

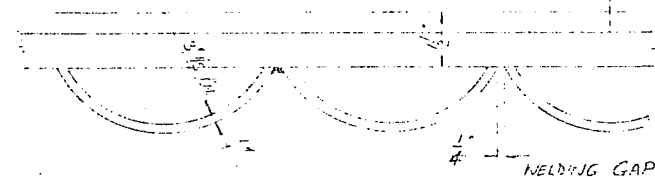
1. HOLES IN VESSEL WALL TO BE STAGGERED.

2. HOLES IN VESSEL WALL TO BE STAGGERED.

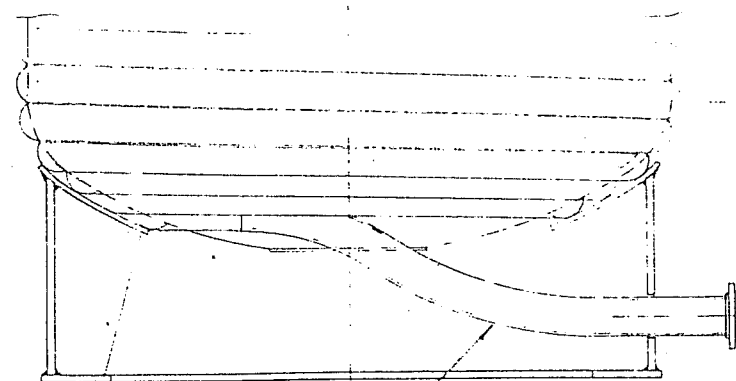
10 RIBS 3" MS A

11" DIA CUTOUT FOR DISCHARGE PIPE

8"



DETAILS OF COIL



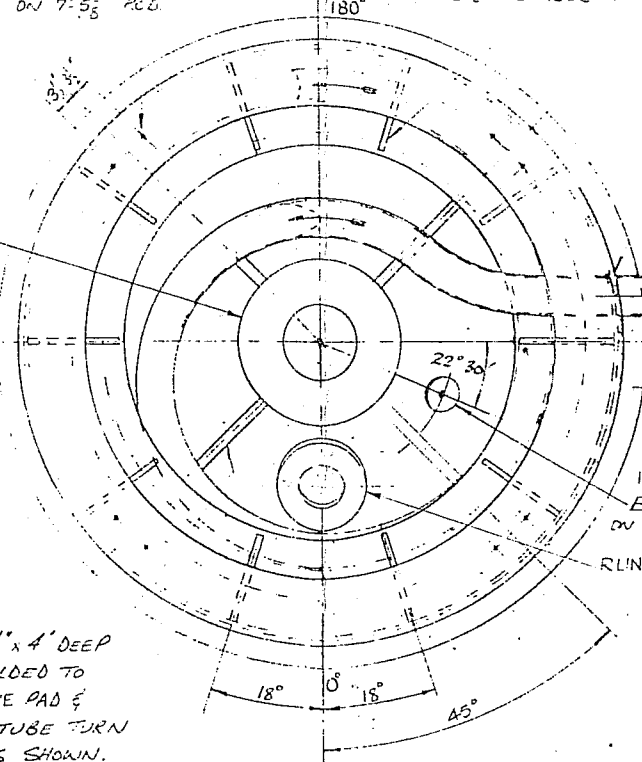
VIEW ON ARROW 'X'

DRIVE PAD

4 RIBS 1 1/2" x 4" DEEP
MS A WELDED TO
VESSEL DRIVE PAD &
NEAREST TUBE TURN
SPACED AS SHOWN.

8 HOLES 1" DIA
ON 7'-5 1/2" P.C.D.

10 STIFFENING RIBS
EQUI-SPACED AS SHOWN



VIEW 'B'-B'

SKIRT TO BE CUT
OUT FOR 6" TUBE

BOTTOM INLET

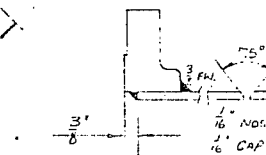
FOR WELD DETAILS
SEE DETAIL 'C'

INLETS

OUTLETS

INSTRUMENT
BRANCH
ON 11" O.D.

INLET & OUTLET
FABRICATED FROM 6"
LONG RAD WELDING
ELBOWS



DETAIL 'C'

REFERENCE DRAWINGS

165/01/73/8 VESSEL DETAILS FOR L.H. 40 M³ AUTOCLAVE
165/01/73/10 DETAILS OF RIBS FOR L.H. 40 M³ AUTOCLAVE.

READ IN CONJUNCTION WITH DRG 165/01/73/8

VIEW 'A'-A'

75°
NO ROSE NO CAP
DETAIL 'D'
WELD SECTIONS OF COIL
TOGETHER THUS

B' 15-4-69		A 31-12-68		ALTERATION # DATE		IMPERIAL CHEMICAL INDUSTRIES LIMITED PLASTICS DIVISION		PART NO		NO OF SHEET		TOTAL # OF SHEET		MATERIAL # PART SPEC		COMPONENT		ITEM NO		SUPPLY		DRAWING # ON COPY			
DRAINED FACE REMOVED FROM 8" G. ASA ISO FLANGES		1" DIA CUT- OUT WAS 1" O.D. ABOVE BASE		DESCRIPTION		THIS DRAWING IS A PRIVATE AND CONFIDENTIAL COMMUNICATION AND THE PROPERTY OF ICI LTD. PLASTICS DIVISION. IT MUST NOT BE COPIED OR LOANED WITHOUT THE WRITTEN CONSENT OF ICI LTD PLASTICS DIVISION AND MUST BE RETURNED IMMEDIATELY ON THE COMPLETION OF THE TENDER OR CONTRACT		DRAWN BY J. EDMOND		NEW GBR TO SCALE 1" = 1' 0"		JOB NO 606/3281/850		SCALE 1" = 1' 0"		DRG No		165		01		73		38	
D. MOORE		J. EDMOND		BY				APPROVED BY J. EDMOND		21.11.68		FOR D.O. RECORDS USE ONLY													
TITLE						SECTION OF PLANT						PLANT						FACTORY							
DETAILS OF LIMPLET AND SUPPORT FOR L.H. 40 M ³ AUTOCLAVE						REACTION						N° 7. CORVIC						CUNARD							

P.R. 50