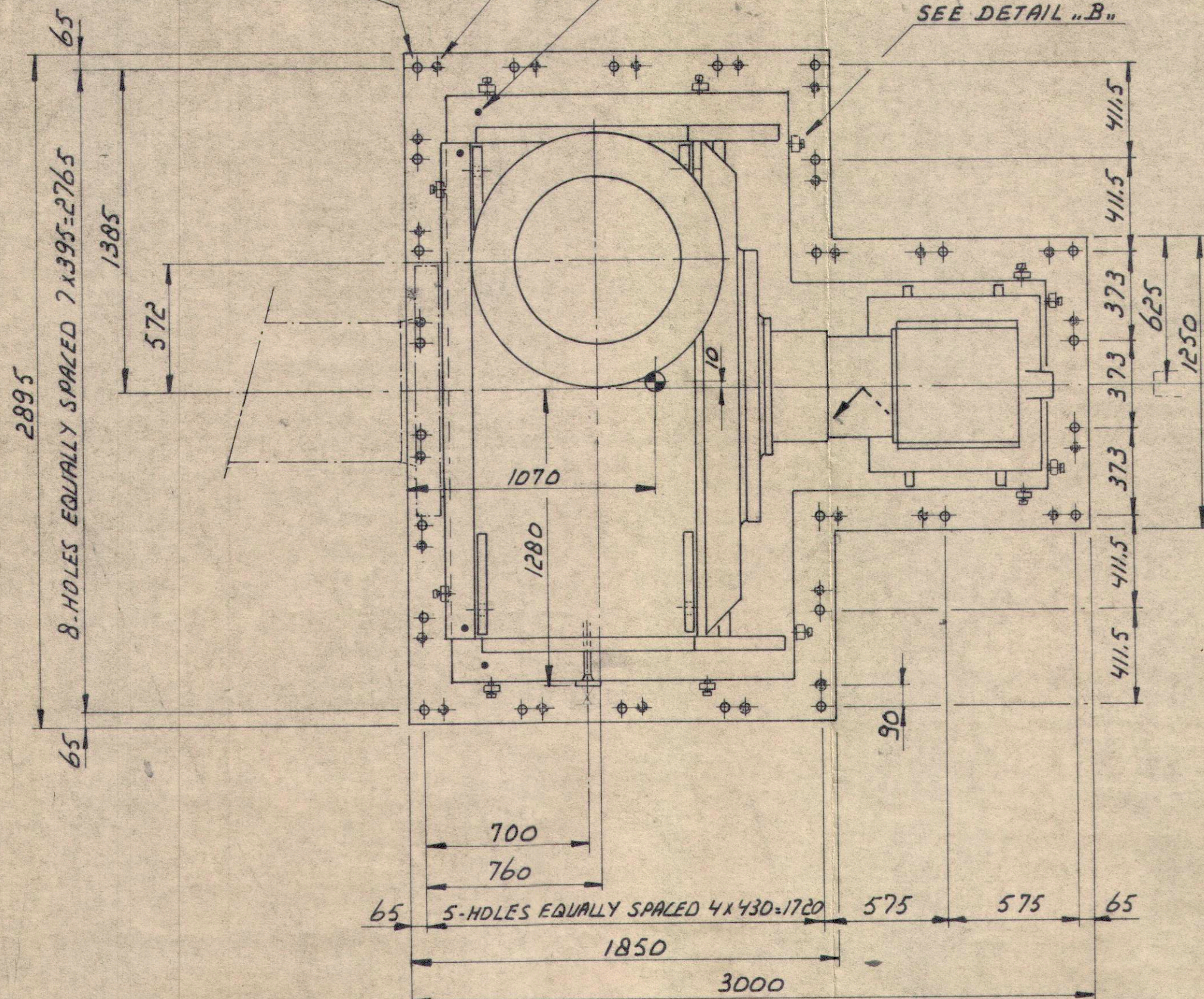


36 DIA. DRILL THRU. 26 HOLES FOR M30 FOUNDATION BOLTS. SHOWN THUS SEE DETAIL "A"

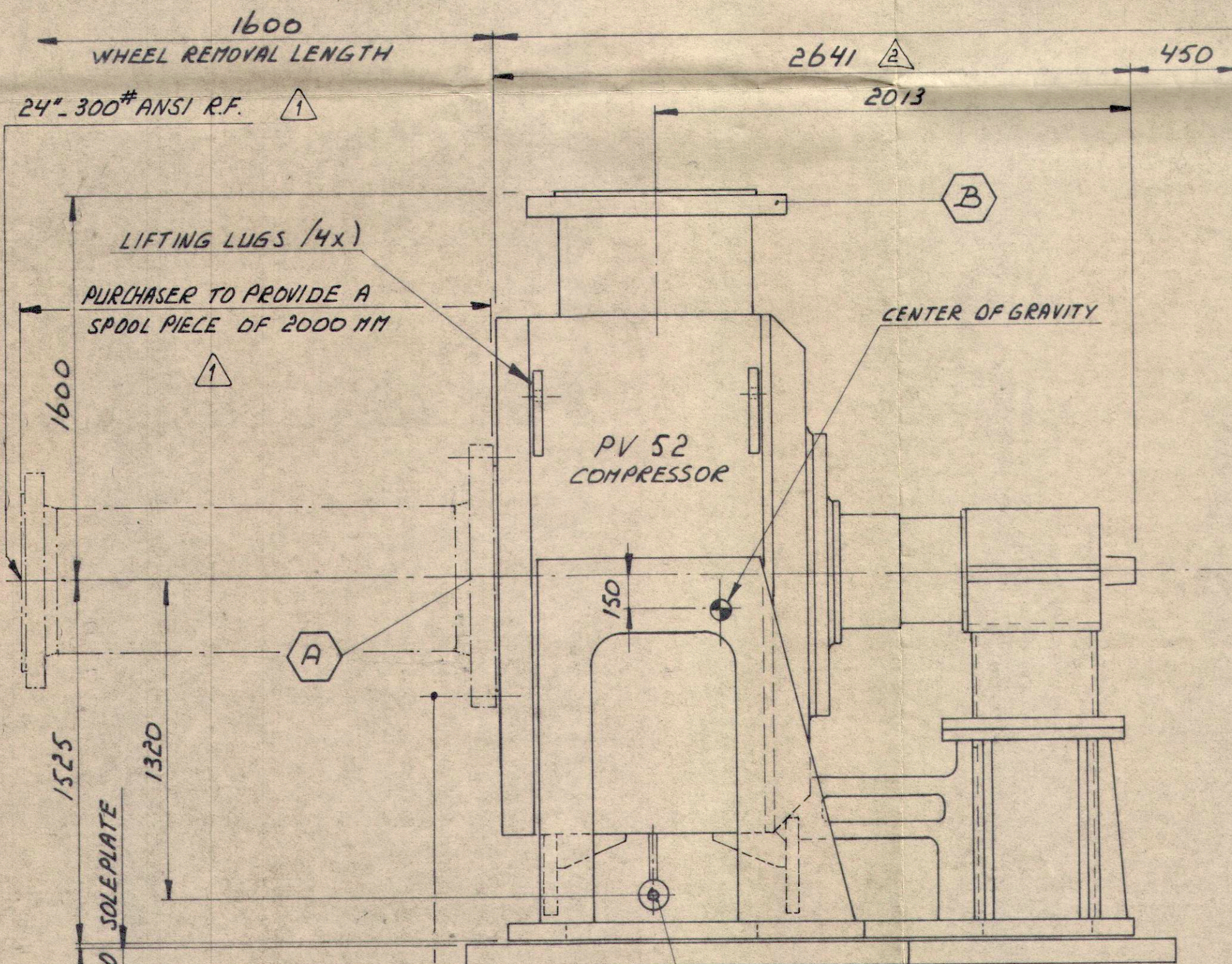
M24 TAP THRU. 26 HOLES FOR JACKING BOLTS. SHOWN THUS SEE DETAIL "A"

DRILL & REAM FOR 25 DIA TAPER PULL PIN AFTER ALIGNMENT IN FIELD. 4 HOLES SHOWN THUS • DOWELS SUPPLIED BY D.L.S.

SEE DETAIL "B"



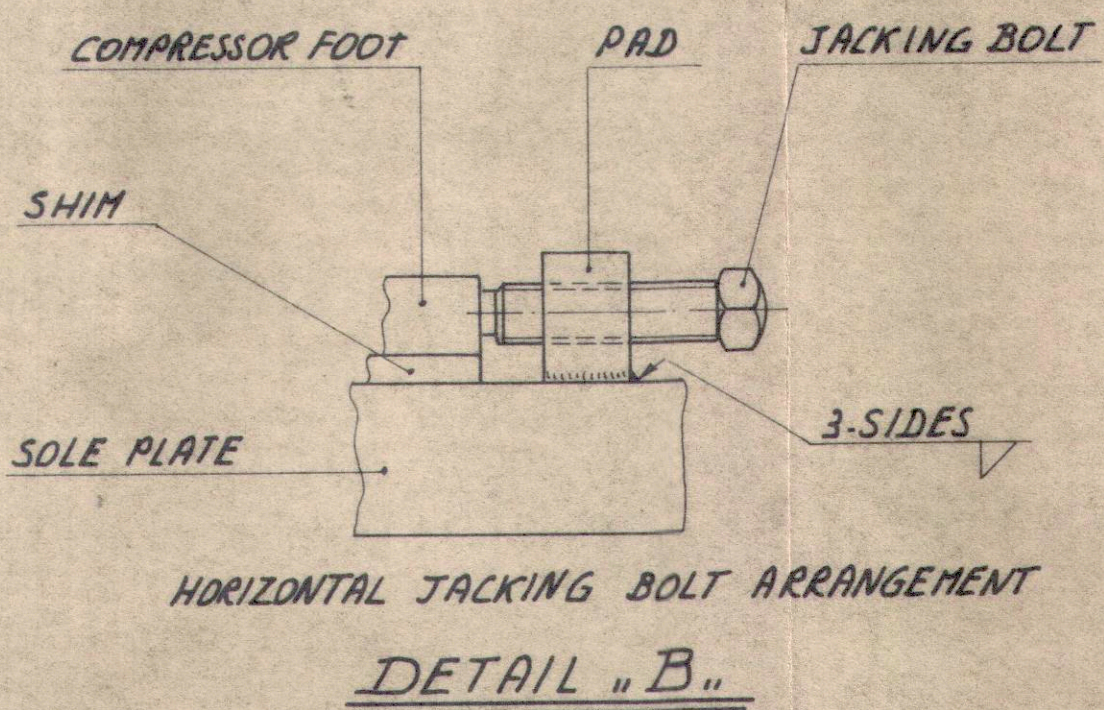
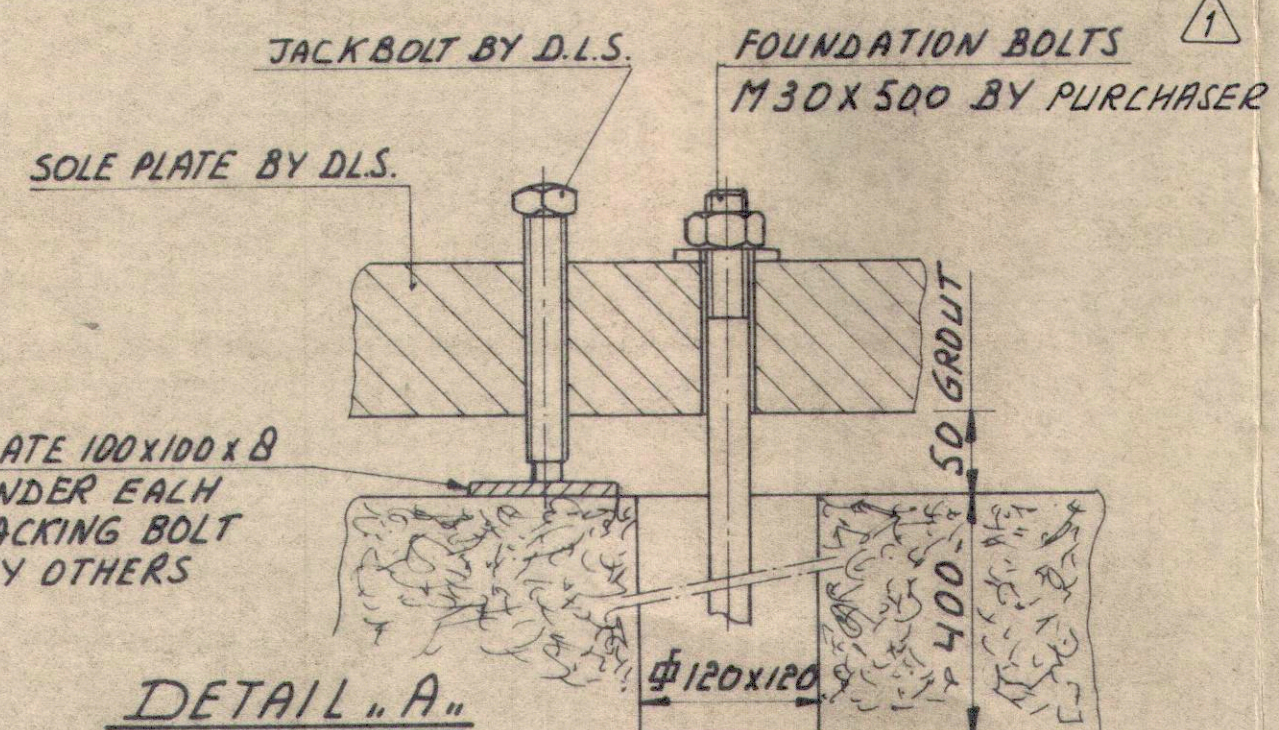
EL MOTOR



EL MOTOR

6 MM. SHIM (BY DLS) CONSISTING OF:
3 MM. THK. SOLID STAINL.S. PLATE
3 MM. ASSORTED THICKNESSES (0.05 & 0.10) STAINL.S. SHIMS

28 STUDBOLTS AND NUTS 1 3/4" 8 UN. - BY D.L.S.



CUSTOMERS CONNECTIONS

CONN.	PURPOSE	SIZE
A	COMPRESSOR INLET	30"-300# ANSI FF FLG.
B	COMPRESSOR DISCHARGE	30"-300# ANSI RF FLG.
C	CASE DRAIN	1"-300# ANSI RF FLG.

DEVALA STORK
OTHERS
LIMITS OF SUPPLY

ESTIMATED WEIGHTS

COMPRESSOR (COMPLETE)	26500	KG
COMPRESSOR ROTOR	493	KG
BACK PULL-OUT ASSEMBLY	2660	KG
END COVER	6800	KG
SOLE PLATE	3800	KG
HEAVIEST PART FOR MAINTENANCE	6800	KG
MAX. SHIPPING WEIGHT (OIL PIPING INCL.)	31000	KG

RATED SPEED COMPRESSOR	2986	RPM
CRITICAL SPEED COMP. 1 st & 4350 RPM. 2 nd	NOT APPLICABLE	RPM
M ² COMPRESSOR ROTOR (incl. coupling)	15	KGM
FOUNDATION DYNAMIC LOADING COMP. ROTOR	3836	N

REFERENCE DRAWINGS

LUBE-SEAL OIL DIAGRAM COMPRESSOR	C.0261.59.B.000
UNIT PIPING	C.0261.35.D.000
THERMAL MOVEMENT COMP. NOZZLES	C.0261.04.D.001
ALLOWED PIPING FORCES ON COMP. NOZZLES	C.0261.04.B.001
OIL CONSOLE	C.0261.60.B.000

CJB (PROJECTS) LTD.
FINAL DRAWING
SIGNATURE: [Signature] DATE: 9/7/82

FINAL
DATE: 23 DEC 1981

CJB (PROJECTS) LTD.
FOR GREEK PETROCHEMICAL S.A.
PETROCHEMICAL COMPLEX
ACHELOS ESTUARY - GREECE
ITEM NR. C 430
DLS ORDER NR. LC 0261
CJB PROJECT NR. 4110
CJB PURCHASE ORDER NR. 4110/A/4/30/01
CJB DWG NR. 4110/C - 430/8

2	DIM. 2691 CHANGE INFO	22 DEC 81	8						
1	DWG. CHANGED & ADDED	18-9 '81	2						
CHG	ZONE	ALTERATIONS	DATE	BY	CHK	WHY	BEDR		
CERT. FOR CONSTR.:									
SEE A06212 FOR TOL'S ETC. NOT SPECIFIED									
DELVALA STORK			HENGLO (OV) NETHERLANDS						
TITLE: Outline and foundation details electro motor driven compressor.			FIRST ORDER: LC.0261						
DRAWN: [Signature]			SCALE: 1:20						
CHK: [Signature]			SHEETNO. 1 OF 1						
ISSUED: [Signature]			NO. C.0261.10A.000.						
PVB: [Signature]			GER.TEK.						
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