

DRAWING STATUS

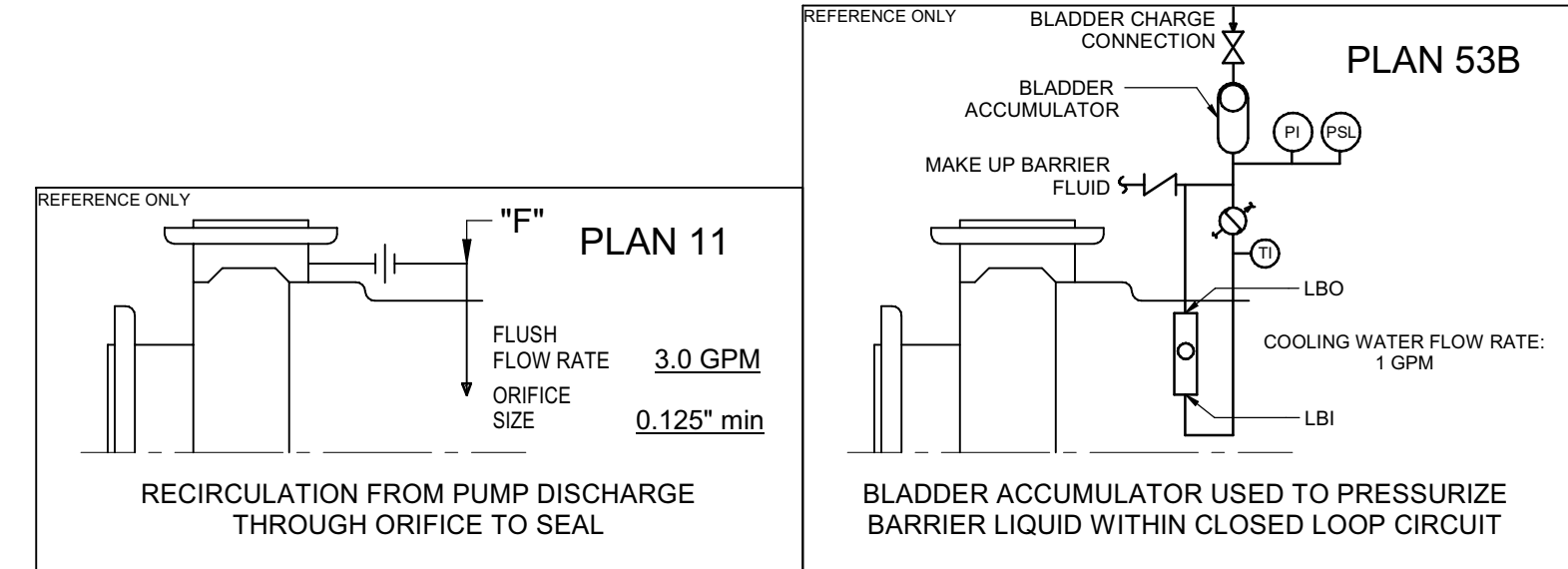
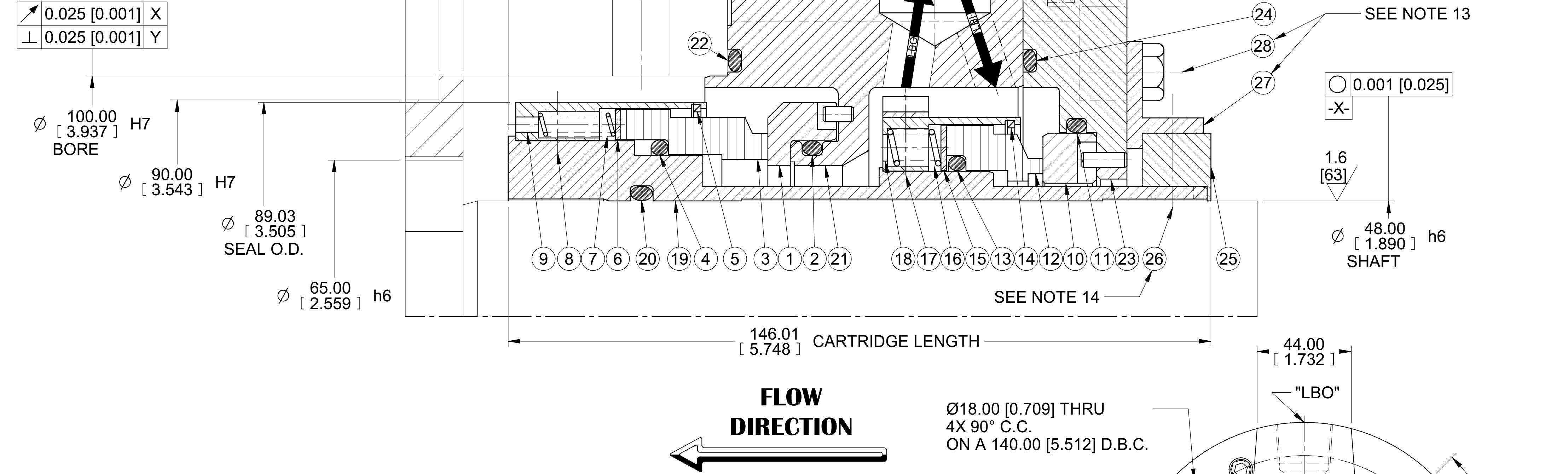
☐ INFORMATION ONLY

☐ FOR TECHNICAL CLARIFICATION
THERE ARE PENDING TECHNICAL CLARIFICATIONS BY THE SALES AREA

☐ FOR CUSTOMER APPROVAL
TO MEET DELIVERY PROMISE ONE APPROVED COPY MUST BE RETURNED WITHIN TWO WEEKS AFTER DATE OF PRINT.

☒ FINAL
MANUFACTURING PROCESS HAS BEEN STARTED ANY REQUESTED CHANGE WILL AFFECT PRICE AND/OR DELIVERY PROMISE

DATE OF PRINT: JUNE / 16 / 2022



- ADDITIONAL NOTES: (D)
13. SPACER (ITEM # 27) IS ONLY FOR THE PURPOSE OF PROPERLY LOCATING SEAL. AFTER GLAND PLATE, BEARING, SHAFT, & SEAL ARE LOCKED IN PLACE, TIGHTEN ALL SET SCREWS (ITEM #26) IN DRIVE COLLAR (ITEM #25). PRIOR TO UNIT STARTUP, ROTATE SPACERS CLEAR OF ROTATING PARTS AND LOCK IN PLACE WITH CAP SCREWS (ITEM # 28) PROVIDED.

14. TO AVOID MOVEMENT OF THE SLEEVE IN RELATION TO THE SHAFT, SPOTFACE THE SHAFT UNDER TWO SET SCREWS (ITEM #26). (MIN. 2X 180° C.C.) "WHEN APPLICABLE"

15. GLAND PLATE MUST BE IN CONTACT WITH HOUSING. DO NOT OVERSTRESS.

16. RECOMMENDED BOLT TORQUE (ITEM #26): 150 in-lbs [16.9 Nm].
- MAX. ALLOWABLE DYNAMIC PRESSURE: 375 PSI
MAX. ALLOWABLE STATIC PRESSURE: 500 PSI

THE FOLLOWING NOTES ARE IMPORTANT AND MUST BE OBSERVED FOR CORRECT SEAL INSTALLATION AND OPERATION

1. REMOVE ALL SHARP EDGES ON SHAFT & / OR SLEEVE BEFORE INSTALLATION OF SEAL.

2. SURFACE OF SHAFT OR SLEEVE ON WHICH SEAL IS INSTALLED MUST BE MACHINED TO 63 RA FINISH OR BETTER.

3. LUBRICATE SHAFT/SLEEVE & SEAL WEDGE RING/O-RING/BELLOW TO ASSIST INSTALLATION OF SEAL WITH LUBE OIL.

4. FOR NON-CARTRIDGE SEALS, LUBRICATE MATING RING(SEAT), SEALING MEMBER, AND HOUSING TO ASSIST INSTALLATION.

5. PROCESS FLUID MUST BE CIRCULATED AROUND PRIMARY RING (SEAL)/THROUGH MATING RING (SEAT) (AT NOT LESS THAN 3 GPM) IN ORDER TO REMOVE HEAT GENERATED, OR SEAL FAILURE MAY OCCUR.

6. WHEN SHAFT IS SLEEVED THROUGH STUFFING BOX, SLEEVE MUST BE LIQUID TIGHT THROUGH BORE.

7. SHAFT OR SLEEVE MUST BE CORROSION RESISTANT MATERIAL WITH A HARDNESS OF 125 BRINELL MINIMUM & BE MACHINED TO DIMENSIONS & TOLERANCES STATED.

8. END OF SEAL CHAMBER & AXIS OF SHAFT MUST BE AT 90° TO EACH OTHER WITHIN 0.002" F.I.M.

9. PRESSURE IN PLAN 53B MUST BE 30 PSI GREATER THAN SEAL CHAMBER PRESSURE ALWAYS.

10. FOR NON-CARTRIDGE SEALS, PRIOR TO COMPLETING SEAL INSTALLATION, WIPE LAPPED SURFACES OF MATING RING (SEAT) & PRIMARY RING (SEAL FACE) PERFECTLY CLEAN.

11. VENT GAS ENTRAPMENT BEFORE STARTUP.

12. ALL SHOULDERS OVER WHICH SEAL MUST PASS WHEN FITTING, TO BE PREPARED AS DIAGRAM BELOW.

ALL DIMENSIONS ARE INCHES UNLESS OTHERWISE SPECIFIED.

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APPROVED: JRMB

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