

Flowserve Pump Division, 3900 Cook Boulevard, Chesapeake, VA 23323, USA Phone: (+1) 757 485-8000

chpdoc@flowserve.com

Customer Document title:

2.2 Material Certificate of Compliance

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Flowserve Document No.: 1400944-011-1002-01

Document Revision No.: 0

Flowserve Order No.: 1400944

Flowserve Serial No.: 1400944CHP011A/D

Pump Type/Size: MARK 3 STANDARD / 2K4X3-10HRV

Quantity: 4

Customer Name: DESMET BALLESTRA NORTH AMERICA

DESMET TAG#: P635A.1/1, World Energy TAG#: 19-P-761A, DESMET TAG#: P635A.1/2,

Customer Tag No: World Energy TAG#: 19-P-761B, DESMET TAG#: P635A.2/1, World Energy TAG#: 19-P-

861A, DESMET TAG#: 635A.2/2, World Energy TAG#: 19-P-861B

Customer PO No.: 28493

End User: DESMET BALLESTRA NORTH AMERICA

Please complete and return:						
Document Reviewed by:		Document Reviewed date:				
□ APPROVED. NO ACTION REQU □ APPROVED. RE-SUBMIT AS FII □ APPROVED WITH COMMENTS □ REJECTED. CORRECT AND RE-S □ FOR INFORMATION. REVIEW II □ AS-BUILT	IAL. . DOCUMENT WILL BE MODIFIED AND RESUBMITT UBMIT FOR APPROVAL.	FED AS FINAL.				

- Return any documents sent for review with your comments by the stated return date. All documents not returned two weeks after requested Return date will be considered <u>Approved</u>, no action.
- Purchaser's comments and/or corrections within the scope of contract will be made on the first completed document submitted by Flowserve Corp. and returned.
- Corrections, alterations, additions and/or modifications outside scope of contract or made after first submittal may require an additional engineering service charge.
- Items conditionally approved or with deferred approval by purchaser must be specifically stated otherwise delivery may be affected.

Rev	Revision Description		Release Date	
	Final		31-May-22	



Pump Division Chesapeake Virginia

Quality Assurance Department

Internet: tmomtsios@flowserve.com phone: 757-485-8052 fax: 757-485-8191

IMPELLER

2.2 Certificate of Compliance European Standard EN 10204

Material: ASTM A995 Grade 1B, CD4MCuN Stainless Steel

Flowserve certifies that the CD4M-Cu parts supplied meet the requirements of ASTM A995. Below are actual typical properties for the material:

	CR	NI	МО	SI	CU	MN	FE	S	Р	С	N
CD4M	24.97	5.34	1.86	0.83	2.87	0.56	63.36	0.001	0.018	0.015	0.133
CUN											

0.2%	TENSILE	%ELONGA
YIELD	STRENGT	TION IN 2"
STRENG	H (PSI)	
TH (PSI)	, ,	
76300	111400	21

3Mant

Tom Momtsios

Quality Assurance, Chesapeake Operations



Pump Division Chesapeake Virginia Quality Assurance Department

Quality Assurance Department

Internet: TMomtsios@flowserve.com phone: 757-485-8052 fax: 757-485-8191

COMPONENT: CASING, COVER

2.2 Certificate of Compliance European Standard EN 10204

Material: ASTM A744 CF-8M Stainless Steel

Flowserve certifies that the cast steel parts supplied meet the requirements of ASTM A744. Below are typical properties based on historical test data for the material:

Composition in Wt %

 \mathbf{Cr} 18.74 Ni 9.18 Mo 2.12 Si 1.37 Cu .30 .79 Mn S .002 P .024 .044 \mathbf{C} Fe Bal

Yield strength 43,200 psi Tensile strength 90,900 psi Elongation 46 %

Tom Momtsios

Quality Assurance, Chesapeake Operations



Pump Division Chesapeake Virginia

Quality Assurance Department

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COMPONENT: SHAFT

2.2 Certificate of Compliance European Standard EN 10204

Material: ASTM A276 Type 316/316L Stainless Steel

Flowserve certifies that the 316/316L SS parts supplied meet the requirements of ASTM A276. Below are typical properties based on historical test data for the material:

Composition in Wt %

Cr 16.13 Ni 10.13 Mo 2.022 Si .564 .310 Cu Mn .1660 S .024 .092 Co .028 P .065 N \mathbf{C} .015 bal Fe

Yield strength
Tensile strength
Elongation
RA

42,700 psi
91,300 psi
52.4 %
75.5%

Tom Momtsios

Quality Assurance, Chesapeake Operations