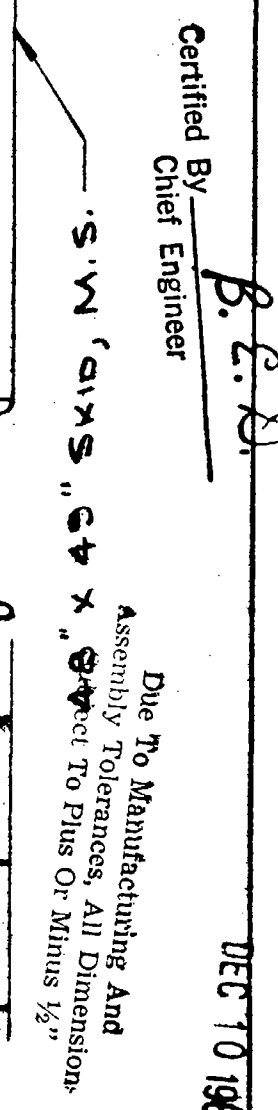
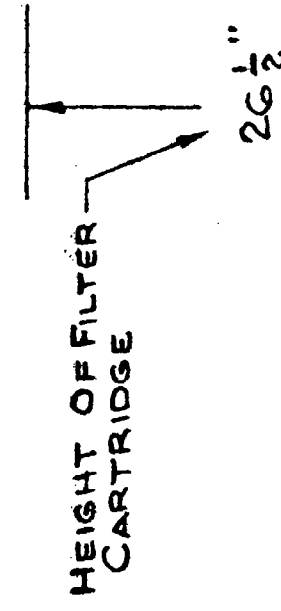
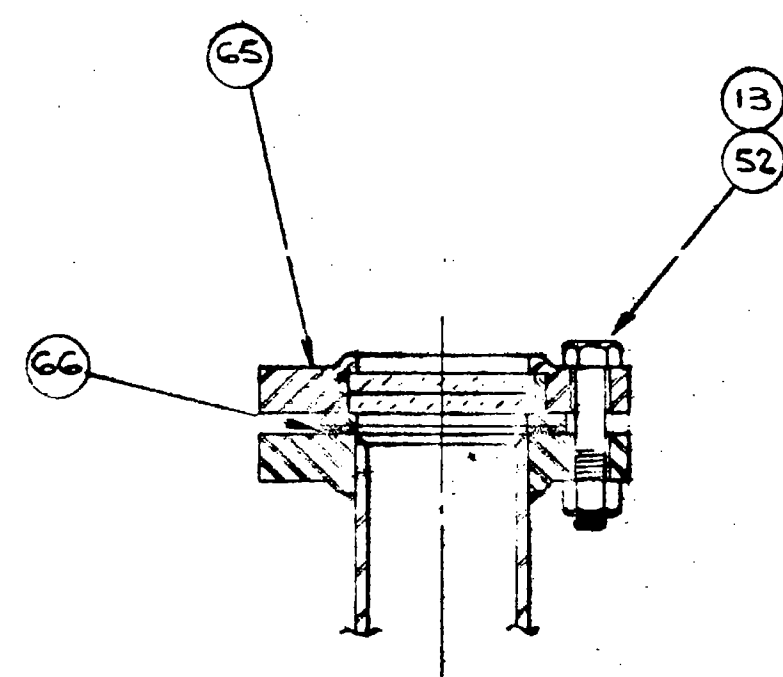


RRUNING 40-21 66948



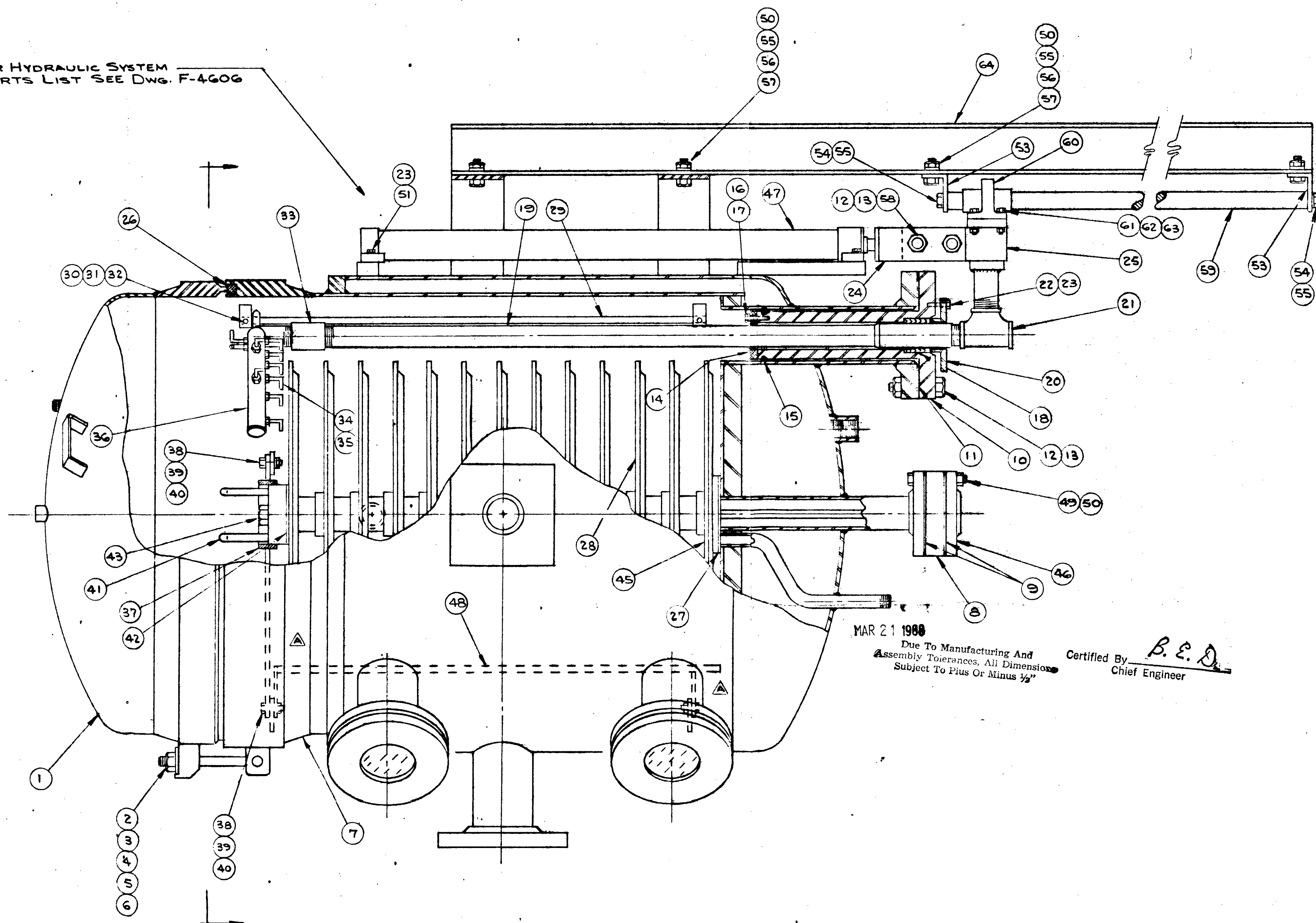
TOLERANCES: ALL DIMENSIONS, UNLESS OTHERWISE SPECIFIED SHALL BE HELD TO:
±.005 FOR DECIMALS, $\pm 1/32$ FOR FRACTIONS, $\pm 1/2^\circ$ FOR DEGREES

#81275



SECTION A-A

FOR HYDRAULIC SYSTEM
PARTS LIST SEE DWG. F-4606



MAR 21 1988
Due To Manufacturing And
Assembly Tolerances, All Dimensions
Subject To Plus Or Minus 1/32"
Certified By *B.E.D.*
Chief Engineer

ITEM NO.	DESCRIPTION	NO. REQ'D	DWG. No.	ITEM NO.	DESCRIPTION	NO. REQ'D	DWG. No.	ITEM NO.	DESCRIPTION	NO. REQ'D	DWG. No.
1	COVER ASSEMBLY	1	19195-C-SN22544	26	COVER GASKET	1	15-A	51	BOLT	4	
2	SWING BOLT	12		27	SCAVENGER GASKET	1		52	BOLT	16	
3	NUT	12		28	WASH OFF FILTER PLATE	12	17890-C	53	SUPPORT ROD BRACKET	2	200632-D4
4	FLAT WASHER	12		29	SLUICE GUIDE BAR	2	200632-D3	54	BOLT	2	
5	RIVET	12		30	BOLT	4		55	LOCK WASHER	10	
6	COTTER PIN	12		31	NUT	4		56	BEVEL WASHER	8	
7	TANK ASSEMBLY	1	200632-D1	32	LOCK WASHER	4		57	BOLT	8	
8	TIE ROD SOCKET	1	20378-A	33	COUPLING	1		58	LOCK WASHER	2	
9	TIE ROD SOCKET GASKET	2		34	SLUICE NOZZLE	25	200632-D2	59	SLUICE SUPPORT ROD	1	200632-D4
10	SLUICE HOUSING	1	200632-D2	35	NUT	28	200632-D2	60	BALL BUSHING PILLION BAR	1	
11	GASKET	1		36	SLUICE MANIFOLD	1	200632-D2	61	BOLT	4	
12	BOLT	6		37	FRONT CARTRIDGE SUPPORT	1	200632-D3	62	NUT	4	
13	NUT	22		38	BOLT	6	A	63	LOCK WASHER	4	
14	SLUICE BEARING	1	200632-D2	39	NUT	6	A	64	SLUICE SUPPORT BEAM	1	200632-D4
15	"O" RING	1		40	LOCK WASHER	6	A	65	SIGHT GLASS	4	
16	BOLT	3		41	COMPRESSION CAP	1	200632-D3	66	SIGHT GLASS GASKET	4	
17	LOCK WASHER	3		42	GASKET	1					
18	"V" RING PACKING	SET		43	CENTER TIE ROD	1					
19	SLUICE HEADER	1	200632-D2	44	SLUICE NOZZLE	3	200632-D2				
20	COMPRESSION FLANGE	1	200632-D2	45	SCAVENGER PLATE	1	1788Q-C				
21	TEE	1		46	COMPANION FLANGE	1					
22	BOLT	3		47	HYDRAULIC CYLINDER	1					
23	LOCK WASHER	8		48	CARTRIDGE GUIDE BAR	3	200632-D3				
24	CLEVIS	1	200632-D4	49	BOLT	4					
25	CONNECTION PLATE	1	200632-D4	50	NUT	12					

TOLERANCES: ALL DIMENSIONS, UNLESS OTHERWISE SPECIFIED SHALL BE HELD TO:
2.000 FOR DECIMALS, 1/16 FOR FRACTIONS, ±1/2 FOR DEGREES

REVISIONS		ECN	DATE	BY	CHK.
A REVISED CART. GUIDE BAR					
CNG 1 Q. AM. OF 38, 39, 40 REV.		3706	3-18-85	KEN	
SPARKLER FILTERS INC. CONROE, TEXAS WO-18-D-12-T PARTS LIST SN 22544 DATE 11-10-87 DRAWN BY KEN DWG. NO. F-4603-2 SCALE NTS CKB BY					

#81275