

# BOOK 1

USER: ARAMCO SERVICES COMPANY  
KHURSANIYAH, SAUDI ARABIA

PURCHASER: FLUOR ENGINEERS AND CONSTRUCTORS  
HOUSTON, TEXAS

Purchase Order No. FD-U75-31-0003NA

Elliott Co. General Order No. HU75-1728

Item No. U75-K-003

Service SPHEROID GAS COMPRESSOR

THE INSTRUCTION BOOKS FOR THIS CONTRACT ARE COMPRISED OF TWO SEPARATE BOOKS,  
THE CONTENTS OF EACH BOOK IS AS FOLLOWS:

Contained in Book #1 of 2

ELLIOTT COMPRESSORS

Serial No./Shop Order No. A508187 Type: 38M6-5

PHILADELPHIA GEARS

Serial No. 120907 Type: 13HSS

*sent to*  
GENERAL ELECTRIC MOTORS

Serial No. 8405944 *City Elec* 3/18/88 Type: 5K841167A15

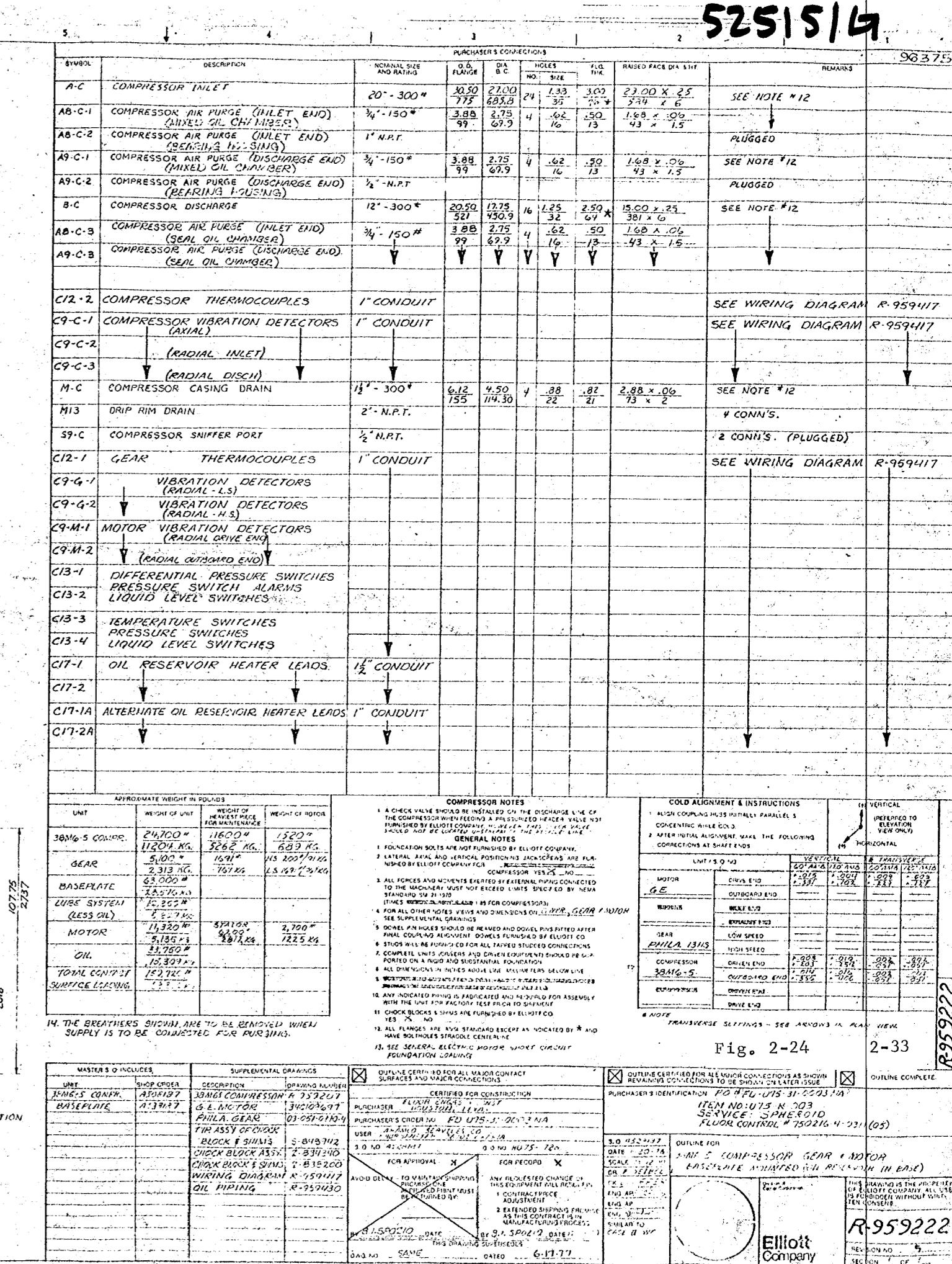
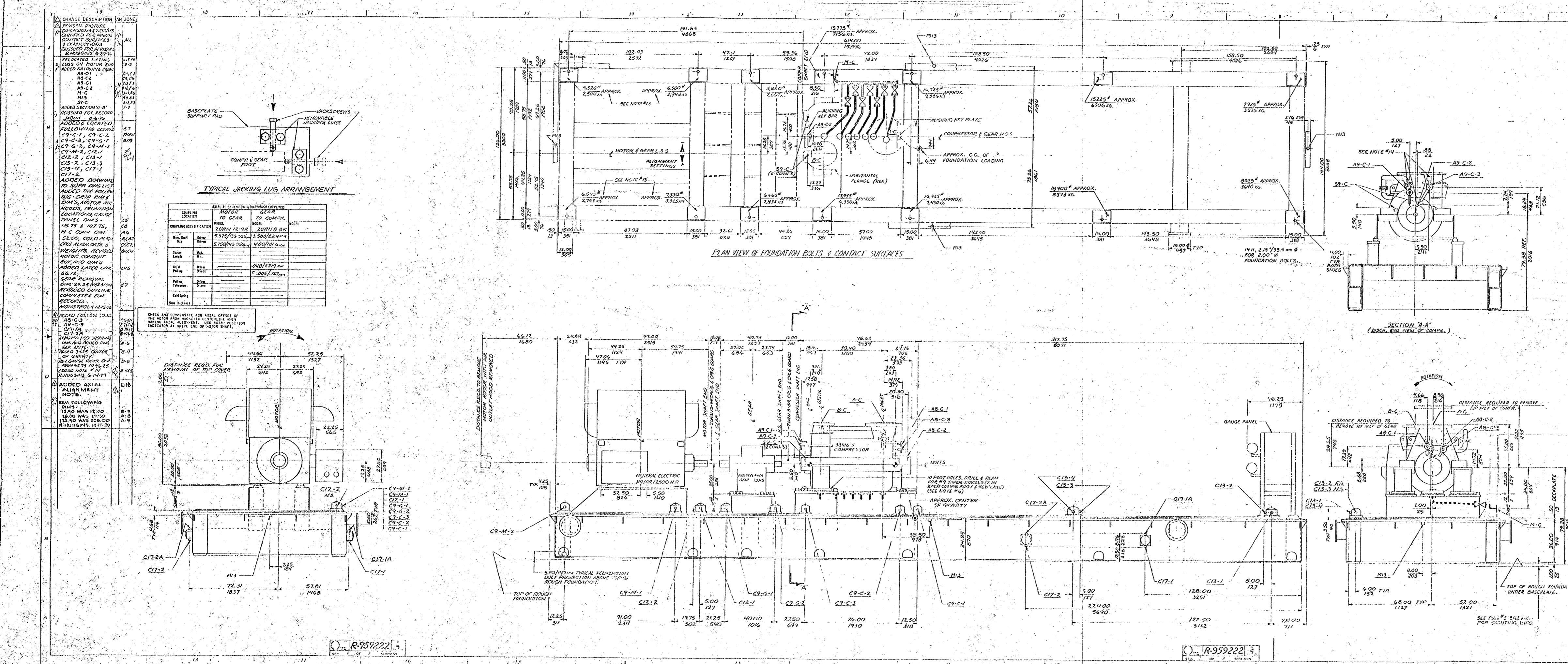
Contained in Book #2 of 2

ELLIOTT LUBRICATION AND SEALING OIL SYSTEM

Serial No./Shop Order No. A528187

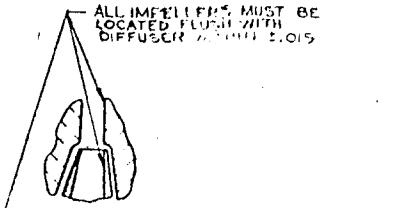
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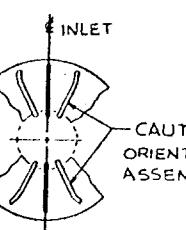
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PART NAME	PART NO.	DESCRIPTION OR DRAWING NO.	ITEM	UNIT OF	QTY	MAKE FROM
CASING MACH	959366-35		1			
ROTOR ASSY	652513-35		2			
BRS & S. EAL	959416-L4	THRUST END	3			
ARM. PLATE	959419-683	L.C.R. END	4			
BACK PLATE	959392-11		5			
BAL PISTON			6			
VALVE ASY			7			
DIAPHRAM MACH	868552-3	CI. INLET	8			
	868774-3	CI. / BLK.	9			
	868775-3	DD	10			
	868776-3	E	11			
	868193-3	H	12			
	868777-3	X	13			
DISCH. WALL	876266-3	ADAPTER	14			
			15			
			16			
FLYER SEAL	836399-3	CI	17			
	829213-33	DD	18			
	836399-9	F	19			
	829213-9	H	20			
	829213-26	K	21			
SCREEN CAP	P23T136	3 1/2" X 1 LG	22			
HEMISPERIC	P22V01080	POS-E-SET	23			LOCATE APPAR.
REFL. SEAL	868387-3		24			
ASSY			25			
AP SCREW	P23F41	10-24 X 1 1/2	26			
VASHER	P23F41	1/4	27			
FILE UNDAGE	933332-5		28			
CAMATEX	9591910-28		29	%6	USE AS REQ'D	
HAPT. SEAL	938011-4		30			
OVER END	374841-7		31			
CAM PLATE	P20C223	16-3/4 LG	32			
AME PLATE	P20000016	MANOGRAM	33			
AME PLATE	P20000214	MANOGRAM	34			LOCATE AT ASSEY
AME PLATE	P20000103	CAUTION	35			
AME PLATE	P20000101	NOT MANO	36			
AME PLATE	P20000742	ADT ARROW	37			
AME PLATE	P2000004	IN-10N	38			
AME PLATE	P2000A935	BLANK	39			
LFL	845906-1	1/12 1/2	40			
CREW CAP	P203015-31	16-24 X 3 LG	41			
ASHER	P202651-14	1/2 STEEL	42			
CREW CAP	P20373104	16-18 X 3 LG	43			
ASHER	P205F18	3/16	44			
CREW CAP	P2037-011	16-22 X 3 LG	45			
ASHER	P2046112	3/16	46			
RING	P2002374		47			
"RING	P20023711		48			
ALUM. STRIP	959410-13		49	1/16	JMA X 3 FT LG.	
ALUM. STRIP	959410-45	See Note #2	50	1/16	210 X 3 FT LG.	
SEMBLY	959410-50		51	OTY. CMI		

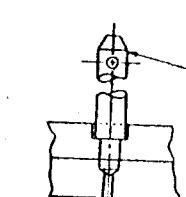


VIEW OF  
IMPELLER EXIT

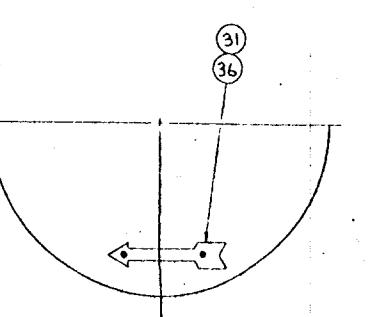
OTE "X"  
JUST THRUST BRG SHIMMING THICKNESS TO  
QUALIZE DIMENSIONS SHOWN AT SEAL & TO  
CHECK OUT TOLERANCE PROCEED WITH ALIGNMENT  
CHECK OF INPELLERS & BACK OF DIFFUSER WALL.  
DIMENSIONS ARE OUTSIDE OF TOLERANCE, CHECK  
WITH ENGINEERING DEPT.



ETAIL "E"



SECTION THRU CASING



### REFERENCES

- NOTE:

FOR ANTI-ROTATION MACHINING OF DISCH. WALL,  
BALANCE PISTON SEAL ASS'Y., & LABYRINTH SEALS SEE  
APPLICABLE FIGURE NO ON DWG. X-817006.  
USE 20 FT. OF IT.#49 SEALING STRIP AT CASING SPLIT FOR  
HYDROTEST. USE THE REMAING 20 FT. AT FINAL ASS'Y.  
SEE DWG #X-868689 FOR INSTALLATION INSTRUCTIONS.  
AFFIX IT#33 & 38 IMMEDIATELY ADJACENT TO EACH OTHER.  
FOR ANTI-ROTATION MACHINING OF DIAPHRAMS  
SEE APPLICABLE FIG. NO ON DWG X-868686

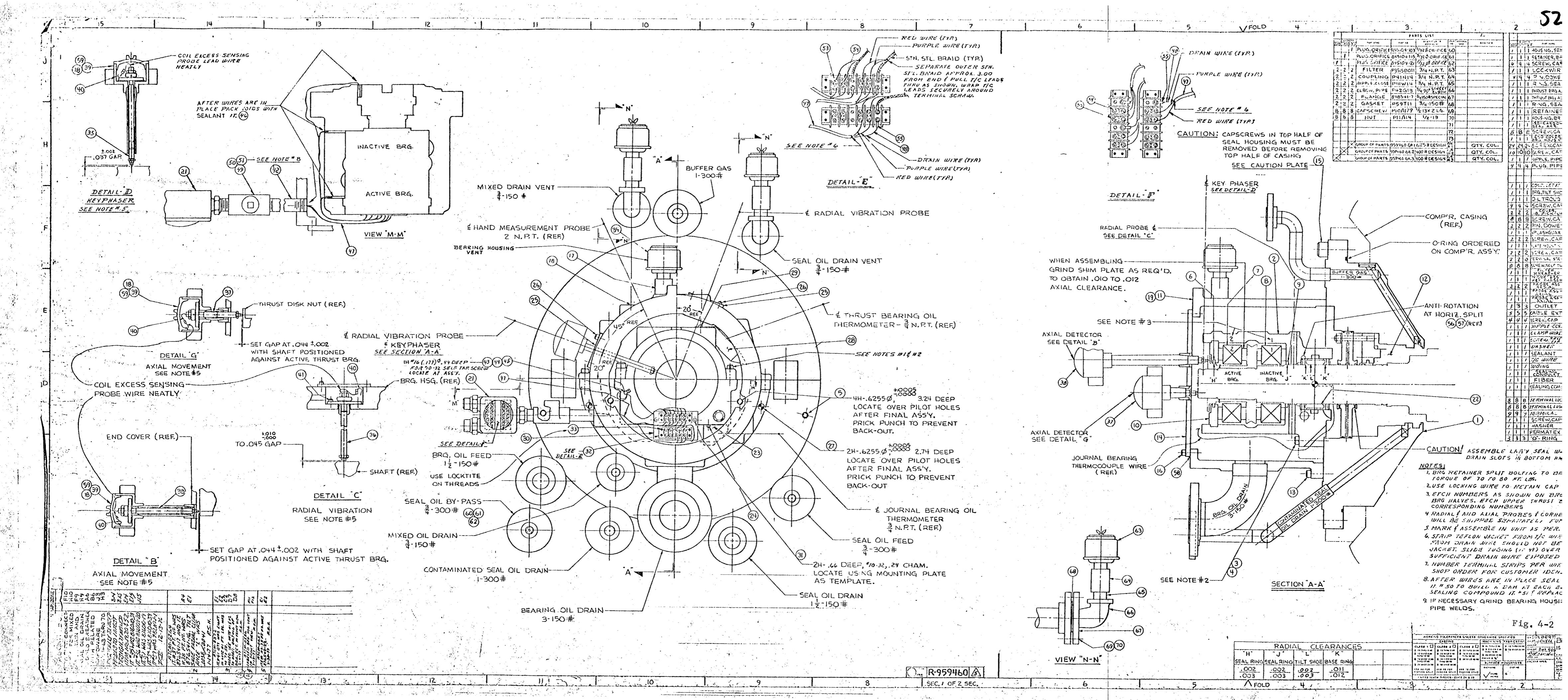
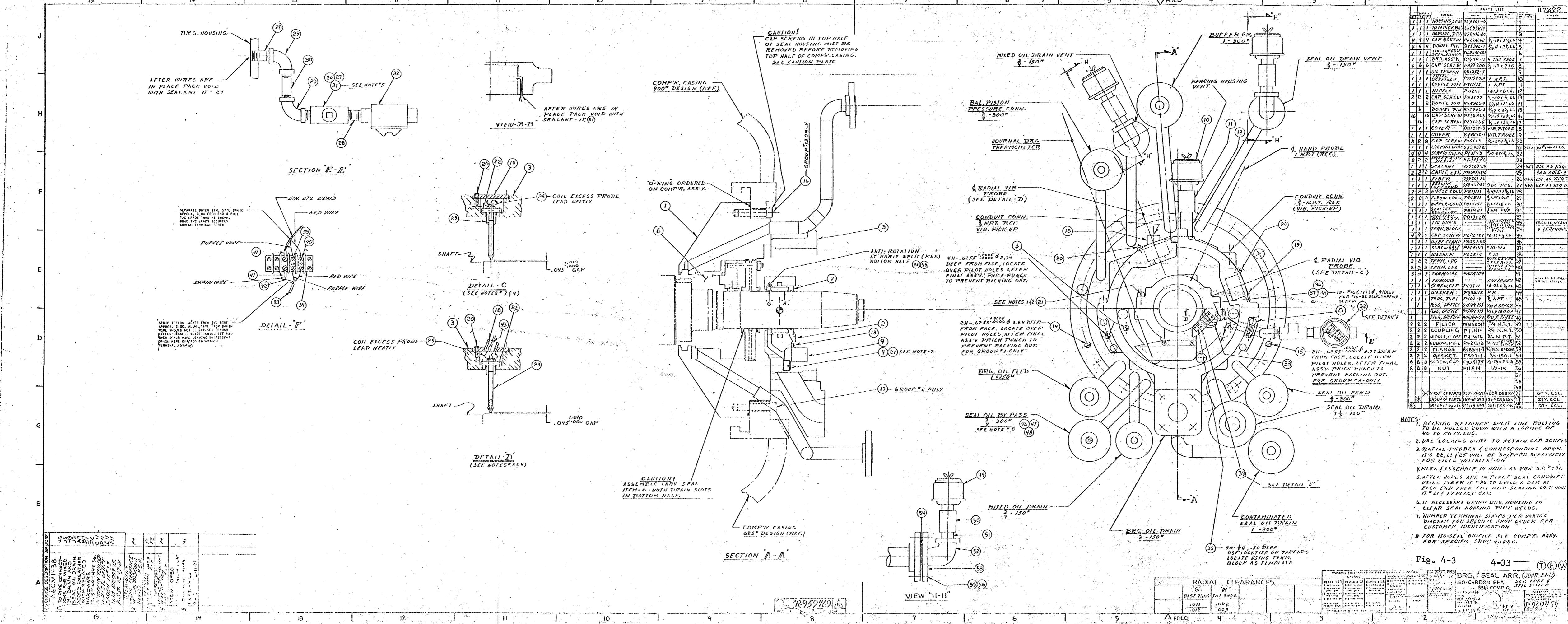
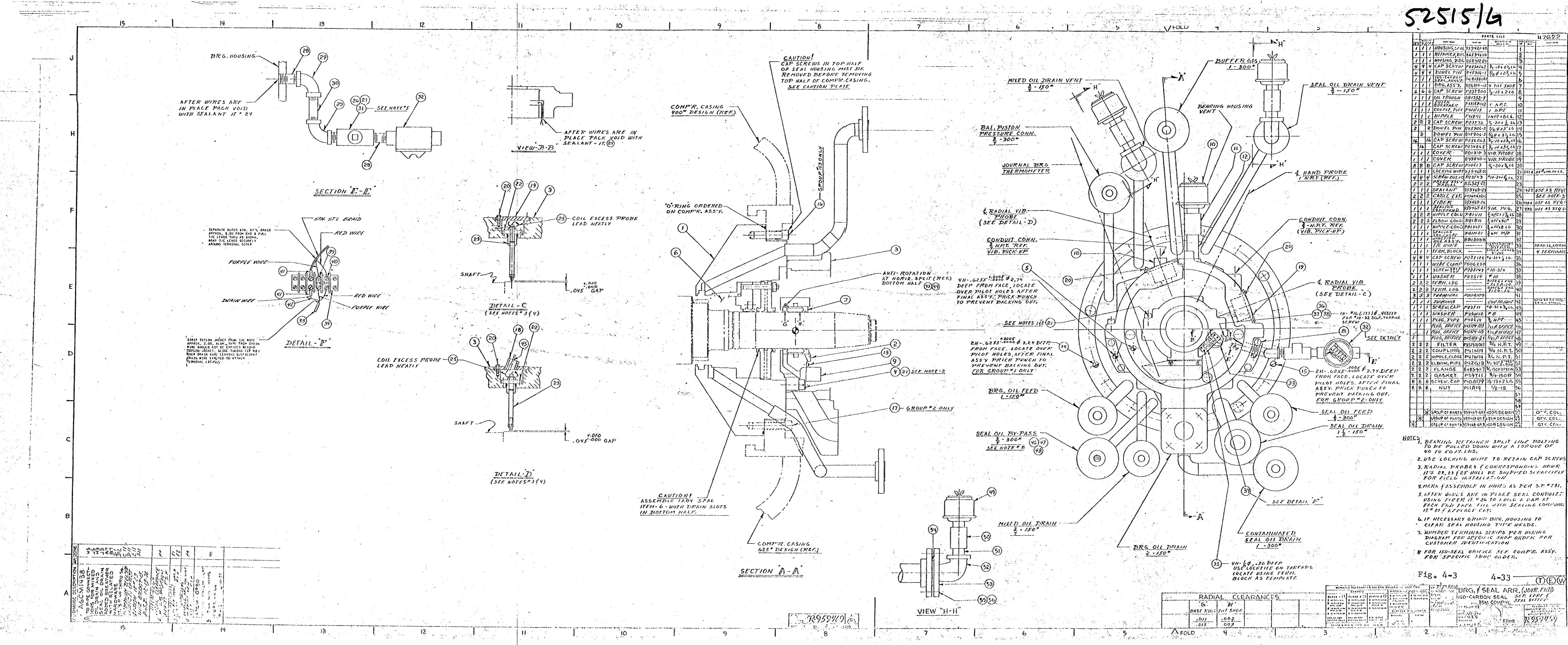


fig. 4-2

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ELLIOTT MANUFACTURING DIV R. L. WARD  
Ph. 119-76

# 5-#6

INDUCTION MOTOR DATA SHEET				Engineering Office:	Date
To be used with					
MOTOR: ELECTRIC AC; 3 PHASE : 60 HERTZ, SQUIRREL CAGE				Estimate/Order No.	Item No.      Quantity
MOTOR DESIGN DATA					
WORKING CONDITIONS:					
<input checked="" type="checkbox"/> OUTDOORS: Deserts areas with high concentrations of wind, sand dust and sand. Ambient temperature up to 60°C and desert may reach 100°C when exposed to sun. Humidity up to 100%. Highly corrosive atmosphere. All painted surfaces require tropical finish. Motor will be heat-treated without shelter.					
<input type="checkbox"/> INDOORS: Ambient temperature up to 35°C. Humidity up to 100%. Corrosive atmosphere. All painted surfaces require tropical finish.					
<input checked="" type="checkbox"/> Area classification Cl. I, Gr. D, Div. 2.					
Motor Mark No.					
Motors used to drive		ETHANE COMPRESSORS			
1. Horse Power rating		HP <u>18000</u>		Supplier to supply speed-torque and speed-current curves (YES or NO)	YES
2. Voltage rating		VOLT	<u>13,200</u>	12. Oil Pumps driven electrically	VOLT NA
3. Number of poles		4		13. Provide sight oil gauge (YES or NO)	YES
4. Duty continuous (CONT) or intermittent (INTER)		CONT		14. Thrust bearing desired (YES or NO)	NO
5. Class insulation		F		Suitable for a thrust of	LBS
6. Vertical - V; horizontal - H		H		15. Vendor to make provision for (PROV.) or to install (INST) vibration detector(s)	INST.
7. Drip Proof - DP; NEMA Weather Protected Type II - WP II; Totally Enclosed, Fan Cooled - TEPC; Totally Enclosed, not Fan cooled - TE; Explosion-proof - EX (suitable for NEC Class I, Division 1 Group D, Hazardous areas)		WP II		, Type Seismic (SEIS) or Proximity (PROX)	PROX
8. Minimum Full Load Efficiency		%	<u>94</u>	Motor BEARINGS - Nbr., Model <u>7201</u> EA	4
9. Minimum Full Load Power Factor		%	<u>90</u>	16. Main terminal box for rigid steel conduits, EA	
10. Direction of rotation when viewed from end opposite shaft extension. Refer Picture.		CW CCW		NPT conduit size, INCH	LATER
				provide solderless cable LUGS, or cable TAILS	
				if cable lugs EA / AWG	
				if tailor length from non-drive end.	FT
				17. Vibration Detector for conduits	EA
				Terminal Box NPT size	INCH
				18. R.T.D. Terminal for conduits	EA
				Box NPT size	INCH
				19. Space Heater, Cooling Fan, Term. Box	EA
				NPT size	INCH
MANUFACTURERS DATA - TO BE COMPLETED BY VENDOR					
Vendor		WESTINGHOUSE			
Vendor Motor type		CS 5/6			
Vendor Drawing No.		<u>133/F.50</u>			
Motor Serial No.					
20. Bearing type		SLEEVE or Anti-Friction		SLEEVE	
Type and make					
21. Bearing Lubrication: OIL or GREASE		OIL			
(3) 2 Minimum RTD's EAGLE PER FRASS (4) BEARING, THERMOCOUPLES - MINCO TC 356 TYPE E, PER					
COMMENTS		✓ 5) FUSE, CH 11 KOTYR-43-A 110A FA-21 PER			
DRAWING				Index	Drawing Number
					Rev.
		Driven Equip. Data Sheet No.			

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WWS 3(1))

# 5 + 4

DATA AND OPERATING LIMITS - <del>COMPRESSOR</del> COMPRESSOR.					
EQUIPMENT DATA					
SERVICE <u>ETHANE COMPRESSOR</u>	NO. <u>3</u>	SERVICE	NO.		
<del>COMPRESSOR</del> <u>MFR ELLIOTT/JEANNETTE</u> <u>TYPE CENTRIFUGAL MODEL 38M4</u> <u>MFR SER NO. A508130/1372 EQUIP NO.</u> <u>ORDER NO.</u> <u>DATA SHEET NO.</u> <u>DRAWINGS</u>		<del>PUMP</del> <u>MFR</u> <u>TYPE</u> <u>MODEL</u> <u>MFR SER NO.</u> <u>EQUIP NO.</u> <u>ORDER NO.</u> <u>DATA SHEET NO.</u> <u>DRAWINGS</u>			
<u>PRES SUCTION</u> <u>21</u> <u>psig DISCH</u> <u>165</u> <u>psig</u> <u>MFR MAX PRES RATING</u> <u>600</u> <u>psig</u> <u>GPM</u> <u>7888</u> <u>gpm</u> <u>F SPEED</u> <u>1788</u> <u>rpm</u> <u>IMP DIA INSTALL</u> <u>MAX</u> <u>INLET SIZE</u> <u>24</u> <u>IN. RATING 400 psig</u> <u>EE FACING UP</u> <u>OUTLET SIZE</u> <u>12</u> <u>IN. RATING 400 psig</u> <u>EE FACING IMP</u> <u>MATL. CASE</u> <u>STEEL</u> <u>IMP</u> <u>STEEL</u> <u>CYL</u> <u>PISTON</u>		<u>PRES SUCTION</u> <u>psig</u> <u>DISCH</u> <u>psig</u> <u>MFR MAX PRES RATING</u> <u>psig</u> <u>F SPEED</u> <u>rpm</u> <u>IMP DIA INSTALL</u> <u>MAX</u> <u>INLET SIZE</u> <u>IN. RATING</u> <u>psig</u> <u>FACING</u> <u>OUTLET SIZE</u> <u>IN. RATING</u> <u>psig</u> <u>FACING</u> <u>MATL. CASE</u> <u>IMP</u> <u>CYL</u> <u>PISTON</u> <u>LINING</u> <u>TEST NEW</u> <u>psig</u> <u>SHUT OFF HEAD</u> <u>FT</u> <u>DRIVER</u> <u>WESTINGHOUSE</u>			
<u>MFR</u> <u>WESTINGHOUSE</u> <u>TYPE</u> <u>INDUCTION MOTOR</u> <u>MFR SER NO.</u> <u>EQUIP NO.</u> <u>ORDER NO.</u> <u>DATA SHEET NO.</u> <u>DRAWINGS</u>		<u>MFR</u> <u>TYPE</u> <u>MFR SER NO.</u> <u>EQUIP NO.</u> <u>ORDER NO.</u> <u>DATA SHEET NO.</u> <u>DRAWINGS</u>			
<u>HP</u> <u>8000</u> <u>MOTOR</u> <u>SPEED</u> <u>1788</u> <u>rpm</u> <u>VOLTS</u> <u>13200</u> <u>CYCLE</u> <u>60</u> <u>PHASE</u> <u>3</u> <u>+ SPEED INCREASE</u>		<u>HP</u> <u>TURBINE</u> <u>OVERSPEED SET</u> <u>rpm</u> <u>PRES INLET</u> <u>psig</u> <u>TEMP INLET</u> <u>psig</u> <u>PRES OUTLET</u> <u>psig</u> <u>MATL CASE</u> <u>psig</u> <u>MATL ROTOR</u>		<u>HP</u> <u>MOTOR</u> <u>SP SPEED</u> <u>rpm</u> <u>VOLTS</u> <u>CYCLE</u> <u>PHASE</u> <u>HP</u> <u>OVERSPEED SET</u> <u>rpm</u> <u>PRES INLET</u> <u>psig</u> <u>TEMP INLET</u> <u>psig</u> <u>PRES OUTLET</u> <u>psig</u> <u>MATL CASE</u> <u>MATL ROTOR</u>	
OPERATING LIMITS (CONSULT DESIGNS ENGINEER BEFORE EXCEEDING THESE LIMITS)					
DESIGN PRES	psig	TEST PRESSURE	psig	DESIGN PRES	psig
BASED ON		TEST PRESSURE		BASED ON	
PROTECTED BY SAFETY VALVE ON		TEST PRESSURE		PROTECTED BY SAFETY VALVE ON	
MAX SAFE SPEED FOR UNIT		TEST PRESSURE		MAX SAFE SPEED FOR UNIT	
TEST PRESSURE		TEST PRESSURE		TEST PRESSURE	
SAFETY PRECAUTIONS					
REFER TO GENERAL SAFETY INSTRUCTIONS APP-A-15, SHEETS 1 TO 3 AND 13 TO 15, FOR NOTES ON EQUIPMENT FAILURE HAZARDS, WITH RECOMMENDATIONS FOR THEIR AVOIDANCE AND FOR INSPECTIONS AND TESTS. NOTE BELOW ANY SPECIAL HAZARDS, RECOMMENDATIONS, INSPECTIONS, OR TESTS THAT ARE IMPORTANT FOR THIS ABOVE EQUIPMENT.					
SAFETY INSTRUCTION SHEET <del>COMPRESSORS</del> <u>AND DRIVERS</u>				DWG	

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DATA AND OPERATING LIMITS - PUMPS							
EQUIPMENT DATA							
SERVICE LUBR/SEAL OIL PUMPS NO. 6 FOR ETHANE COMPRESSORS				SERVICE NO. _____			
MFR	TYPE	MODEL	PUMP	MFR	TYPE	MODEL	PUMP
MFR SER NO.	EQUIP NO.	DATA SHEET NO.		MFR SER NO.	EQUIP NO.	DATA SHEET NO.	
ORDER NO.	DATA SHEET NO.	DRAWINGS		ORDER NO.	DATA SHEET NO.	DRAWINGS	
PRES SUCTION	psi DISCH	psi	PRES SUCTION	psi DISCH	psi	PRES SUCTION	psi DISCH
MFR MAX PRES RATING	psi		MFR MAX PRES RATING	psi		MFR MAX PRES RATING	psi
HP	F SPEED	RPM	HP	F SPEED	RPM	HP	F SPEED
IMP DIAM INSTALL	MAX		IMP DIAM INSTALL	MAX		IMP DIAM INSTALL	MAX
INLET SIZE	IN. RATING	IN.	FACING	INLET SIZE	IN. RATING	IN.	FACING
OUTLET SIZE	IN. RATING	IN.	FACING	OUTLET SIZE	IN. RATING	IN.	FACING
MATL/CASE	IMP		MATL/CASE	IMP		MATL/CASE	IMP
1 CYL	PISTON		1 CYL	PISTON		1 CYL	PISTON
LINING			LINING			LINING	
TEST NEW	psi	SHUT OFF HEAD	FT	TEST NEW	psi	SHUT OFF HEAD	FT
MFR	DRIVER		MFR	DRIVER		MFR	DRIVER
Type	INDUCTION MOTOR		Type			MFR SER NO.	EQUIP NO.
MFR SER NO.	EQUIP NO.		MFR SER NO.	EQUIP NO.		ORDER NO.	DATA SHEET NO.
ORDER NO.	DATA SHEET NO.	DRAWINGS	ORDER NO.	DATA SHEET NO.	DRAWINGS	DRAWINGS	
MOTOR				TURBINE			
HP	HP		HP	HP	OVERSPEED SET	RPM	HP
SPEED	RPM		SPEED	RPM	PRES INLET	psi	SPEED
VOLTS	460		VOLTS		TEMP INLET	psi	VOLTS
CYCLES	60		CYCLES		PRES OUTLET	psi	CYCLES
PHASE	3		PHASE		MATL/CASE		PHASE
					MATL/ROTOR		
OPERATING LIMITS							
(CONSULT DESIGN ENGINEER BEFORE EXCEEDING THESE LIMITS)							
DESIGN PRES	psi	F	DESIGN PRES	psi	F		
BASED ON			BASED ON				
PROTECTED BY SAFETY VALVE ON			PROTECTED BY SAFETY VALVE ON				
SV SET AT	psi		SV SET AT	psi			
MAX SAFE SPEED FOR UNIT			MAX SAFE SPEED FOR UNIT				
TEST PRESSURE	psi		TEST PRESSURE	psi			
SAFETY PRECAUTIONS							
REFER TO GENERAL SAFETY INSTRUCTIONS APP-A18, SHEETS 1 TO 3 AND 13 TO 15, FOR NOTES ON EQUIPMENT FAILURE HAZARDS, WITH RECOMMENDATIONS FOR THEIR AVOIDANCE, AND FOR INSPECTIONS AND TESTS.							
NOTE BELOW ANY SPECIAL HAZARDS, RECOMMENDATIONS, INSPECTIONS, OR TESTS THAT ARE IMPORTANT FOR THE ABOVE EQUIPMENT.							
SAFETY INSTRUCTION SHEET SI. PUMPS AND DRIVERS						DWG NO. _____	

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#5 Rev #6

INDUCTION MOTOR DATA SHEET			Engineering Office	Date
To be used with				
MOTOR: ELECTRIC AC; 3PHASE : 60HERTZ, SQUIRREL CAGE			Delivery/Order No.	Item No.      Quantity
MOTOR DESIGN DATA				
<b>WORKING CONDITIONS:</b> <input checked="" type="checkbox"/> OUTDOORS: Desert area with high concentrations of wind-borne dust and sand. Ambient temperature up to 60°C and material may reach 100°C when exposed to sun. Humidity up to 100%. Highly corrosive atmosphere. All painted surfaces require tropical finish. Motor will be installed without shelter.				
<input type="checkbox"/> INDOORS: Ambient temperature up to 50°C. Humidity up to 100%. Corrosive atmosphere. All painted surfaces require tropical finish.				
<input type="checkbox"/> Area classification Cl. 1, Gr. D, Div. 2.				
Motor Model No.: Motors are to drive: <b>LUBE/SEAL OIL PUMPS</b>				
1. Horse Power rating                            HP <b>X 60</b> 2. Voltage rating                                 VOLT <b>460</b> 3. Number of poles                                * 2 4. Duty continuous (CONT) or Intermittent (INTER) <b>CONT</b> 5. Class insulation AS PER SPEC.                * 6. Vertical - V; horizontal - H <b>X</b> ✓			11. Supplier to supply speed-torque and speed-current curves (YES or NO) <b>NO</b> 12. Oil Pumps driven electrically <b>3 VOLT</b> <b>NA</b> 13. Provide sight oil gauge (YES or NO) 14. Thrust bearing desired (YES or NO) <b>X</b> * Suitable for a thrust of                                LBS	
7. Drip Proof - DP: NEMA Weather Protected Type II - WP II; Totally Enclosed, Fan Cooled - TEPC; Totally Enclosed, not Fan cooled - TE; Explosion-proof - EX (swimable for NEC Class I, Division 1 Group D, Hazardous areas)			15. Vendor to make provision for (PROV.) or to install (INST) vibration detector(s) Type Seismic (SEIS) or Proximity (PROX)	
8. Minimum Full Load Efficiency                %      * 9. Minimum Full Load Power Factor                %      *			16. Motor    Model                                    EA for rigid steel conduits, EA terminal box                                        NPT conduit size, INCH provide solderless cable LUGS, or cable TAILS if cable lugs EA/AWG                                LUGS if vector length from non-drive end, FT      3	
10. Direction of rotation when viewed from end opposite shaft extension. Refer Picture. CW or CCW      *			17. Vibration Detector                            for conduits                            EA Terminal Box                                        NPT size                            INCH 18. R.T.D. Terminal                                for conduits                            EA Box    NPT size                            INCH 19. Space Heater,                                    for conduits <b>X</b> EA Cooling Fan, Term. Box                            NPT size                            INCH <b>NO</b>	
MANUFACTURERS DATA - TO BE COMPLETED BY VENDOR				
Vendor: <b>ASEA</b> Vendor Motor type                                    Vendor Drawing No.			22. Efficiency FL.                                N.FL.      4.FL. 23. Power Factor FL.                                N.FL.      4.FL. 24. Full Load Speed                                    RPM	
Motor Serial No.			25. Full Load Current                                AMPS 26. Full Load Torque                                    FT lbs. 27. Minimum Starting Torque                        %	
20. Bearing type                                    SLEEVE or Anti-Friction      A-F Type and make			28. Minimum Breakdown Torque                    %	
21. Bearing Lubrication OIL or GREASE			29. Rotor WR <sup>2</sup> LB FT <sup>2</sup> 30. Space Heater                                        KW 31. Winding temp. rise                                Method      RTD      RES	
COMMENTS: * SUPPLIER TO COMPLETE				
TITLE:    DRAWING NUMBER:                                    REV.				
Driven Equip: <b>LUBE/SEAL OIL PUMPS</b> Data Sheet No.                                        3				

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INDUCTION MOTOR DATA SHEET			Engineering Office	Date	
To be used with					
MOTOR: ELECTRIC AC; 3 PHASE : 60 HERTZ, SQUIRREL CAGE			Category/Order No.	Item No.      Quantity	
MOTOR DESIGN DATA					
<b>WORKING CONDITIONS:</b> <input checked="" type="checkbox"/> <b>OUTDOORS:</b> Desert area with high concentrations of wind-borne dust and sand. Ambient temperature up to 60°C and external may reach 100°C when exposed to sun. Humidity up to 100%. Highly corrosive atmosphere. All painted surfaces require impact finish. Motor will be installed without shelter.					
<input type="checkbox"/> <b>INDOORS:</b> Ambient temperature up to 30°C. Humidity up to 100%. Corrosive atmosphere. All painted surfaces require impact finish.					
<input type="checkbox"/> Area classification Cl. I, Gr. D, Div. 2.					
<b>GENERAL INFORMATION</b>  1. General Revision No. 120175 K155  2. General Rating 1/2 HP  3. Spares  4. Picture	Motor Model No.				
	Motors are no drive				
	<b>OIL RESERVOIR BLOWER</b>				
	1. Horse Power rating	HP	1/3	11. Supplier to supply speed-torque and speed-current curves (YES or NO) <input checked="" type="checkbox"/> NO	
	2. Voltage rating	VOLT	230/460	12. Oil Pumps driven electrically <input checked="" type="checkbox"/> VOLT NA	
	3. Number of poles	*	*	13. Provide sight oil gauge ( YES or NO) <input type="checkbox"/>	
	4. Duty continuous (CONT) or intermittent (INTER)	CONT		14. Thrust bearing desired (YES or NO) <input checked="" type="checkbox"/> * LBS	
	5. Class insulation AS PER SPEC	*		15. Vendor to make provision for (PROV.) or to install (INST) vibration detector(s) Type Seismic (SEIS) or Proximity (PROX) NO	
	6. Vertical - V; horizontal - H	H		16. Motor Model EA	
	7. Drip Proof - DP; NEMA Weather Protected Type II - WP II; Totally Enclosed; Fan-Cooled - TEPC; Totally Enclosed, not Fan cooled - TE; Explosion-proof - EX (suitable for NEC Class I, Division 1 Group D, Hazardous areas)	TEFC		17. Main terminal box for rigid steel conduits, EA NPT conduit size, INCH provide solderless cable LUGS; or cable TAILS if cable lugs EA/AWG 3 LUGS	
8. Maximum Full Load Efficiency %	%		18. R.T.D. Terminal Box for conduits NPT size INCH NO		
9. Minimum Full Load Power Factor %	%		19. Space Heater, Cooling Fan, Term. Box for conduits EA NPT size INCH NC		
10. Direction of rotation when viewed from end opposite shaft extension. Refer Picture. CW or CCW					
MANUFACTURERS DATA - TO BE COMPLETED BY VENDOR					
Vendor <b>GENERAL ELECTRIC</b>			22. Efficiency FL.	KFL.	
Vendor Motor type			23. Power Factor FL.	KFL.	
Vendor Drawing No.			24. Full Load Speed	RPM	
Motor Serial No.			25. Full Load Current	AMPS	
			26. Full Load Torque	FT lbs.	
			27. Minimum Starting Torque	%	
			28. Minimum Breakdown Torque	%	
			29. Rotor WR <sup>2</sup>	LB FT <sup>2</sup>	
			30. Space Heater	KW	
			31. Winding temp. rise	Method RTD RES	
Comments <b>* SUPPLIER TO COMPLETE</b>					
			Drawing Number	Rev.	
Driven Equip. <b>OIL RESERVOIR BLOWER</b>					
Data Sheet No.					