## FORM U-1A MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS

(Alternative Form for Single Chamber, Completely Shop or Field Fabricated Vessels Only)
As Required by the Provisions of the ASME Boiler and Pressure Vessel Code Rules, Section VIII, Division 1

Manufactured	and o	certified	by St	eel Fab	, A Di	vision	of Samu	el Pressu						/ay, Leba	anon, Virg	inia, 2	4266, U	SA
Manufactured	for	AIR PF	RODUC	TS					(Name a	nd addres	ss of Ma	anutacture	r)					
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						C105360 Rev.1 (Drawing number)				814826 (National Board number)				016 ar built)				
ASME Code.	Secti	on VIII.				-	/ NI/A	,			_	,		•		′		,
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				Flange					ĺ						Bolting			
Туре		ID	OD	Thk	Min H	ub Thk	Mat	terial	Attached	Loca	ition	Num & S	Size					
N/A	N/	Α	N/A	N/A	N/A		N/A		N/A	N/A		N/A			N/A	,	N/A	
Seame:			ı		NONE		70%	NI/A	NI/A	•		TVDE 2			JONE	650	0/2	3
				t)] [R.			(Eff.,%)	(H.T. temp)		(Gir			., lap, bı					of cours
Heads: (a) M	ateria	al			SA	516-7	0		(b)	Materia	I			6.4	E16 70			
Location (Top, I Ends)	Bottom	1		- 1		Crow	n Radius	Knuckle Ra	dius Elliptic	al Ratio C								or
TOP		.294'' NO		ONE	NE N/A		N/A	2	:1	N/A		N/A	N/A		Conc	ave		
ВОТТО	M	<u> </u>	294''	NO	ONE	1	N/A	N/A	2	:1	N/A		N/A	N/A		Conc	ave	
								Body Flanc	es on Head	s		<u>'</u>		<u>'</u>				
	_		15	0.0	T	<b>T</b>	Min Hub								Bolting	(0.5)		
Location	ТУР	е	טו	OD	Fian	ge ink	Thk	Mate	eriai	How Atta	cnea	Num &	Size	Bolting Ma			Washer M	ateria
N/A N	/A	ı	I/A	N/A	N/A		N/A	N/A						N/A	N/A		N/A	
MAWP									at max. t	emp.					N/A (Extornal	J\		
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roof test lozzles, inspe		and sa	-20 °I	e openi			150 psi	· · ·	N/A	hickness	Rei	omb. test	press	Attachment	HYDR:		Location	
roof test lozzles, inspe ose (Inlet, Outlet, Drain, etc.)	ction No.	and sa  Diameter or Size	-20 °l	re openi		Nozz	150 psi  Material	Flange	N/A  Nozzle T  Nom.		Reii	omb. test	press	Attachment lozzle	HYDR		Location (Insp. Open.	)
roof test lozzles, inspe ose (Inlet, Outlet, Drain, etc.) ISPECTION	ction No.	and sa Diameter or Size	-20 °I	re openii Type 300#	ngs:	Nozz SA10	Material tile 6-C		N/A  Nozzle T  Nom.  1.00"	hickness	Reii I	omb. test	press	Attachment lozzle JW-16.1(i)	HYDRo  Details  Flange		Location	)
roof test lozzles, inspe ose (Inlet, Outlet, Drain, etc.) ISPECTION JNKNOWN	No.	and sa Diameter or Size 12"x16"	-20 °I	Type 300#	ngs:	Nozz SA10 SA10	Material cle 6-C 6-B	Flange	Nozzle T Nom. 1.00"	hickness Corr.	Rein I	nforcement Waterial HERENT HERENT	FIG. U	Attachment lozzle JW-16.1(i) JW-16.1(i)	HYDR:		Location (Insp. Open.	)
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roof test lozzles, inspe ose (Inlet, Outlet, Drain, etc.) ISPECTION JNKNOWN	No.	and sa Diameter or Size 12"x16"	-20 °I fety valv CL THREA	Type 300#	ngs:	Nozz SA10 SA10	Material zle 6-C 6-B CL70 CL70		Nozzle T Nom. 1.00" .237" UG-11(a)(1	hickness Corr.	Rein INI INI INI INI	nforcement Material HERENT HERENT HERENT HERENT	FIG. U	Attachment lozzle JW-16.1(i) JW-16.1(i)	HYDRo  Details  Flange		Location (Insp. Open.	)
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droof test dozzles, inspe ose (Inlet, Outlet, Drain, etc.) ISPECTION JINKNOWN JINKNOWN DRAIN JINKNOWN	No. No. 1 2 1 1 1 2 2 1 1 1 2 2 1 1 1 2 2 1 1 1 1 2 1 1 1 1 2 1	and sa Diameter or Size 12"x16" 4.00" 2.00" .750"  YES (Yes or n	-20 °I fety valv CL THREA THREA Lu(0)	Type  300#  150 RFS DED FIT DED FIT DED FIT OED FIT OED FIT OED FIT	ngs:  O TING TING TING Deber)	Nozz SA10 SA10 SA181 SA181 SA181	Material tile 6-C 6-B CL70 CL70 CL70 (Number)	SA105	Nozzle T Nom. 1.00" .237" UG-11(a)(1 UG-11(a)(1	Corr.	Rein INI INI INI INI INI INI INI INI INI IN	nforcement Material HERENT HERENT HERENT HERENT HERENT	FIG. L FIG. L FIG. L	Attachment lozzle  JW-16.1(i)  JW-16.2(c)  W-16.2(c)  W-16.2(c)	Details Flange FIG UW-21	EAD - W	Location (Insp. Open. SHELL HEAD	)
	Manufactured  cocation of Ins  type Verical (Horizontal ASME Code, Shell:  Type N/A  Seams: [Long. Heads: (a) M  Location (Top, Ends)  TOP  BOTTOM  Location N/A N	Alanufactured for acceptance of Installation o	Alanufactured for AIR PRocession of Installation University of the Installation University of Installa	Manufactured for AIR PRODUCT  Cocation of Installation UNKNOV  ASME Code, Section VIII, Division  Cocation of Installation UNKNOV  Material or vertical, tank) (Material spec. number, grade  Type ID OD  N/A N/A N/A  Cocation (Top, Bottom, Ends) TOP .294"  BOTTOM .294"  Location Type ID  N/A N/A N/A  MAWP 150 psi	Manufactured for   AIR PRODUCTS	Alanufactured for AIR PRODUCTS  Cocation of Installation UNKNOWN  ASME Code, Section VIII, Division 1  Shell: SA455 (Material spec. number, grade) (Nom  Type ID OD Flange Thk NONE  Beams: TYPE 1 NONE  [Long. (welded, dbl., sngl., lap, butt)] [R.T. (spot or Heads: (a) Material Section None Ends) Thickness Allowance  TOP .294" NONE  Location Type ID OD Flan  N/A N/A N/A N/A N/A N/A  MAWP 150 psi	Manufactured for   AIR PRODUCTS	Manufactured for   AIR PRODUCTS	Manufactured for AIR PRODUCTS   (No. cocation of Installation   UNKNOWN   (No. cocation of Installation   UNKNOWN   (No. cocation of Installation   UNKNOWN   (Manufacturer's serial number)   (CRN)   (CRN)   (ASME Code, Section VIII, Division 1   2015 / N/A   (Edition and Addenda, if applicable (date))   (Nominal thickness)   (Composition of Installation and Addenda, if applicable (date))   (Material spec. number, grade)   (Nominal thickness)   (Material spec. number, grade)   (Nominal thickness)   (Material Installation of Installation and Addenda, if applicable (date))   (Material spec. number, grade)   (Nominal thickness)   (Composition of Installation of Installation and Addenda, if applicable (date))   (Material spec. number, grade)   (Nominal thickness)   (Nominal thickness)	Name and addition   None and addition   None   None	Name and address of   Name and address of	(Name and address of Manufactured for AIR PRODUCTS  (Name and address of Purcha occation of Installation occation occa	Name and address of Manufacture   Name and address of Manufacture   Name and address of Purchaser	(Name and address of Manufacturer)  Alanufactured for AIR PRODUCTS  (Name and address of Purchaser)  (Carl (Corl.)  (Corl.)  (Code Case numbers)  (Code Case numbers)  (Code Case numbers)  (None  (Sode Case numbers)  (None diameter)  None N/A	Name and address of Manufacturer   Name and address of Manufacturer   Name and address of Purchaser	Name and address of Manufactured for AIR PRODUCTS	Name and address of Manufacturer   Name and address of Purchaser	Manufactured for   AIR PRODUCTS   Name and address of Purchaser

Constructed under the provision of UG-90 (c)(2). No safety device provided per UG-125(a). UG-20(f) applies.

FORM U-1A (Back)

NB Number 814826

conform to the ASME E	ements made in this r	RTIFICATE OF SHOP/FIELD COMPLIANCE eport are correct and that all details of design, mURE VESSEL CODE, Section VIII, Division 1. "U		
Date 05/16/2016	Co. name Ste	rel Fab, A Division of Samuel Pressure Vessel Group, II  (Manufacturer)	nc. Signed	Shorton S. Barrion
		CERTIFICATE OF SHOP/FIELD INSPECT	ΓΙΟΝ	
•		f Samuel Pressure Vessel Group, Inc. at 58 Samuel Von issued by The National Board of Boiler and Pr		-
OneCIS Insurance Compan	J	on located by the Hadenal Beard of Beller and the	recours vector map	social and amployed by
have inspected the cor and state that, to the be AND PRESSURE VES warranty, expressed or	nponent described in est of my knowledge a SEL CODE, Section v implied, concerning t	this Manufacturer's Data Report on May 1 and belief, the Manufacturer has constructed this /III, Division 1. By signing this certificate neither he pressure vessel described in this Manufactur anner for any personal injury or property damage	r the Inspector nor hi er's Data Report. Fi	is/her employer makes any urthermore, neither the Inspector
Date05/16/201	6 Signed	(Authorized Inspector)  Commissions	[Nation:	12048A, VA921 al Board (incl. endorsements)]

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