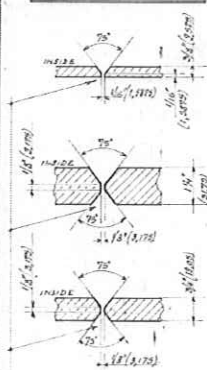


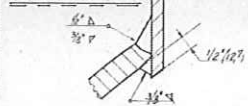
TYPICAL WELD PREP



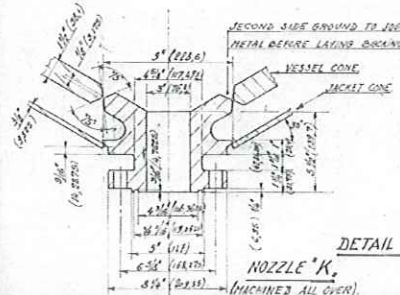
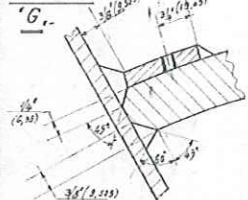
SECOND SIDE GRIND TO SOUND METAL BEFORE LAYING SECOND RUN

DETAIL OF BRANCH ATTACHMENT

FOR NOZZLES
C, E, F, J, G, L

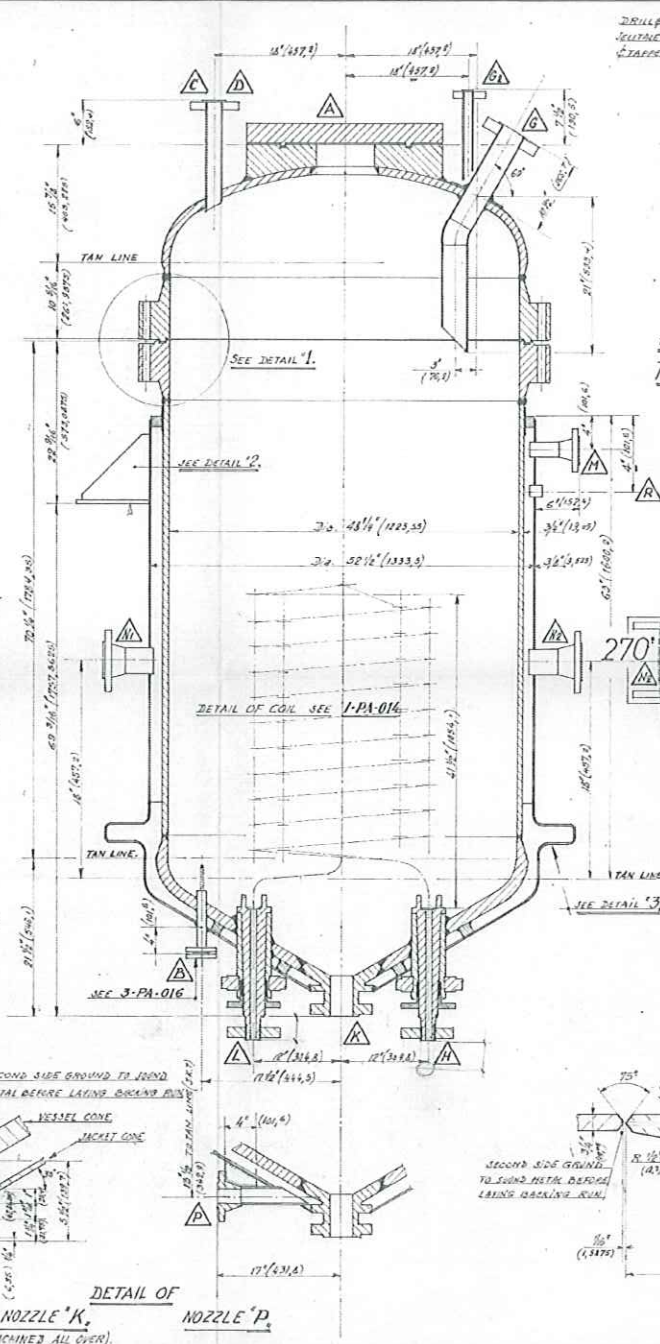


FOR NOZZLE
G



DETAIL OF NOZZLE 'K'

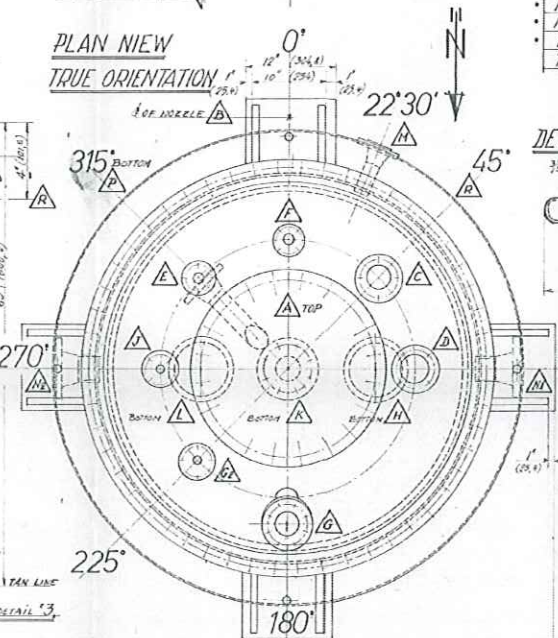
DETAIL OF NOZZLE 'P'



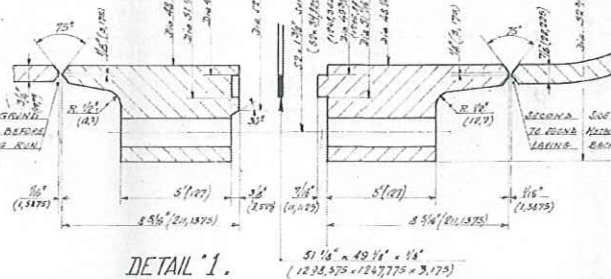
DRILL & TAP 1/2" DIA
SCREW IN PLACE
STAPLED FOR S.P.A. 100

DETAIL OF NOZZLES 'A', 'E', 'F', 'J'

PLAN VIEW
TRUE ORIENTATION



DETAIL 1

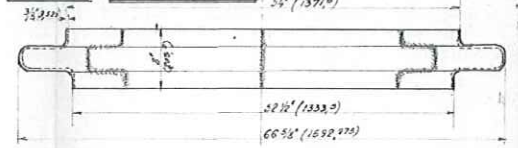


NOZZLE SCHEDULE

NOZZLE	SIZE	TYPE	RATING	WALL THK	DI SHEET	SERVICE
A	3"	1	57K PAD			AGITATOR INLET
B	1"	1	600° SCH. 40		3-PA-016	PT 100
C	3"	1	600° SCH. 40			VENT
D	2"	1	600° SCH. 40			
E	1"	1	600° SCH. 40			
F	1"	1	600° SCH. 40		3-PA-017	PT 100
G	3"	1	600° SCH. 40			
H	1"	1	600° SCH. 40			
I	2"	1	300° SCH. 40		1-PA-014	COIL STUFFING BOX
J	1"	1	600° SCH. 40			INERT GAS
K	3"	1	600° SCH. 40			OUTLET
L	2"	1	300° SCH. 40		1-PA-014	COIL STUFFING BOX
M	1 1/2"	1	300° SCH. 40			JACKET VENT
N	3"	1	300° SCH. 40			JACKET NOZZLE
O	3"	1	300° SCH. 40			JACKET NOZZLE
P	2"	1	300° SCH. 40			JACKET NOZZLE
R	1 1/2"	1	300° SCH. 40			JACKET NOZZLE

* HAVING FLANGES TO BE SUPPLIED

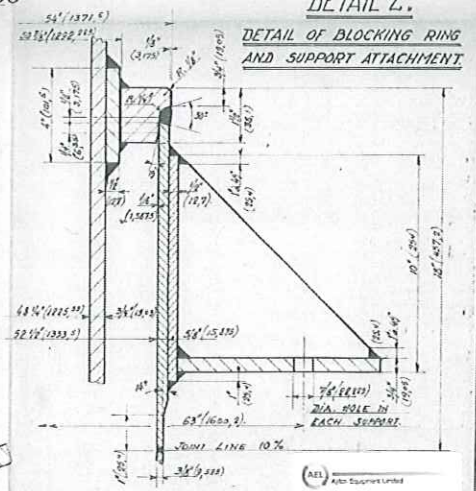
DETAIL 3. EXPANSION JOINT



EXPANSION JOINT ROBERT OUT IN G SEGMENTS FOR ONE COMPLETE TURN

DETAIL 2

DETAIL OF BLOCKING RING AND SUPPORT ATTACHMENT



TUBIZE PLASTICS

AUTOCLAVE-ENSEMBLE ET DETAILS

(COPY TO PLAN V5626 & V5627)

Drawn	Checked	Date	Scale
		4/14/15	AS SHOWN

666147