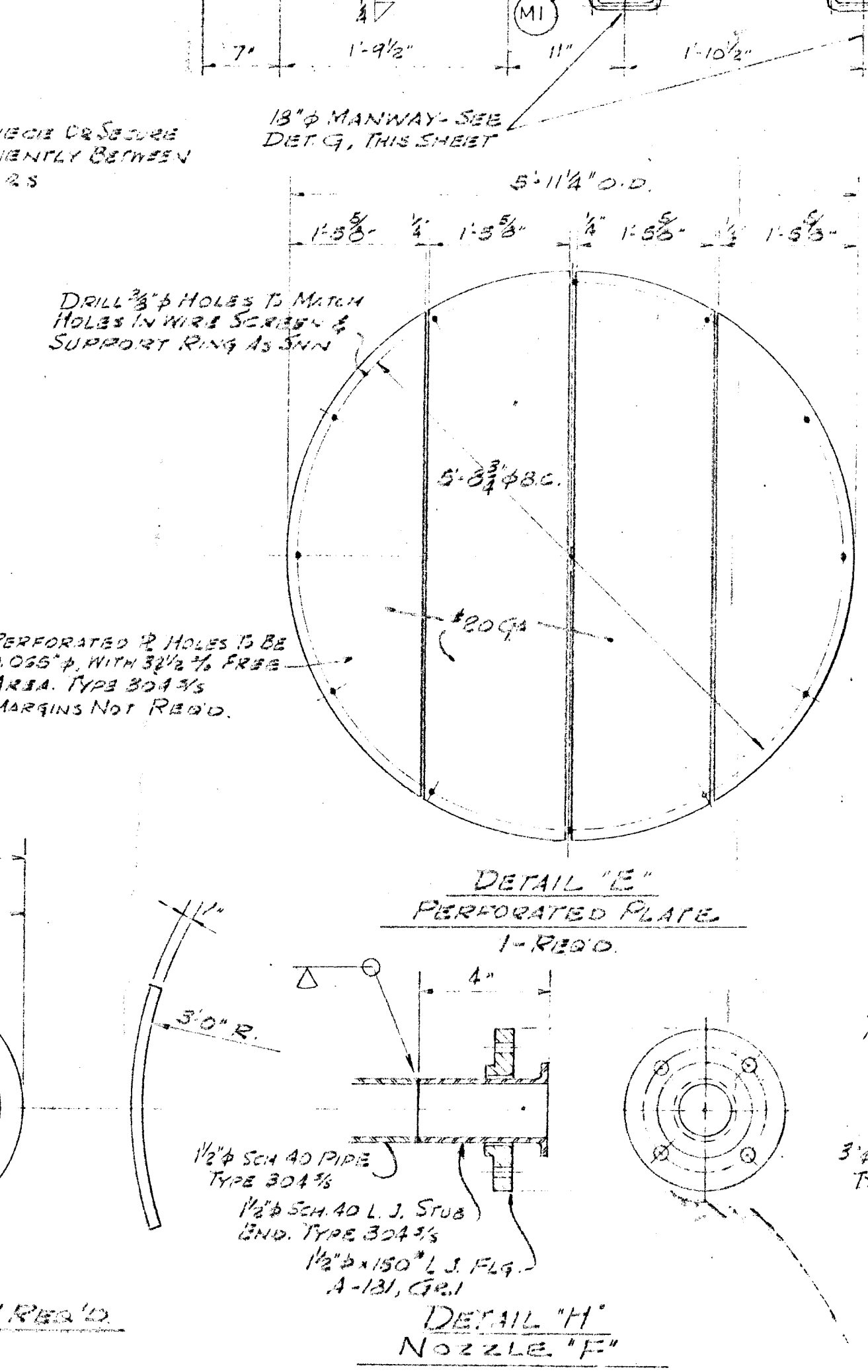
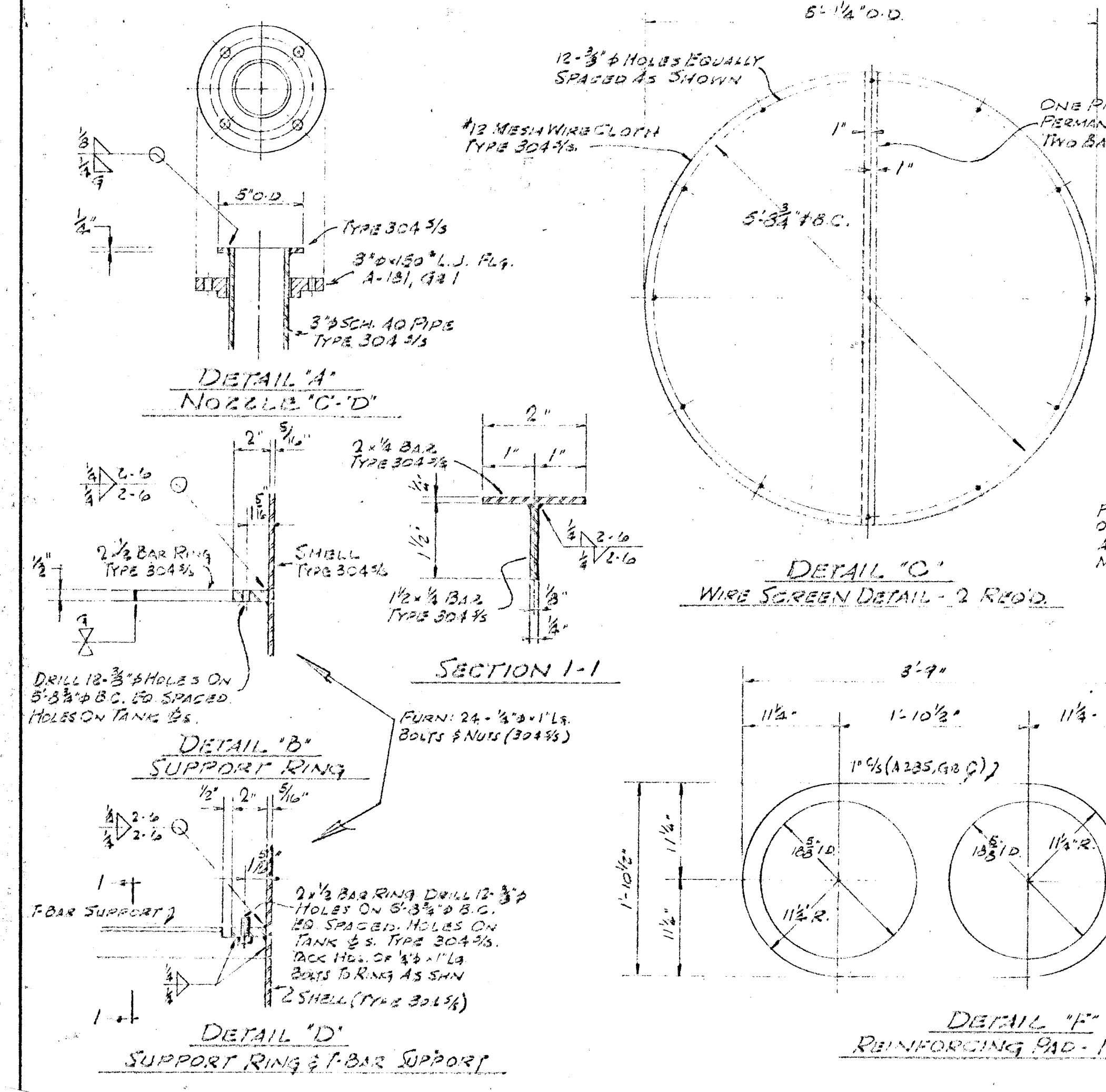


NOZZLE & LEG ORIENTATION (TOP VIEW)
ITEM: V-41A

NOZZLE & LEG ORIENTATION (BOTTOM VIEW)
ITEM: V-41A

- GENERAL NOTES:
1. DESIGN PRESSURE = 15 PSIG & FULL VAC.
 2. WORKING PRESSURE = 15 PSIG & FULL VAC.
 3. DESIGN TEMPERATURE = 200°F.
 4. WORKING TEMPERATURE = 200°F.
 5. CORROSION ALLOWANCE = NONE.
 6. JOINT EFFICIENCY: SHELL 85% - HEAD 100%.
 7. STRESS RELIEF: NO.
 8. RADIOGRAPH: SPOT.
 9. CONSTRUCTION CODE: 1963 ED., ASME CODE.
 10. CODE STAMPING: NO.
 11. INSPECTION: BY PURCHASER.
 12. PAINT: PER PURCHASE ORDER.
 13. SHELL MAT'L TYPE 304 3/4.
 14. HEAD MAT'L TYPE 304 3/4.
 15. FLANGE MAT'L: A131, G21 & A235, GR. C.
 16. PIPE MAT'L TYPE 304 3/4.
 17. COUPLINGS: TYPE 304 3/4, EDDY & S220.
 18. SUPPORTS: A1.
 19. GASKETS: 1/2" THK. GARLOCK #1021.
 20. BOLTING: A193, GR. B7, NUTS: A194, GR. 2.
 21. HYDRO TEST: 25 LBS.
 22. USE 25-20 ELECTRODES FOR WELDING 3/8 TO 3/4.
 23. ITEM NO., 0°-180° CENTERLINE, SHIPPING WT., & NORTH ARROW SHALL BE PRINTED ON VESSEL.

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FEB 28 1983
WILPUTTE DIVISION
NEW YORK



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TWO TANKS REQUIRED

CONTINENTAL #7
BOILER & SHEET IRON WORKS
5501 WEST PARK AV. ST. LOUIS, MO.

CHARCOAL ABSORBENT
VAIA & V41B

FOR WILPUTTE COKE OVEN DIV., ALLIED CHEM CORP.		SCALE VARIATIONS		CUSTOMER NO.	
LOCATION	DR. 2-D	APPRO.	DATE	14-346	2107-L
CH.	PAINT SEE NOTE	DATE 1-18-83			
ORDER NO.	SHEET NO.	TOTAL	DRAWING NO.		
Q-7331	1	2	2107-L		