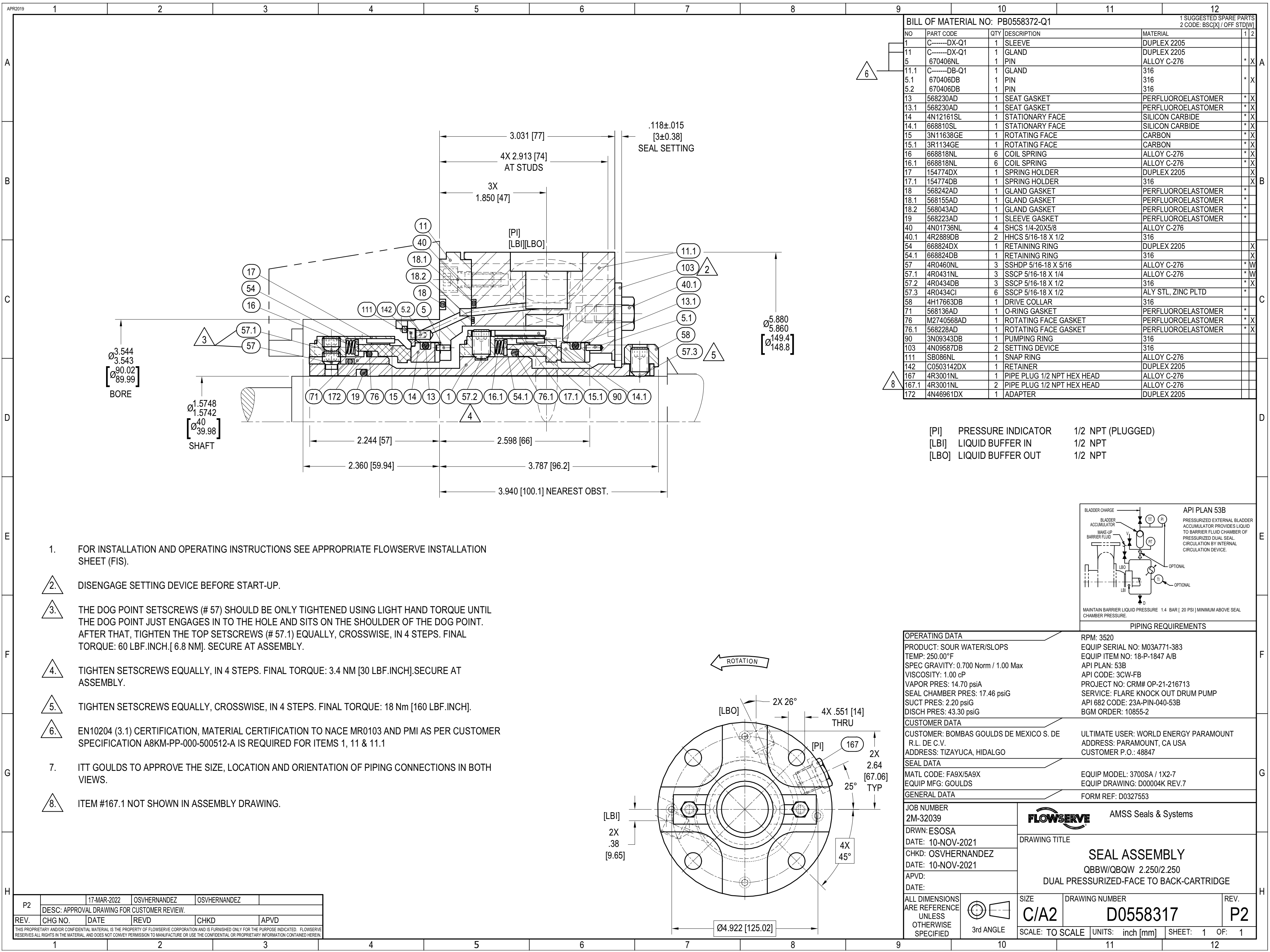
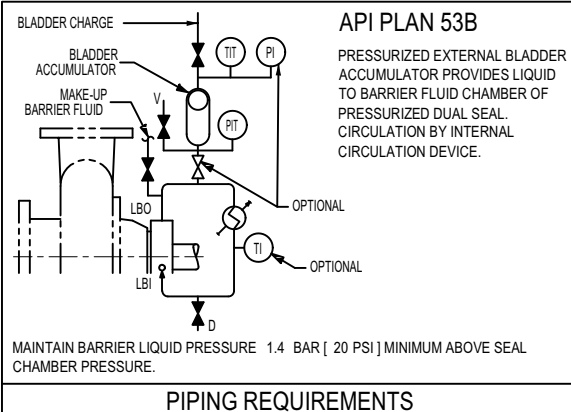
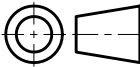




BILL OF MATERIAL NO: PB0558372-Q1					1 SUGGESTED SPARE PARTS 2 CODE: BSC[X] / OFF STD[W]	
NO	PART CODE	QTY	DESCRIPTION	MATERIAL	1	2
1	C-----DX-Q1	1	SLEEVE	DUPLEX 2205		
11	C-----DX-Q1	1	GLAND	DUPLEX 2205		
5	670406NL	1	PIN	ALLOY C-276	*	X
11.1	C-----DB-Q1	1	GLAND	316		
5.1	670406DB	1	PIN	316	*	X
5.2	670406DB	1	PIN	316		
13	568230AD	1	SEAT GASKET	PERFLUOROELASTOMER	*	X
13.1	568230AD	1	SEAT GASKET	PERFLUOROELASTOMER	*	X
14	4N12161SL	1	STATIONARY FACE	SILICON CARBIDE	*	X
14.1	668810SL	1	STATIONARY FACE	SILICON CARBIDE	*	X
15	3N11638GE	1	ROTATING FACE	CARBON	*	X
15.1	3R1134GE	1	ROTATING FACE	CARBON	*	X
16	668818NL	6	COIL SPRING	ALLOY C-276	*	X
16.1	668818NL	6	COIL SPRING	ALLOY C-276	*	X
17	154774DX	1	SPRING HOLDER	DUPLEX 2205		X
17.1	154774DB	1	SPRING HOLDER	316		X
18	568242AD	1	GLAND GASKET	PERFLUOROELASTOMER	*	
18.1	568155AD	1	GLAND GASKET	PERFLUOROELASTOMER	*	
18.2	568043AD	1	GLAND GASKET	PERFLUOROELASTOMER	*	
19	568223AD	1	SLEEVE GASKET	PERFLUOROELASTOMER	*	
40	4N01736NL	4	SHCS 1/4-20X5/8	ALLOY C-276		
40.1	4R2889DB	2	HHCS 5/16-18 X 1/2	316		
54	668824DX	1	RETAINING RING	DUPLEX 2205		X
54.1	668824DB	1	RETAINING RING	316		X
57	4R0460NL	3	SSHDP 5/16-18 X 5/16	ALLOY C-276	*	W
57.1	4R0431NL	3	SSCP 5/16-18 X 1/4	ALLOY C-276	*	W
57.2	4R0434DB	3	SSCP 5/16-18 X 1/2	316	*	X
57.3	4R0434CI	6	SSCP 5/16-18 X 1/2	ALY STL, ZINC PLTD		
58	4H17663DB	1	DRIVE COLLAR	316		
71	568136AD	1	O-RING GASKET	PERFLUOROELASTOMER	*	
76	M2740568AD	1	ROTATING FACE GASKET	PERFLUOROELASTOMER	*	X
76.1	568228AD	1	ROTATING FACE GASKET	PERFLUOROELASTOMER	*	X
90	3N09343DB	1	PUMPING RING	316		
103	4N09587DB	2	SETTING DEVICE	316		
111	SB086NL	1	SNAP RING	ALLOY C-276		
142	C0503142DX	1	RETAINER	DUPLEX 2205		
167	4R3001NL	1	PIPE PLUG 1/2 NPT HEX HEAD	ALLOY C-276		
167.1	4R3001NL	2	PIPE PLUG 1/2 NPT HEX HEAD	ALLOY C-276		
172	4N46961DX	1	ADAPTER	DUPLEX 2205		

[PI] PRESSURE INDICATOR 1/2 NPT (PLUGGED)
[LBI] LIQUID BUFFER IN 1/2 NPT
[LBO] LIQUID BUFFER OUT 1/2 NPT



OPERATING DATA		RPM: 3520	
PRODUCT: SOUR WATER/SLOPS		EQUIP SERIAL NO: M03A771-383	
TEMP: 250.00°F		EQUIP ITEM NO: 18-P-1847 A/B	
SPEC GRAVITY: 0.700 Norm / 1.00 Max		API PLAN: 53B	
VISCOSITY: 1.00 cP		API CODE: 3CW-FB	
VAPOR PRES: 14.70 psiA		PROJECT NO: CRM# OP-21-216713	
SEAL CHAMBER PRES: 17.46 psiG		SERVICE: FLARE KNOCK OUT DRUM PUMP	
SUCTION PRES: 2.20 psiG		API 682 CODE: 23A-PIN-040-53B	
DISCH PRES: 43.30 psiG		BGM ORDER: 10855-2	
CUSTOMER DATA			
CUSTOMER: BOMBAS GOULDS DE MEXICO S. DE		ULTIMATE USER: WORLD ENERGY PARAMOUNT	
R.L. DE C.V.		ADDRESS: PARAMOUNT, CA USA	
ADDRESS: TIZAYUCA, HIDALGO		CUSTOMER P.O.: 48847	
SEAL DATA			
MATL CODE: FA9X/5A9X		EQUIP MODEL: 3700SA / 1X2-7	
EQUIP MFG: GOULDS		EQUIP DRAWING: D00004K REV.7	
GENERAL DATA		FORM REF: D0327553	
JOB NUMBER 2M-32039		AMSS Seals & Systems	
DRWN: ESOSA			
DATE: 10-NOV-2021		DRAWING TITLE SEAL ASSEMBLY QBBW/QBQW 2.250/2.250 DUAL PRESSURIZED-FACE TO BACK-CARTRIDGE	
CHKD: OSVHERNANDEZ			
DATE: 10-NOV-2021			
APVD:			
DATE:			
ALL DIMENSIONS ARE REFERENCE UNLESS OTHERWISE SPECIFIED		3rd ANGLE	
SIZE		DRAWING NUMBER	
C/A2		D0558317	
SCALE: TO SCALE		REV. P2	
UNITS: inch [mm]		SHEET: 1 OF: 1	