FORM U-1 MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS

As Required by the Provisions of the ASME Boiler and Pressure Vessel Code Rules, Section VIII, Division 1

1. Manufactured and certified by **Fabsco Shell & Tube, LLC, Plant Two, 2410 Industrial Road, Sapulpa, Oklahoma, 74066, USA** (Name and address of Manufacturer)

2. Manufactured for **AIR PRODUCTS MANUFACTURING, LLC., 1940 AIR PRODUCTS BLVD, ALLENTOWN, Pennsylvania, 18195, USA** (Name and address of Purchaser)

3. Location of installation **WORLD ENERGY, PARAMOUNT, California, USA** (Name and address)

4. Type **HORIZ.** (Horizontal, vertical, or sphere) | **HEAT EXH.** (Tank, separator, jkt. vessel, heat exch., etc.) | **S21-13258-3** (Manufacturer's serial number)

N/A (CRN) | **S21-13258-3-1 REV 6** (Drawing number) | **11541** (National Board number) | **2024** (Year built)

5. ASME Code, Section VIII, Div. 1 **2021/ N/A** [Edition and Addenda, if applicable (date)] | **N/A** (Code Case Number) | **N/A** [Special Service per UG-120(d)]

Items 6-11 incl. to be completed for single wall vessels, jackets of jacketed vessels, shell of heat exchangers, or chamber of multichamber vessels.

6. Shell: (a) Number of course(s) **3** (b) Overall length **14' 6.9375"**

Course(s)			Material	Thickness		Long. Joint (Cat. A)			Circum. Joint (Cat. A, B, & C)			Heat Treatment	
No.	Diameter	Length	Spec./Grade or Type	Nom.	Corr.	Type	Full, Spot, None	Eff.	Type	Full, Spot, None	Eff.	Temp.	Time
1	64" ID	10'	SA-516-70N	1 1/4"	1/8"	1	FULL	1.00	1	FULL	1.00	1175°	1HR 15MINS
1	64" ID	4' 0.7500"	SA-516-70N	1 1/4"	1/8"	1	FULL	1.00	1	FULL	1.00	1175°	1HR 15MINS
1	35" ID	6.1875"	SA-516-70N	1"	1/8"	1	FULL	1.00	1	FULL	1.00	1175°	1HR 15MINS

Body Flanges on Shells

No.	Type	ID	OD	Flange Thk	Min Hub Thk	Material	How Attached	Location	Bolting			
									Num & Size	Bolting Material	Washer (OD, ID, thk)	Washer Material
1	N/A	35"	43.8750"	5 9/16"	N/A	SA-350LF2CL1	WELDED	END	44 - 1 1/4"	SA-193-B7	1 1/4" O.D.	F-436-4

7. Heads: (a) **SA-516-70N, HT @1175°F FOR 1 1/4 HR** (Material spec. number, grade or type) (H.T. - time and temp.) (b) **SA-516-70N, SEE REMARKS** (Material spec. number, grade or type) (H.T. - time and temp.)

	Location (Top, Bottom, Ends)	Thickness		Radius		Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Pressure		Category A		
		Min.	Corr.	Crown	Knuckle					Convex	Concave	Type	Full, Spot, None	Eff.
(a)	END	1 1/8"	1/8"	N/A	N/A	2:1	N/A	N/A	N/A		X	S	None	1.00
(b)	END	1 1/4"	1/8"	N/A	N/A	N/A	30	N/A	N/A		X	1	Full	1.00

Body Flanges on Heads

No.	Location	Type	ID	OD	Flange Thk	Min Hub Thk	Material	How Attached	Bolting			
									Num & Size	Bolting Material	Washer (OD, ID, thk)	Washer Material
(a)	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A		N/A	N/A	N/A

8. Type of jacket **N/A** Jacket closure **N/A** (Describe as ogee & weld, bar, etc.)

If bar, give dimensions; if bolted, describe or sketch **N/A**

9. MAWP **556 psi** (Internal) **15 psi** (External) at max. temp. **550 °F** (Internal) **550 °F** (External) Min. design metal temp. **32 °F** at **556 psi**

10. Impact test **NO, EXEMPT PER UCS-66(a,d,g), FIG. UCS-66 GENERAL NOTE(c), UCS-67** [Indicate yes or no and the component(s) impact tested] at test temperature of **N/A**

11. Hydro., pneu., or comb. test pressure **HYDRO at 826/733** Proof test **N/A**

Items 12 and 13 to be completed for tube sections.

12. Tubesheet **SA-350LF2CL1** [Stationary (material spec. no.)] | **43.8750"** [Diameter (subject to press.)] | **5 15/16"** (Nominal thickness) | **1/8"** (Corr. allow.) | **BOLTED** Attachment (welded or bolted)

N/A [Floating (material spec. no.)] | **N/A** (Diameter) | **N/A** (Nominal thickness) | **N/A** (Corr. allow.) | **N/A** (Attachment)

13. Tubes **SA-179** (Material spec. no., grade or type) | **3/4"** (O. D.) | **0.083"** (Nominal thickness) | **414** (Number) | **U** [Type (Straight or U)]

FORM U1

Manufactured by **Fabsco Shell & Tube, LLC, Plant Two, 2410 Industrial Road, Sapulpa, Oklahoma, 74066, USA**

Manufacturer's Serial No. **S21-13258-3** CRN **N/A** National Board No. **11541**

Items 14-18 incl. to be completed for inner chambers of jacketed vessels or channels of heat exchangers.

14. Shell: (a) No. of course(s) **1** (b) Overall length **2' 2.8125"**

Course(s)			Material	Thickness		Long. Joint (Cat. A)			Circum. Joint (Cat. A, B, & C)			Heat Treatment	
No.	Diameter	Length	Spec./Grade or Type	Nom.	Corr.	Type	Full, Spot, None	Eff.	Type	Full, Spot, None	Eff.	Temp.	Time
1	35.5000" ID	2' 2.8125"	SA-516-70	5/8"	1/8"	1	SPOT	0.85	1	SPOT	0.85	N/A	N/A

Body Flanges on Shells

No.	Type	ID	OD	Flange Thk	Min Hub Thk	Material	How Attached	Location	Bolting			
									Num & Size	Bolting Material	Washer (OD, ID, thk)	Washer Material
1	N/A	35.5000"	43.2500"	5 13/16"	N/A	SA-350LF2CL1	WELDED	END	40 - 1 1/4"	SA-193-B7	1 1/4" O.D.	F-436-4

15. Heads: (a) **SA-350LF2CL1** (Material spec. number, grade or type) (H.T. - time and temp.) (b) **N/A** (Material spec. number, grade or type) (H.T. - time and temp.)

	Location (Top, Bottom, Ends)	Thickness		Radius		Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Pressure		Category A		
		Min.	Corr.	Crown	Knuckle					Convex	Concave	Type	Full, Spot, None	Eff.
(a)	END	4 1/4"	1/8"	N/A	N/A	N/A	N/A	N/A	43 1/4"			S	None	1.00

Body Flanges on Heads

No.	Location	Type	ID	OD	Flange Thk	Min Hub Thk	Material	How Attached	Bolting			
									Num & Size	Bolting Material	Washer (OD, ID, thk)	Washer Material
N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

16. MAWP **436 psi** (Internal) **15 psi** (External) at max. temp. **650 °F** (Internal) **610 °F** (External) Min. design metal temp. **32 °F** at **436 psi**.

17. Impact test **NO, EXEMPT PER UCS-66(a, d, g), FIG. UCS-66 GENERAL NOTE(c), UCS-67** at test temperature of **N/A**.
[Indicate yes or no and the component(s) impact tested]

18. Hydro., pneu., or comb. test pressure **Hydro. at 691/594** Proof test **N/A**

19. Nozzles, inspection, and safety valve openings:

Purpose (Inlet, Outlet, Drain, etc.)	No.	Diameter or Size	Type	Material		Nozzle Thickness		Reinforcement Material	Attachment Details		Location (Insp. Open.)
				Nozzle	Flange	Nom.	Corr.		Nozzle	Flange	
INLET	1	4"-600#	RF WN	SA-106B	SA-350LF2CL1	S120	1/8"	SA-516-70N	UW16.1	WELDED	SHELL
OUTLET	2	8"-600#	RF WN	SA-106B	SA-350LF2CL1	XH	1/8"	SA-516-70N	UW16.1	WELDED	SHELL
INT. BLW. DN./C. DB.	4/1	2"-1500#	RF LWN		SA-350LF2CL1	1.06"	1/8"		UW16.1	WELDED	SHELL
CH. INJ.	1	2"-600#	RF LWN		SA-350LF2CL1	0.66"	1/8"		UW16.1	WELDED	SHELL
LEVEL BRIDLE/TRANS/GAUGE	2/2/2	2"-1500#	RF LWN		SA-350LF2CL1	1.06"	1/8"		UW16.1	WELDED	SHELL
RELIEF	1	6"-900#	RF WN	SA-106B	SA-350LF2CL1	XH	1/8"	SA-516-70N	UW16.1	WELDED	SHELL
DRAIN	1	2"-600#	RF LWN		SA-350LF2CL1	0.66"	1/8"		UW16.1	WELDED	SHELL
INLET/OUTLET	1/1	8"-600#	RF WN	SA-106B	SA-350LF2CL1	XH	1/8"	SA-516-70	UW16.1	WELDED	CHANNEL
VENT/DRAIN/AUX	1/1/2	2"-300#	RF LWN		SA-350LF2CL1	0.66"	1/8"		UW16.1	WELDED	CHANNEL
VENT/AUX	1/3	2"-300#	RF LWN		SA-350LF2CL1	0.66	1/8"		UW16.1	WELDED	SHELL

20. Supports: Skirt **No** (Yes or no) Lugs **NONE** (Number) Legs **NONE** (Number) Others **2 SADDLES** (Describe) Attached **WELDED TO SHELL** (Where and how)

21. Manufacturer's Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items of the report (list the name of part, item number, Manufacturer's name, and identifying number):

N/A

22. Remarks

SERVICE: DIESEL PRODUCT / MP STEAM ITEM: 18-X-358

7b- 35" x 64" ECCENTRIC CONE, HT @1175°F FOR 1 HR 15 MINS

FORM U1

Manufactured by **Fabsco Shell & Tube, LLC, Plant Two, 2410 Industrial Road, Sapulpa, Oklahoma, 74066, USA**

Manufacturer's Serial No. **S21-13258-3** CRN **N/A** National Board No. **11541**

CERTIFICATE OF SHOP COMPLIANCE

We certify that the statements in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME BOILER AND PRESSURE VESSEL CODE, Section VIII, Division 1. U Certificate of Authorization Number **30112** Expires **December 30, 2024**

Date 06/27/2024 Name **Fabsco Shell & Tube, LLC, Plant Two** (Manufacturer) Signed (Representative)

CERTIFICATE OF SHOP INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and employed by

Bureau Veritas Inspection and Insurance Company, of Lynn, MA

have inspected the pressure vessel described in this Manufacturer's Data Report on **June 21, 2024**, and state that, to the best of my knowledge and belief, the Manufacturer has constructed this pressure vessel in accordance with ASME BOILER AND PRESSURE VESSEL CODE, Section VIII, Division 1. By signing this certificate neither the Inspector nor his/her employer makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his/her employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 06/27/2024 Signed (Authorized Inspector) Commissions: **16613** (National Board Authorized Inspector Commission number)

CERTIFICATE OF FIELD ASSEMBLY COMPLIANCE

We certify that the statements made in this report are correct and that the field assembly construction of all parts of this vessel conforms with the requirements of ASME BOILER AND PRESSURE VESSEL CODE, Section VIII, Division 1. U Certificate of Authorization Number _____ Expires _____

Date _____ Name _____ (Assembler) Signed _____ (Representative)

CERTIFICATE OF FIELD ASSEMBLY INSPECTION

I, the undersigned, holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors and employed by

_____,

have compared the statements in this Manufacturer's Data Report with the described pressure vessel and state that parts referred to as data items _____, not included in the certificate of shop inspection, have been inspected by me and to the best of my knowledge and belief, the Manufacturer has constructed and assembled this pressure vessel in accordance with the ASME BOILER AND PRESSURE VESSEL CODE, Section VIII, Division 1. The described vessel was inspected and subjected to a pressure test of _____. By signing this certificate neither the Inspector nor his/her employer makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his/her employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date _____ Signed _____ (Authorized Inspector) Commission _____ (National Board Authorized Inspector Commission number)