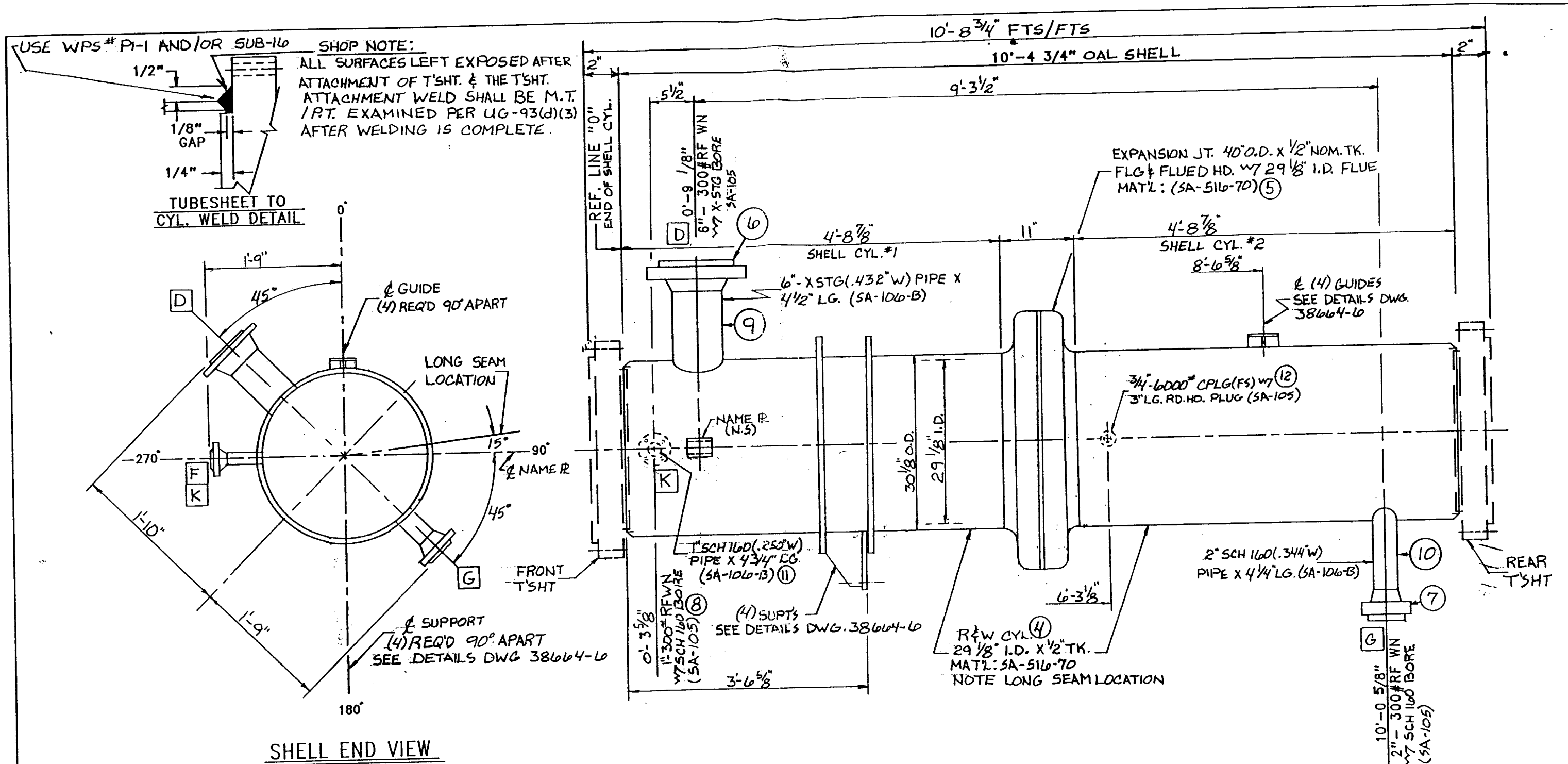




NOTES:

- NOTES:
- 1) ALL WELDING TO BE IN ACCORDANCE W/ PROCEDURES PI-1 AND/OR SUB-16
 - 2) ALL BOLT HOLES TO STRADDLE CENTER LINES.
 - 3) SEE DWG. 38664 - 7 FOR WELD DETAILS.
 - 4) GRIND ALL INSIDE WELDS SMOOTH.
 - 5) SPOT X-RAY.



			SHELL DETAILS	
			DWN. BY JM	OHMSTEDE
1	6/22/87	RELEASE FOR FAB	DATE 6-4-87	
0	6/8/87	FOR CUST. APPROVAL	CKD. BY DC	
NO.	DATE	REVISIONS	DWG.NO.	REV. 0
			38664 -1	

CUST: RUBICON	ITEM NO: TT-591-A
P.O. NO.: E7-0587	

SHELL DETAILS

OHMSTED

DWN. BY
JM

DATE	6-4-87
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CKD. BY	DO
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DWG.NO.	38664 -1
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REV.
0

FORM R-1, REPORT OF WELDED ☐ REPAIR OR ☒ ALTERATION
as required by the provisions of the National Board Inspection Code

1. Work performed by OHMSTEDE, INC., ST. GABRIEL PLANT JOB# 30821
(name of repair or alteration organization) (P.O. no., job no., etc.)
P.O. Box 76, ST. GABRIEL, LA. 70776
(address)
2. Owner RUBICON INC.
(name)
GEISMAR
(address)
3. Location of installation RUBICON INC.
(name) CP 4-9-90 UN 4/9/90
9156 HWY 75, GEISMAR, LA. 70734
(address)
4. Unit identification: EXCHANGER Name of original manufacturer OHMSTEDE OF LA., ST. GABRIEL, LA.
(boiler, pressure vessel)
5. Identifying nos.: 38664 187 — — 1987
(mfr's. serial no.) (original National Board no.) (jurisdiction no.) (other) (year built)
6. Description of work: RETUBED WITH (12) NEW TUBE SHEETS. THE TUBES ARE
(use back, separate sheet, or sketch if necessary)
1" O.D. X .079(AW) X 10'-9" LG. SB-626-CLASS 1, HASTELLOY C22.
THE TUBE SHEETS ARE TO FINISH 2 1/8" THK., 1 3/4" THK SA-SK-70
WITH A 3/8" MINIMUM HASTELLOY C-22 OVERLAY ON THE TUBE
SIDE.
- SHELL SIDE Pressure test, if applied 360 psi

7. Replacement Parts. Attached are Manufacturers' Partial Data Reports properly identified and signed by Authorized Inspectors for the following items of this report:

(name of part, item number, mfr's. name and identifying stamp)

8. Remarks: