74382

FORM U-1A MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS (Alternative Form for Single Chamber, Completely Shop-Fabricated Vessels Only) As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

P.O.# 3414-k001

. Manufactured and certified b	The state of the s			LE, ONT. LOL BLO		
Manufactured for KOMLIN	NE-SANDERSON LTD., 72	ORENDA RD, BRAN	PTON, ONT. LOW	1W1		
Location of installation UN	IKNOWN	there and address of Purchase	e)			
Type VERTICAL FILTER	6991	Marin mil addings	95-8991	759		4005
shitterful tot whit , samely	Offige's sense to	14, 60Mz	il mening No. :		Heat I like (Arc)	1996
The chamical and physical pro-					RESSURE VESSEL COD	E. The design,
construction, and workmansh	nip conform to ASME Rules. 5	Section VIII, Division 1		1992		
A02				1,047		
to A92	(Dave)		ric t per thre		Special Service per IR: 1 Jord:	
Shell: 8A240-304		197 NIL		2/ 445.00		
Matt (tiper, No.		187 NIL	Long Albuy W. L	3' -11 5/8"	7' - 4"	erall) (fr & in)
Seams: TYPE 1	SPOT	85	NONE NONE	TYPE 1	SPOT	1
Fring (Watded (364) Sing) Limp, Butti	II Migret en i coll.	£15 (%)	zi i Temp (%) - Form	that Gerth (Wedded Ob	# # # 1 thippet Parts	al. Me of Courses
Heads (a) Moth	SA240-304		(b) Matl	Singi Lap. Hviti	A240-304	
	(Spec No Grades			PS GO	No Grades	
Location (Top. Minimum Bottom, Enda) Phickness	Corrosion Crown	Knuckie Rados	Ettiptical Come Ratio Apex A			e to Pressure
TOP 0.23"	NIL 42.87"	8.37" 2:		. nauka .	*	ex or Conceve:
BOTTOM 0.20"	NIL		60 DEG	REES	CONCA	
removable, bolts used (describe	e other fastenings)	SA193 B7 3	*	(30) REQUIRED C/M		77.
	<u>.</u>			e. No trade Sue No.)		
MAWP	100		max temp	1	175	ot
Min. design metal temp.	a fix as a section of the	00 ps: Hydro	p. pneu . or combites	t pressure	HYDRO (150)	per
D. Nozzies, inspection, and saf	Diam.			P		
	SIZE Type	Matt	Non This	Reinforcement Matt	How Attached	Location
			*			
4	3" CL 150	SA312TP304	SCH.40S	INHERENT	UW16.1(C)	
	2 C150	6A312TP304	SCH.408	INHERENT	UW16.1(C)	
1	6" PAD	SA240-304	2.00"	INHERENT	UW16.1(C)	
NO	1/2" CL 150	SA312TP304	SCH.40S SUPPORT F	INHERENT	UW16.1(L) WELDED TO	CHELL
11. Supports Skirt (Yes in the)	Luge Le	gs Other	(Describe)	Altached	(Where son	
2. Remarks: Manufacturer's Pr	ertial Data Reports properly id	tentified and signed by	Commissioned Inspec	tors have been furnishe	ed for the following item	ns of the report
						0: AAA 0:
		ACT TESTING IS EX				
	8	SAFETY VALVE TO E	SE SUPPLIED BY OT	HERS		
		CERTIFICATE OF SI	AUD COMMUNANCE			
We certify that the statement	e made in this report are con			onstruction, and workm	nanship of this vassel or	onform to the
ASME Code for Pressure Vest			-	15380 gkpii	FFR DO	9 96
Date MAY 1 2 1995	Co Name H	OOPER WELDING EN	NT. LTD.	Signed (101	- F
CASA - Comment of the	4.	Amistoctures)			(Картавептитуе)	
		CERTIFICATE OF S	HOP INSPECTION			
Vessel constructed by	HOOPER WELDIN		at		E, ONTARIO	
 the undersigned, holding ONTAR 	10			ure Vessel Inspectors M.C.C.R. OF ONTARI		rovince of
have inspected the companie	3110	l employed by facturer's Data Report		19 95	, and state that, to	the best of
	he Manufacturer has constru		()			
certificate neither the inspec	ctor nor his employer makes	any warrenty, express	ed or implied, concer-	ning the pressure vess	er described in this Ma	nufacturer's
Data Report. Furthermore, n	either the Inspector nor his e	mplayer shall be liable	in any manner for any	y personal injury or pro	perty damage or a loss	of any kind
arising from or connected wi		:0.00		altik	20 111520	
Date 1/ 275	Signed / - X	(Authority of league-2116)	Commiss	BIONS VC/ / DOING BOARD B	of 11457 A	and No.)
· · · · · · · · · · · · · · · · · · ·	errar a reco					