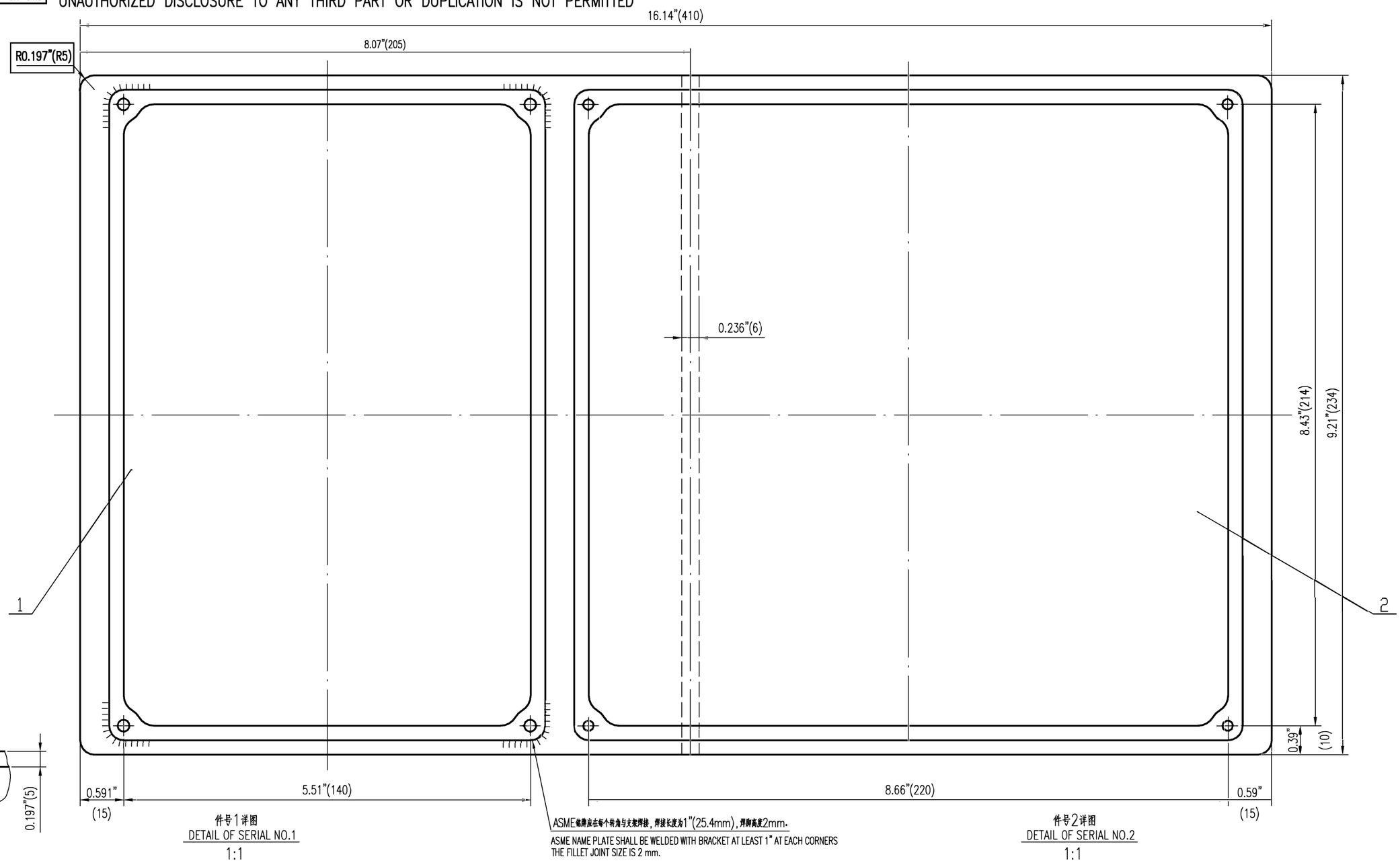
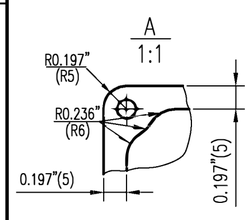
THE DRAWINGS AND DOCUMENTS ARE THE PROPERTY OF JIANGLIAN HEAVY INDUSTRY GROUP CO., LTD.
UNAUTHORIZED DISCLOSURE TO ANY THIRD PART OR DUPLICATION IS NOT PERMITTED

DWG. NO. A2113-R-MP

全部: ALL

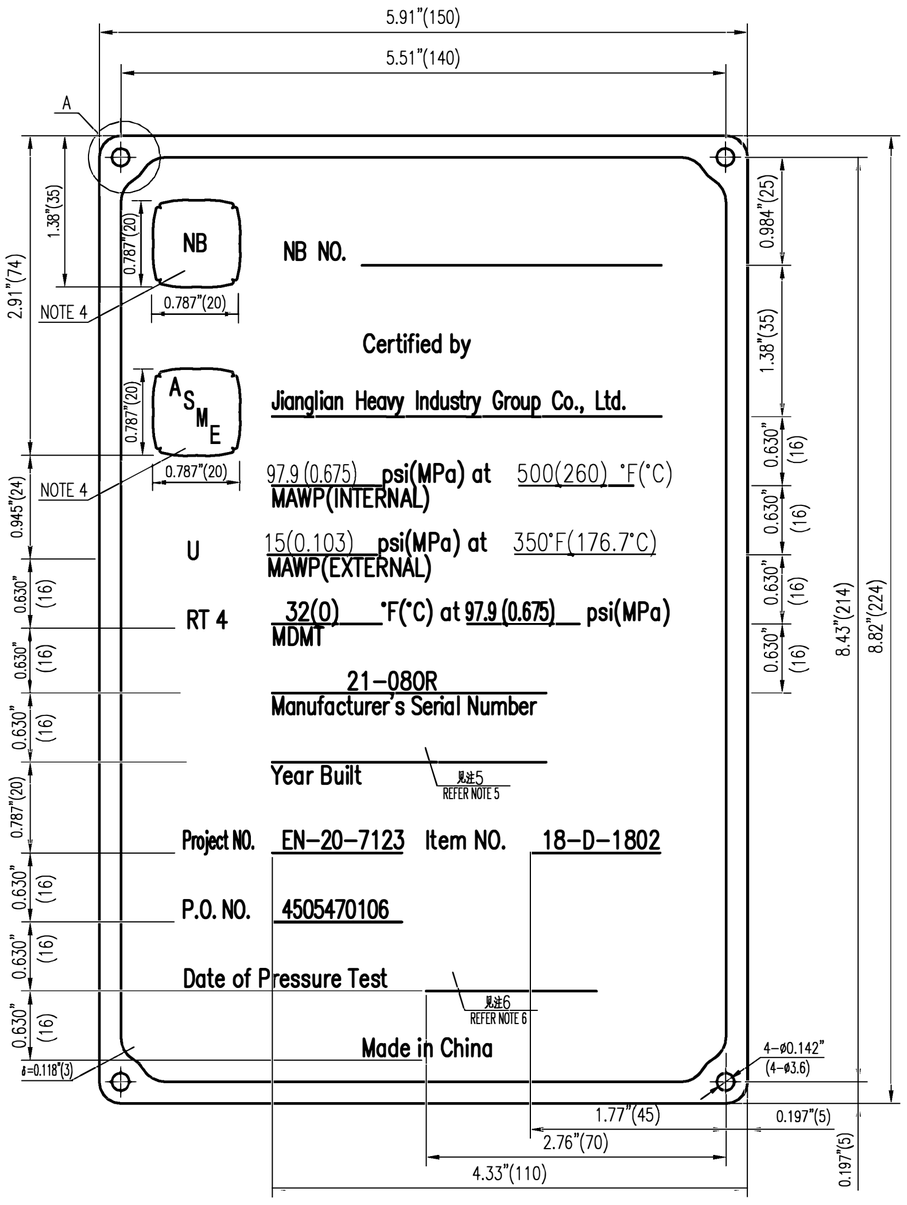


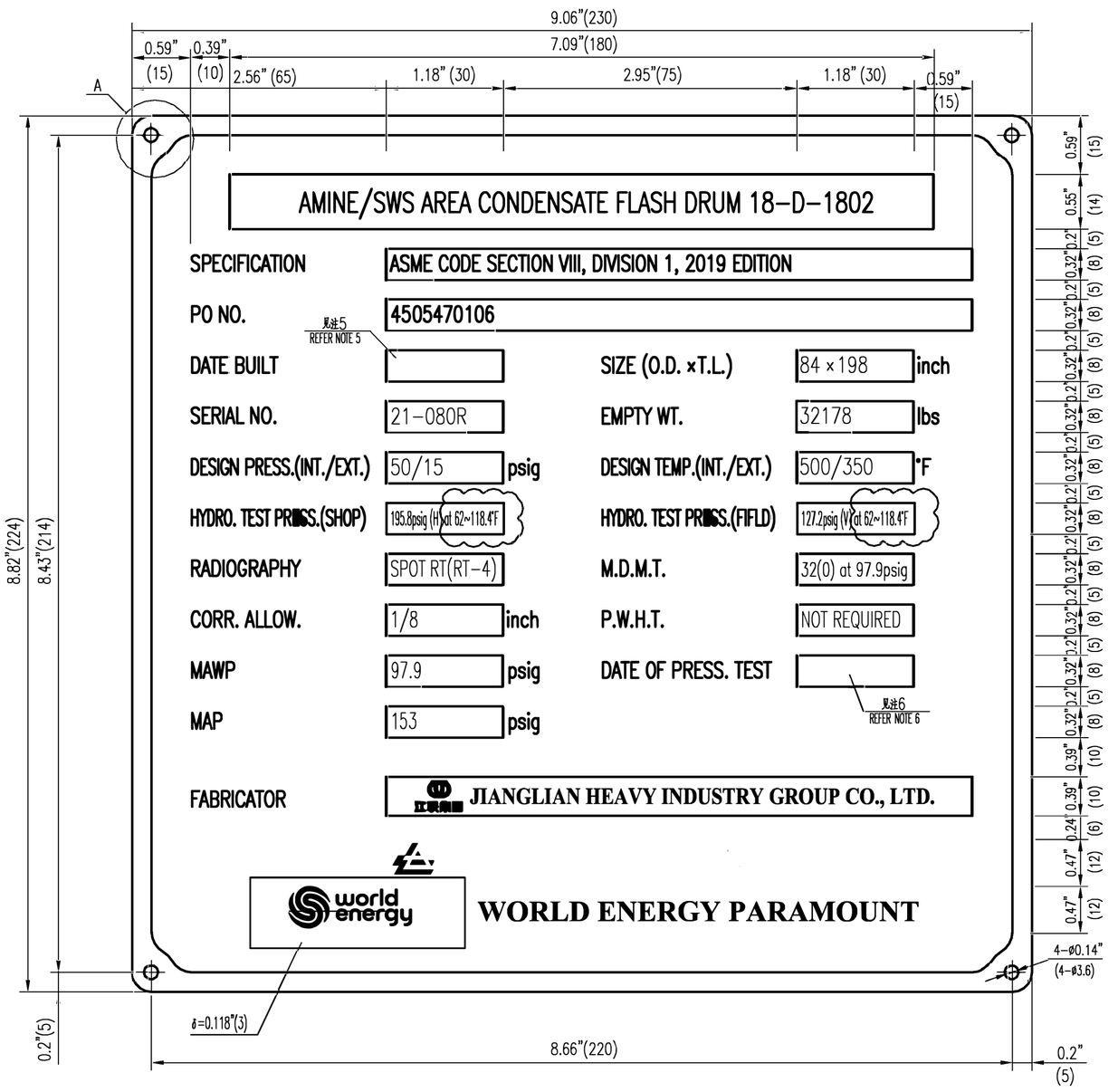


件号1详图
DETAIL OF SERIAL NO.1
1:1

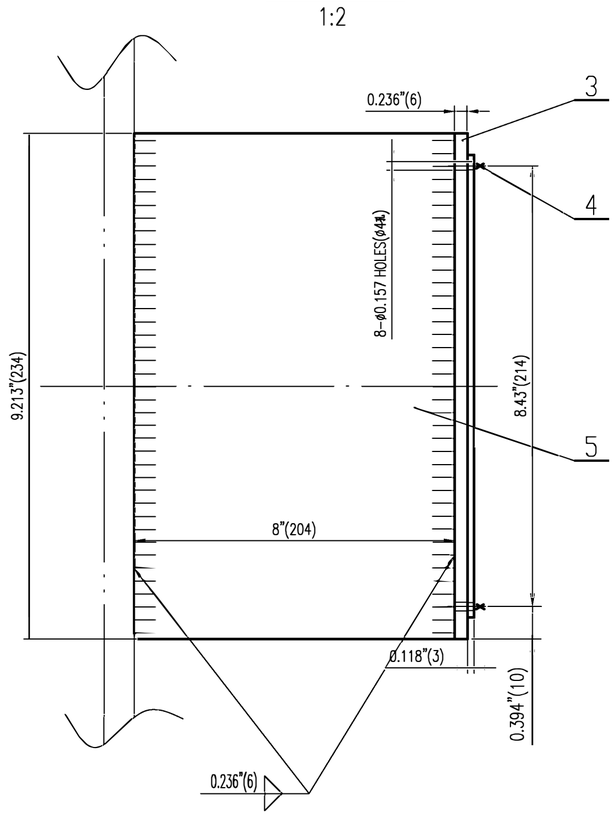
ASME铭牌应在每个铁角与支架焊接，焊接长度为1"(25.4mm)，焊脚高度2mm.
ASME NAME PLATE SHALL BE WELDED WITH BRACKET AT LEAST 1" AT EACH CORNERS
THE FILLET JOINT SIZE IS 2 mm.

件号2详图
DETAIL OF SERIAL NO.2
1:1





左视图
LEFT VIEW
1:2



注：1. 铭牌中所有字符(字母及数字)均要求采用ARIAL字体，字体高度不小于4mm。
2. 铭牌中所有字符(字母及数字)，下划线和边框均需凸起0.3mm，需经蚀刻并表面抛光。
3. 其余低凹部位烘烤0.1mm厚的黑色瓷漆。
4. 在"ASME"处打ASME认证标记。在"NB"处打NB认证标记。
5. 建造年份应与提供"规范钢印"的日期相对应，并应进行物理硬冲压。
6. 水压试验后，应以DD-MM-YYYY格式印上实际日期(雕刻或硬冲压)，且必须清晰可辨。

NOTES: 1. ALL CHARACTERS IN THE NAMEPLATE SHALL BE ARIAL FONT AND BE NOT LESS THAN 4mm HIGH.
2. ALL CHARACTERS, UNDERLINES AND FRAME IN THE NAMEPLATE SHALL BE RAISED 0.3mm HIGH BY ETCHING AND THEIR SURFACES SHALL BE POLISHED BY BUFFING.
3. THE OTHER LOWER BACKGROUND PARTS SHALL BE PAINTED WITH 0.1mm THICKNESS BLACK ENAMEL.
4. THE "ASME" IS THE PLACE WHERE MARKING ASME CERTIFICATION MARK.
THE "NB" IS THE PLACE WHERE MARKING NB CERTIFICATION MARK.
5. YEAR OF BUILT SHALL BE CORRESPOND TO THE DATE OF APPLYING "CODE STAMP" AND SHALL BE HARD PUNCHED PHYSICALLY.
6. ACTUAL DATE SHALL BE PUNCHED (ENGRAVING OR HARD STAMPING) AFTER HYDROTEST IN DD-MM-YYYY FORMAT AND MUST BE CLEARLY LEGIBLE.

SERIAL NO. 件号	DWG. NO. OR STD. 图号及标准号	DESCRIPTION 名称	QTY. 数量	MATERIAL 材料		SINGLE WEIGHT (kg) 单重	TOTAL 总	REMARK 备注
5		支撑板 δ=6 SUPPORT PLATE	1	SA-516 Gr.70		2.3		
4	GB/T827-1986	铆钉 3x8 RIVET	8	S.S.316L				
3		铭牌座 δ=6 NAMEPLATE BRACKET	1	SA-516 Gr.70		4.6		
2	按本图 ACCORDING TO THIS DRAWING	用户铭牌 OWNER NAMEPLATE	1	S.S.316L		0.8		
1	按本图 ACCORDING TO THIS DRAWING	ASME铭牌 ASME NAMEPLATE	1	S.S.316L		1.2		
3	2023.5.18	供审查 FOR APPROVAL	于国帅 Yu Guoshuai	戴雪峰 Dai Xuefeng	戴雪峰 Dai Xuefeng			
版本号 REV. NO.	日期 DATE	说明 DESCRIPTION	设计 DESIGNED	审核 REVIEWED	批准 APPROVED	授权检验师 AI		

Project Name	WORLD ENERGY RENEWABLES PROJECT, PARAMOUNT, CALIFORNIA
PROJECT NUMBER OF FLUOR	A8KM
PROJECT NUMBER OF AP	EN-20-7123
OPEN TEXT DOCUMENT NUMBER	
PO No.	4505470106
Tag No.	18-D-1802
VDR CODE	BE04

徵(通)用件登记	
图形输出	
底图校对	
旧底图总号	
底图总号	
签字	
日期	

江联集团 JIANGLIAN HEAVY INDUSTRY GROUP CO., LTD.

铭牌
NAMEPLATE

组合件
ASSEMBLY PARTS

DWG. NO. A2113-R-MP
JOB NO. 21-080R
SERIAL NO.
WEIGHT lbs(kg) 19.6(8.9)
SCALE
SHT. NO. TOTAL