#~73384 form U-1 manufacturers' data report for pressure vessels

As required by the Provisions of the ASME Code Rules, Section VIII, Division I	
1. Manufactured by Artisan Industries Inc., Waltham, MA	
Monsanto Company, Chocolate Bayou (Alvin) Texas	
2. Manufactured for (Name and address of Purchaser) 3. Type Horiz. Kind Condenser (Tank, Jacketed, Heat Exch.) Vessel No. (55654B) (State & State No.) (State & State No.)	Yr. Built 1976
(Horiz.or Vert.) (Tank, Jacketed, Heat Exch.) (Miss. Schal) (State & State & S	
Items 4-9 Incl. to be completed for single wan vessels (such as at tanks) Nominal 289 Corrosion 1/16 pigm 0 -6-5/	8 oth Ft. In.
Items 4-9 incl. to be completed for single wall vessels (such as air tanks), jackets of jacketed vessels, or shells of heat exchangers. 4. SHELL: Material SA312 TP 304 S. 75,000 Nominal Thickness 289 Allowance 1/16 Diam. 0 F.6-15/16 (Kind and Spec. No.) (Fig.or F.B.& Spec.Min.T.S.) The Butt Weldur Yes RT No Sectioned No Efficiency 70 grants.	If riveted de- scribe seams
(Welded, Dbl., Single, Lap, Butt) (Yes or No) (Spot or Complete) (Yes or No) NO PT NO Sectioned NO No. of Courses	verse side of form.
6. HEADS (a) Material Location (Top, bottom, ends) T.S. T.S. (b) Material Conical Hemispherical Flat Sid Cony Radius Radius Ratio Apex Angle Radius Diameter (Cony	se to Pressure
(8)	
(b) Other fastening (Describe or Attach Sketch)	
Disp. Y Dism	lominal)
(Material) (Size of Hole) (Threaded, Welded) (Horiz.) (Vert.)	(Olimias)
8. JACKET CLOSURE: F. Chescribe as ogee & weld, bar, etc. If bar, give dimensions, if bolted, describe or sketch) Hydrostatic YESSEN 9. Constructed for max. allowable working press 2 150 psi at max. temp. 400°F. less than -20°) - °F. XISSENDERM XI Press	261
allowable working press 2 150 psi at max. temp. 400°F. less than -20°)°F. **XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX	
In Thickness 3/4n Attachment We Los	olted)
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(Kind & Spec. No.)	raight
	aight or III
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Items 12-15 incl. to be completed for inner chambers of jacketed vessels, or channels of heat exchangers. 12 SHELL Material SA53GTB T.S. 60,000 Nominal Thickness 28Qn. Allowancel 16 Diam. 0 Ft 6-5. Sength (Kind and Spec. No.) (Fig. or F.B. & Spec. Min. T.S.) 13. SEAMS: Long Seamless: H.T. No R.T. No Sectioned No Efficiency 100 (Yes or No.)	OFE 52 OFt. 9 in If riveted describe seams fully on re-
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FORM U-1 (back)

FNINGS: Handholes, No.	Sie	·	Location			
PENINGS: Handholes, No Threaded, No						
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(Yes or No)	(Nu	mber)	(Number)	(Deec	rlbe)	(Who
MARKS:	1.					
Aftercondenser fo	or 2 stage	vacuum s	ystem			
	Te and the second		<u> </u>			
			2 -1 -2			
(Brief description of purpose of t						
We certify that the statements made in	this report are con	rect and that all	details of des	ign, material, co	astruction,	and) worken
is vessel conform to the ASME Code	for Pressure Vess	els, Section VIII	Division 1.	\mathcal{O}_{i}	1	
March 17 19 76	Signed Artis	an Indust	ries Inc	By (1)	11/2	tores
March 1/ 19/0	_ Usantu	(Manufacturer				
Certificate of Authorization No.	827 F	raires Feb	ruary 28	, 1977		
Certificate of Authorization No.	44.	f + 5.				
	Gifti					
e e o e e e e e	CERTIFICAT	E OF SHOP	INSPECTION			
VESSEL MADE BY Artisan	Industries	Tnc.	Waltham	. Mass.		
I, the undersigned, holding a va	THOUSELLES	d by the Notions	Double of Boile	and Pressure Va	sel Inspecto	rs and/or
the State or Province MA	lid commission issued	- * Facto	rv Mutua	1 Systems	July Billy	of
the Siste or Province	and employed	by	ad the america	vessel described	in this manu	facturer's
Norwood, MA	17 19	76	ed the pressure	vessel described my knowledge en	A balled the	manufac-
data report on Marchael this pressure	a vessel in accorda	ce with the appli	cable sections	of the ASME Boils	r and Pressu	re Vessel
Code.						
By signing this certificate neit	her the Inspector no	r his employer m	ekes any warran	ty, expressed or i	mplied, conce	eming the
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