

Mfr. Representative:

Date:

Sep. 28, 2023

Authorized Inspector:

Date:

09. 11. 2023

FORM U-1 MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS

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As Required by the Provisions of the ASME Boiler and Pressure Vessel Code Rules, Section VIII, Division 1

1. Manufactured and certified by Wuxi Chemical Equipment Co., Ltd.
36 Huayi Road, Binhu District, Wuxi, Jiangsu Province 214131, P. R. China.
 (Name and address of Manufacturer)
2. Manufactured for Air Products Manufacturing LLC., 1940 Air Products Blvd., Allentown PA 18106-5500, USA.
 (Name and address of Purchaser)
3. Location of installation Not Known
 (Name and address)
4. Type Horizontal Heat exch. WHA22-165-1
 (Horizontal, vertical, or sphere) (Tank, separator, jkt. vessel, heat exch., etc.) (Manufacturer's serial number)
- NA WXCE7069-00 Rev. 03 549 2023
 (CRN) (Drawing number) (National Board number) (Year built)
5. ASME Code Section VIII, Div. 1 2021 NA NA
 [Edition and Addenda, if applicable (date)] (Code Case number) [Special Service per UG-120(d)]

Items 6–11 incl. to be completed for single wall vessels, jackets of jacketed vessels, shell of heat exchangers, or chamber of multichamber vessels.

6. Shell: (a) Number of course(s) 3 (b) Overall length 218.20"

Course(s)			Material		Thickness		Long. Joint (Cat. A)			Circum. Joint (Cat. A, B & C)			Heat Treatment	
No.	Diameter	Length	Spec./Grade or Type		Nom.	Corr.	Type	Full, Spot, None	Eff.	Type	Full, Spot, None	Eff.	Temp.	Time
2	ID 15.250"	78.74"	SA-516 Gr.70N		0.630"	1/8"	1	Spot RT	0.85	1	Spot RT	0.85	None	None
1	ID 15.250"	60.72"	SA-516 Gr.70N		0.630"	1/8"	1	Spot RT	0.85	1	Spot RT	0.85	None	None

Body Flanges on Shells

No.	Type	ID	OD	Flange Thk	Min Hub Thk	Material	How Attached	Location	Bolting			
									Num & Size	Bolting Material	Washer (OD, ID, Thk)	Washer Material
1	Integral	15.250"	22.441"	3.071"	0.630"	SA-266 Gr.2N	Welded	Left	24Nos 1"-8UN-2A, L=14.173"	SA-193 Gr.B7	1.968", 1.063", 0.25	ASME PCC-1 Type 4
NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA

7. Heads: (a) SA-516 Gr.70N, Remark 1, 2 (b) NA

(Material spec. number, grade or type) (H.T. — time and temp.)

(Material spec. number, grade or type) (H.T. — time and temp.)

	Location (Top, Bottom, Ends)	Thickness		Radius		Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Pressure		Category A		
		Min.	Corr.	Crown	Knuckle					Convex	Concave	Type	Full, Spot, None	Eff.
(a)	Right End	0.551"	1/8"	NA	NA	2:1	NA	NA	NA	Yes	Yes	S	NA	1.0
(b)	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA

Body Flanges on Heads

	Location	Type	ID	OD	Flange Thk	Min Hub Thk	Material	How Attached	Bolting			
									Num & Size	Bolting Material	Washer (OD, ID, Thk)	Washer Material
(a)	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA
(b)	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA

8. Type of jacket NA Jacket closure NA

(Describe as ogee and weld, bar, etc.)

If bar, give dimensions; If bolted, describe or sketch

NA

9. MAWP 654.45psig FV at max. temp. 300°F 300°F Min. design metal temp. 32°F at 654.45psig
 (Internal) (External) (Internal) (External)

10. Impact test No, exempted per UCS-66(a), (c) at test temperature of NA

[Indicate yes or no and the component(s) impact tested]


11. Hydro., pneu., or comb. test pressure Hydro. at 961.6psig Proof test NA

Items 12 and 13 to be completed for tube sections.

12. Tubesheet SA-266 Gr.2N 15.250" 2.362" 1/4" Clamped
 [Stationary (material spec. no.)] [Diameter (subject to press.)] (Nominal thickness) (Corr. allow.) [Attachment (welded or bolted)]
NA NA NA NA NA
 [Floating (material spec. no.)] (Diameter) (Nominal thickness) (Corr. allow.) (Attachment)
 13. Tubes SA-179 0.75" 0.083"(min.) 82 U
 (Material spec. no., grade or type) (O.D.) (Nominal thickness) (Number) [Type (straight or U)]

Mfr. Representative: 

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Authorized Inspector: 

Date: Oct. 11, 2023

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Manufactured by Wuxi Chemical Equipment Co., Ltd.

Manufacturer's Serial No. WHA22-165-1

CRN

NA

National Board No.

549

Items 14–18 incl. to be completed for inner chambers of jacketed vessels or channels of heat exchangers.

14. Shell: (a) No. of course(s) 1 b) Overall length 15.748"

Course(s)			Material	Thickness		Long. Joint (Cat. A)			Circum. Joint (Cat. A, B & C)			Heat Treatment	
No.	Diameter	Length	Spec./Grade or Type	Nom.	Corr.	Type	Full, Spot, None	Eff.	Type	Full, Spot, None	Eff.	Temp.	Time
1	ID 15.250"	15.748"	SA-516 Gr.70N	0.551"	1/8"	1	Spot RT	0.85	1	Spot RT	0.85	None	None
NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA

Body Flanges on Shells

No.	Type	ID	OD	Flange Thk	Min Hub Thk	Material	How Attached	Location	Bolting			
									Num & Size	Bolting Material	Washer (OD, ID, Thk)	Washer Material
1	Integral	15.250"	22.441"	3.071"	0.551"	SA-266 Gr.2N	Welded	Left	24Nos 1"-8UN-2A, L=11.024"	SA-193 Gr.B7	1.968", 1.063", 0.25	ASME PCC-1 Type 4
1	Integral	15.250"	22.441"	3.071"	0.551"	SA-266 Gr.2N	Welded	Right	24Nos 1"-8UN-2A, L=14.173"	SA-193 Gr.B7	1.968", 1.063", 0.25	ASME PCC-1 Type 4

15. Heads: (a) SA-266 Gr.2N, No H.T. (b) NA

(Material spec. number, grade or type) (H.T. — time and temp.)

(Material spec. number, grade or type) (H.T. — time and temp.)

	Location (Top, Bottom, Ends)	Thickness		Radius		Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Pressure		Category A		
		Min.	Corr.	Crown	Knuckle					Convex	Concave	Type	Full, Spot, None	Eff.
(a)	Left End	2.362"	1/8"	NA	NA	NA	NA	NA	22.441"	NA	Yes	S	NA	0.85
(b)	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA

Body Flanges on Heads

	Location	Type	ID	OD	Flange Thk	Min Hub Thk	Material	How Attached	Bolting			
									Num & Size	Bolting Material	Washer (OD, ID, Thk)	Washer Material
(a)	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA
(b)	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA

16. MAWP 556.91psig NA at max. temp. 300°F NA Min. design metal temp. 32°F at 556.91psig

(Internal)

(External)

(Internal)

(External)

17. Impact test No, exempted per UCS-66(a), (c) at test temperature of NA

(Indicate yes or no and the component(s) impact tested)

18. Hydro., pneu., or comb. test pressure Hydro. at 811.4psig Proof test NA

19. Nozzles, inspection, and safety valve openings:

Purpose (Inlet, Outlet, Drain, etc.)	No.	Diameter or Size	Type	Material		Nozzle Thickness		Reinforcement Material	Attachment Details		Location (Insp. Open.)
				Nozzle	Flange	Nom.	Corr.		Nozzle	Flange	
T1, TS Inlet	1	NPS 3	CL.600 LWN/RF	SA-105N	SA-105N	0.803"	1/8"	Inherent	Fig. UW-16.1(c)	NA	
T2, TS Outlet	1	NPS 3	CL.600 LWN/RF	SA-105N	SA-105N	0.803"	1/8"	Inherent	Fig. UW-16.1(c)	NA	
S1, SS Inlet	1	NPS 4	CL.600 WN/RF	SA-266 Gr.2N	SA-105N	0.531"	1/8"	SA-516 Gr.70N	Fig. UW-16.1(c)	None RT, eff.0.85	
S2, SS Outlet	1	NPS 4	CL.600 WN/RF	SA-266 Gr.2N	SA-105N	0.531"	1/8"	SA-516 Gr.70N	Fig. UW-16.1(c)	None RT, eff.0.85	
V, Vent	1	NPS 2	CL.300 LWN/RF	SA-105N	SA-105N	0.653"	1/8"	Inherent	Fig. UW-16.1(c)	NA	
Aux.1-2, Auxiliary	2	NPS 2	CL.300 LWN/RF	SA-105N	SA-105N	0.653"	1/8"	Inherent	Fig. UW-16.1(c)	NA	
D, TS Drain	1	NPS 2	CL.300 LWN/RF	SA-105N	SA-105N	0.653"	1/8"	Inherent	Fig. UW-16.1(c)	NA	

20. Supports: Skirt No Lugs NA Legs NA Others 2Nos saddles Attached Welded to shell

(Yes or no)

(Number)

(Number)

(Describe)

(Where and how)

21. Manufacturer's Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items of the report (list the name of part, item number, Manufacturer's name, and identifying number):

None

22. Remarks

See attached Form U-4.

Mfr. Representative:

Date: Sep. 28, 2023

Authorized Inspector:

Date: Oct. 11, 2023

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Manufactured by Wuxi Chemical Equipment Co., Ltd.

Manufacturer's Serial No. WHA22-165-1

CRN

NA

National Board No.

549

CERTIFICATE OF SHOP COMPLIANCE

We certify that the statements in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME BOILER AND PRESSURE VESSEL CODE, Section VIII, Division 1.

U Certificate of Authorization Number

30,972

Expires

April 16, 2026

Date Sep. 28, 2023

Name

Wuxi Chemical Equipment Co., Ltd.

Signed

(Manufacturer)

(Representative)

CERTIFICATE OF SHOP INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and employed by
APAVE SA of /

have inspected the pressure vessel described in this Manufacturer's Data Report on Sep. 28, 2023, and

state that, to the best of my knowledge and belief, the Manufacturer has constructed this pressure vessel in accordance with ASME BOILER AND PRESSURE VESSEL CODE, Section VIII, Division 1. By signing this certificate neither the Inspector nor his/her employer makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his/her employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date Oct. 11, 2023

Signed

Commissions

NB 15677

(Authorized Inspector)

(National Board Authorized Inspector Commission number)

CERTIFICATE OF FIELD ASSEMBLY COMPLIANCE

We certify that the statements in this report are correct and that the field assembly construction of all parts of this vessel conforms with the requirements of ASME BOILER AND PRESSURE VESSEL CODE, Section VIII, Division 1. U Certificate of Authorization Number Expires

Date

Name

Signed

(Assembler)

(Representative)

CERTIFICATE OF FIELD ASSEMBLY INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and employed by

of , have compared the statements in this Manufacturer's Data Report with the described pressure vessel and state that parts referred to as data items , not included in the certificate of shop inspection, have been

inspected by me and to the best of my knowledge and belief, the Manufacturer has constructed and assembled this pressure vessel in accordance with the ASME BOILER AND PRESSURE VESSEL CODE, Section VIII, Division 1. The described vessel was inspected and subjected to a hydrostatic test of . By signing this certificate neither the Inspector nor his/her employer makes any warranty, expressed or

implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his/her employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date

Signed

Commissions

(Authorized Inspector)

(National Board Authorized Inspector Commission number)

1. Manufactured and certified by	Wuxi Chemical Equipment Co., Ltd. 36 Huayi Road, Binhu District, Wuxi, Jiangsu Province 214131, P. R. China. (Name and address of Manufacturer)		
2. Manufactured for	Air Products Manufacturing LLC., 1940 Air Products Blvd., Allentown PA 18106-5500, USA. (Name and address of Purchaser)		
3. Location of installation	Not Known (Name and address)		
4. Type	Horizontal (Horizontal, vertical, or sphere)	Heat exch. (Tank, separator, heat exch., etc.)	WHA22-165-1 (Manufacturer's serial number)
	NA (CRN)	WXCE7069-00 Rev. 03 (Drawing number)	549 (National Board number)
			2023 (Year built)

[illegible]

(07/19)