

JACOBS ENGINEERING GROUP - CENTRAL REGION		
PROJECT NO. 58-CG87	P.O. NO. P11-0014	SERIAL NO. 7-1
SIGNATURE <i>D. M. [Signature]</i>		DATE 6/9/05
<input checked="" type="checkbox"/> A NO COMMENTS <input type="checkbox"/> B COMMENTS NOTED - REVISE, RESUBMIT, PROCEED WITH FABRICATION <input type="checkbox"/> C UNACCEPTABLE - DO NOT PROCEED WITH FABRICATION <input type="checkbox"/> R FOR INFORMATION ONLY		
Review of this drawing by Jacobs Engineering Group does not relieve the supplier of his responsibility to supply the materials in accordance with the procurement documents.		

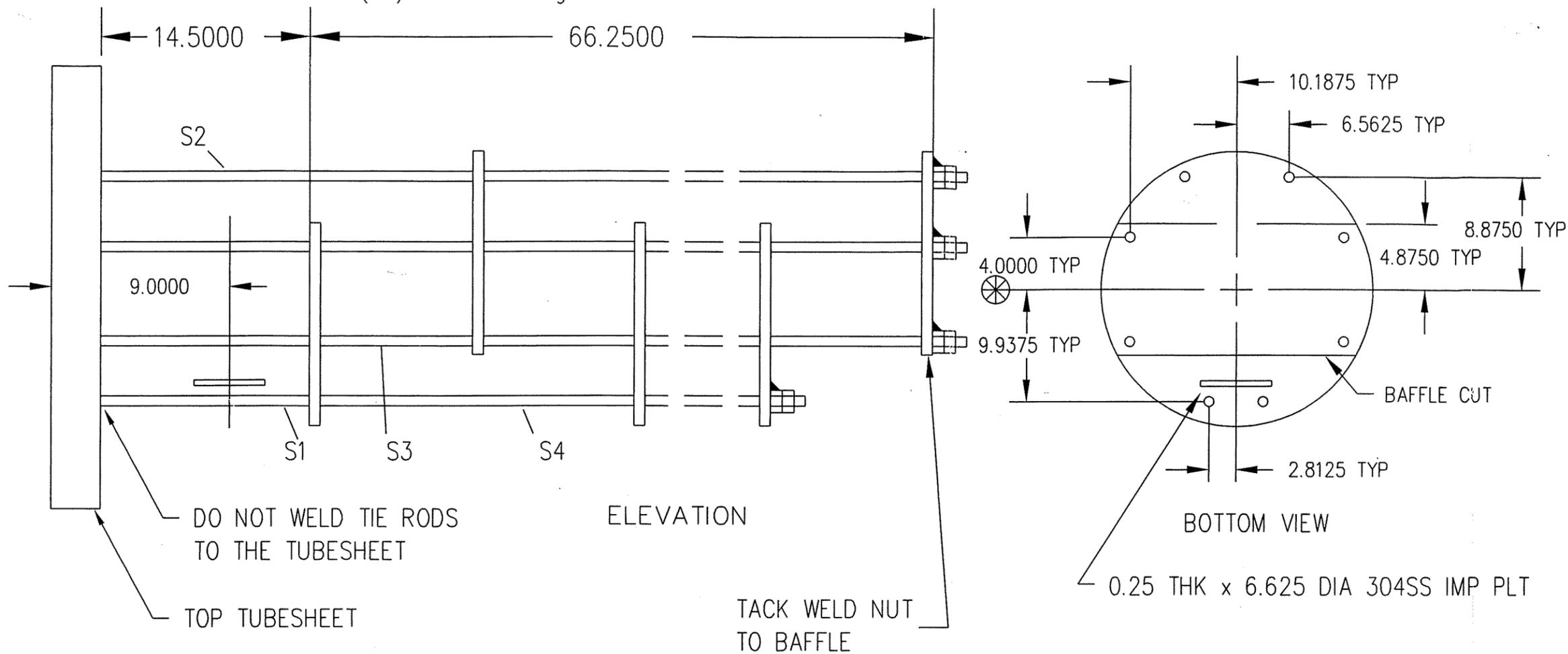
DOYLE & ROTH
MANUFACTURING CO., INC.

26 Broadway (Suite 911) New York, NY 10004 (212) 269-7840
 CUSTOMER: JACOBS ENGINEERING FOR NOVA CHEMICALS
 P.O. NO.: 58-CG87-60-P11-0014 REV 1
 D & R JOB: S 1381-1*4 SCALE: DWG: S13811TB

"THIS DRAWING SHALL BE USED ONLY FOR THE PURPOSE FOR WHICH IT IS FURNISHED BY DOYLE & ROTH MFG CO., INC"

DIMENSIONS IN INCHES
NOT DRAWN TO SCALE

(12) 0.2500" Tk BAFFLES +
(11) 5.7500" Lg SPACES =



DO NOT WELD TIE RODS
TO THE TUBESHEET
TOP TUBESHEET

ELEVATION

TACK WELD NUT
TO BAFFLE

JACOBS ENGINEERING GROUP - CENTRAL REGION		
PROJECT NO. 58-CG87	P.E. NO. P11-0014	SERIAL NO. 6-1
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BAFFLE 23.0625DIA C STL
B1 (12) 0.2500 THK

SPACER 0.7500 O.D. C STL
S1 (2) 14.5000 LG
S2 (2) 20.5000 LG
S3 (36) 5.7500 LG
S4 (16) 11.7500 LG

TIEROD 0.3750 O.D. C STL
T1 (6) 82.3750 LG
T2 (2) 76.3750 LG



DOYLE & ROTH MFG CO., INC
26 BROADWAY (SUITE 911) NEW YORK, NY 10004

CUSTOMER: JACOBS ENGINEERING FOR NOVA CHEMICALS
P.O. NO.: 58-CG87-60-P11-0014

D & R JOB No.: S-1381- 1*4 SCALE: NONE

REF DWG NO.: B-11408 DWG NO. BA11408 REV 1