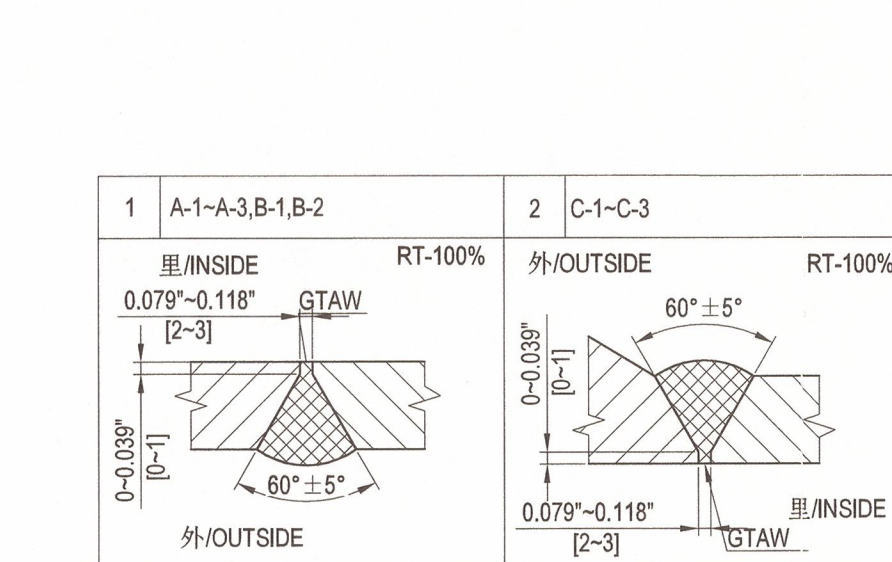
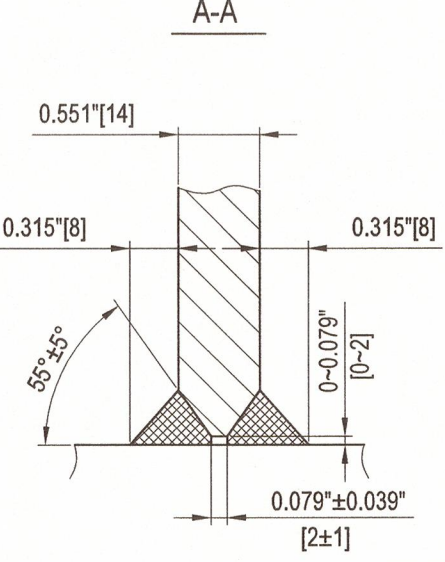
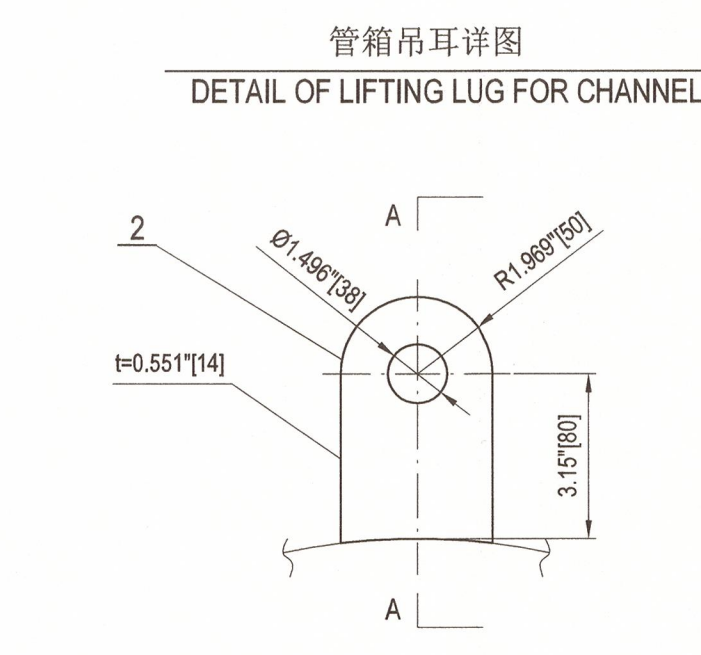
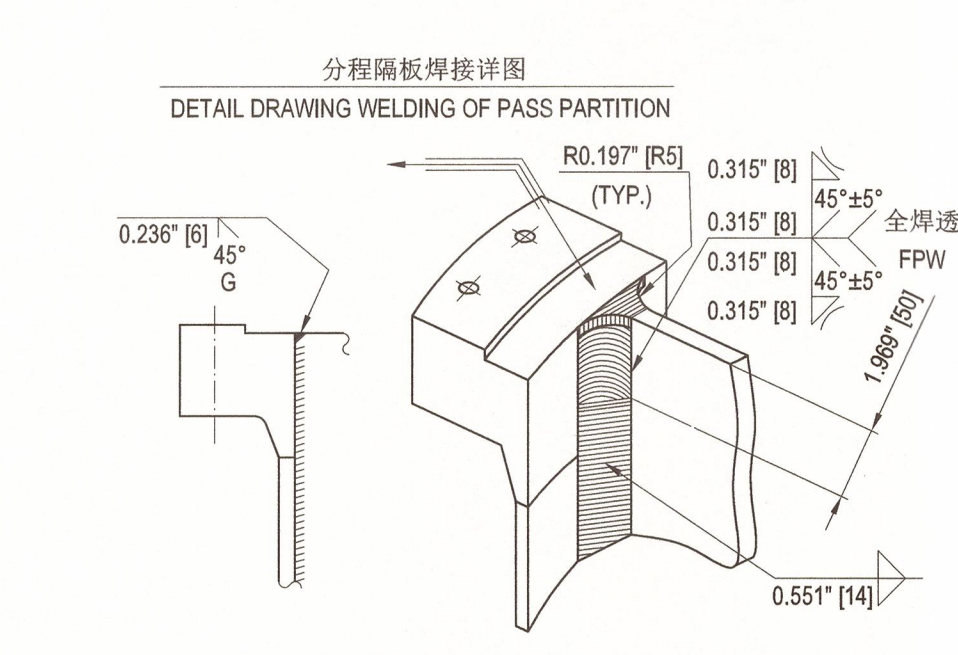
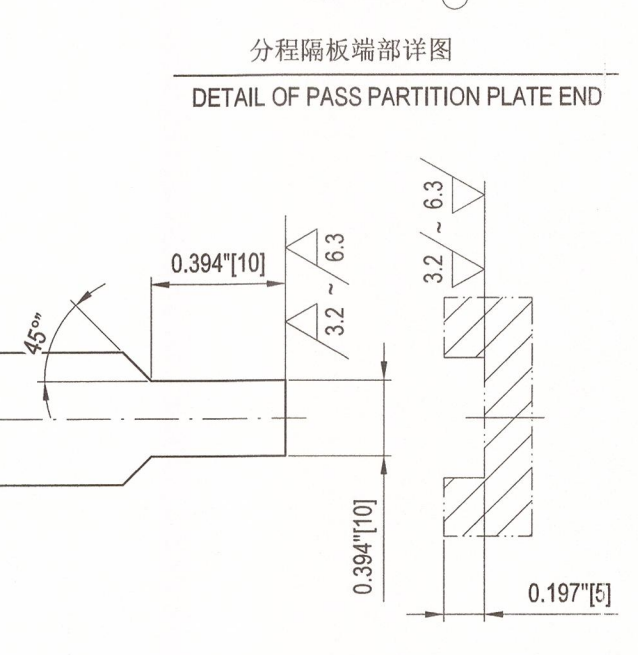
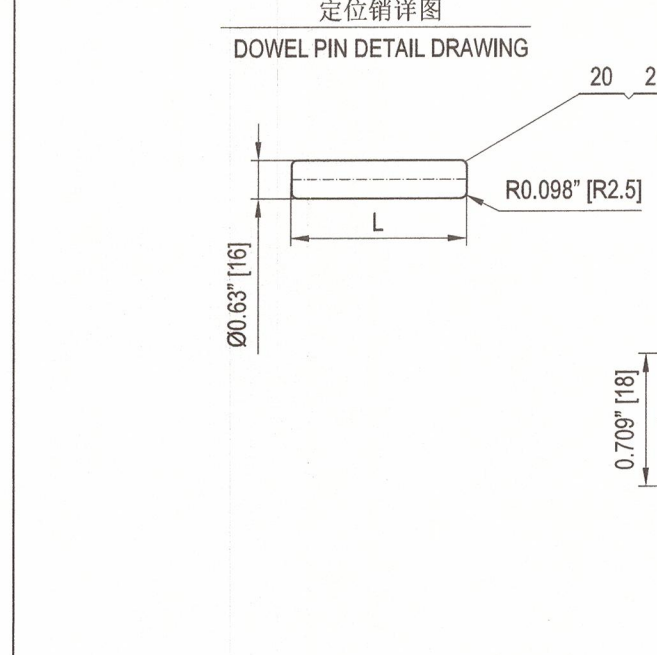
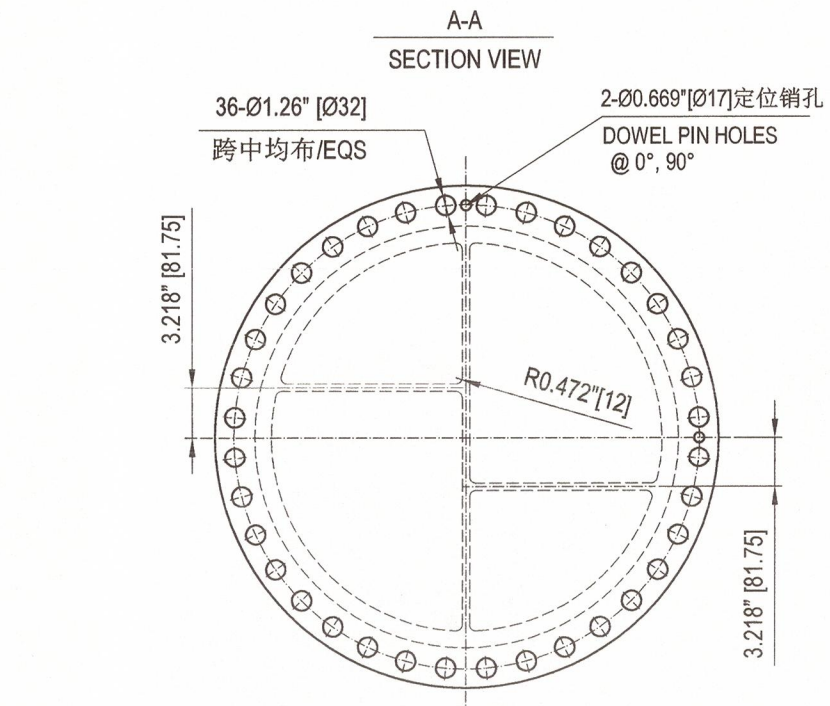
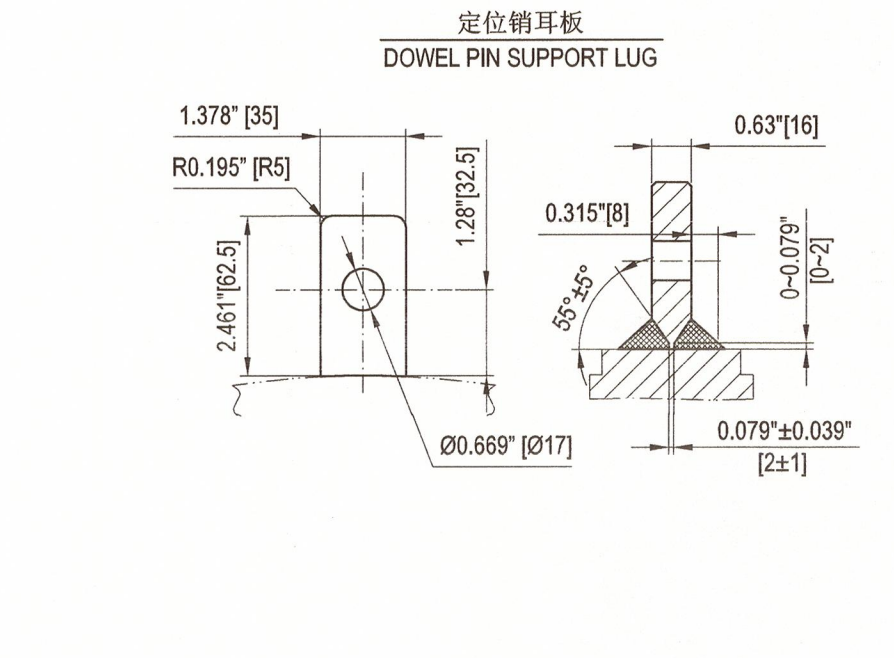
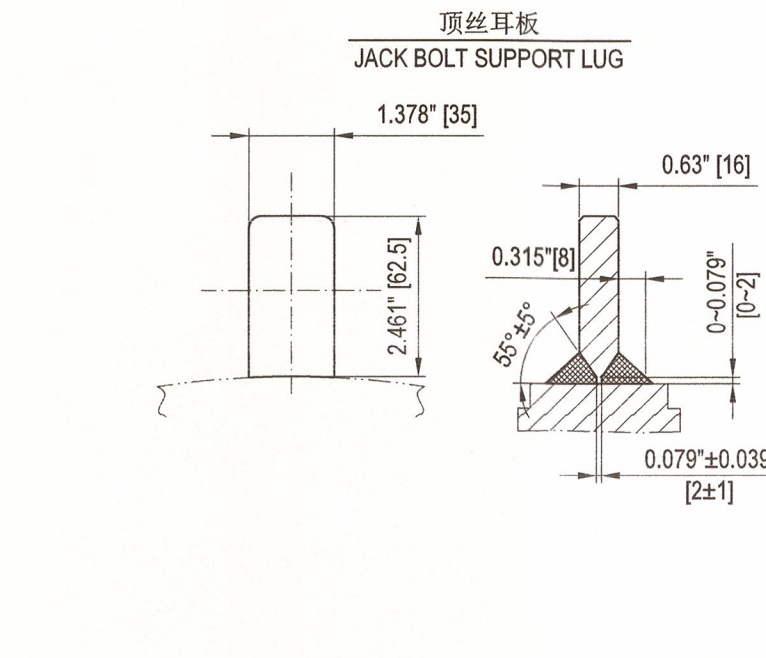
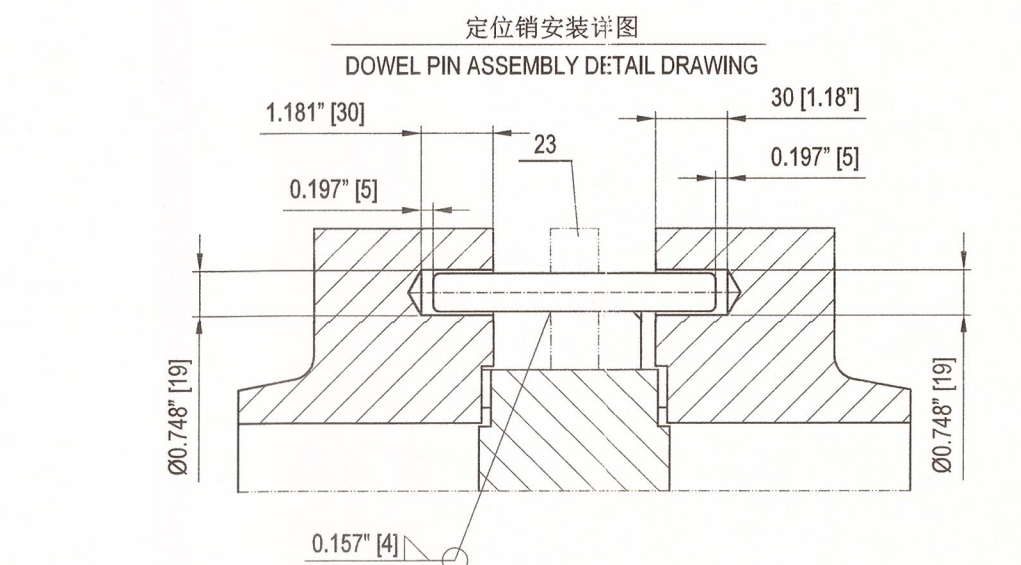
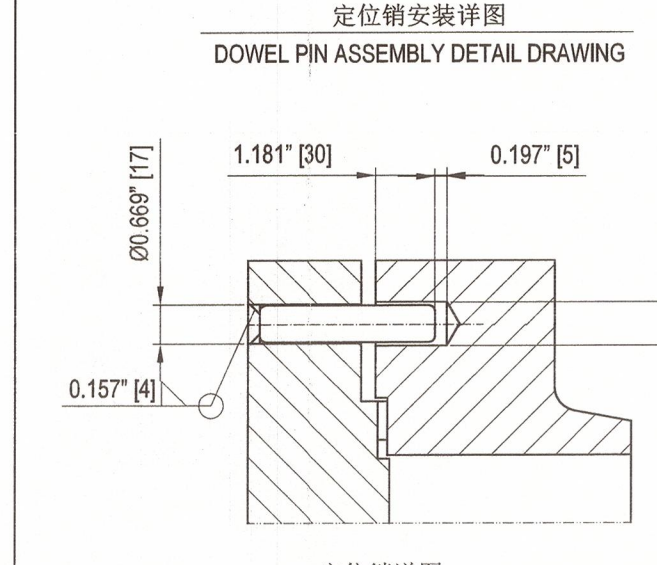
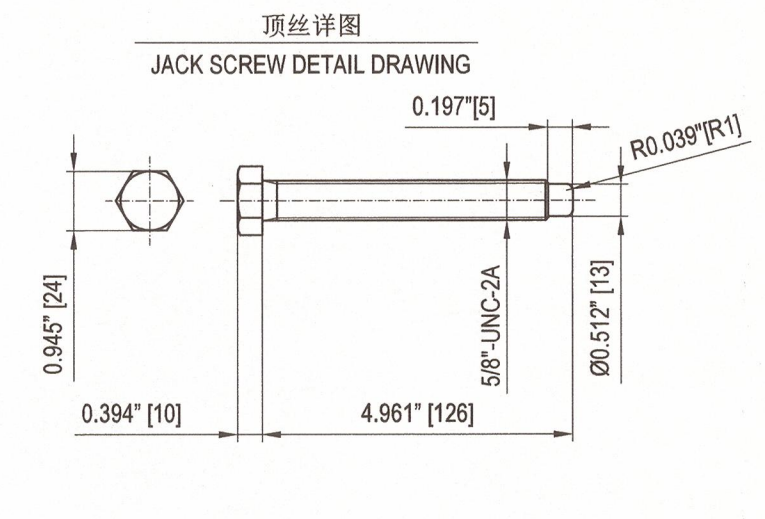
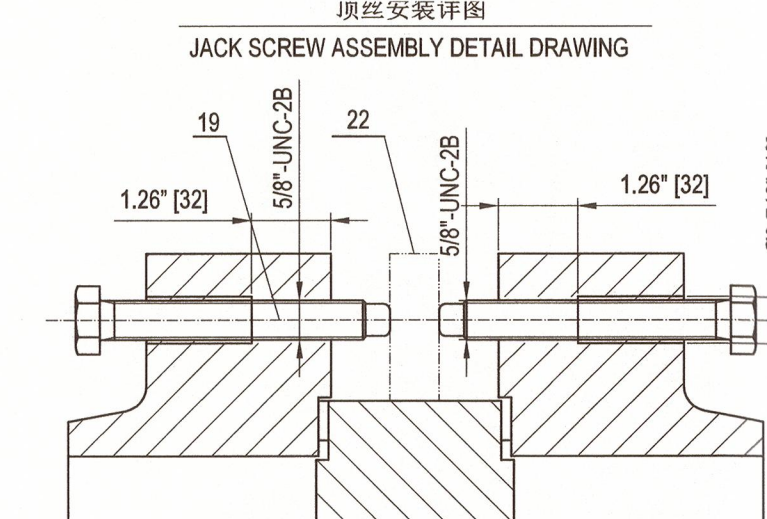
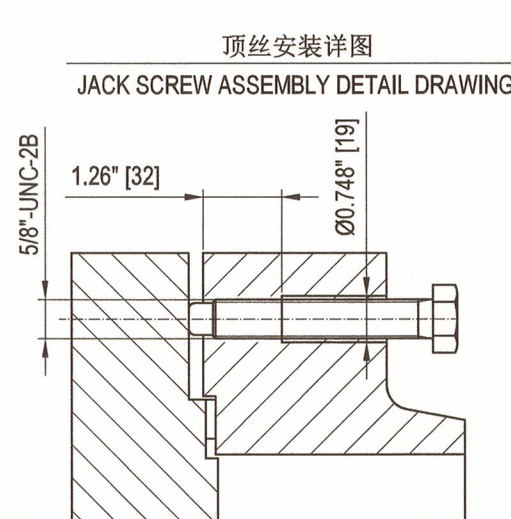
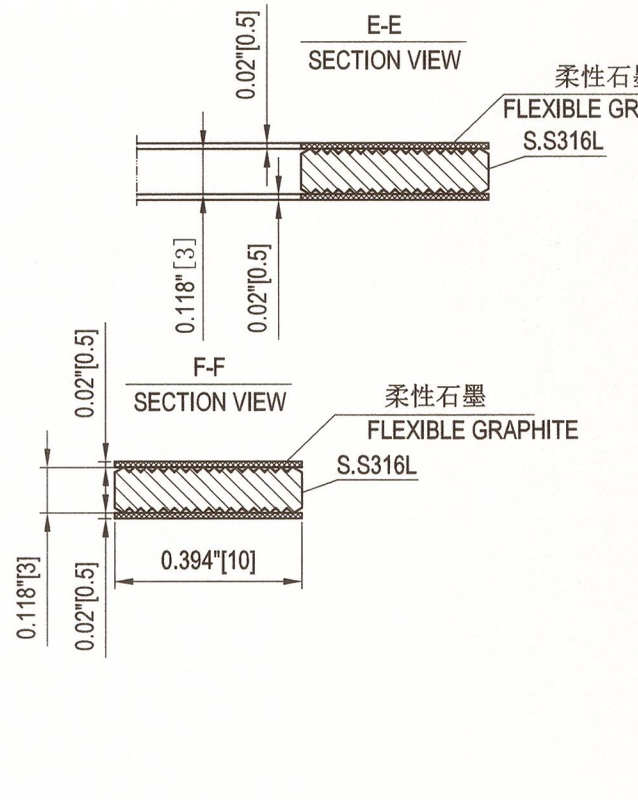
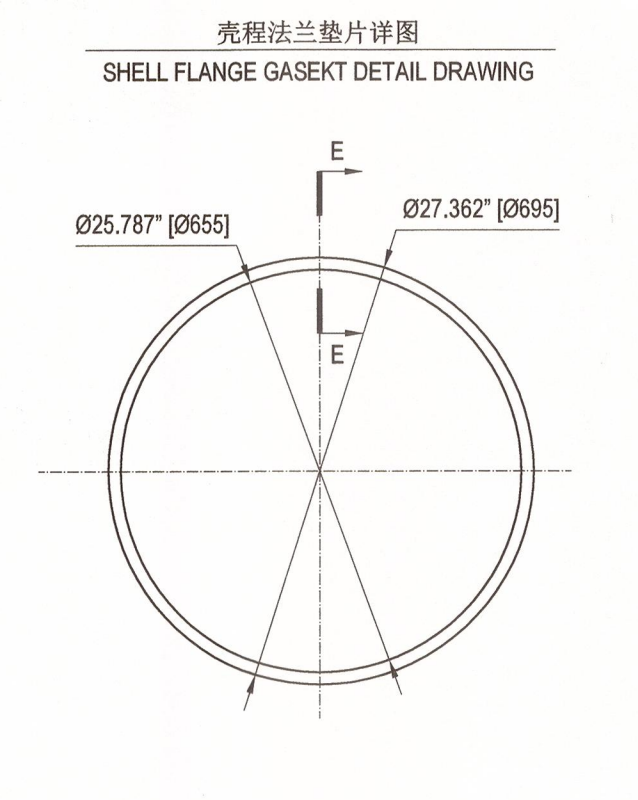
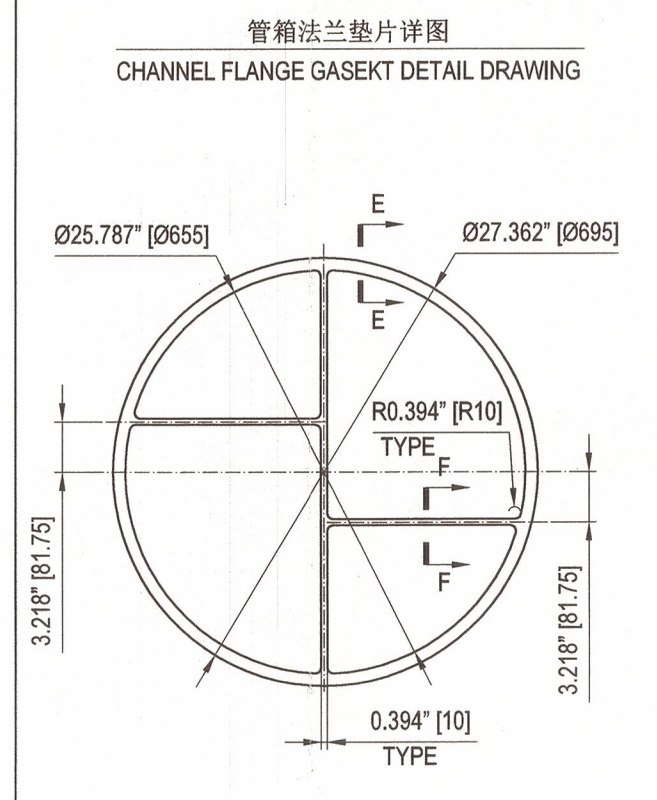
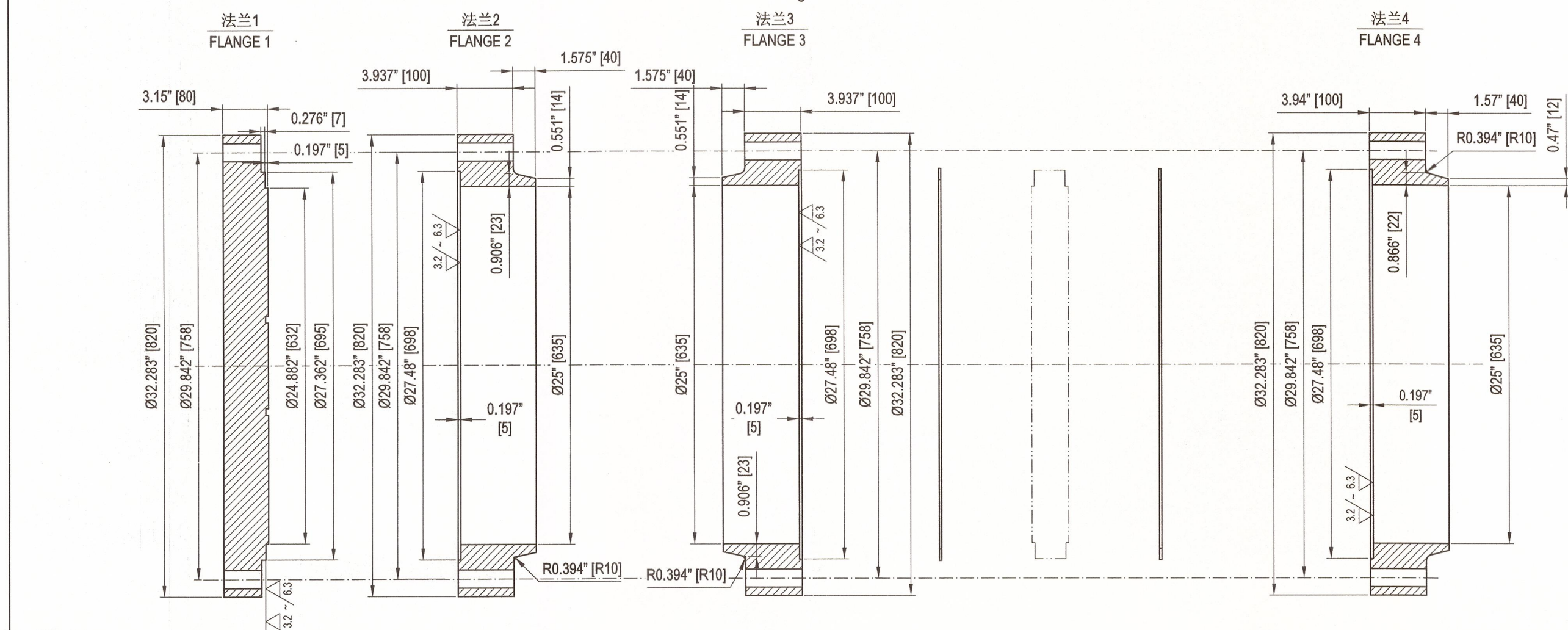
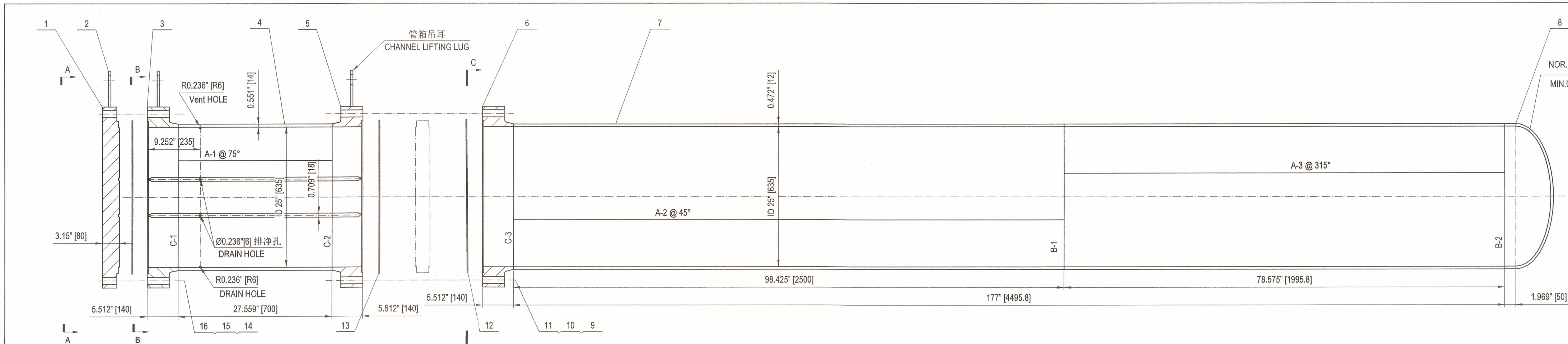




注/NOTE									
1.垫片为KAMMPROFILE(或FLEXITALLIC 或LAMONS制作)垫片, 由3mm厚SS316L金属板和上下两层0.5mm厚的石墨制成; THE GASKET IS KAMMPROFILE(EITHER FLEXITALLIC OR LAMONS MAKE); THICKNESS OF PERIPHERAL GASKETS SHALL BE 3mm+0.5mm+0.5mm GRAPHITE LAYERS IN BOTH SIDES. SERRATED METAL MATERIAL IS SS316L.									
2.计算用垫片系数: GASKET FACTORY FOR CALCULATION IS m=4.25,y=10100 psi.									
As Built									
25		删除							
24		删除							
23		定位销耳板	2	SA-516 Gr.70N	0.26	0.52			
22		顶丝耳板	4	SA-516 Gr.70N	0.28	1.16			
21		定位销 Ø16 L=118	2	SA-479 304	/				
20		定位销 Ø16 L=74	2	SA-479 304	/	/			
19		顶丝	12	SA-479 304	/	/			
18		分程隔板 t=18	1	SA-516 Gr.70N		87.1			
17		分程隔板 t=18	2	SA-516 Gr.70N	42.5	85.0			
16	ASME PCC-1-2019	垫圈 1 1/8"	72+8	TYPE 1	/	/			
15	ASME B18.2.2-2022	重型六角螺母 1 1/8"-8UN-2B HEAVY	144+16	SA-194 2H	0.184	29.5			
14	ASME B18.2.1-2012	全螺纹螺栓 1 1/8"-8UN-2A L=330	36+4	SA-193 B7	2.08	83.2			
13		管箱法兰垫片	2+4	SEE NOTE 1	/	/			
12		壳程法兰垫片	1+2	SEE NOTE 1	/	/			
11	ASME PCC-1-2019	垫圈 1 1/8"	72+8	TYPE 1	/	/			
10	ASME B18.2.2-2022	重型六角螺母 1 1/8"-8UN-2B HEAVY	144+16	SA-194 2H	0.184	29.5			
9	ASME B18.2.1-2012	全螺纹螺栓 1 1/8"-8UN-2A L=405	36+4	SA-193 B7	2.52	101			
8		2:1 椭圆封头	1	SA-516 Gr.70N		51.3			
7		筒体 ID635×12 L=4495.8	1	SA-516 Gr.70N		860.8			
6		壳体法兰	1	SA-266 Gr.2N		165.9			
5		管箱法兰	1	SA-266 Gr.2N		165.9			
4		管箱短节 ID635×14 L=700	1	SA-516 Gr.70N		156.9			
3		管箱法兰	1	SA-266 Gr.2N		165.9			
2		吊耳 t=14	3	SA-516 Gr.70N	0.9	2.7			
1		管箱平盖	1	SA-266 Gr.2N		308.1			
件号	图号或标准号	名称	数量	材料	单重	总重	备注		
PART NO.	DWG.NO.OR STD.NO.	DESIGNATION	QTY.	MATERIAL	WEIGHT (KG)	TOTAL WEIGHT	REMARKS		
AIR PRODUCTS FLUOR									
Air Products Project Number		EN207123	Fluor Project Number		A8KM				
Project Name		World Energy Renew Utilities US7L	RFQ No.		A8KM-4-403-RQ				
Purchase Order Number		4505600575	PO/Contract No		A8KM-4-403-PO-6				
Air Products Open Text		document number	Project Area		Utilities				
Client		EN207123-WUXI-9V3-00155	Client Doc No:						
05	竣工版/AS BUILT		Hu Wenchao	Shengfang Zhao	Kevin Yang	27-Mar-23			
04	供批准/ISSUED FOR APPROVAL		Hu Wenchao	Shengfang Zhao	Kevin Yang	17-Nov-22			
03	供批准/ISSUED FOR APPROVAL		Hu Wenchao	Shengfang Zhao	Kevin Yang	13-Sep-22			
02	供批准/ISSUED FOR APPROVAL		Hu Wenchao	Shengfang Zhao	Kevin Yang	16-Aug-22			
01	供批准/ISSUED FOR APPROVAL		Hu Wenchao	Shengfang Zhao	Kevin Yang	16-Jun-22			
版次 REV.		版次说明/DESCRIPTION	设计/DESIGNED	审核/REVIEWED	批准/APPROVED	日期/DATE			
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设计	PREPARED	胡文超	2023.2.7	Caustic Dilution Cooler		设备位号	18-X-1810		
审核	REVIEWED	赵鹏	2023.3.7	BODY DETAIL DRAWING		图号	WXCE6721-01		
批准	APPROVED		2023.3.7	比例:	NA	版次:	05	第 1 页 共 1 页	
				SCALE	REV.	PAGE 1 OF 1			