

SPEC NO. GA 505B
REV. NO. 0 BY RFT
PROJECT EP-4806
DATE 1/15/98

EQUIP. NAME	R2-B Agitator	ITEM NO.	GA-505 B
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VESSEL NO.	MR-505B	BAFFLES	Wall
TYPE	Reactor	NO. OF BAFFLES	4
PRESSURE	14-17 PSIG	BAFFLE WIDTH	8.58"
OPERATING TEMP.	200 - 235°F	BAFFLE HEIGHT	115"
CAPACITY, gal:	6000 (Operating) 6500 Total	BAFFLE SIDE CLEARANCE	1.42"
DIAMETER	8'9"	BAFFLE BOTTOM CLEARANCE	22"
HEIGHT	12'9" T/T		
BOTTOM TYPE	Dished		4" Standpipe in Rx/ 115" Tall
TOP TYPE	Dished		

DESCRIPTION OF MIXING OPERATION	Mixing of Liquid Stream in Pool, Gas Retention, Heat Transfer				
CONTINUOUS OR BATCH OPERATION	Continuous				
CLASS OF AGITATION	DEGREE OF AGITATION				
TOO MUCH AGITATION WILL					
TOO LITTLE AGITATION WILL					
FLOW RATE	TURN OVER RATE				
LARGEST LEVEL	6000 Gal	NORMAL	6000 Gal	SMALLEST	6000 Gal
FOAMING TENDENCIES					
BLENDING TIME (BATCH PROCESS)					
WITHDRAWAL RATE (CONTINUOUS PROCESS)		83,000 #/hr. 1288 Ft3/Hr.			
COMPONENT ADDITION RATE (CONT. PROCESS)					
See Attached Sheet		_____ 1ST COMPONENT _____ 2ND COMPONENT _____ 3RD COMPONENT _____ 4TH COMPONENT			
FINAL STATE REQUIRED (BATCH PROCESS)					
INITIAL STATE (BATCH PROCESS)					
CORROSION OR EROSION DUE TO		Reaction By Products			
REMARKS: Mounting Flange to be 150# 20 inch diameter. See PO 97-6462.					
TAG GA-505 B					

DR. <i>W. H. H.</i> CHK.	ACCT. NO.	CERTIFIED BY <i>R. M. Blunck</i>	DATE <i>1/20/98</i>	SPEC NO. GA-505A	SHEET NO. 1 of 1
APPD. <i>C. S. H. H.</i>					

ISSUE

RUBICON INC.

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AGITATOR SPECIFICATIONSPEC NO. GA 505BREV. NO. 0 BY RFTUNIT TDI LOCATION RX DeckPROJECT EP-4806DATE 1/15/98EQUIP. NAME R2-B Agitator ITEM NO. GA-505 BAGITATOR MFR. LIGHTNIN SIZES & TYPE 780S50**AGITATOR DATA SHEET**

COMPONENTS TO BE MIXED					
COMPONENTS	1ST	2ND	3RD	4TH	FINAL MIXTURE
TYPE OF LIQUID	ODCB	TDI	PHOSGENE	TDA(HCl)2	
TYPE OF SOLID				Crystalline	
QUANTITY %	75	13(?)	7	4 (?)	
SP. GRAVITY @ 210	< 1.3	1.21	1.16	N/A	
VISCOSITY @ 210	0.56*	0.7	0.18	N/A	
SOLUTION PH					

*Worst Case = Cold ODCB (50°F) P=1.31 SGU u = 1.55 CP

DESIGN AND CONSTRUCTION***VENDOR TO SPECIFY**

IMPELLER SPEED *	84 RPM	IMPELLER MATERIAL *	316 SS with HAST C276
IMPELLER TORQUE *		SHAFT MATERIAL *	316 SS Hardware
IMPELLER TYPE *	A-320	SHAFT BEARING TYPE *	
NO. IMPELLERS/SHAFT *	3	QUILL BEARING TYPE *	
NO. BLADES/IMPELLER *	3	COUPLING TYPE *	
IMPELLER SHAFT DIA *	6" Stepped to 4"	COUPLING GUARD *	Yes
TYPE MOUNTING	20" 150 lb. Flange	PACKING TYPE *	
SPEED RANGE *	84 RPM	NO. OF PACKING RINGS *	
MOUNTING SUPPORT *		MECHANICAL SEAL TYPE *	Borg Warner/QW -6000 (Kalrez O-ring in board) Tungsten Carbide vs Carbon
IMPELLER DIAMETER *	56"	WEIGHT MIXER & CPLG *	8400 lbs
SHAFT LENGTH *	168" From Mounting Flange	WEIGHT - GEARS *	included above
TYPE SPEED REDUCTION UNIT *	Rt. Angle Gear Box	WEIGHT - MOTOR *	700 lbs.
STEADY BEARING *	No Double Reduction	TOTAL WEIGHT *	9100 lbs.
STABILIZING RING	No	OUTLINE DWG. *	DS - E - 511B
LOCATION/ANGLE		CROSS SECT. DWG. *	L - 16 598B

DRIVER SPECIFICATION**MOTOR DRIVER****GEAR UNIT**

FURNISHED BY: LIGHTNIN	MTD BY: LIGHTNIN	FURNISHED BY	MTD BY
S.F. = 1.15 High Efficiency Design		ITEM NO.	
HP * 50	RPM * 1750	DESIGN HP *,	MAX. HP *
FRAME * 326T		MFR.	
MFR. Prefer Reliance 841 XL		SIZE & TYPE *	
TYPE INSUL. Class F		AGMA SERVICE FACTOR *	
ENC TEF C	TEMP. RISE	BEARINGS *	LUBE *
VOLTS/PHASE/CYCLES 460/3/60			
BEARINGS *	LUBE *		
FULL LOAD AMPS			
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