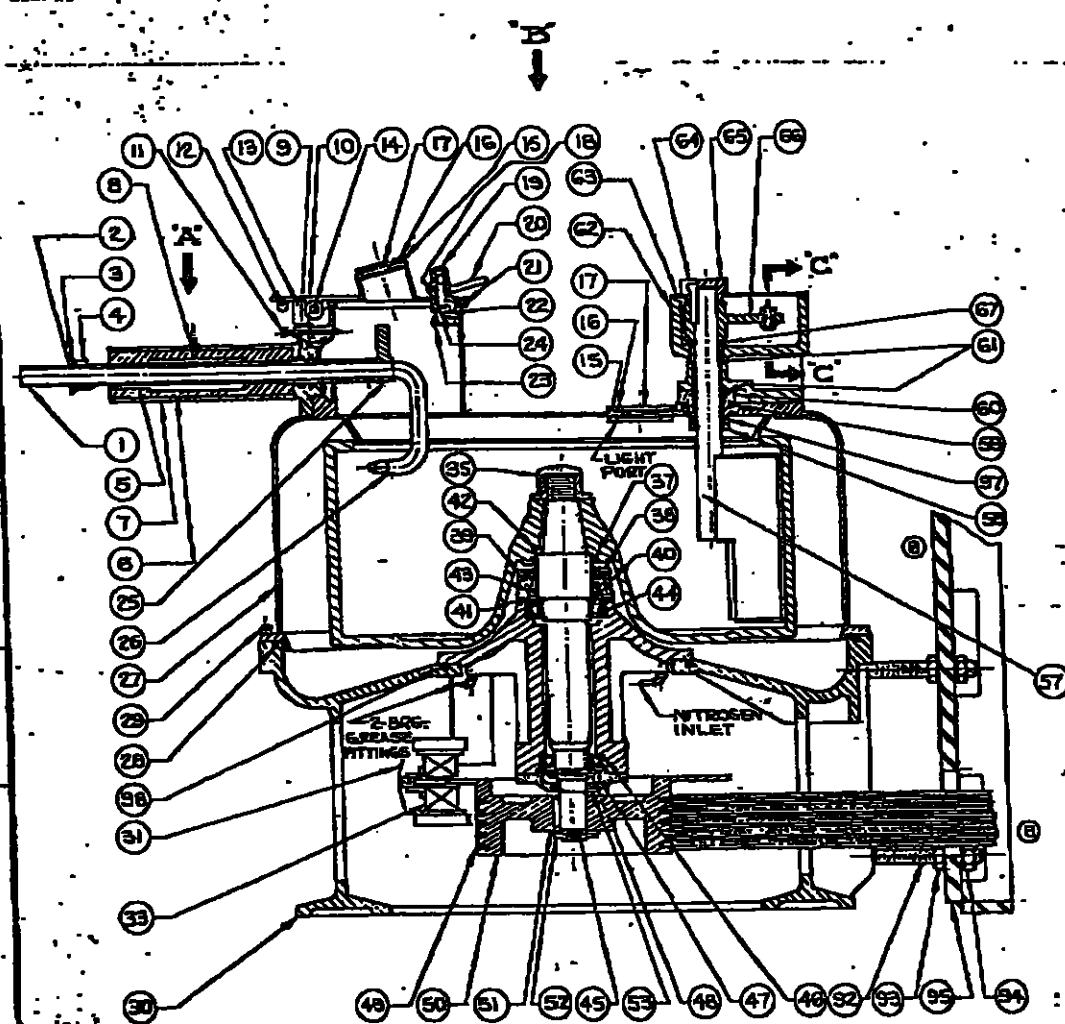


D57-100007

24-072



ITEM	DESCRIPTION	ITEM	DESCRIPTION
50	DISK-PULLEY WITH TAPER HUB (30-34-12)	1	SKIMMER TUBE
51	LOCKWASHER, METRIC M8-H	2	STOP NUT, METRIC M8-H
52	LOCKNUT, METRIC M8-H	3	LOCKWASHER, METRIC M8-H
53	LIP SEAL, METRIC 72X110 (35-35-12)	4	CONNECTING ROD
54	WASH TUBE	5	GUIDE KEY
55	FERO TUBE	6	SLEEVE BEARING
56	SIPHON TUBE	7	GUIDE HOUSING
57	SCRAPER	8	GREASE FITTING
58	STOP RING	9	O-RING, BUNA-N, SIZE 37 (3-3/4-1/4)
59	GASKET, VITON, (160-116-8)	10	O-RING, BUNA-N, SIZE 75 (3-1/4-1/4)
60	SUPPORT HUB	11	SKIMMER STOP STUD
61	SCRAPER SLAVE BRGS. (80-90-40)	12	COVER STOP
62	SCRAPER SUPPORT	13	COVER HINGE
63	SUPPORT COVER	14	HINGE PIN
64	SCRAPER KEY	15	PORT COVER
65	SCRAPER SHAFT HUB	16	GASKET, VITON, (101-80-21mm)
66	SCRAPER CRANK	17	GLASS, (100-8 (mm))
67	THRUST SHIM (80-120-10) [SEE NOTE 3]	18	SCRAPER HUB (25)
68	GREASE FITTING	19	ACORN NUT M4
69	CRANK ARM BUSHING (16-26-16)	20	LOCK HANDLE
70	PIN 9/16	21	COVER SEAL (TEFLON)
71	WASHER	22	WASHER, M14
72	COTTER PIN	23	LOCKWASHER
73	CLEVIS	24	O-RING, BUNA-N, SIZE 75 (3-1/4-1/4)
74	PISTON ROD	25	SKIMMER NOZZLE (REPLACEMENT)
75	CYLINDER BRACKET	26	CASING
76	PISTON PIN	27	MOD WIPER, METRIC, SHIM 45-34-10128
77	MOD WIPER, METRIC, SHIM 45-34-10128	28	O-RING, BUNA-N, 275 STOCK M9 1/2
78	CYLINDER GLAND	29	THREADED STUDS, M5-50
79	O-RING, BUNA-N, METRIC 22 (2-1/4-2-1/4)	30	BASE
80	O-RING, BUNA-N, SIZE 22 (2-1/4-2-1/4)	31	BRAKE BRACKET, (60-50-23)
81	CYLINDER	32	BRAKE CALIPER ASSEMBLY
82	O-RING, BUNA-N, METRIC 22 (2-1/4-2-1/4)	33	(GOODYEAR "PD-MY2-1)
83	PISTON	34	BOWL NUT
84	VENT PLUGS	35	BOWL
85	CHECK VALVE, M16	36	O-RING, BUNA-N, SIZE 30 (3-1/4-1/4)
86	SKIMMER CYLINDER	37	SEALING COVER
87	CYLINDER ROD	38	O-RING, BUNA-N, METRIC 110 (4-1/4-1/4)
88	GASKET, 152-50-3	39	HUB EXTENSION
89	GASKET, 150-50-3	40	O-RING, BUNA-N, METRIC 100 (3-1/4-1/4)
90	GASKET, 150-50-3	41	KEY (PIN) 1/8-20
91	MOTOR PLATE STUDS	42	LIP SEAL, METRIC 72X110 (35-35-12)
92	NUT, ALIGNING	43	Brg. TINKER, 20/63 (10-50-57)
93	NUT, CLAMPING	44	SPINDLE
94	MOTOR MOUNTING PLATE	45	Brg. TINKER, 20/63 (10-50-57)
95	LOCKWASHER, METRIC M8-H	46	LOCKNUT, METRIC M8-H
96	O-RING, BUNA-N, 1/2 DIA. CORD 80" LONG 48 V-BELTS		

NOTE 3 - MODIFY REPLACEMENT THRUST SHIM TOL. TO POSITION SCRAPER BLADE WITH EQ. CL. OF ITS TOP / BOTTOM EDGES TO BOWL RIMS

NOTE: 1-FOR OVERALL DIMENSIONS SEE D57-123010
2-REF. DWG. ROBATEL 4 MULATIER N°63191

ADDED NOTE-3		7-8-75 RK
C	REPORTED PARTS LIST	
	REPORTED NOT NTC PLATE GEL	6-10-70 JPH
B	BOX STUD NUT BELIEF AND	
	POSSIBLE AND THE GASKETS (6-10-70)	4-10-70 JPH
A	DOUBLE LIP SEALING LIP SEAL	
DATE	BY	
APPROVED	SUPERVISOR	

SEPIA OF ORIGINAL

MACHINING TOLERANCES	
1.	BY 1.000 ± 0.04
1.0	BY 1.000 ± 0.02
1.00	BY 1.000 ± 0.01
1.000	BY 1.000 ± 0.005
FOR CLONING, FABRICATION AND CASTING TOLERANCES AND TO THIN PRACTICE, SEE FACTORY MANUAL SECTION 1	

JONES

MATERIAL		DATE OF PART NO.	REVISION /	WARRANTY
50.306240		ASSEMBLY		
PART 2-23-68		VERT. BATCH-AUTO-DECANTER		
PART 2-23-68		ROBATEL 4 DCF-1080-SVR		
DATE	BY	SCALE	BY	
10/1/75	JPH	1/2"	JPH	
D57-100007				

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