

FORM U-1 MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS

As Required by the Provisions of the ASME Boiler and Pressure Vessel Code Rules, Section VIII, Division 1

1. Manufactured and certified by Wuxi Zhicheng Biochemical Engineering Equipment Co., Ltd. No.8 Baoyuan Road Machinery Equipment Industrial Park, B Zone Yangjian Town, Xishan District, Wuxi City, Jiangsu Province 214108 People's Republic of China.
(Name and address of Manufacturer)

2. Manufactured for Not known
(Name and address of Purchaser)

3. Location of installation Not known
(Name and address)

4. Type Vertical Heat exchanger
(Horizontal, vertical, or sphere) (Oil/steam heat exchanger 621B.2)(19-X-852)
NA (CRN) WXZC21A19-00 Rev.1 157 WZA21-26
(Drawing number) (National Board number) (Manufacturer's serial number)
2021
(Year built)

5. ASME Code, Section VIII, Div. 1 2019 Edition NA NA
(Edition and Addenda, if applicable (date)) (Code Case number) [Special service per UG-120(d)]

Items 6–11 incl. to be completed for single wall vessels, jackets of jacketed vessels, shell of heat exchangers, or chamber of multichamber vessels.

6. Shell: (a) Number of course(s) 3 (b) Overall length 2914mm

Course(s)			Material		Thickness		Long. Joint (Cat. A)			Circum. Joint (Cat. A, B & C)			Heat Treatment	
No.	Diameter	Length	Spec./Grade or Type		Nom.	Corr.	Type	Full, Spot, None	Eff.	Type	Full, Spot, None	Eff.	Temp.	Time
1	See attached form U-4 page 1 of 2													

Body Flanges on Shells

No.	Type	ID	OD	Flange Thk	Min Hub Thk	Material	How Attached	Location	Bolting			
									Num & Size	Bolting Material	Washer (OD, ID, thk)	Washer Material
NA												

7. Heads: (a) NA (b) NA
(Material spec. number, grade or type) (H.T. — time and temp.) (Material spec. number, grade or type) (H.T. — time and temp.)

	Location (Top, Bottom, Ends)	Thickness		Radius		Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Pressure		Category A		
		Min.	Corr.	Crown	Knuckle					Convex	Concave	Type	Full, Spot, None	Eff.
(a)	NA													

Body Flanges on Heads

	Location	Type	ID	OD	Flange Thk	Min Hub Thk	Material	How Attached	Bolting			
									Num & Size	Bolting Material	Washer (OD, ID, thk)	Washer Material
(a)	NA											

8. Type of jacket NA Jacket closure NA
(Describe as ogee and weld, bar, etc.)

If bar, give dimensions; if bolted, describe or sketch NA

9. MAWP 1.2MPa 0.1MPa at max. temp. 220°C 220°C Min. design metal temp. -10°C at 1.2MPa
(Internal) (External) (Internal) (External)

10. Impact test No. Per UHA-51(d)(e)(h) at test temperature of NA
(Indicate yes or no and the component(s) impact tested)

11. Hydro., pneu., or comb. test pressure Hydro. Test at 1.67MPa (Horizontal) Proof test NA

Items 12 and 13 to be completed for tube sections.

12. Tubesheet SA-240 340 790mm/790mm 40mm/40mm 0mm/0mm Welded/Welded
(Top & Bottom) (O.D.) (Nominal) (Corr. allow.) [Attachment (welded or bolted)]
[Stationary (material spec. no.)] [Diameter (subject to press.)] (Nominal thickness)

NA NA NA NA NA
[Floating (material spec. no.)] (Diameter) (Nominal thickness) (Corr. allow.) (Attachment)

13. Tubes SA-213 TP304L 19.05mm 1.65mm 569 pcs Straight (L=3000mm)
(Material spec. no., grade or type) (O.D.) (Nominal thickness) (Number) [Type (straight or U)]

Changcheng
2021.12.22

Jiangyong Wang
December 22, 2021

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Manufactured by Wuxi Zhicheng Biochemical Engineering Equipment Co., Ltd.
 Manufacturer's Serial No. WZA21-26 CRN NA National Board No. 157

Items 14-18 incl. to be completed for inner chambers of jacketed vessels or channels of heat exchangers.

14. Shell: (a) Number of course(s) 1/1 (Top/Bottom) (b) Overall length 427mm/427mm (Top/Bottom)

Course(s)			Material	Thickness		Long. Joint (Cat. A)			Circum. Joint (Cat. A, B & C)			Heat Treatment	
No.	Diameter	Length	Spec./Grade or Type	Nom.	Corr.	Type	Full, Spot, None	Eff.	Type	Full, Spot, None	Eff.	Temp.	Time
1	I.D. 680mm	427mm	SA-240 304	6mm	0mm	1	Spot	0.85	1/Man. App.2 Fig. 2-4(8)	Spot/NA	0.85/NA	NA	NA
2	I.D. 680mm	427mm	SA-240 304	6mm	0mm	1	Spot	0.85	1/Man. App.2 Fig. 2-4(8)	Spot/NA	0.85/NA	NA	NA

Body Flanges on Shells

No.	Type	ID	OD	Flange Thk	Min Hub Thk	Material	How Attached	Location	Bolting			
									Num & Size	Bolting Material	Washer (OD, ID, thk)	Washer Material
1	FM	695 mm	790 mm	Nominal 65mm	NA	SA-182 F304	Welded	Top	24& M16X155mm	SA-193 B8	O.D.43.5/I.D. 17.5/T3.5 (mm)	SA-240 304
2	FM	695 mm	790 mm	Nominal 65mm	NA	SA-182 F304	Welded	Top	24& M16X155mm	SA-193 B8	O.D.43.5/I.D. 17.5/T3.5 (mm)	SA-240 304

15. Heads: (a) Top: SA-240 304 Cold forming, NOT PWHT (b) Bottom: SA-240 304 Cold forming, NOT PWHT
 (Material spec. number, grade or type) (H.T. — time and temp.) (Material spec. number, grade or type) (H.T. — time and temp.)

	Location (Top, Bottom, Ends)	Thickness		Radius		Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Pressure		Category A		
		Min.	Corr.	Crown	Knuckle					Convex	Concave	Type	Full, Spot, None	Eff.
(a)	Top	5mm	0mm	R 680 mm	R 68 mm	NA	NA	NA	NA	No	Yes	S	Full	0.85
(b)	Bottom	5mm	0mm	R 680 mm	R 68 mm	NA	NA	NA	NA	No	Yes	S	Full	0.85

Body Flanges on Heads

	Location	Type	ID	OD	Flange Thk	Min Hub Thk	Material	How Attached	Bolting			
									Num & Size	Bolting Material	Washer (OD, ID, thk)	Washer Material
(a)	NA											

16. MAWP 0.6MPa 0.1 at max. temp. 220°C 220°C Min. design metal temp. -10°C at 0.6MPa
 (Internal) (External) (Internal) (External)

17. Impact test No, Per UHA-51(d)(e)(h) at test temperature of NA
 [Indicate yes or no and the component(s) impact tested]

18. Hydro., pneu., or comb. test pressure Hydro. Test at 0.84MPa (Horizontal) Proof test NA

19. Nozzles, inspection, and safety valve openings:

Purpose (Inlet, Outlet, Drain, etc.)	No.	Diameter or Size	Type	Material		Nozzle Thickness		Reinforcement Material	Attachment Details		Location (Insp. Open.)
				Nozzle	Flange	Nom.	Corr.		Nozzle	Flange	
See attached form U-4 page 2 of 2											

20. Supports: Skirt NA Lugs 4 Legs NA Others 7 Lifting lugs Attached Remarks 7
 (Yes or no) (Number) (Number) (Describe) (Where and how)

21. Manufacturer's Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items of the report (list the name of part, item number, Manufacturer's name, and identifying number):

NA

22. Remarks

1. Impact test exempted per UHA-51(d)(e)(h).
2. PWHT are exempted by UHA-32.
3. The safety valve is to be installed at pipe system at site by user.
4. For each design and operating condition, see attached Form U-5.
5. UG-46(a) " when inspection openings are omitted in fixed tube sheet heat exchangers.
6. The channel flange gaskets: O.D.721/I.D.695X3mm, GARLOCK 3510, 2 pcs.
7. 4 Lifting lugs welded to the Top head and bottom channel shell, the others welded to the shell.

Chenchen
2021. 12. 22

Jingyong Wang
December 22, 2021

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Manufactured by Wuxi Zhicheng Biochemical Engineering Equipment Co., Ltd.
Manufacturer's Serial No. WZA21-26 CRN NA National Board No. 157

CERTIFICATE OF SHOP COMPLIANCE

We certify that the statements in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME BOILER AND PRESSURE VESSEL CODE, Section VIII, Division 1.

U Certificate of Authorization Number 36,922 Expires Sept. 21, 2022

Date 2021. 12. 22 Name Wuxi Zhicheng Biochemical Engineering Equipment Co., Ltd. Signed Chen Chengming
(Manufacturer) (Representative)

CERTIFICATE OF SHOP INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and employed by LRQA Verification Limited of UK

have inspected the pressure vessel described in this Manufacturer's Data Report on December 22, 2021, and state that, to the best of my knowledge and belief, the Manufacturer has constructed this pressure vessel in accordance with ASME BOILER AND PRESSURE VESSEL CODE, Section VIII, Division 1. By signing this certificate neither the Inspector nor his/her employer makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his/her employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date December 22, 2021 Signed Jiangang Wang Commissions AI Commission No.: 14743
(Authorized Inspector) (National Board Authorized Inspector Commission number)

CERTIFICATE OF FIELD ASSEMBLY COMPLIANCE

We certify that the statements in this report are correct and that the field assembly construction of all parts of this vessel conforms with the requirements of ASME BOILER AND PRESSURE VESSEL CODE, Section VIII, Division 1.

U Certificate of Authorization Number _____ Expires _____

Date _____ Name _____ Signed _____
(Assembler) (Representative)

CERTIFICATE OF FIELD ASSEMBLY INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and employed by _____

of _____ have compared the statements in this Manufacturer's Data Report with the described pressure vessel and state that parts referred to as data items _____, not included in the certificate of shop inspection, have been inspected by me and to the best of my knowledge and belief, the Manufacturer has constructed and assembled this pressure vessel in accordance with the ASME BOILER AND PRESSURE VESSEL CODE, Section VIII, Division 1. The described vessel was inspected and subjected to a hydrostatic test of _____. By signing this certificate neither the Inspector nor his/her employer makes any warranty, expressed or implied concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his/her employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date _____ Signed _____ Commissions _____
(Authorized Inspector) (National Board Authorized Inspector Commission number)

FORM U-4 MANUFACTURER'S DATA REPORT SUPPLEMENTARY SHEET
As Required by the Provisions of the ASME Boiler and Pressure Vessel Code Rules, Section VIII, Division 1

1. Manufactured and certified by Wuxi Zhicheng Biochemical Engineering Equipment Co., Ltd. No.8 Baoyuan Road Machinery Equipment Industrial Park, B Zone Yangjian Town, Xishan District, Wuxi City, Jiangsu Province 214108 People's Republic of China.
 (Name and address of Manufacturer)

2. Manufactured for _____ Not known
 (Name and address of Purchaser)

3. Location of installation _____ Not known
 (Name and address)

4. Type _____ Vertical _____ Heat exchanger _____ WZA21-26
 (Horizontal, vertical, or sphere) (Oil/steam heat exchanger 621B.2)(19-X-852) (Manufacturer's serial number)
NA _____ WXZC21A19-00 Rev.1 _____ 157 _____ 2021
 (CRN) (Drawing number) (National Board number) (Year built)

Data Report

Item _____
 Number _____ Remarks _____

Item 6
 Shell:

Course(s)			Material	Thickness		Long. Joint (Cat. A)			Circum. Joint (Cat. A, B, & C)			Heat Treatment	
No.	Diameter	Length	Spec./Grade or Type	Nom.	Corr.	Type	Full, Spot, None	Eff.	Type	Full, Spot, None	Eff.	Temp.	Time
1	I.D.680mm	1500mm	SA-240 304	6mm	0mm	1	Spot	0.85	1/ Fig.UW-13.2(j)	Spot/NA	0.85/ NA	None	NA
2	O.D.922mm/ O.D.692mm	216mm	SA-240 304	6mm	0mm	1	Full	1	1/ 1	Spot/ Spot	0.85/ 0.85	None	NA
3	I.D.680mm	1198mm	SA-240 304	6mm	0mm	1	Spot	0.85	1/ Fig.UW-13.2(j)	Spot/NA	0.85/ NA	None	NA

Certificate of Authorization: Type U No. 36,922 Expires Sept. 21, 2022

Date 2021. 12. 22 Name Wuxi Zhicheng Biochemical Engineering Equipment Co., Ltd. Signed Chen Zhongming
 (Manufacturer) (Representative)

Date December 22, 2021 Signed Jiangang Wang Commissions AI Commission No.: 14743
 (Authorized Inspector) (National Board Authorized Inspector Commission number)

FORM U-4 MANUFACTURER'S DATA REPORT SUPPLEMENTARY SHEET
As Required by the Provisions of the ASME Boiler and Pressure Vessel Code Rules, Section VIII, Division 1

1. Manufactured and certified by	Wuxi Zhicheng Biochemical Engineering Equipment Co.,Ltd. No.8 Baoyuan Road Machinery Equipment Industrial Park,B Zone YangjianTown,Xishan District, Wuxi City, Jiangsu Province 214108 People's Republic of China. (Name and address of Manufacturer)		
2. Manufactured for	Not known (Name and address of Purchaser)		
3. Location of installation	Not known (Name and address)		
4. Type	Vertical (Horizontal, vertical, or sphere)	Heat exchanger (Oil/steam heat exchanger 621B.2)(19-X-852) (Tank, separator, heat exch., etc.)	WZA21-26 (Manufacturer's serial number)
	NA (CRN)	WXZC21A19-00 Rev.1 (Drawing number)	157 (National Board number)
			2021 (Year built)

Data Report

Item Number	Remarks
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Item 19 Nozzles, inspection, and safety valve openings:

Purpose (Inlet, Outlet, Drain, etc)	No.	Diameter or Size (mm)	Type	Material		Nozzle Thickness		Reinforce ment Material	Attachment Details		Location (Insp. Open.)
				Nozzle	Flange	Nom.	Corr.		Nozzle	Flange	
S1 Steam inlet	1	O.D. 114.3mm	ASME B16.5- 2013 Cl.150 flg. SO RF	SA-312 TP304	SA-182 F304	6.02mm	0mm	SA-240 304	Fig.UW- 16.1(e)	Fig. UW- 21(1)	NA
S2 Condensate outlet	1	O.D. 114.3mm	ASME B16.5- 2013 Cl.150 flg. SO RF	SA-312 TP304	SA-182 F304	6.02mm	0mm	SA-240 304	Fig.UW- 16.1(e)	Fig. UW- 21(1)	NA
S3 Shell side vent	1	O.D. 21.3mm	ASME B16.5- 2013 Cl.150 flg. SO RF	SA-312 TP304	SA-182 F304	2.77mm	0mm	Integral	Fig.UW- 16.1(c)	Fig. UW- 21(1)	NA
T1 Product 1+BE inlet	1	O.D. 168.3mm	ASME B16.5- 2013 Cl.150 flg. SO RF	SA-312 TP304	SA-182 F304	7.11mm	0mm	SA-240 304	Fig.UW- 16.1(e)	Fig. UW- 21(1)	NA
T2 Product 1+BE outlet	1	O.D. 168.3mm	ASME B16.5- 2013 Cl.150 flg. SO RF	SA-312 TP304	SA-182 F304	7.11mm	0mm	SA-240 304	Fig.UW- 16.1(e)	Fig. UW- 21(1)	NA
V1/V2/V3 Tube side vent	3	O.D. 21.3mm	ASME B16.5- 2013 Cl.150 flg. SO RF	SA-312 TP304	SA-182 F304	2.77mm	0mm	Integral	Fig.UW- 16.1(c)	Fig. UW- 21(1)	NA
D1/D2/D3 Tube side drain	3	O.D. 33.4mm	ASME B16.5- 2013 Cl.150 flg. SO RF	SA-312 TP304	SA-182 F304	3.38mm	0mm	Integral	Fig.UW- 16.1(c)	Fig. UW- 21(1)	NA

Certificate of Authorization: Type U No. 36,922 Expires Sept. 21, 2022

Date 2021.12.22 Name Wuxi Zhicheng Biochemical Engineering Equipment Co., Ltd. Signed Chen Zhengming
 (Manufacturer) (Representative)

Date December 22, 2021 Signed Jiangang Wang Commissions AI Commission No.: 14743
 (Authorized Inspector) (National Board Authorized Inspector Commission number)

FORM U-5 MANUFACTURER'S DATA REPORT SUPPLEMENTARY SHEET
SHELL-AND-TUBE HEAT EXCHANGERS

As Required by the Provisions of the ASME Boiler and Pressure Vessel Code Rules, Section VIII, Division 1

1. Manufactured and certified by Wuxi Zhicheng Biochemical Engineering Equipment Co.,Ltd. No.8 Baoyuan Road Machinery Equipment Industrial Park,B Zone YangjianTown,Xishan District, Wuxi City, Jiangsu Province 214108 People's Republic of China.
(Name and address of Manufacturer)

2. Manufactured for _____ Not known
(Name and address of Purchaser)

3. Location of installation	Not known
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4. Type	Vertical (Horizontal, vertical, or sphere)	WZA21-26 (Manufacturer's serial number)	NA (CRN)
	WXZC21A19-00 Rev.1 (Drawing number)	157 (National Board number)	2021 (Year built)

[illegible]

Data Report

Item Number

Remarks

Remarks 4

Certificate of Authorization: Type	U	No.	36,922	Expires	Sept. 21, 2022
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Date 2021.12.22 Name Wuxi Zhicheng Biochemical Engineering Equipment Co., Ltd. Signed Chenchenjing
(Manufacturer) (Representative)

Date December 22, 2021 Signed Jiangang Wang Commissions AI Commission No.: 14743
(Authorized Inspector) (National Board Authorized Inspector Commission number)