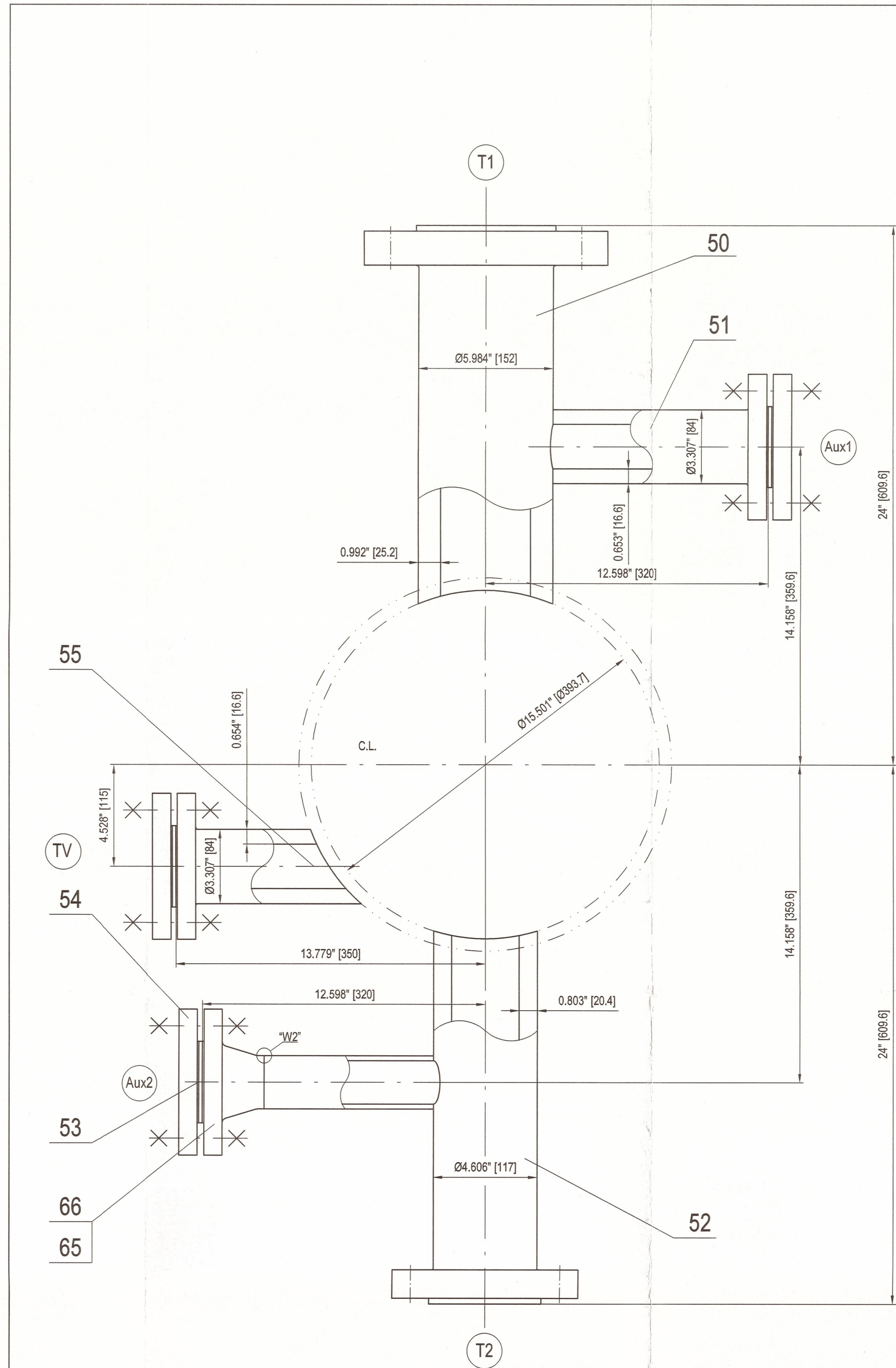
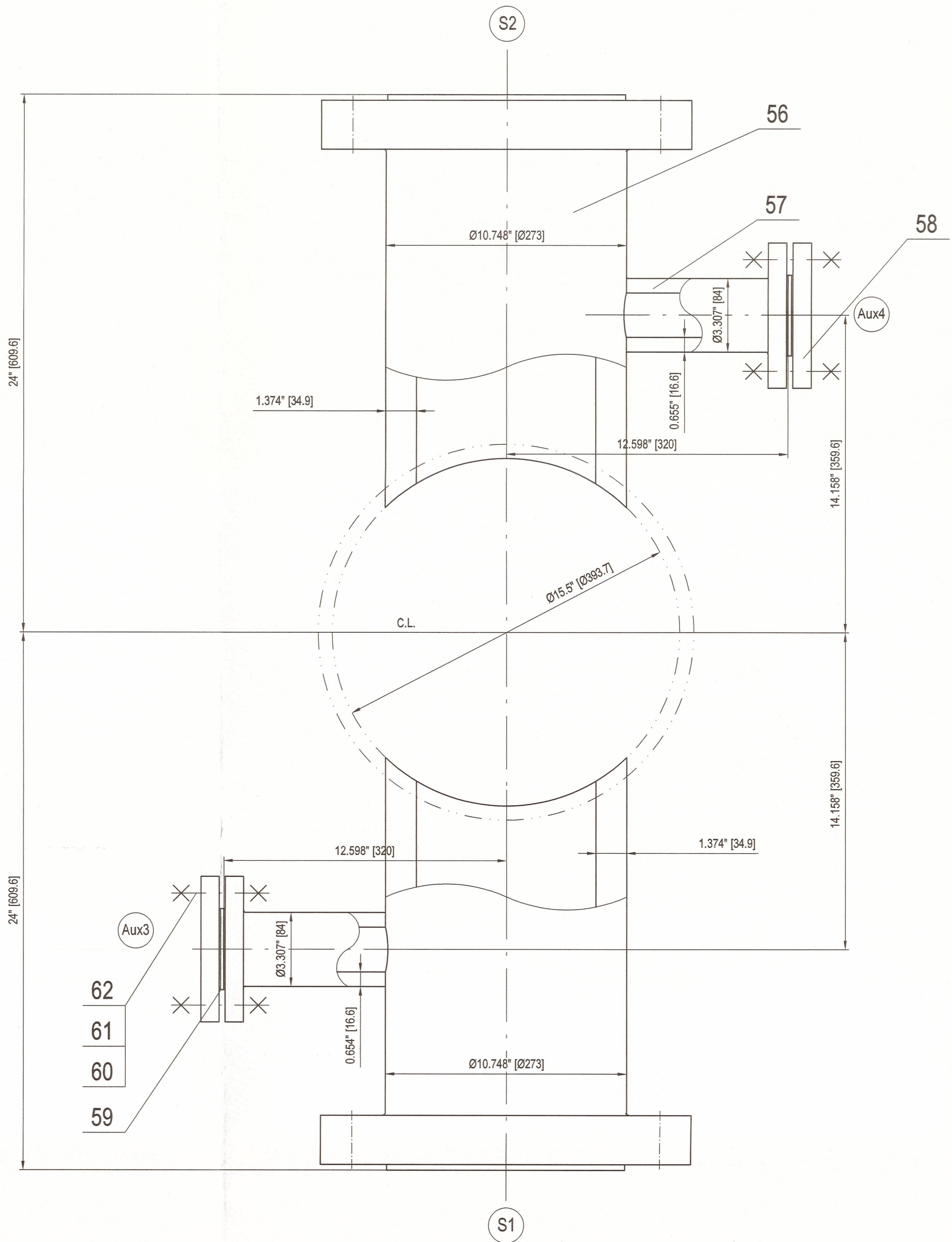




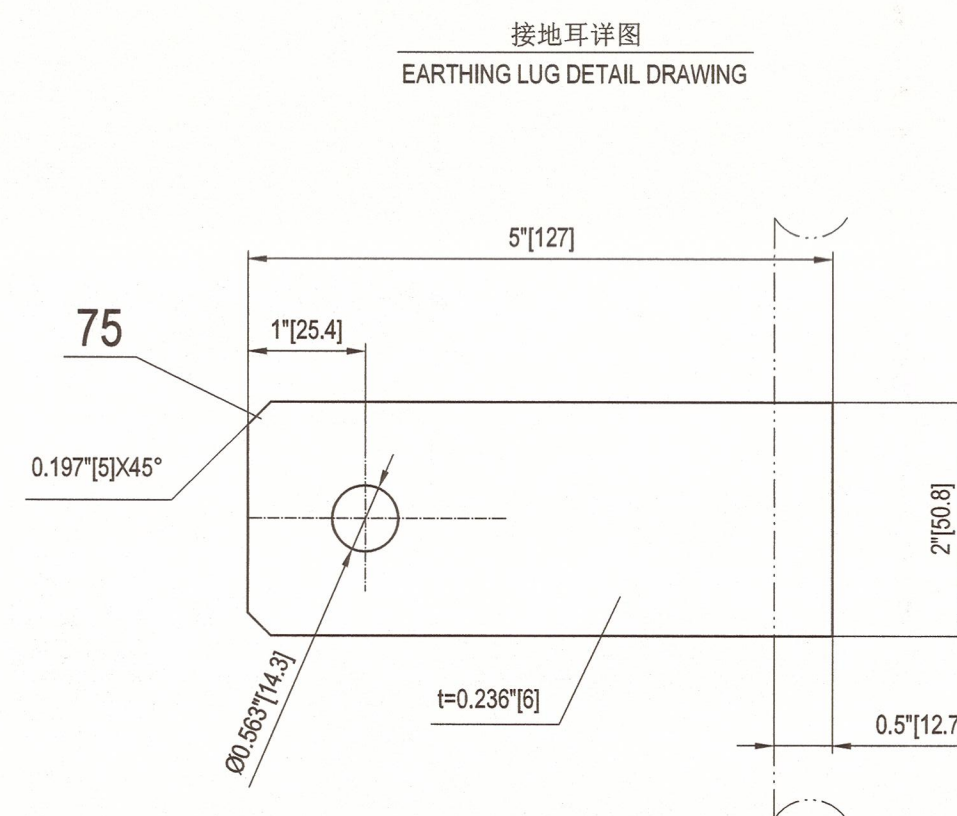
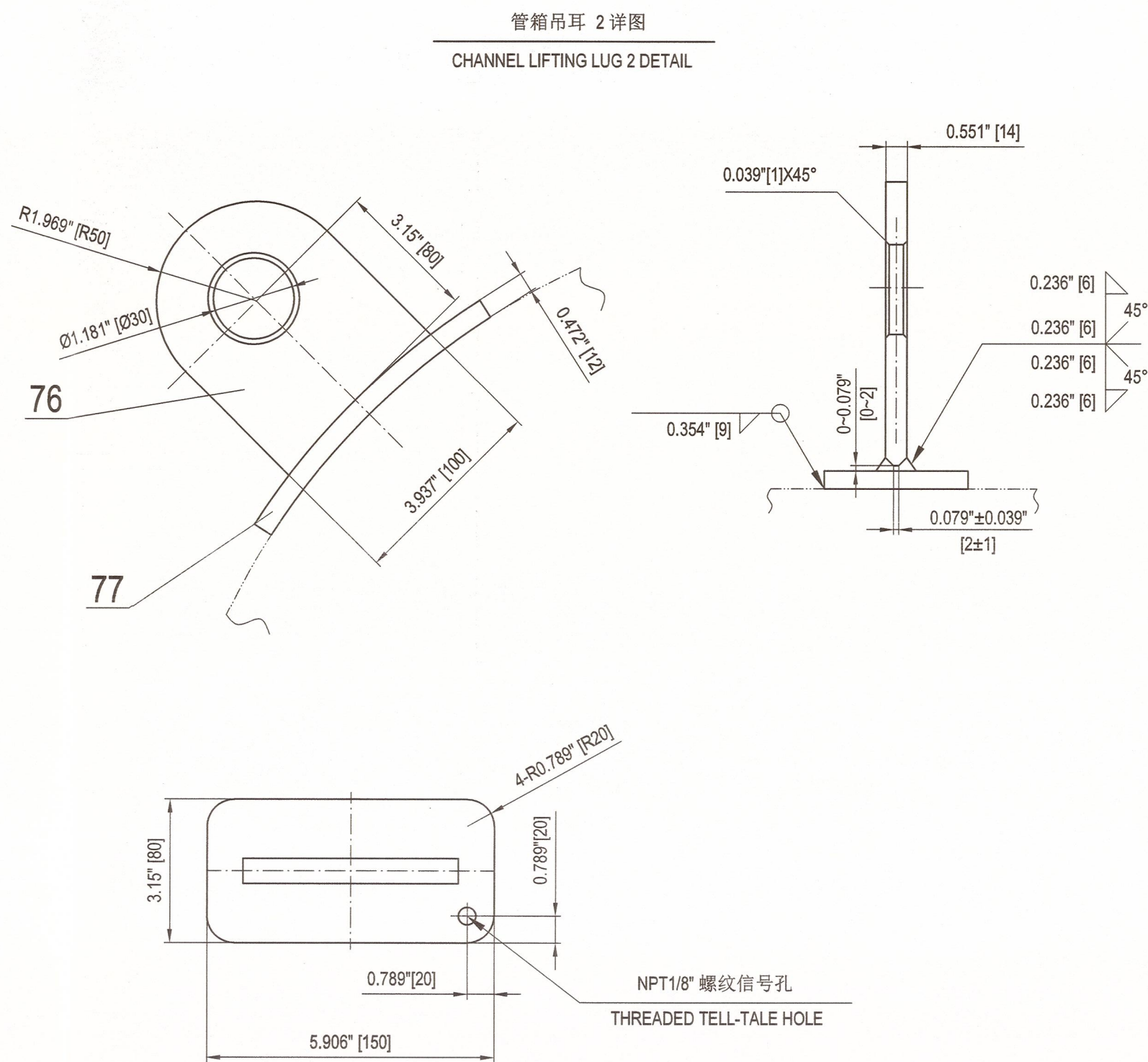
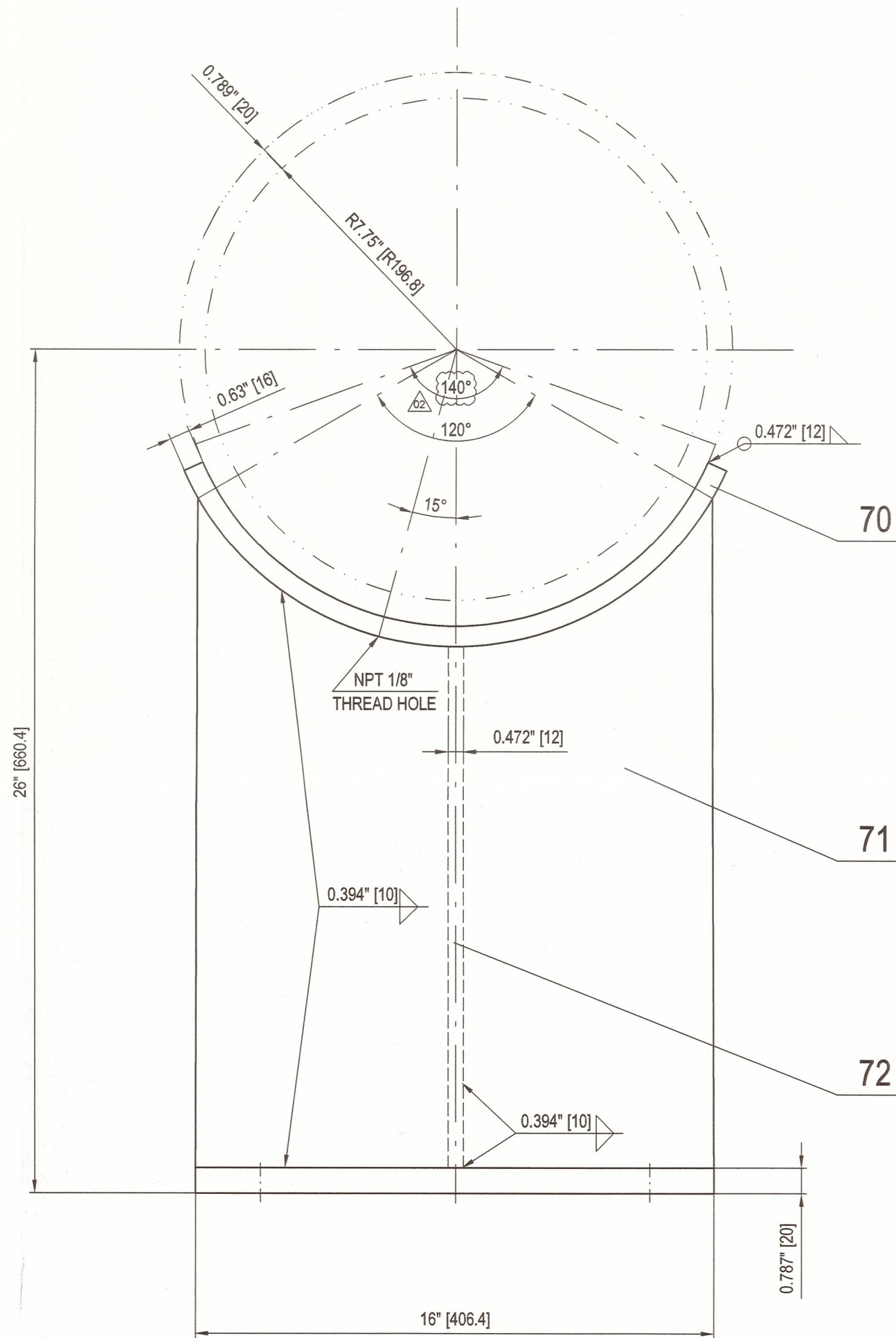
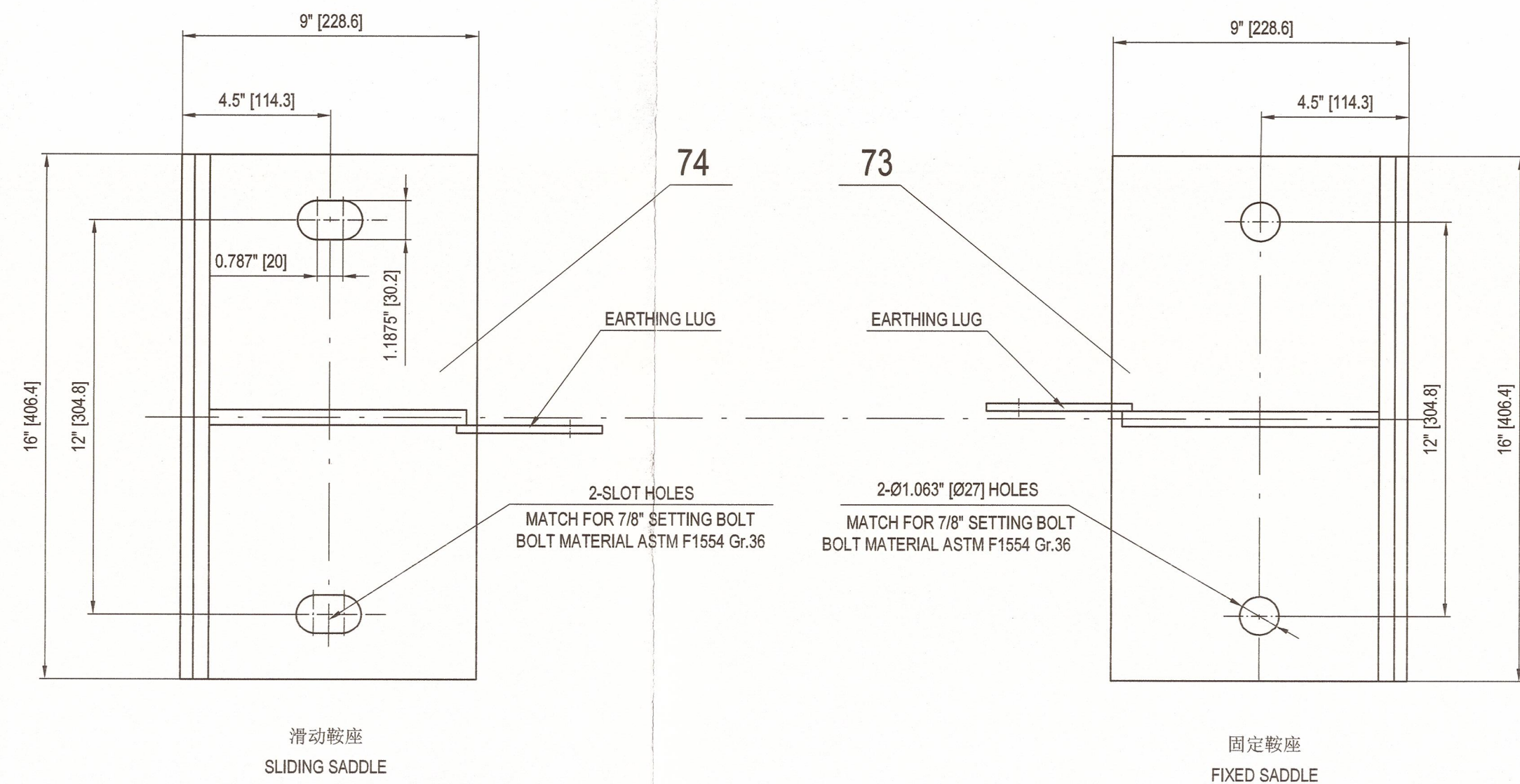
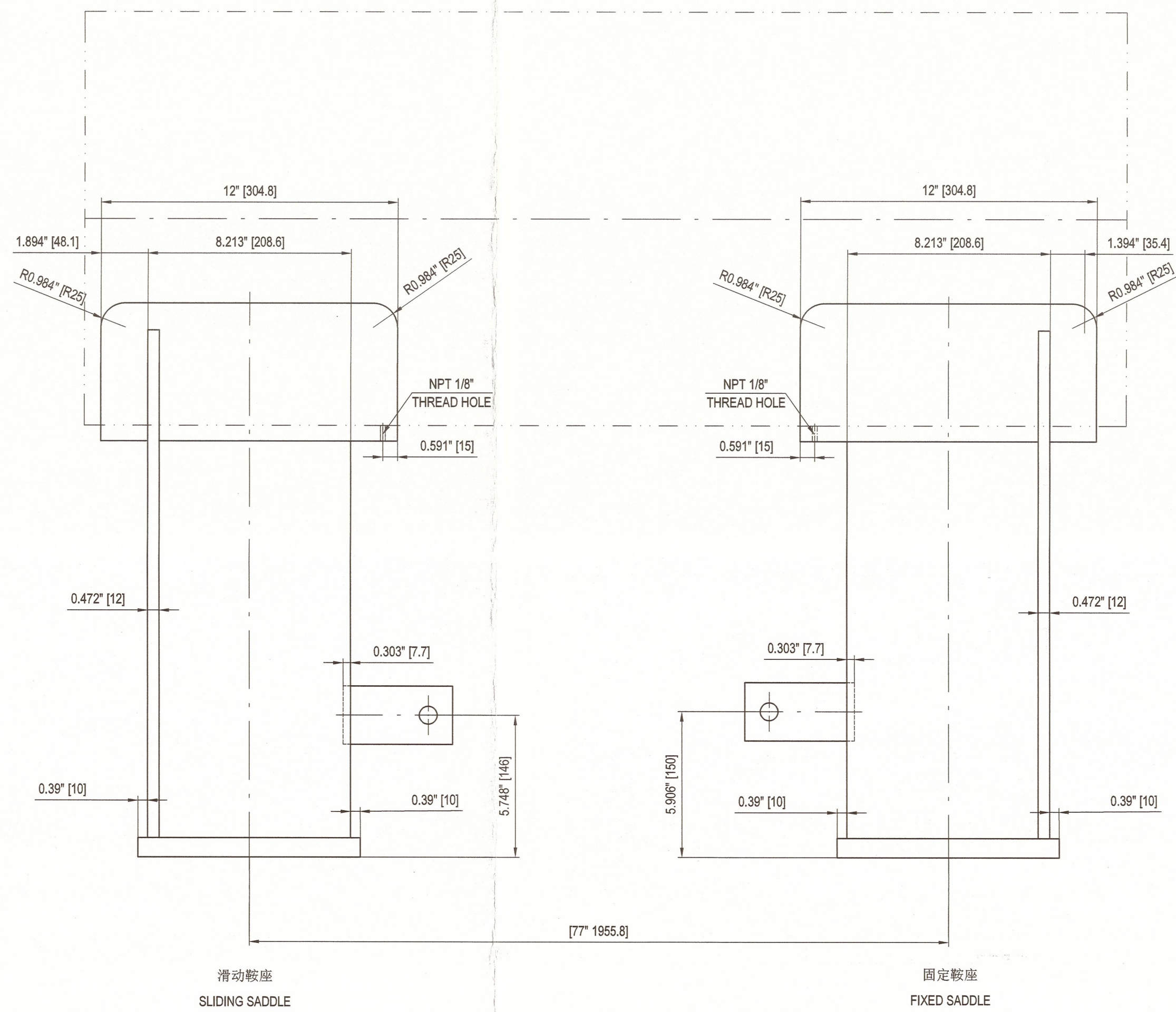
W1	不带补强圈的接管与壳体焊接详图 NO REINFORCED NOZZLE TO SHELL	W2	法兰与接管焊接详图 DETAIL DRAWING OF FLANGE AND NOZZLE WELDING

注: 1. 缠绕垫材料: 金属带为SS316L; 填充带为柔性石墨; 外环为SS316L; 内环为SS316L.
Note: 1. SPIRAL WOUND GRAPHITE FILLER SS316L WINDINGS, WITH SS316L INNER RING AND SS316L CENTRING RING



66		接管Ø60.3X5.54 NOZZLE	1	SA-106 Gr.B	1.4	Aux2
65	ASME B16.5-2017	法兰 WN 2"-300# RF SCH80 FLANGE	1	SA-105N	3.8	Aux2
64	ASME B18.2.2-2022	重型六角螺母 5/8"-11UNC-2B HEAVY HEX NUT	64+8	SA-194 Gr.8	/	Aux3-4
63	ASME B18.2.1-2012 (R2021)	全螺纹螺栓 5/8"-11UNC-2A L=150 FULL THREADED STUD BOLT	16+2	SA-193 B8	/	Aux3-4
62	ASME PCC 1-2019 APPENDIX M	垫圈 5/8" WASHER	32+4	TYPE 6	0.08	Aux3-4
61	ASME B18.2.2-2022	重型六角螺母 5/8"-11UNC-2B HEAVY HEX NUT	96+12	SA-194 2H	/	Aux1-2,TV
60	ASME B18.2.1-2012 (R2021)	全螺纹螺栓 5/8"-11UNC-2A L=150 FULL THREADED STUD BOLT	24+3	SA-193 B7	/	Aux1-2,TV
59	ASME B16.20-2017	缠绕垫 2"-300# RF SPIRAL WOUND GASKET	5+10	见注1 SEE NOTE 1	/	Aux1-4,TV
58	ASME B16.5-2017	法兰盖BL 2"-300# RF BLIND FLANGE	2	SA-182 F316L	1.0	Aux3-4
57	ASME B16.5-2017	法兰 LWN 2"-300# RF B=50.8 FLANGE	2	SA-182 F316L	8.5	Aux3-4
56	ASME B16.5-2017	法兰 LWN 8"-600# RF B=203.2 FLANGE	2	SA-182 F316L	93.8	S1-S2
55	ASME B16.5-2017	法兰 LWN 2"-300# RF B=50.8 FLANGE	1	SA-105N	7.3	TV
54	ASME B16.5-2017	法兰盖 BL 2"-300# RF BLIND FLANGE	3	SA-105N	1.0	Aux1-2,TV
53	ASME PCC 1-2019 APPENDIX M	垫圈 5/8" WASHER	48+6	TYPE 4		Aux1-2,TV
52	ASME B16.5-2017	法兰 LWN 3"-600# RF B=76.2 FLANGE	1	SA-105N	25.7	T2
51	ASME B16.5-2017	法兰 LWN 2"-300# RF B=50.8 FLANGE	1	SA-105N	8.5	Aux1
50	ASME B16.5-2017	法兰 LWN 4"-600# RF B=101.6 FLANGE	1	SA-105N	44.4	T1

件号 PART NO.	图号或标准号 DWG.NO. OR STD.NO.	名称 DESIGNATION	数量 QTY.	材料 MATERIAL	单重 WEIGHT (kg)	备注 REMARKS
AIR PRODUCTS			FLUOR			As Built
Air Products Project Number		EN207123	Fluor Project Number		ABKM	
Project Name		World Energy Renew Utilities US7L	RFQ No.		ABKM-4-403-RQ	
Purchase Order Number		4505600575	PO/Contract No		ABKM-4-403-PO-6	
Air Products Open Text document number		EN207123-WUXI-9/3-00154	Project Area		Utilities	
Client		WORLD ENERGY PARAMOUNT	Client Doc No:			
04	竣工图/ AS BUILT		Mei Xinyao	Shengfang Zhao	Kevin Yang	03-Apr-23
03	供批准/ ISSUED FOR APPROVAL		Mei Xinyao	Shengfang Zhao	Kevin Yang	17-Nov-22
02	供批准/ ISSUED FOR APPROVAL		Mei Xinyao	Shengfang Zhao	Kevin Yang	16-Sep-22
01	供批准/ ISSUED FOR APPROVAL		Mei Xinyao	Shengfang Zhao	Kevin Yang	09-Jun-22
00	供批准/ ISSUED FOR APPROVAL		Mei Xinyao	Shengfang Zhao	Kevin Yang	12-Apr-22
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WCE 无锡化工装备股份有限公司 WUXI CHEMICAL EQUIPMENT CO., LTD.			设计项目 DESIGN ITEM		World Energy Renewables Project	
			设计阶段 DESIGN PHASE		详细设计 Detail Design	
设计 PREPARED	梅昕瑶	2023.4.3	T-125001 Recirculating Exchanger		设备位号 ITEM NO.	18-X-1807
审核 REVIEWED	梅昕瑶	2023.4.3	NOZZLE DETAIL DRAWING		图号 DWG. NO.	WXCE6720-03
批准 APPROVED	梅昕瑶	2023.4.3	比例 SCALE	1:4	版次 REV.	04
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77		垫板 t=12 WEAR PLATE	1	SA-516 Gr.70N	2.2	
76		管箱吊耳2 t=14 CHANNEL LIFTING LUG	1	SA-516 Gr.70N	2.8	
75		接地耳 t=6 EARTHING LUG	2	SS.304	0.3	0.6
74		底板 t=20 BASE PLATE	1	SA-516 Gr.70N	17.5	滑动鞍座 SLIDING SADDLE
73		底板 t=20 BASE PLATE	1	SA-516 Gr.70N	17.5	固定鞍座 FIXED SADDLE
72		肋板 t=12 RIB PLATE	2	SA-516 Gr.70N	7.62	15.24
71		腹板 t=12 WEB PLATE	2	SA-516 Gr.70N	18.76	37.52
70		垫板 t=16 WEAR PLATE	2	SA-240 316L	13.9	27.8
件号 PART NO.	图号或标准号 DWG.NO.OR STD.NO.	名称 DESIGNATION	数量 QTY.	材料 MATERIAL	单重 WEIGHT (kg)	备注 REMARKS

AIR PRODUCTS			FLUOR		
Air Products Project Number			Fluor Project Number		
Project Name			RFQ No.		
Purchase Order Number			PO/Contract No.		
Air Products Open Text document number			Project Area		
Client			Client Doc No.		
04	竣工图/AS BUILT	Mei Xinyao	Shengfang Zhao	Kevin Yang	03-Apr-23
03	供批准/ISSUED FOR APPROVAL	Mei Xinyao	Shengfang Zhao	Kevin Yang	17-Nov-22
02	供批准/ISSUED FOR APPROVAL	Mei Xinyao	Shengfang Zhao	Kevin Yang	16-Sep-22
01	供批准/ISSUED FOR APPROVAL	Mei Xinyao	Shengfang Zhao	Kevin Yang	09-Jun-22
00	供批准/ISSUED FOR APPROVAL	Mei Xinyao	Shengfang Zhao	Kevin Yang	12-Apr-22
版次 REV.			设计/REVIEWED 审核/REVIEWED 批准/APPROVED		
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WCE 无锡化工装备股份有限公司			DESIGN ITEM		
WUXI CHEMICAL EQUIPMENT CO., LTD.			DESIGN PHASE		
设计 PREPARED	梅昕尧	2023.4.3	T-125001 Recirculating Exchanger		设备位号 ITEM NO.
审核 REVIEWED	梅昕尧	2023.4.3	SADDLE DETAIL DRAWING		图号 DWG. NO.
批准 APPROVED	梅昕尧	2023.4.3	比例: 1:4		第 4 页 共 6 页 PAGE 4 OF 6