

### QUALITY PLAN OF COMPRESSOR UNIT

Year	1990	1991	1992	1993	1994	1995	1996	1997
1990	1991	1992	1993	1994	1995	1996	1997	1998

Year	1990	1991	1992	1993
1990	1990	1991	1992	1993

- 1  
1  
2/3  
3  
4

~~SIGNATURE~~

DATE 27/2/02

- |                               |                        |         |    |     |      |              |    |        |  |        |              |               |  |
|-------------------------------|------------------------|---------|----|-----|------|--------------|----|--------|--|--------|--------------|---------------|--|
|                               |                        |         |    |     |      | TITLE        |    |        |  | DESIGN |              | RECEIVED BY   |  |
| and results of meeting 2-7-82 |                        | added   |    |     |      | QUALITY PLAN |    |        |  | DESIGN |              | HOLLAND       |  |
| B                             | CJB comments of 1-3-82 | 9/8/82  | JW |     |      |              |    |        |  |        |              | SET NO 1 OF 4 |  |
| A                             | CJB comments included  | 12/1/81 | SW |     |      |              |    |        |  |        |              |               |  |
| DATE                          | ALTERATIONS            | DATE    | BY | CHK | MADE | 5.8.81       | SW | ISSUED |  |        | C026105 M000 |               |  |

Applicable specifications:

<u>Specification</u>	<u>Description</u>	<u>Status</u>
<u>FWI Specifications</u>		
a. 5860-1100/1	Welding requirements	no comments
b. 5860-1110/1	Unfired pressure vessels	comments given
c. 5860-1210/1	Shell and tube heat exchangers	no comments
d. 5860-1321/1	Centrifugal compressors	comments given
e. 5860-1370/1	Motors	subvendor comments pending
f. 5860-1393/1	Special purpose oil systems	comments given
g. 5860-1500/4	Special requirements compressor piping	no comments
h. 5860-1610/4	Local control panels	not applicable
i. 5860-1700/a	(tables a to f only)	no comments
j. 5860-1700/b	Electrical material	no comments
k. 5860-1830/1	Painting	comments given
l. 5860-1900/1	Packaged systems	comments given
m. 5860-1930/1	Pressure testing	no comments
n. 5860-1960/2	Noise	comments given
o. 5860-1980/1	Preparation for shipment	comments given

FWI Drawings

a. 5860-93e3	Pressure vessel tolerances	no comments
b. 5860 4-73-1	Grounding of structures	no comments

CJB Specifications

a. MS 73.132	Machinery guarding	comments given
b. 4110/90/21/03 rev. B	Instrument specification	no comments
c. CJB supplement to FWI 5860-1110/1		comments given
d. 4110/phe/f1	Finishing reqts for heat exch.	not applicable
e. CJB supplement to FWI 5860-1210/1		no comments
f. CJB 4110	Piping specification	no comments
g. 4110/31.02/f	Vessel finishing and seling	no comments
h. 4110/550/ 1	LV motor data and approval sheets	no comments
i. 17116 rev. 4/appendix A section A1/A2	Inspection code classifications	comments given

Applicable API specifications

API 614, sept. 1973 edition	Shaft sealing and lube oil systems	comments given
API 617, 4th edition	Centrifugal compressors	comments given





QUALITY PLAN

FOR LUBE / ~~SEAL~~

DLS CLIENT

SEAL/OIL SYSTEM

CLIENT ORDER

QP

