



Intercondenser

JOB

21-22687 JC

DATA SHEET

Customer: Desmet Ballestra North America Inc

Customer P.O. No.: PO-00028267

Project: WORPAR

Service: 641A.1 Vacuum System / 641A.2 Vacuum System

Destination: Paramount, CA

Customer Ref.: ---

Item No: 641A.1-C2 / 19-X-764
641A.2-C2 / 19-X-864PROJECT - WORPAR
ITEM NBR - 641A.1 641A.2
eB NBR - 100214553.000
DATE - 09.11.2021

Rev	Description	Date	Made	Chk'd	
0	Original Issue	10/14/2021	SFB	CDP	

Document No. :

70945-0072



CONDENSER SPECIFICATION SHEET

Customer:		Desmet Ballestra North America Inc				Project:		WORPAR	
Service of Unit:		Intercondenser (641A.1 / 641A.2)				Tag No:		641A.1-C2 / 19-X-764 641A.2-C2 / 19-X-864	
Size:	10" x 72"	Type:	BEM	Position:	Vertical				
Surf./Unit:	96.6	ft ²		Shells/Unit:	1	Surf./Shell:	96.6	ft ²	
No. of Units:	1		Shell Arrangement:		---		Engineer	SFB / CDP	
Performance of One Shell									
		(TUBE SIDE)				(SHELL SIDE)			
Fluid Allocation		Process Side				Coolant Side			
Fluid Circulated:		Air, Water Vapor, Fatty Acid				Water			
Total Fluid Entering:	lb/hr (gpm)	557.5				(100.0)			
		IN		OUT		IN		OUT	
Vapor:	lb/hr	---		---					
Liquid:	lb/hr (gpm)	---		473.0		(100.0)			
Steam:	lb/hr	491.4		18.4					
Non Condensables:	lb/hr	66.1		66.1					
Vapor Condensed:	lb/hr	---							
Steam Condensed:	lb/hr	473.0							
Molecular Weight - Vapors:		---		---					
Molecular Weight - NonCondensables:		29.0							
Temperature:	°F	217.3		104.0 ⁽¹⁾		86.0		86.8	
Inlet Pressure:	mmHgA (psiG)	188.2				(---)			
No.Passes per Shell:		1				1			
Velocity:	ft/sec	---				4.0			
Pressure Drop -Calc.:	mmHg (psi)	9.4				(4.0)			
Fouling Resistance : ft ² hr °F/BTU		0.0020				0.0020			
Heat Exchanged:		537015		BTU/hr		LMTD (wtd)		46.4 °F	
Transfer Rate, Service:		119.9		BTU/ft ² hr °F					
Construction of One Shell									
		Process Side				Coolant Side			
Design / Hydro Pressure:	psiG	FV & 50.76 / 70				150 / 195			
Design Temp. / MDMT:	°F	400 / 0				212 / 0			
Corrosion Allowance:	in	0.0625				---			
Connections: ⁽⁴⁾	IN	4				3			
Size: & OUT	in	VO ⁽⁶⁾ :	2	CO ⁽⁶⁾ :	1.5	3			
Rating & Type:	ASME B16.5	150# RF				150# RF			
Tubes:	82	OD: 0.750 in		Thk (avg) 0.035 in		Length:		6 ft	
Tube Material: (wld)	304 SS		Pitch:		0.9375 in		TRI		
Shell:	CS								
Channel:	304L SS								
Tubesheet - Stationary:	304L SS				Tubesheet - Floating:		---		
Floating Head Cover:	---				Impingement Protection:		---		
Baffles :	Cross	CS		Tube Supports:		---			
Bonnet Gaskets:	Grafoil GHR								
Bolting (External):	Alloy Steel (Zinc Plated)								
Code Requirements:	ASME Section VIII, Division 1, 2019 Edition / TEMA B								
Weights:	Shipping:	760	lb	Flooded/Hydro:	1025	lb			
Remarks:									
1) Vapor / gas outlet temperature only									
2) See general arrangement drawing 70945-0300 for a complete list of condenser connections and a breakdown of materials used									