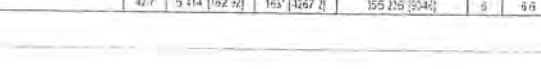
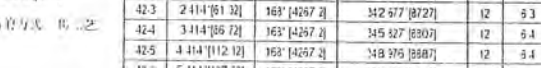
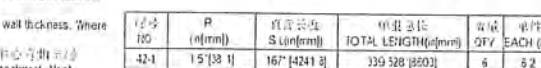
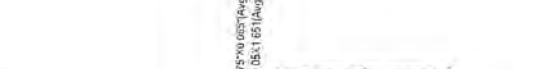
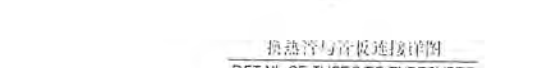
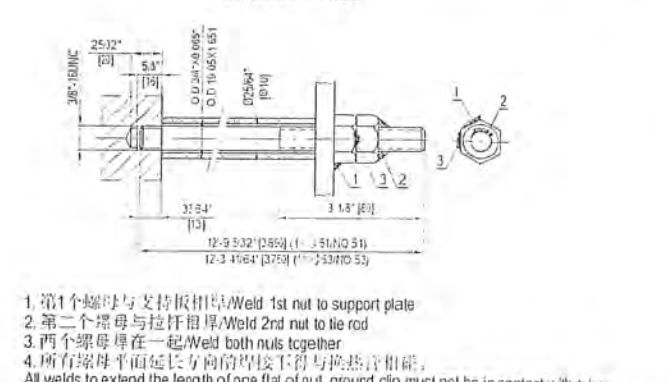
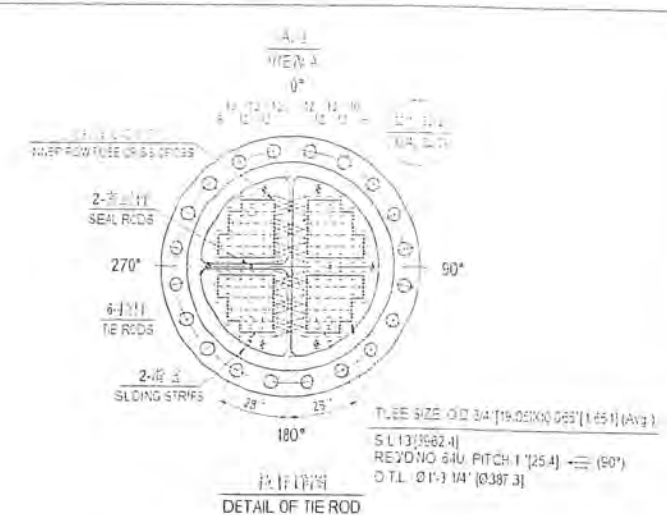
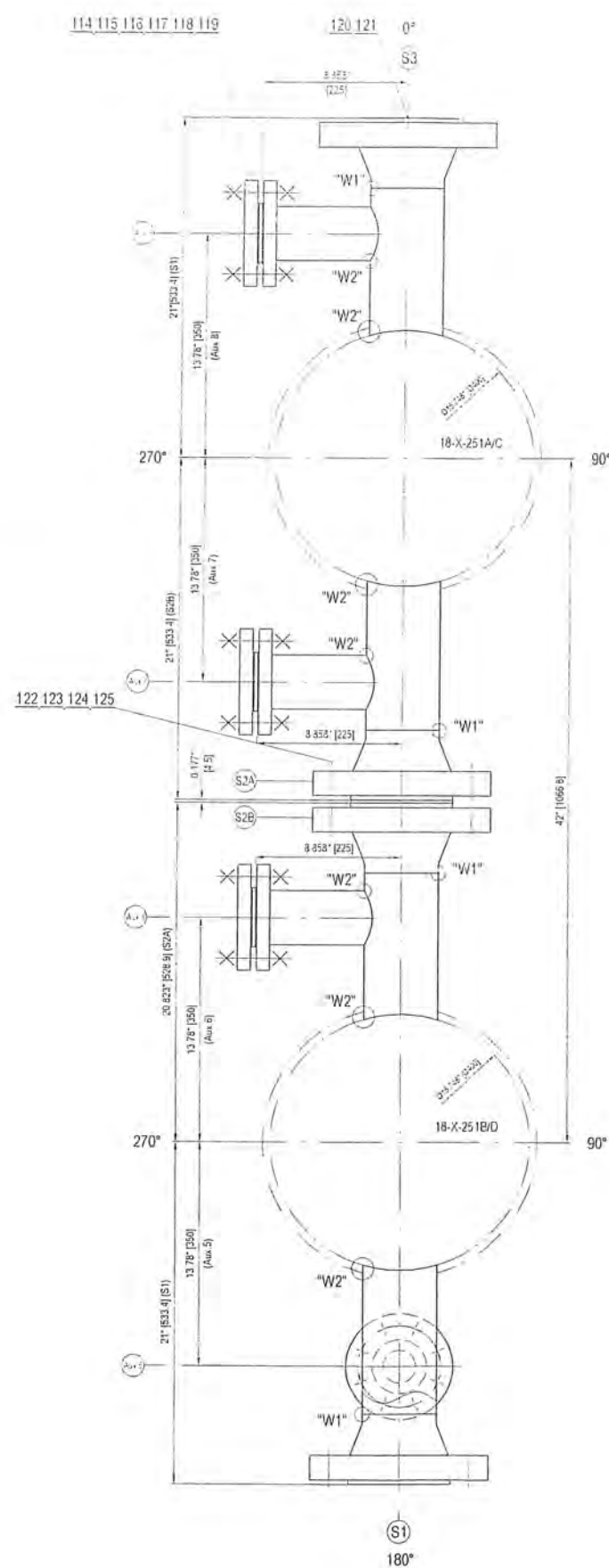
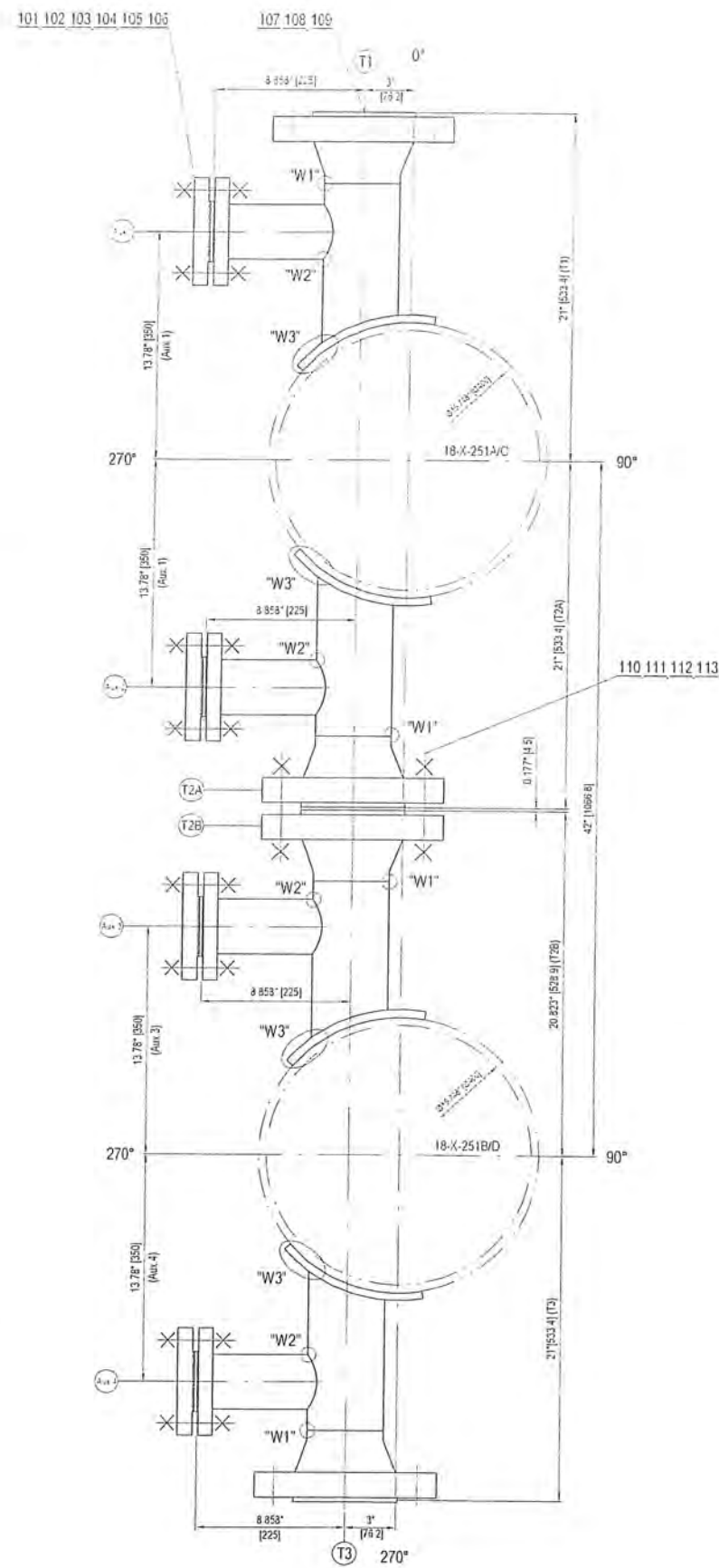


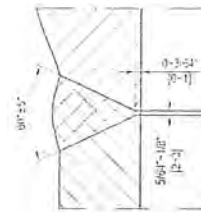
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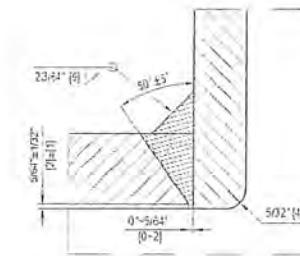
DATE	DESIGN NO.	SECTION	PLANT	MATERIAL	PROJECT NO.	SHEET NO.
AIR PRODUCTS		World Energy		FLUOR		
Air Products Project Number		Fluor Project Number		ASBM		
Project Name		RFO No		A8M-L410RQ		
Purchase Order Number		Contract No				
Sales Order / Sales Contract Number		Project Area				
Client		Client Doc No				
WORLD ENERGY PARAMOUNT						
05	设计 JIAS BUILT	Jianhu Ban	Chengyan Yuan	Hu Yang	12-Sep-21	
06	审查图 / ISSUED FOR APPROVAL	Jianhu Ban	Chengyan Yuan	Hu Yang	20-Jun-21	
05	审查图 / ISSUED FOR APPROVAL	Jianhu Ban	Chengyan Yuan	Hu Yang	08-May-21	
03	审查图 / ISSUED FOR APPROVAL	Jianhu Ban	Chengyan Yuan	Hu Yang	27-Feb-21	
设计REV	设计说明DESCRIPTION	设计PREPARED BY	IS REVIEWED	IS APPROVED	IS REVISED	
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WCE 无锡化工装备股份有限公司 WUXI CHEMICAL EQUIPMENT CO., LTD.		设计项目 DESIGN ITEM		World Energy Air Products Project		
设计 DESIGNED BY		设计校核 CHECKED BY		审核批准 APPROVED BY		
PREPARED	设计人 设计日期	Field / Effluent Exchangers		ITEM NO		
REVIEWED	校对人 校审日期	BUNDLE DETAIL DRAWING		ITEM NO		
设计	设计人	比例 SCALE		DRAWING NO		
APPROVED	校审人	比例 SCALE		DRAWING NO		



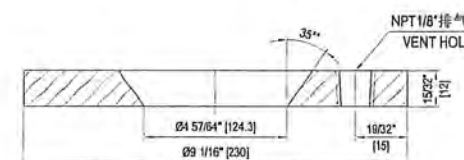
W1 焊接详图
DETAIL OF W1 WELDED



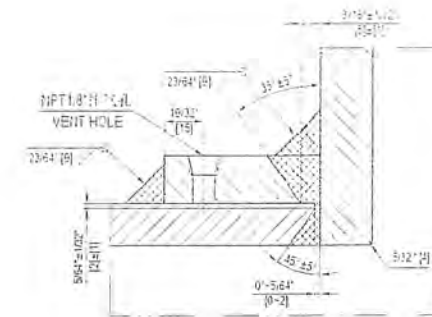
W2 焊接详图
DETAIL OF W2 WELDED



补强圈详图
DETAIL OF REIN. PAD



W3 焊接详图
DETAIL OF W3 WELDED



NOTE:
1. 垫片为缠绕式 S316L 石墨, 厚度 4mm, 垫片材料为 S316L 厚度 4mm.
Gaskets shall be spiral wound S316L graphite lined with external centering ring in S316L and internal centering ring in S316L, thickness 4mm.

Total weight: 1151kg									
125	ASME PCC-1-2019 APPENDIX M	1/2\"	WASHER	15-4	TYPE 4	/	/	/	S2AB
124	ASME B16.2-2002	1/2\"	WASHER	15-4	SA-194 Gr. 2H	/	/	/	S2AB
123	ASME B16.2-2002	1/2\"	WASHER	15-4	SA-194 Gr. 2H	/	/	/	S2AB
122	ASME B16.2-2002	1/2\"	WASHER	15-4	SA-194 Gr. 2H	/	/	/	S2AB
121	ASME B16.2-2002	1/2\"	WASHER	15-4	SA-194 Gr. 2H	/	/	/	S2AB
120	ASME B16.2-2002	1/2\"	WASHER	15-4	SA-194 Gr. 2H	/	/	/	S2AB
119	ASME PCC-1-2019 APPENDIX M	1/2\"	WASHER	15-4	TYPE 4	/	/	/	S2AB
118	ASME B16.2-2002	1/2\"	WASHER	15-4	SA-194 Gr. 2H	/	/	/	S2AB
117	ASME B16.2-2002	1/2\"	WASHER	15-4	SA-194 Gr. 2H	/	/	/	S2AB
116	ASME B16.2-2002	1/2\"	WASHER	15-4	SA-194 Gr. 2H	/	/	/	S2AB
115	ASME B16.2-2002	1/2\"	WASHER	15-4	SA-194 Gr. 2H	/	/	/	S2AB
114	ASME B16.2-2002	1/2\"	WASHER	15-4	SA-194 Gr. 2H	/	/	/	S2AB
113	ASME PCC-1-2019 APPENDIX M	1/2\"	WASHER	15-4	TYPE 4	/	/	/	S2AB
112	ASME B16.2-2002	1/2\"	WASHER	15-4	SA-194 Gr. 2H	/	/	/	S2AB
111	ASME B16.2-2002	1/2\"	WASHER	15-4	SA-194 Gr. 2H	/	/	/	S2AB
110	ASME B16.2-2002	1/2\"	WASHER	15-4	SA-194 Gr. 2H	/	/	/	S2AB
109	ASME B16.2-2002	1/2\"	WASHER	15-4	SA-194 Gr. 2H	/	/	/	S2AB
108	ASME B16.2-2002	1/2\"	WASHER	15-4	SA-194 Gr. 2H	/	/	/	S2AB
107	ASME B16.2-2002	1/2\"	WASHER	15-4	SA-194 Gr. 2H	/	/	/	S2AB
106	ASME PCC-1-2019 APPENDIX M	1/2\"	WASHER	15-4	TYPE 4	/	/	/	S2AB
105	ASME B16.2-2002	1/2\"	WASHER	15-4	SA-194 Gr. 2H	/	/	/	S2AB
104	ASME B16.2-2002	1/2\"	WASHER	15-4	SA-194 Gr. 2H	/	/	/	S2AB
103	ASME B16.2-2002	1/2\"	WASHER	15-4	SA-194 Gr. 2H	/	/	/	S2AB
102	ASME B16.2-2002	1/2\"	WASHER	15-4	SA-194 Gr. 2H	/	/	/	S2AB
101	ASME B16.2-2002	1/2\"	WASHER	15-4	SA-194 Gr. 2H	/	/	/	S2AB

AIR PRODUCTS		FLUOR	
Product Project Number	Project Number	Product Project Number	Project Number
Project Name	World Energy Paramount Project	Project Name	World Energy Paramount Project
Purchase Order Number	450568221	Purchase Order Number	450568221
Project Area	World Energy Paramount Project	Project Area	World Energy Paramount Project
Client	WORLD ENERGY PARAMOUNT	Client	WORLD ENERGY PARAMOUNT
Client Doc No		Client Doc No	
06	设计/DESIGN	06	设计/DESIGN
05	设计/DESIGN	05	设计/DESIGN
04	设计/DESIGN	04	设计/DESIGN
03	设计/DESIGN	03	设计/DESIGN
02	设计/DESIGN	02	设计/DESIGN
01	设计/DESIGN	01	设计/DESIGN
WCE 无锡化工装备股份有限公司		WCE 无锡化工装备股份有限公司	
WUXI CHEMICAL EQUIPMENT CO., LTD.		WUXI CHEMICAL EQUIPMENT CO., LTD.	
PREPARED	设计/DESIGN	REVIEWED	设计/DESIGN
REVIEWED	设计/DESIGN	REVIEWED	设计/DESIGN
APPROVED	设计/DESIGN	APPROVED	设计/DESIGN