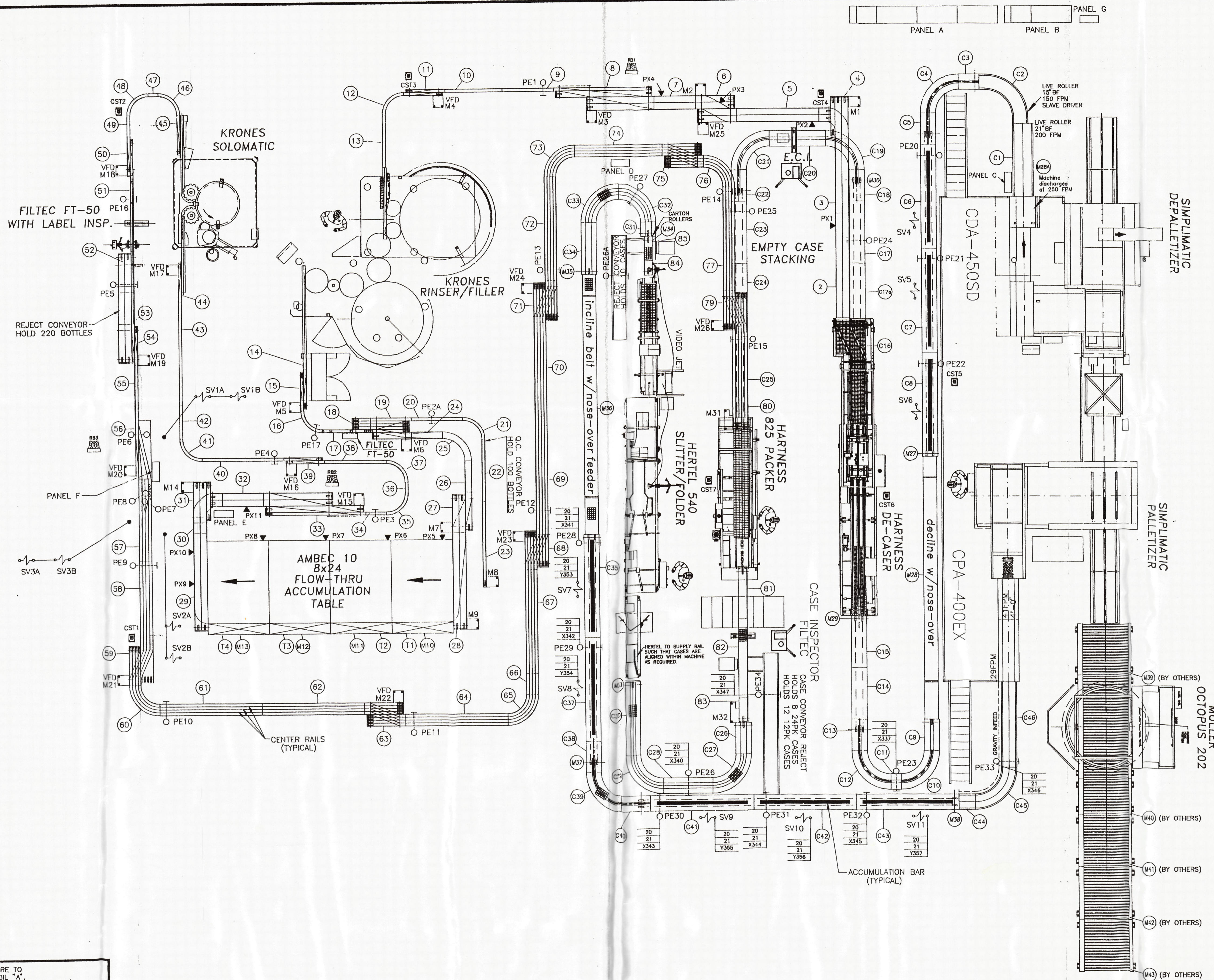
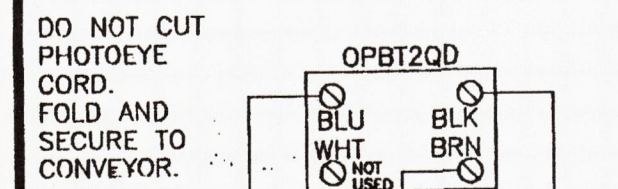


LEGEND			
SYMBOL	TAG	DESCRIPTION	TOTALS
	PE	RETRO-REFLECTIVE PHOTOEYE	9
	SV	SOLENOID VALVE	5



NOTE: TERMINATED IN FIELD REFERENCE SCHEMATICS

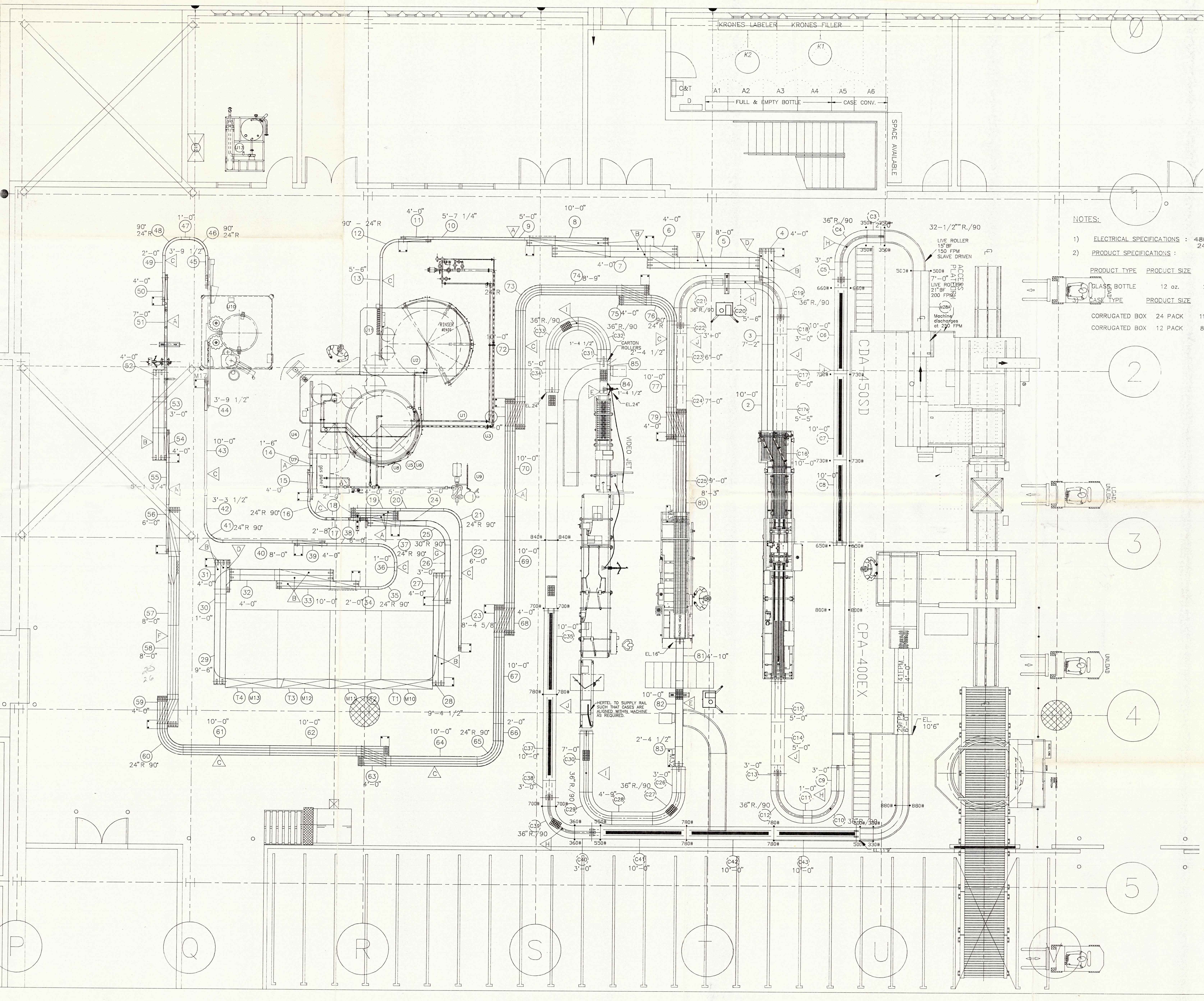


PHOTOEYE	21	20	X
PE23	21	20	X337
PE26	21	20	X340
PE28	21	20	X341
PE29	21	20	X342
PE30	21	20	X343
PE31	21	20	X344
PE32	21	20	X345
PE33	21	20	X346
PE34	21	20	X347

WIPE TO COIL W/ ORANGE WIRES		
SOLENOID	Y	20
SV7	Y353	20
SV8	Y354	20
SV9	Y355	20
SV10	Y356	20
SV11	Y357	20

AMBECC
American Bottler's Equipment Co.
10330 S. Dolfield Road
Owings Mills, MD 21117
TELE (410) 363-4400
FAX (410) 363-3876

QUOTE NUMBER	QUOTE DATE
CUSTOMER	LOCATION
REDHOOK ALE BREWERY	PORSTMOUTH, NH
TITLE 12 OZ BOTTLE LINE / WIRES PULLED FROM PANEL G	
DRAWN	PROJECT
SAS	4696
DATE	REV. DATE
12/4/95	9/24/96
FILE	NO. OF
4696FLDG	7 OF 7
D04696-FG-001	



NOTES:

- 1) ELECTRICAL SPECIFICATIONS : 480 V 3PH 60 Hz
- 2) PRODUCT SPECIFICATIONS : 24 V CONTROLS

PRODUCT TYPE	PRODUCT SIZE	DIA.	HEIGHT	WEIGHT	SPEED	SHAPE
GLASS BOTTLE	12 oz.	2.594"	7.68"	6.8 oz e.	375/e=98.5	○
CASE TYPE	PRODUCT SIZE	W	L	H		
CORRUGATED BOX	24 PACK	11 1/16"	16 11/16"	8 3/16"		
CORRUGATED BOX	12 PACK	8 3/16"	11"	8 3/16"		

CHAIN LEGEND:

- △ SS815-K3-1/4
- △ SS815-K7-1/2
- △ SS881K3-1/4
- △ SS815K4-1/2
- △ LF821K-10
- △ INTRALOX 900 SERIES 14.9"
- △ SS881-K7-1/2
- △ LF882TAB-K4-1/2

LAST REVISION	JAF	SEE STAMP
D REINTERGRADED DRAWINGS	MLE	4-27-95
C MOVED LABELER	CEH	3-17-95
B ADDED CHAIN LEGEND	CEH	3-7-95
A REVISED LAYOUT	CEH	2-15-95
DESCRIPTION:	BY:	DATE:

QUOTE #: 7-94527.1 DATED: 03/28/95

ANBEC CONVEYING SYSTEMS & CONTROLS

REDHOOK ALE BREWERY
 PORTSMOUTH, NH
 12 OZ BOTTLE LINE

SCALE	DRAWN	DATE	APPR.
1/4":1'	CEH	01/26/95	

PROJECT: 4696 DRAWING NO.: 4696-023

10330 S. DOLFIELD ROAD
 OWINGS MILLS, MARYLAND 21117
 TELE (410)363-4400/TELEX 908041 BAL
 FAX: (410) 363-3876