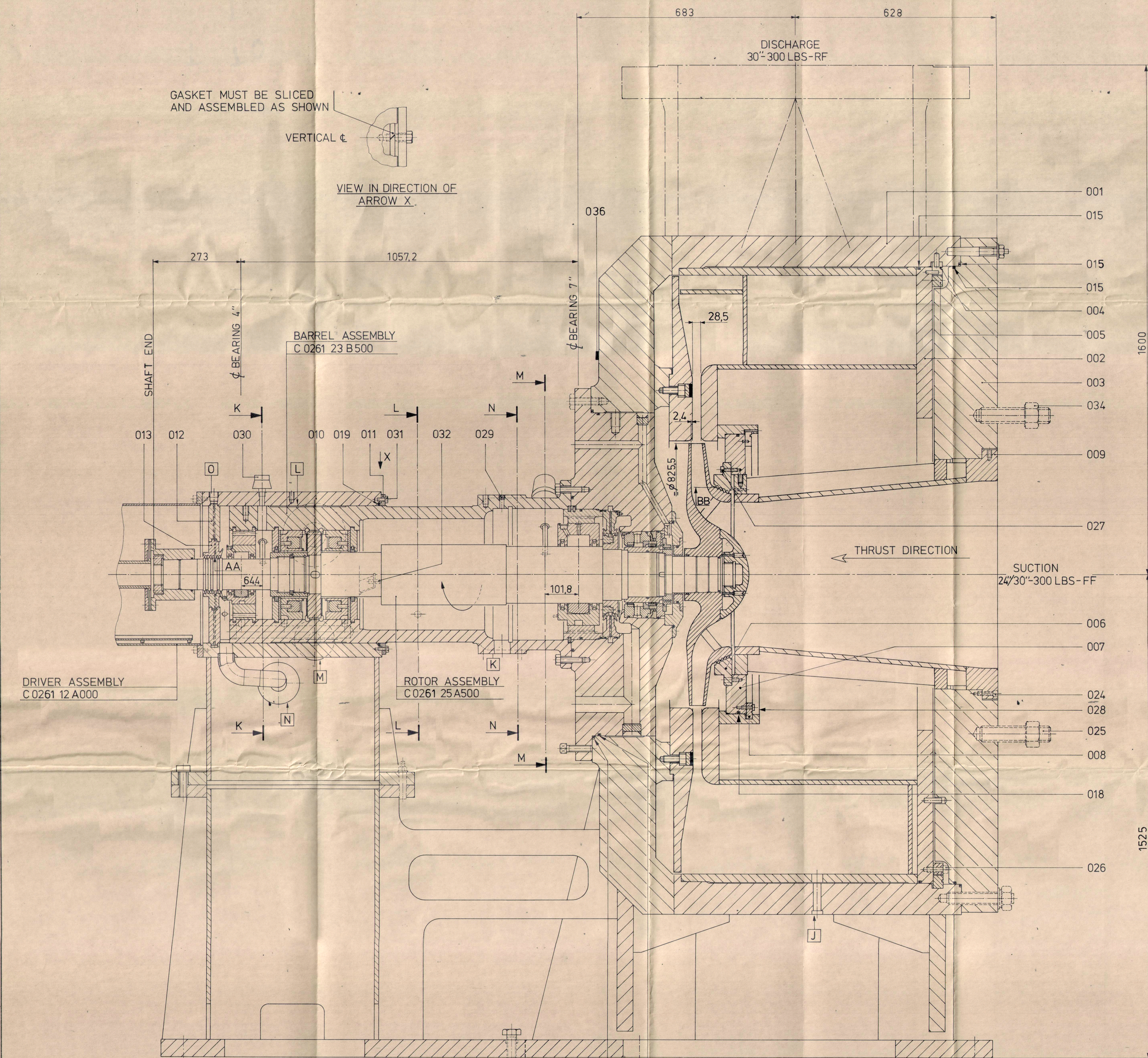


GASKET MUST BE SLICED
AND ASSEMBLED AS SHOWN

VERTICAL ϕ

VIEW IN DIRECTION OF
ARROW X



MATL	WT ROUGH	KG FIN.	QTY	SYMBOL	DESCRIPTION	PT
	±23250		#	C0261 20B500	COMPRESSOR ASSEMBLY	#
	✓ 13800		1	C0261 22B500	CASE ASSEMBLY	001
	✓ 2800		1	C0261 29B540	DIAPHRAGM	002
	✓ 4350		1	C0261 22B502	END COVER ASSEMBLY	003
	✓ 62		1	C0261 29B580	THRUST RING	004
	✓ 54,5		1	C0261 29B581	RETAINING RING	005
	✓ 16		1	C0261 30G500	LABYRINTH RING	006
	✓ 126		1	C0261 30G598	LABYRINTH HOLDER	007
	✓ 24		1	C0261 30G599	THRUST RING	008
	✓ 450		1	C0261 28B540	INLET CONE	009
	✓ 620		1	C0261 22B516	SUPPORT	010
	✓ 5,5		1	C0261 22B517	PACKING RING	011
	✓ 29		1	C0240 32G500	COVER	012
	✓ 2,5		1	C0240 32F500	OIL GUARD	013
VitonA70°S			3		O-RING 1910 I.D. x 7	015
VitonA70°S			2		O-RING 997 I.D. x 7	016
VitonA70°S			1		O-RING 855 I.D. x 7	018
			1	0.8814.522	GASKET 1/4" SQ. LG. 1400	019
	✓		1	C0261 44B500	NAME PLATE	020
			2	6.2702.121	NAME PLATE	022
			8	0.0278.599	SCREW M4x10	023
			8	0.0251.282	CAP SCREW M12x50	024
	✓		28	C0240 22B519	STUD 1 3/4" x 8 UN LG. 230	025
			12	C0240 20A580	CAP SCREW M16x50	026
			8	C0240 20A582	CAP SCREW M12x45	027
			9	C0240 20A581	CAP SCREW M12x35	028
			1	0.0602.003	PLUG HEX SOC 1/2" N.P.T.	029
			1	5.4019.201	FILTER 1/2" N.P.T.	030
			14	0.0141.126	BOLT HEX FAS M10x25	031
	✓		5	C0261 83C000	RAD.+AX. PROBE ASS'Y	032
	✓		1	C0261 83C000	ADAPTOR/CABLE SEAL	033
			28	0.0211.032	1D.NUT 1 3/4" x 8 UN. 2B	034
	REQ.				GREASE: SHELL FDA 2	035
			1	0.1069.814	TAKE FROM: C024023B500.040	036
					ROTATION ARROW	

NOTE:

- ALL INTERNAL SETSCREWS ARE TO BE STAKED AT ASSEMBLY
- ALL INTERNAL CAPSCREWS ARE TO BE WIRED AT ASSEMBLY, REF DLS. HDW. NR. 0.8190.421
- IN BEHALF OF MOUNTING OF PARTS SUPPLIED WITH O-RING(S); USE GREASE: SHELL FDA 2
- PT. 004 AND 008: MACHINE TO CORRECT WIDTH AT ASSEMBLY

NOOT:

- ALLE INWENDIGE STELSCHROEVEN BORGEN MET CENTERSLAG
- ALLE INWENDIGE SCHROEVEN MET BINNENZESKANT VOORZIEN VAN DRAADGAT, BORGEN M. IJZERDRAAD, REF. DLS. ART. NR. 0.8190.421
- TEN BEHOEVE VAN MONTAGE VAN DELEN VOORZIEN VAN O-RING(EN); GEBRUIK VET: SHELL FDA 2
- POST. 004 EN 008: BIJ MONTAGE OP DIKTE MAKEN

CJB (PROJECTS) LTD.
FINAL DRAWING
SIGNATURE: *[Signature]* DATE: 15/7/82

DELAVAL-STORK V.O.F.
THIS DRAWING IS FOR:
☐ INFORMATION ONLY.
☐ APPROVAL PRIOR TO MANUFACTURE OR PURCHASE OF MATERIAL.
PREPARED BY: *[Signature]* TO: *[Signature]*
CHECKED BY: *[Signature]* TO: *[Signature]*
☒ RECORD APPROVAL ONLY.
☐ FINAL DISTRIBUTION.
DATE: 07 JUL 1982
SIGN: *[Signature]*

CHG	ZONE	ALTERATIONS	DATE	BY	CHK	WHY	BEDR
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CERT. FOR CONSTR.: *C. Hump*

SEE A06212 FOR TOL'S ETC. NOT SPECIFIED

DELAVAL-STORK HENGLO (OV.) NETHERLANDS	FIRST ORDER: LC.0261 REF. DWG. C0240 20B500 PROJ. METHOD: $\oplus$ $\ominus$ 103848
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DIAMETRAL CLEARANCES AT ASS'Y