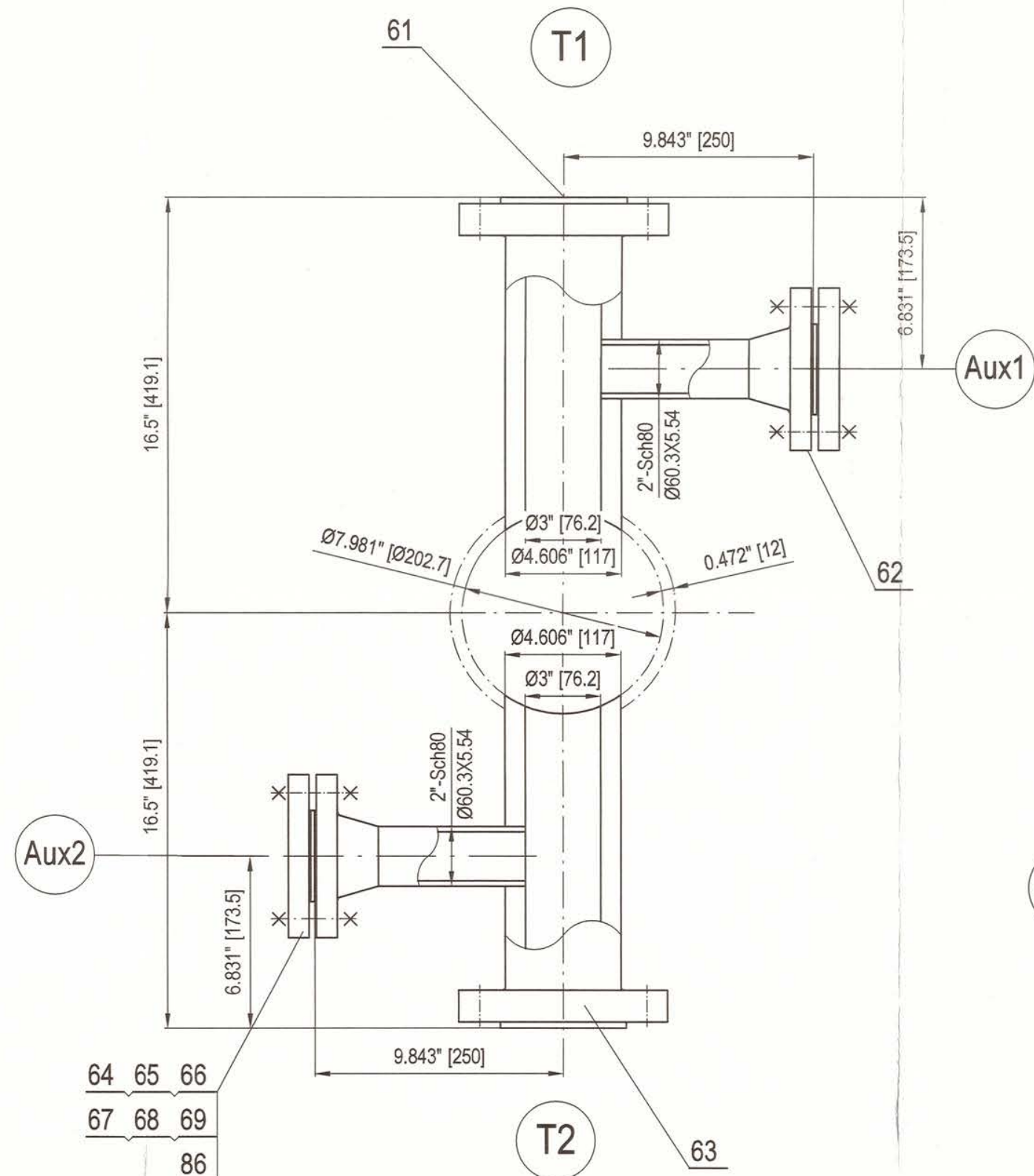
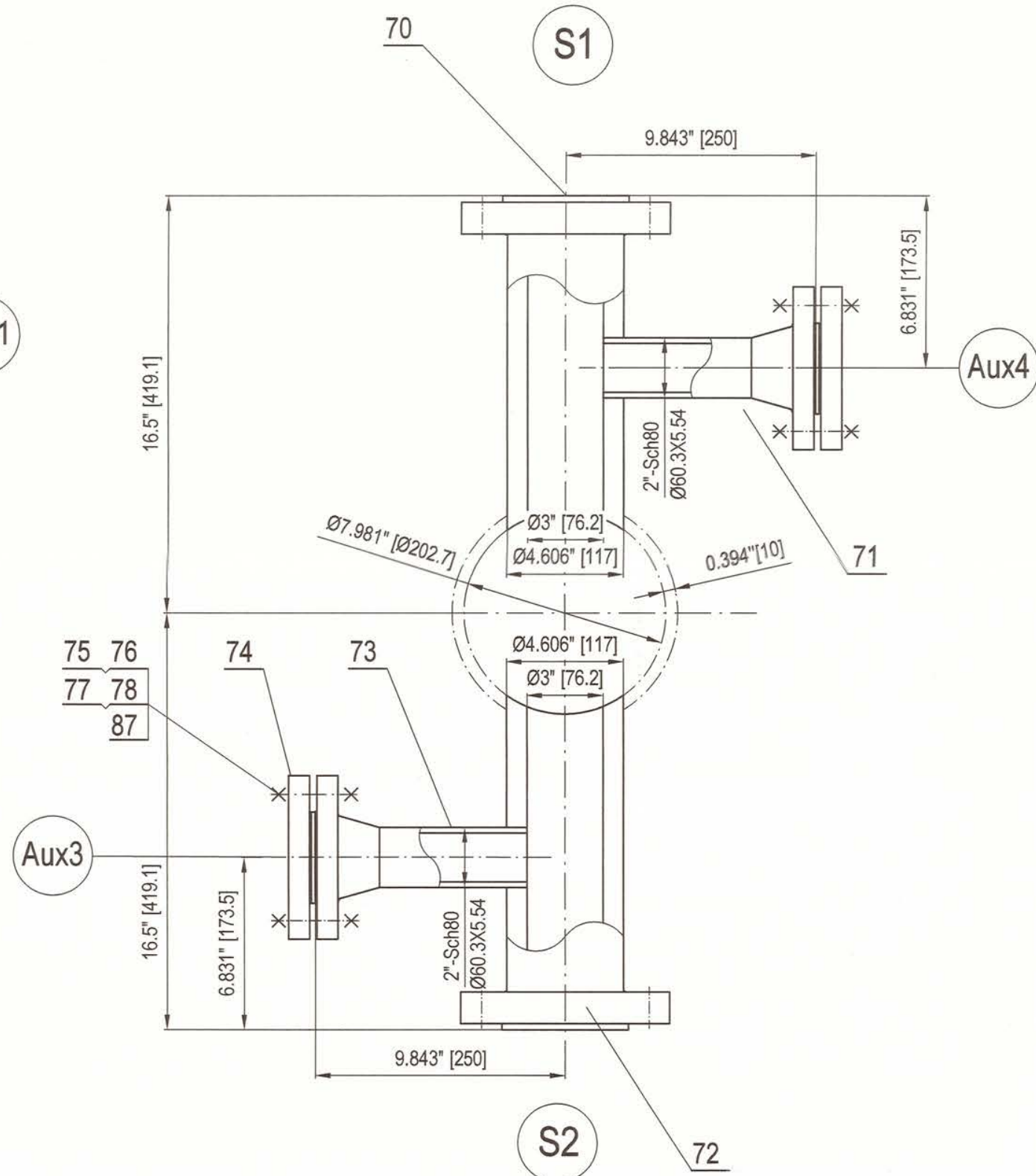


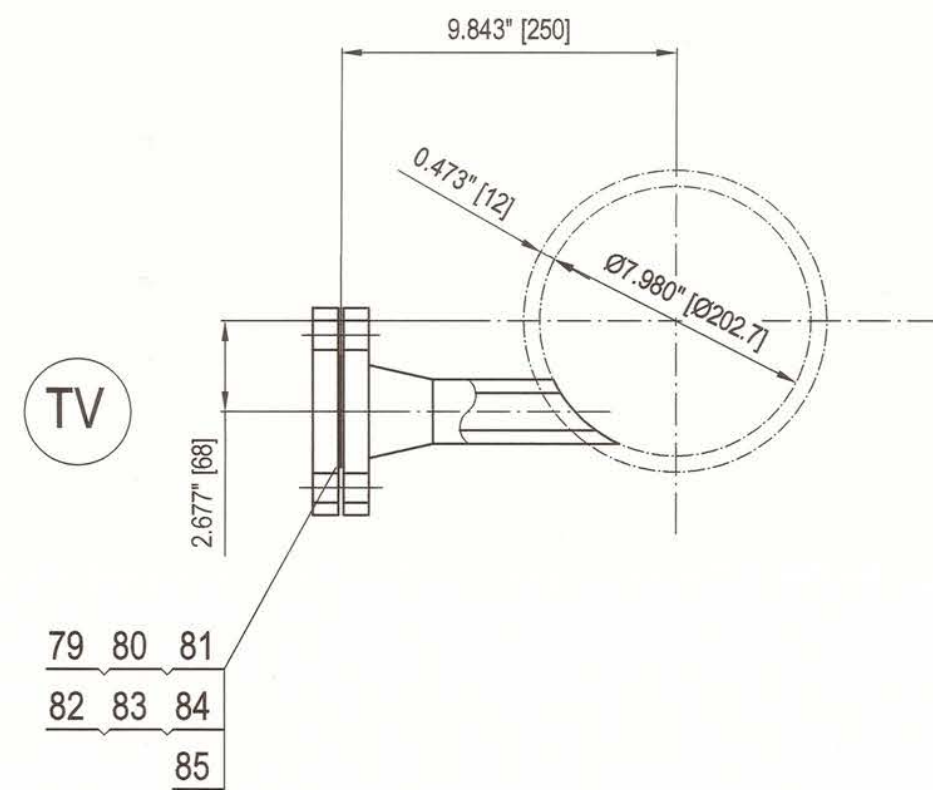
管口T1,T2,Aux-1,Aux-2详图
DETAIL OF NOZZLE T1,T2,Aux-1,Aux-2



管口S1,S2,Aux-3,Aux-4详图
DETAIL OF NOZZLE S1,S2,Aux-3,Aux-4



管口TV详图
DETAIL OF NOZZLE TV



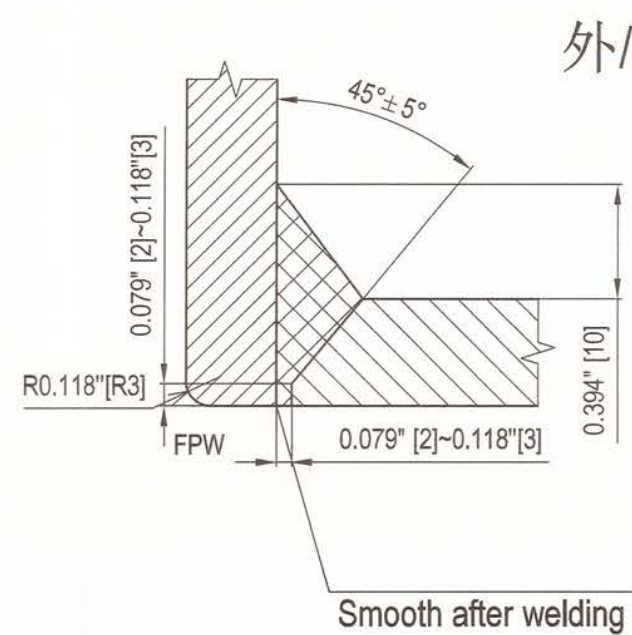
注/Note:
1.缠绕垫材料:金属带为SS316L;填充带为柔性石墨;外环为SS316L;内环为SS316L.
SPIRAL WOUND GRAPHITE FILLER SS316L WINDINGS, WITH SS316L INNER RING AND SS316L CENTRING RING

W1

不带补强圈的接管与壳体焊接详图
NO REINFORCED NOZZLE TO SHELL

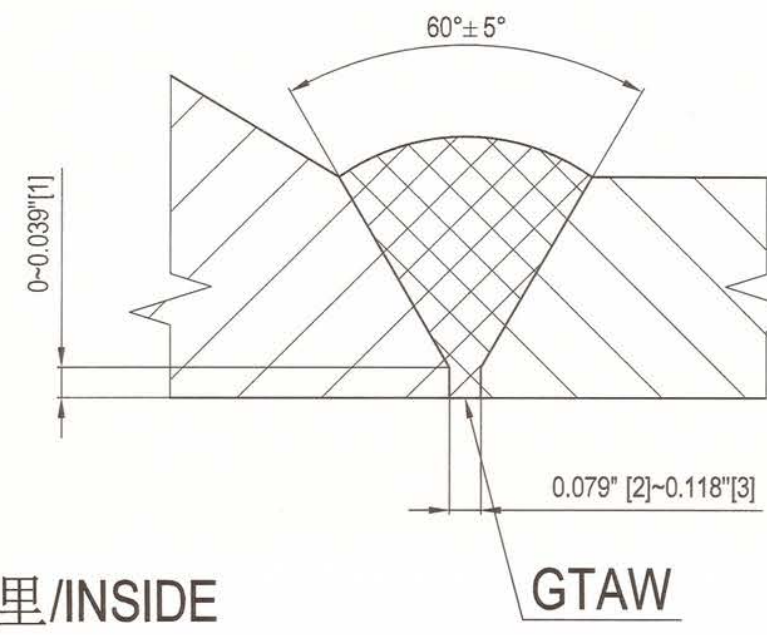
2

C-1,C-2,C-3



外/OUTSIDE

外/OUTSIDE



里/INSIDE

87		接管 Ø60.3X5.54 NOZZLE	2	SA-182 F60	1.5	3.0	Aux3,Aux4
86		接管 Ø60.3X5.54 NOZZLE	2	SA-106 Gr.B	1.5	3.0	Aux1,Aux2
85		接管 Ø48.3×10.15 NOZZLE	1	SA-106 Gr.B		0.8	TV
84	ASME PCC 1-2019 APPENDIX M	垫圈 3/4" WASHER	8+4	TYPE 4	0.08	0.8	TV
83	ASME B16.20-2017	缠绕垫 1 1/2"-300# RF SPIRAL WOUND GASKET	1+2	见注1 SEE NOTE 1	/	/	TV
82	ASME B18.2.2-2022	重型六角螺母 3/4"-10UNC-2B HEAVY HEAVY HEX NUT	16+8	SA-194 2H	0.1	2.0	TV
81	ASME B18.2.1-2012 (R2021)	全螺纹螺栓 3/4"-10UNC-2A L=140 FULL THREAD STUD BOLT	4+2	SA-193 B7	0.2	1.6	TV
80	ASME B16.5-2017	法兰盖 BL 1 1/2"-300# RF BLIND FLANGE	1	SA-105N		3.2	TV
79	ASME B16.5-2017	法兰 WN 1 1/2"-300# RF Sch XXS FLANGE	1	SA-105N		3.2	TV
78	ASME PCC 1-2019 APPENDIX M	垫圈 5/8" WASHER	32+4	TYPE 6	0.08	3.2	Aux 3,Aux4
77	ASME B16.20-2017	缠绕垫 2"-300# RF SPIRAL WOUND GASKET	2+4	见注1 SEE NOTE 1	/	/	Aux 3,Aux4
76	ASME B18.2.2-2022	重型六角螺母 5/8"-11UNC-2B HEAVY HEAVY HEX NUT	64+8	SA-194 Gr.8	0.1	6.4	Aux 3,Aux4
75	ASME B18.2.1-2012 (R2021)	全螺纹螺栓 5/8"-11UNC-2A L=150 FULL THREAD STUD BOLT	16+2	SA-193 B8	0.2	3.2	Aux 3,Aux4
74	ASME B16.5-2017	法兰盖 BL 2"-300# RF BLIND FLANGE	2	SA-182 F60	3.7	7.4	Aux 3,Aux4
73	ASME B16.5-2017	法兰 WN 2"-300# RF Sch 80S FLANGE	1	SA-182 F60		3.63	Aux 3
72	ASME B16.5-2017	法兰 LWN 3"-600# RF B=76.2 FLANGE	1	SA-182 F60		16.37	S2
71	ASME B16.5-2017	法兰 WN 2"-300# RF Sch 80S FLANGE	1	SA-182 F60		3.63	Aux 4
70	ASME B16.5-2017	法兰 LWN 3"-600# RF B=76.2 FLANGE	1	SA-182 F60		16.37	S1
69	ASME PCC 1-2019 APPENDIX M	垫圈 5/8" WASHER	32+4	TYPE 4	0.08	2.88	Aux1,Aux2
68	ASME B16.20-2017	缠绕垫 2"-300# RF SPIRAL WOUND GASKET	2+4	见注1 SEE NOTE 1	/	/	Aux1,Aux2
67	ASME B18.2.2-2022	重型六角螺母 5/8"-11UNC-2B HEAVY HEAVY HEX NUT	64+8	SA-194 2H	0.1	7.2	Aux1,Aux2
66	ASME B18.2.1-2012 (R2021)	全螺纹螺栓 5/8"-11UNC-2A L=150 FULL THREAD STUD BOLT	16+2	SA-193 B7	0.2	4.0	Aux1,Aux2
65	ASME B16.5-2017	法兰盖 BL 2"-300# RF BLIND FLANGE	2	SA-105N	3.2	6.4	Aux1,Aux2
64	ASME B16.5-2017	法兰 WN 2"-300# RF Sch80 FLANGE	1	SA-105N		3.63	Aux 2
63	ASME B16.5-2017	法兰 LWN 3"-600# RF B=76.2 FLANGE	1	SA-105N		16.37	T2
62	ASME B16.5-2017	法兰 WN 2"-300# RF Sch80 FLANGE	1	SA-105N		3.63	Aux 1
61	ASME B16.5-2017	法兰 LWN 3"-600# RF B=76.2 FLANGE	1	SA-105N		16.37	T1

件号 PART NO.	图号或标准号 DWG.NO.OR STD.NO.	名称 DESIGNATION	数量 QTY.	材料 MATERIAL	单重 EACH WEIGHT	总重 TOTAL WEIGHT	备注 REMARKS
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AIR PRODUCTS 		FLUOR 						
Air Products Project Number		EN207131		Fluor Project Number		A8KM		
Project Name		World Energy Renewables Project		RFQ No.		A8KM-4-412-RQ		
Purchase Order Number		4505729451		PO/Contract No		A8KM-4-412-PO-1		
Air Products Open Text document number		EN207131-WUXI-9V3-00026		Project Area		Utilities		
Client		WORLD ENERGY PARAMOUNT		Client Doc No:				
03	竣工图/ AS BUILT		Wenchao Hu	Shengfang Zhao	Kevin Yang			12-May-23
02	供批准/ ISSUED FOR APPROVAL		WenChao Hu	Shengfang Zhao	Kevin Yang			17-Feb-23
01	供批准/ ISSUED FOR APPROVAL		WenChao Hu	Shengfang Zhao	Kevin Yang			17-Oct-22
00	供批准/ ISSUED FOR APPROVAL		WenChao Hu	Shengfang Zhao	Kevin Yang			30-Jun-22
版次/ REV	版次说明/DESCRIPTION		设计/ PREPARED	审核/ REVIEWED	批准/ APPROVED			日期/ DATE

WCE 无锡化工装备股份有限公司 WUXI CHEMICAL EQUIPMENT CO., LTD.				设计项目 DESIGN ITEM	World Energy Renewables Project		
				设计阶段 DESIGN PHASE	详细设计 Detail Design		
设计 PREPARED	审核 REVIEWED	批准 APPROVED	图号 DWG. NO.	设备位号 ITEM NO.	18-X-1811		
T-2002 Recirculating Exchanger NOZZLE DETAIL DRAWING				图号 DWG. NO.	WXCE6884-03		
比例: 1:6 SCALE				版次: 03 REV.	第 1 页 共 1 页 PAGE 1 OF 1		