



Customer Document title:

## Motor Typical Performance Data

Flowserve Document title: **Motor Typical Performance Data**

Flowserve Document No.: **1400944-013-5955-01**

Document Revision No.: **A**

Flowserve Order No.: **1400944**

Flowserve Serial No.: **1400944CHP013A/D**

Pump Type/Size: **MARK 3 STANDARD / 2K4X3-10RV**

Quantity: **4**

Customer Name: **DESMET BALLESTRA NORTH AMERICA**

Customer Tag No: **DESMET TAG#: PW582D.1/1, World Energy TAG#:19-P-773A, DESMET TAG#: PW582D.1/2, World Energy TAG#:19-P-773B, DESMET TAG#:PW582D.2/1, World Energy TAG#:19-P-873A, DESMET TAG#: PW582D.2/2, World Energy TAG#:19-P-873B**

Customer PO No.: **28493**

End User: **DESMET BALLESTRA NORTH AMERICA**

### Please complete and return:

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Document Reviewed date:

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| Rev | Revision Description | Released       | Release Date |
|-----|----------------------|----------------|--------------|
|     | For Review           | Morris, Tamika | 15-Dec-21    |

# DATA SHEET



## Three Phase Induction Motor - Squirrel Cage

|   |                 |  |  |  |            |
|---|-----------------|--|--|--|------------|
| Customer :  |                 |  |  |  |            |
| Product line  |                 | : W22 IEEE 841 NEMA Premium Efficiency Three-Phase   | Product code :   | 11431671   |            |
|   |                 |  | Catalog # :  | 06036ST3QIE364TS-W22   |            |
| Frame : 364/5TS<br>Output : 60 HP (45 kW)<br>Poles : 2<br>Frequency : 60 Hz<br>Rated voltage : 460 V <b>3 phase</b><br>Rated current : 67.0 A<br>L. R. Amperes : 429 A<br>LRC : 6.4x(Code G)<br>No load current : 15.0 A<br>Rated speed : 3550 rpm<br>Slip : 1.39 %<br>Rated torque : 88.8 ft.lb<br>Locked rotor torque : 190 %<br>Breakdown torque : 250 %<br>Insulation class : F<br>Service factor : 1.25<br>Moment of inertia (J) : 10.6 sq.ft.lb<br>Design : B |                 | Locked rotor time : 25s (cold) 14s (hot)<br>Temperature rise : 80 K<br>Duty cycle : Cont.(S1)<br>Ambient temperature : -20°C to +40°C<br>Altitude : 1000 m.a.s.l.<br>Protection degree : IP55<br>Cooling method : IC411 - TEFC <b>T3C</b><br>Mounting : F-1<br>Rotation <sup>1</sup> : Both (CW and CCW)<br>Noise level <sup>2</sup> : 79.0 dB(A)<br>Starting method : <del>Direct On Line</del> <b>VFD</b><br>Approx. weight <sup>3</sup> : 863 lb<br><br><b>For starting - WEG standard is<br/>2 cold starts / 1 hot start per hour.</b> |  |  |            |
| Output  | 50%             | 75%  | 100%   | Foundation loads<br>Max. traction : 447 lb<br>Max. compression : 1310 lb |            |
| Efficiency (%)  | 91.7            | 93.0   | 93.6   |  |            |
| Power Factor  | 0.81            | 0.88   | 0.90   |  |            |
|   |                 | <u>Drive end</u>   | <u>Non drive end</u>   |  |            |
| Bearing type  | :               | 6314 C3  | 6314 C3  |  |            |
| Sealing   | :               | Inpro/Seal   | Inpro/Seal   |  |            |
| Lubrication interval  | :               | 4000 h   | 4000 h   |  |            |
| Lubricant amount  | :               | 27 g   | 27 g   |  |            |
| Lubricant type  | :               | Mobil Polyrex EM   |  |  |            |
| Notes   |                 |  |  |  |            |
| This revision replaces and cancel the previous one, which must be eliminated.<br>(1) Looking the motor from the shaft end.<br>(2) Measured at 1m and with tolerance of +3dB(A).<br>(3) Approximate weight subject to changes after manufacturing process.<br>(4) At 100% of full load.  |                 |  | These are average values based on tests with sinusoidal power supply, subject to the tolerances stipulated in NEMA MG-1. |  |            |
| Rev.  | Changes Summary |  | Performed  | Checked  | Date       |
| Performed by  |                 |  |  |  |            |
| Checked by  |                 |  |  |  |            |
| Date  | 14/09/2021      |  |  | Page 1 / 6   | Revision 2 |

# LOAD PERFORMANCE CURVE

## Three Phase Induction Motor - Squirrel Cage

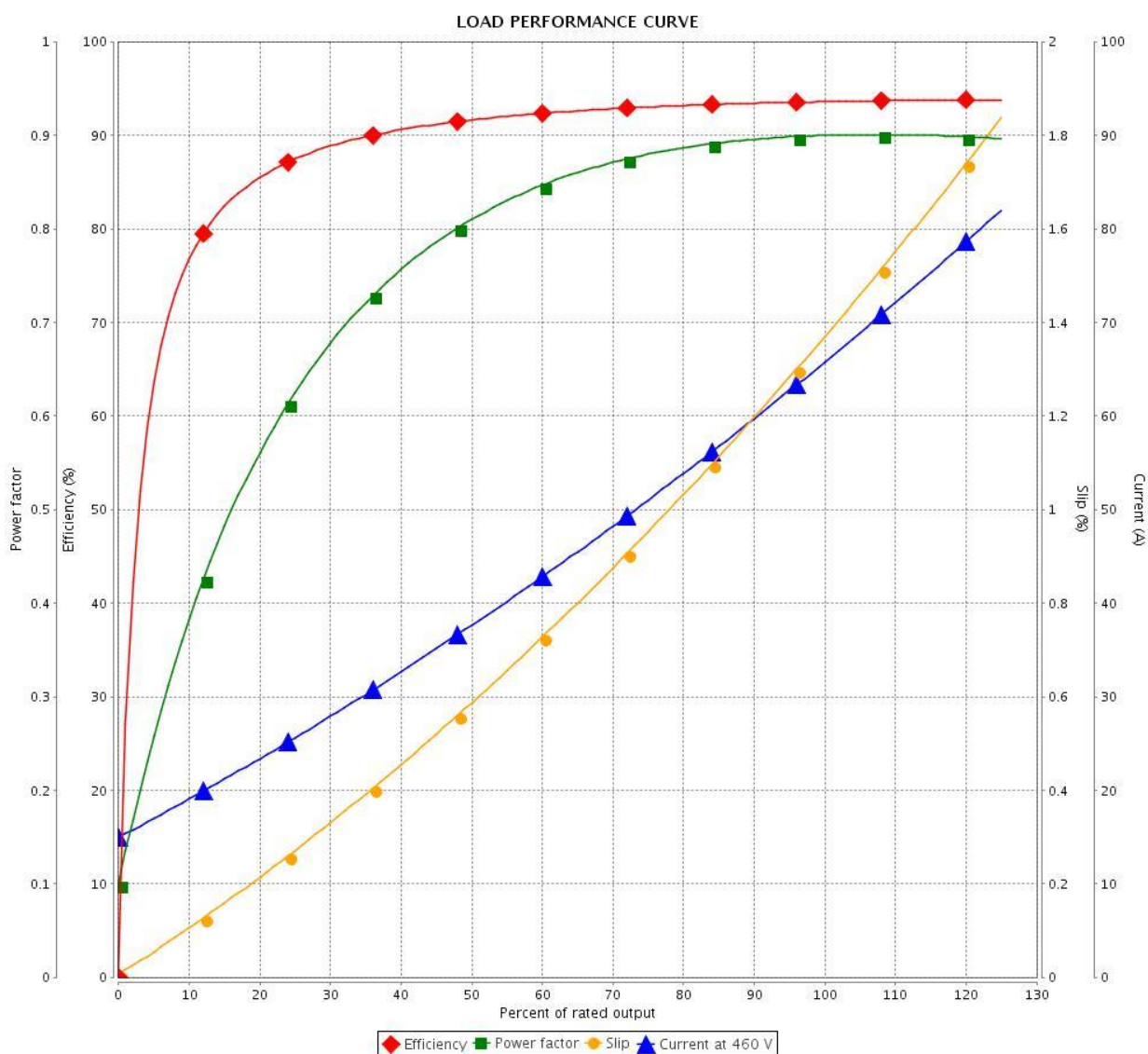


Customer : \_\_\_\_\_

Product line : W22 IEEE 841 NEMA Premium  
Efficiency Three-Phase

Product code : 11431671

Catalog # : 06036ST3QIE364TS-W22



Performance : 460 V 60 Hz

Rated current : 67.0 A  
LRC : 6.4  
Rated torque : 88.8 ft.lb  
Locked rotor torque : 190 %  
Breakdown torque : 250 %  
Rated speed : 3550 rpm

Moment of inertia (J) : 10.6 sq.ft.lb  
Duty cycle : Cont.(S1)  
Insulation class : F  
Service factor : 1.25  
Temperature rise : 80 K  
Design : B

| Rev.         | Changes Summary | Performed                                   | Checked | Date |
|--------------|-----------------|---|---------|------|
|              |                 |   |         |      |
| Performed by |                 | <div>Page 3 / 6</div> <div>Revision 1</div> |         |      |
| Checked by   |                 |   |         |      |
| Date         | 14/09/2021      |   |         |      |