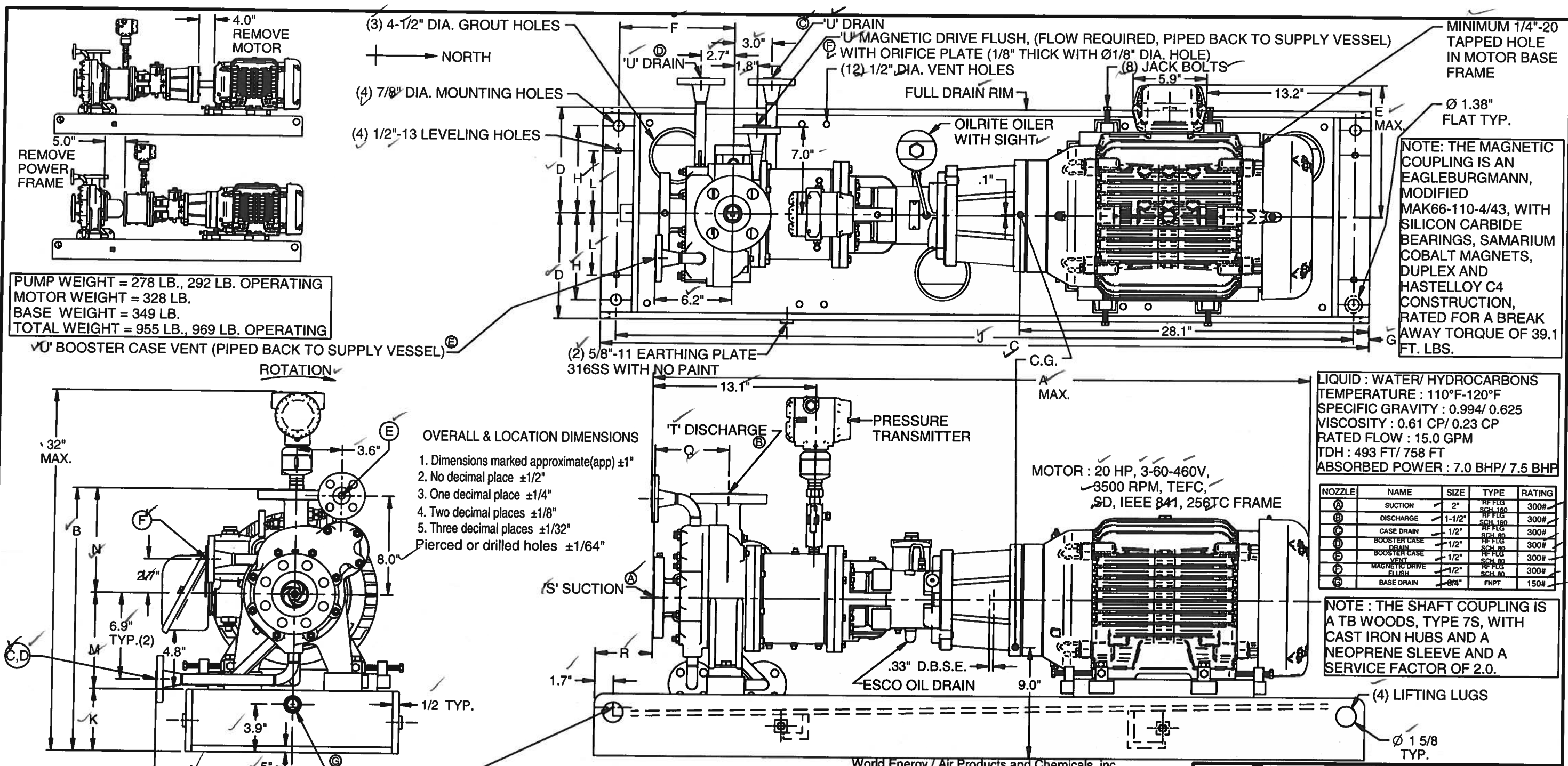




NOTE: THE SIDES AND ENDS OF THE STRUCTURAL STEEL BASE ARE 5" X 3" X 1/2" ANGLE, THE TOP IS 3/8" PLATE WITH A 3" X 3" X 1/2" AND A 2" X 2" X 3/8" ANGLE UNDER IT.

MOTOR FRAME	A	B	C	D	E	F	G	H	J	K
256TC	55"	21.2"	62.0"	8.5"	13"	9.3"	1.25"	7.0"	59.5"	5.0"
HP	L	M	N		Q	R	S	T	U	
20	5.0"	7.8"	8.4"		5.9"	4.6"	1/2" 300# RF FLG SCH. 160	1-1/2" 300# RF FLG SCH. 160	1/2" 300# RF FLG SCH. 80	

CKD	DATE	LET.	REVISIONS	BY
TM	11-9-22	C	ADDED Ø 1.38" FLAT TYP., FNPT WAS NPT	TM
TM	9-7-22	B	ADDED DIMENSIONS AND BASE FRAME DETAILS, REMOVED APPROXIMATE FROM WEIGHTS, LABELED C.D.E. AND F IN LEFT VIEW, LOCATED BASE DRAIN.	TM
TM	6-23-22	A	ADDED NORTH, Ø 1 5/8 TYP. AND 1/2 TYP. DIMENSIONS TO LIFTING LUGS, 4.8" DIM. DRIFTE DETAILS, PIPE SCHEDULE, DETAILS OF PUMP TABLE, CONNECTIONS TABLE, COUPLING DATA, MAINTENANCE DIMS., 7/8 WAS 5/8. CUSTOMER DATA, OILER, TRANSMITTER, EARTHING PLATE, WEIGHTS, C.G., MOTOR, CALLED OUT MOTOR BASE FRAME HOLE	TM

TURBINE PUMPS
ROTH PUMP CO.
Subsidiary of Roy E. Roth Company
ROCK ISLAND, ILLINOIS 61204

MDW5253SA PUMPSET

DATE 5-5-22
SCALE
DRAWN TM
CHECKED TM

DRG. NO. B-64229AB