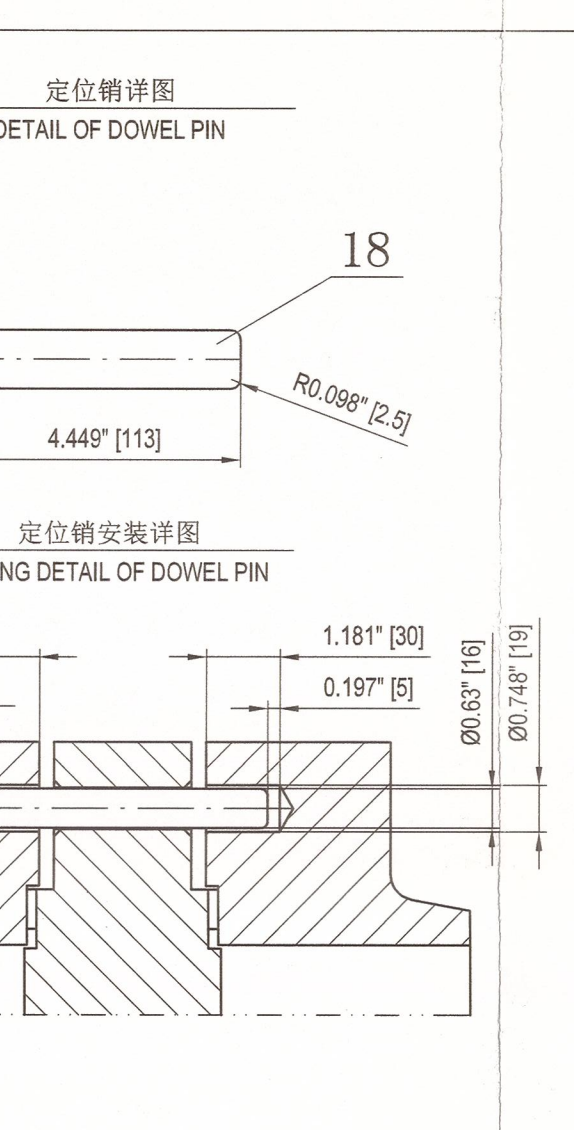
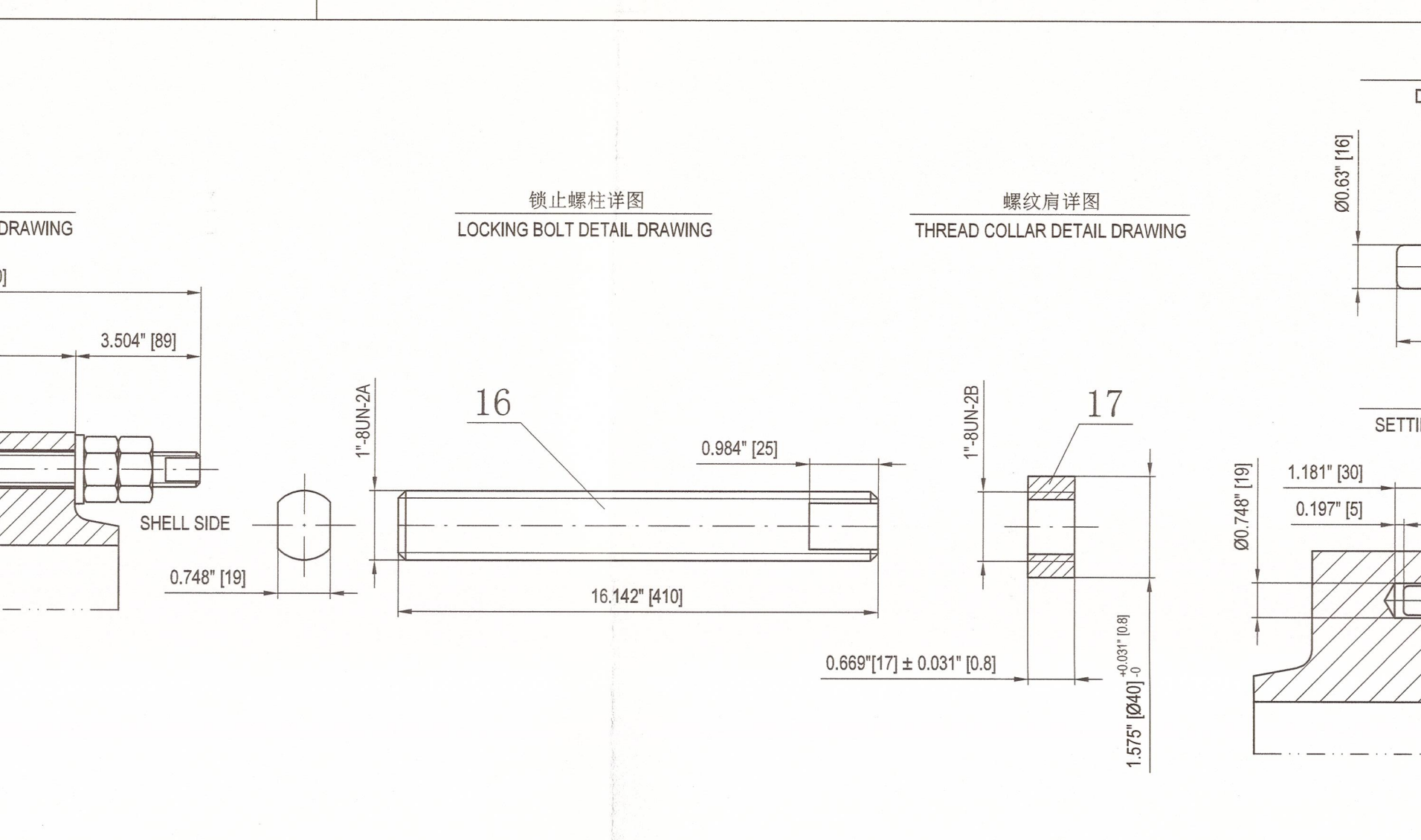
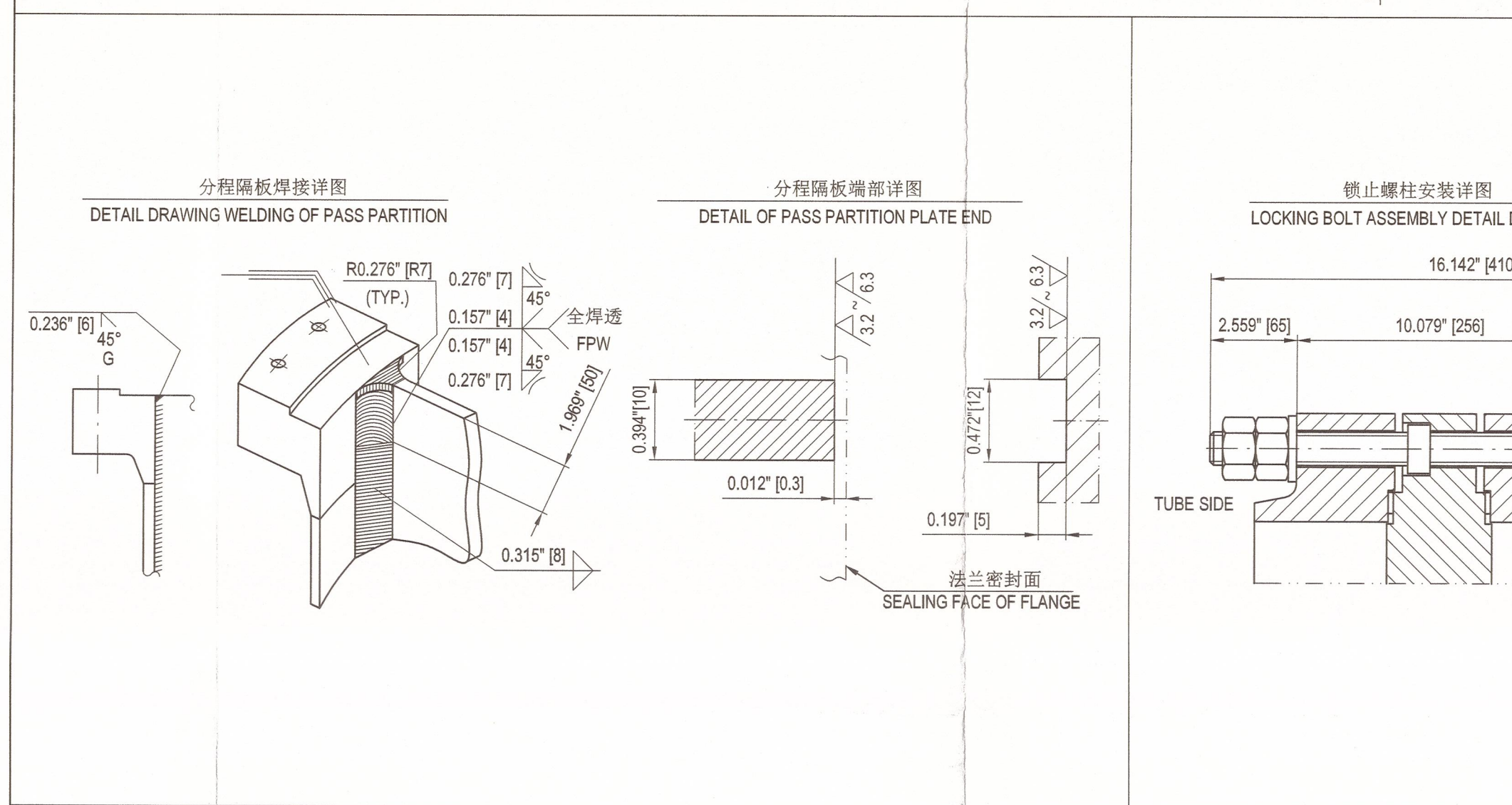
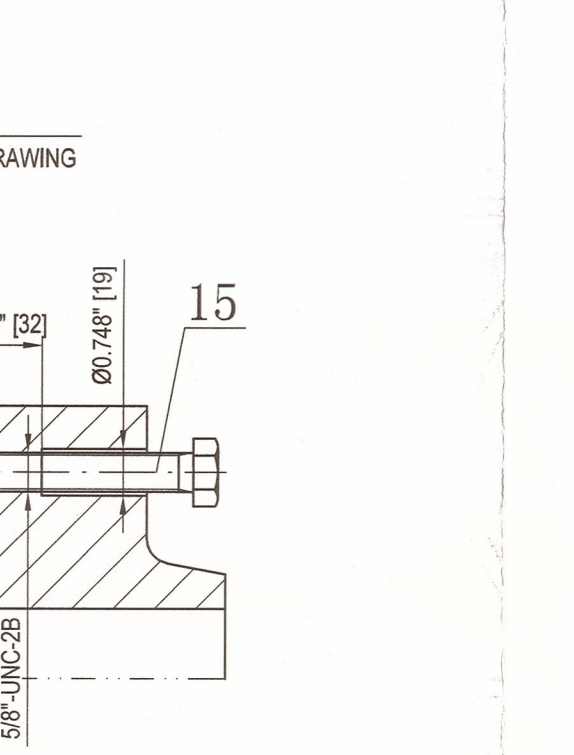
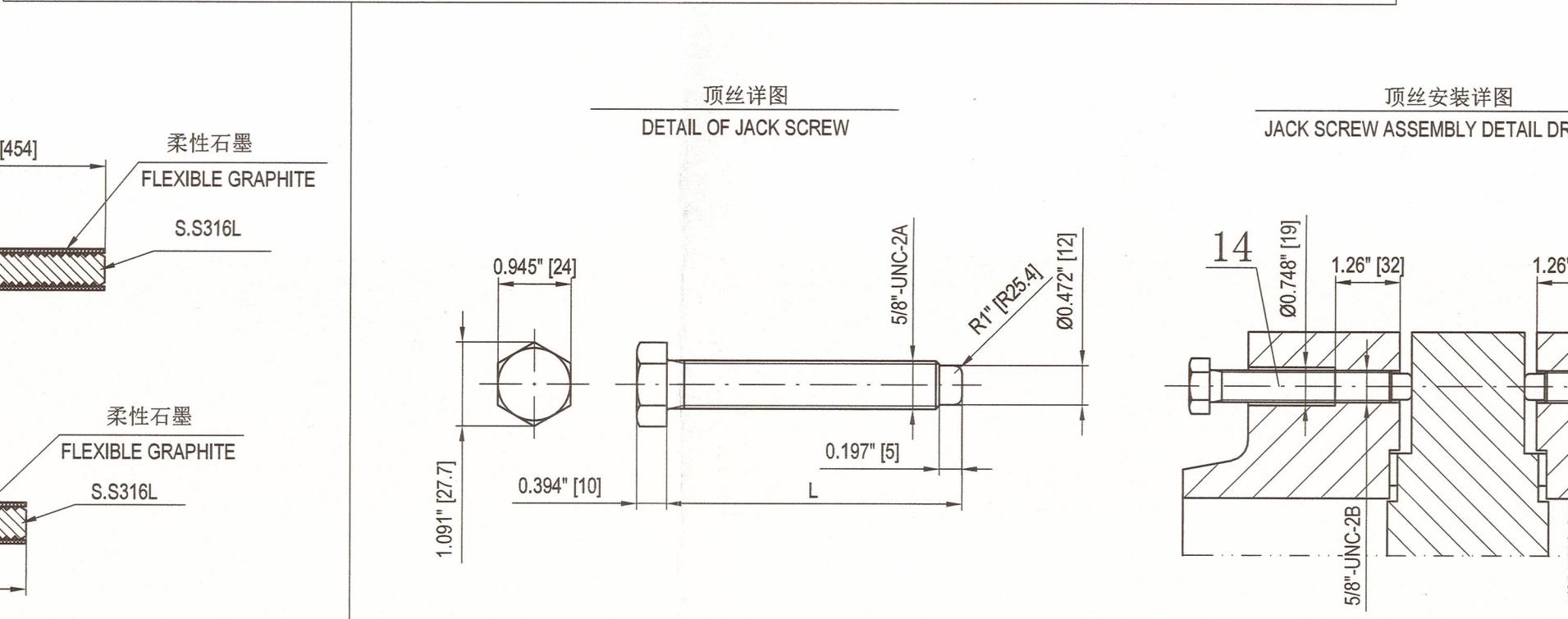
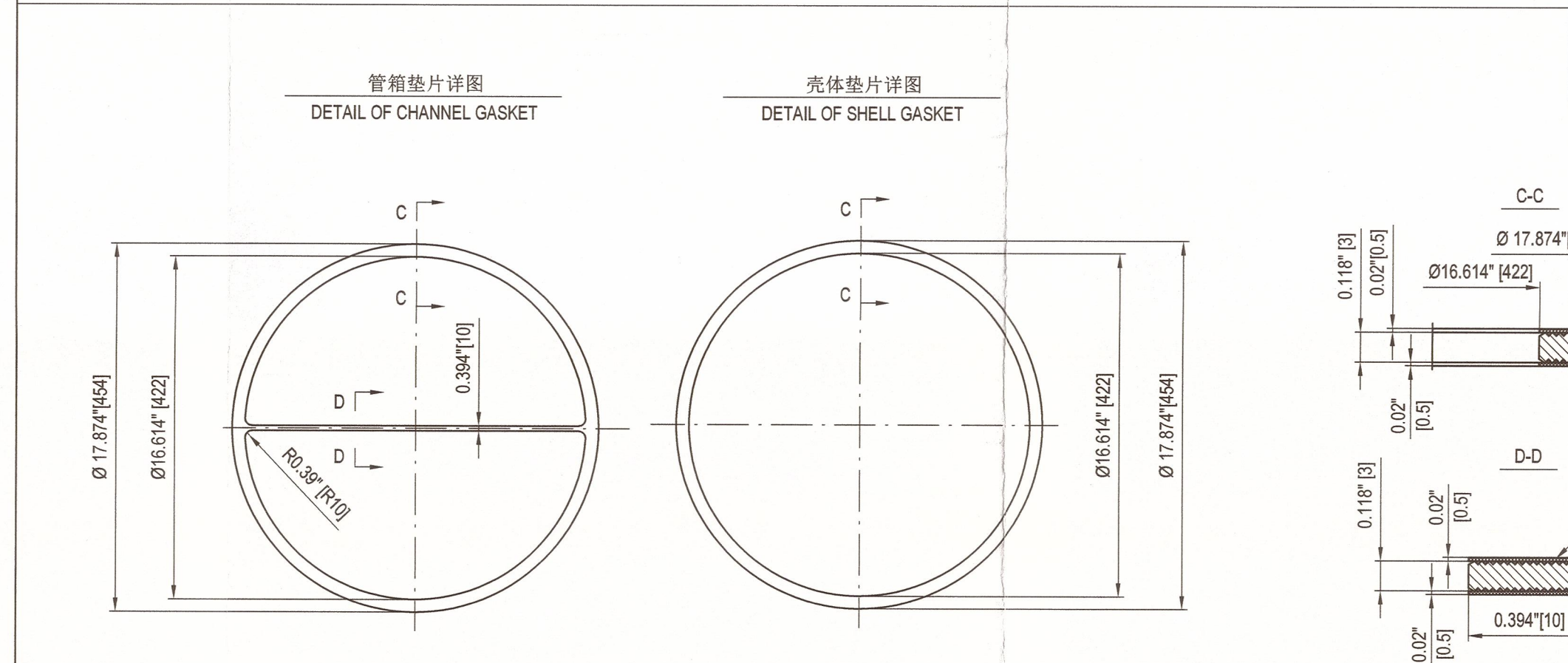
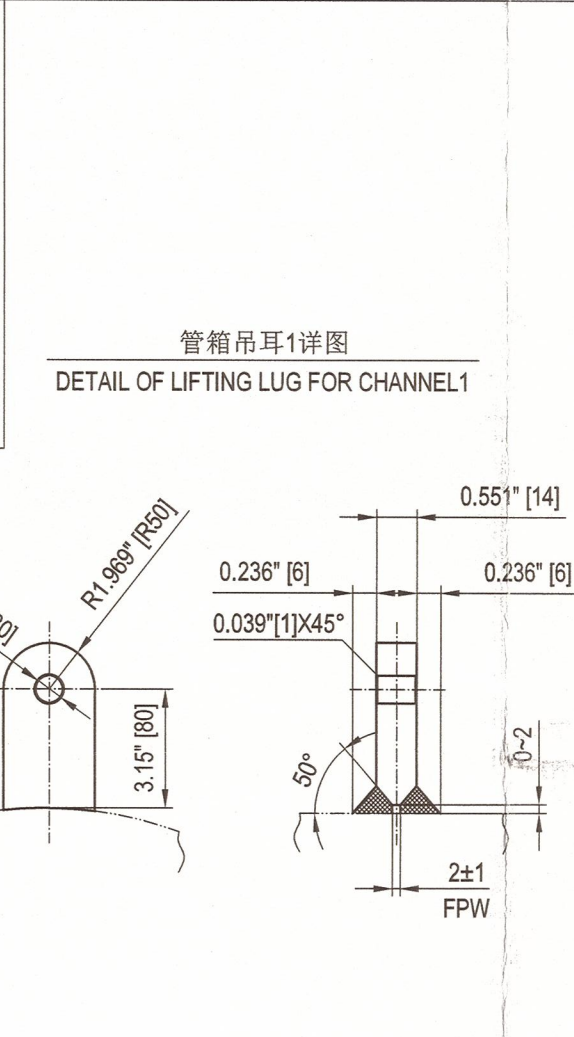
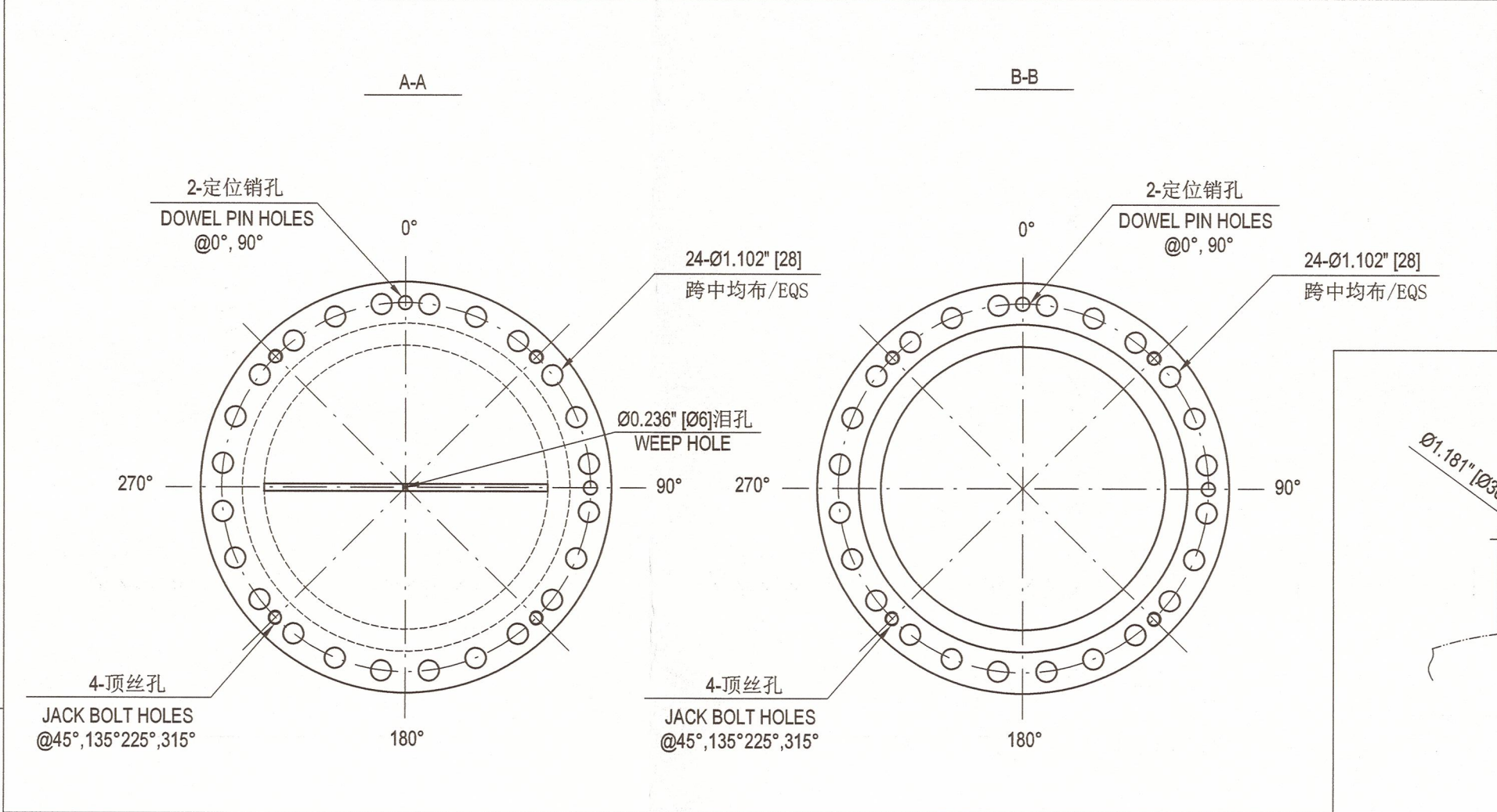
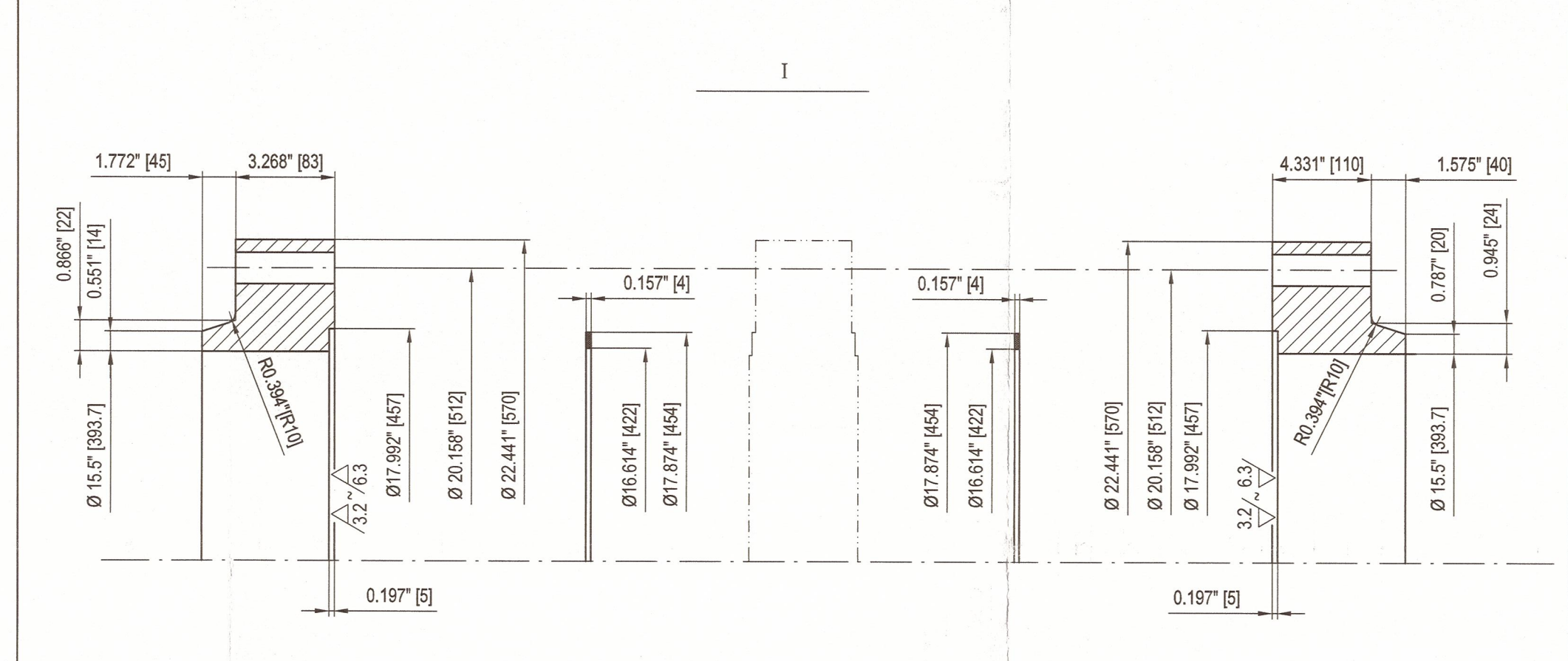
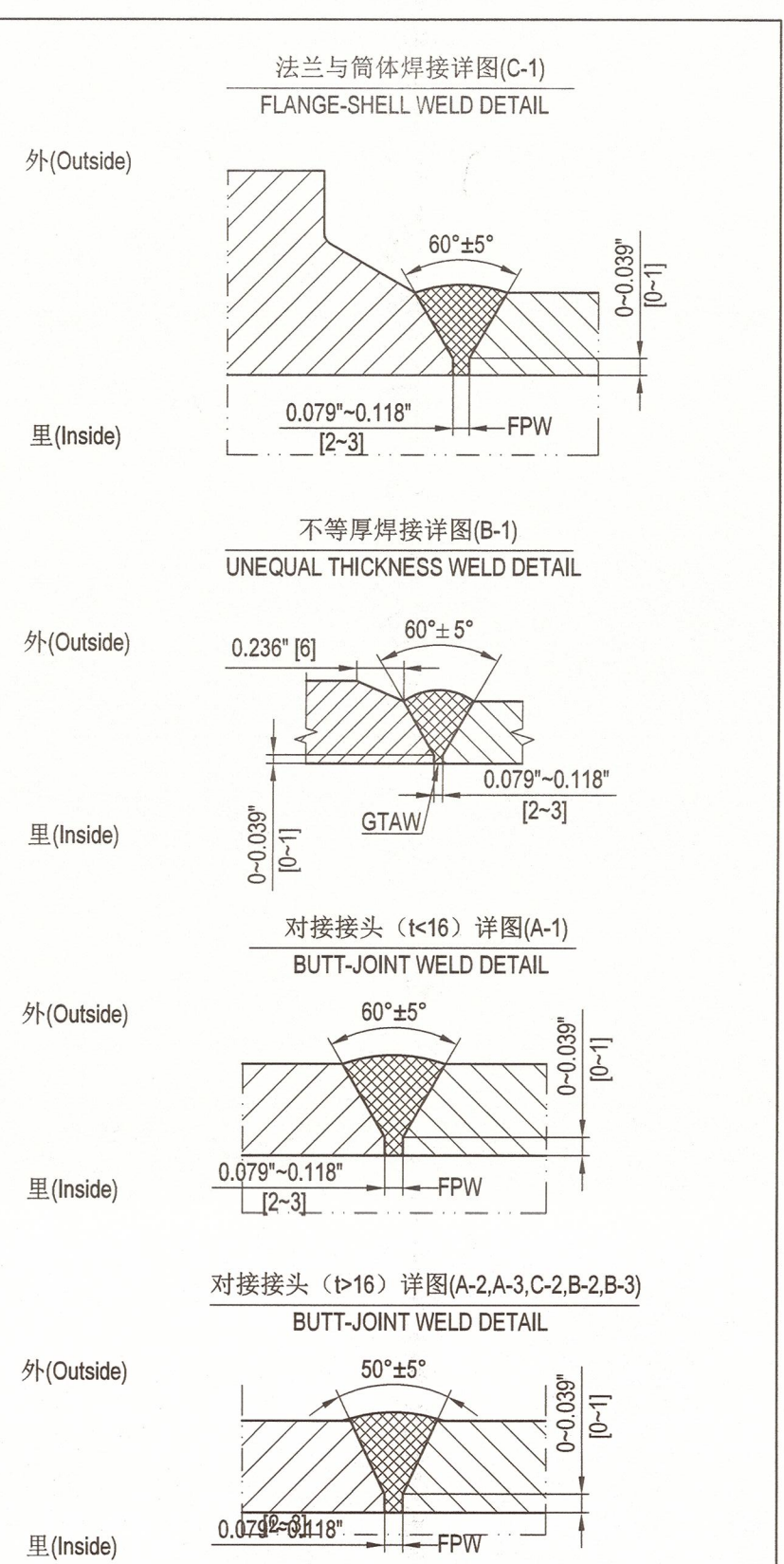
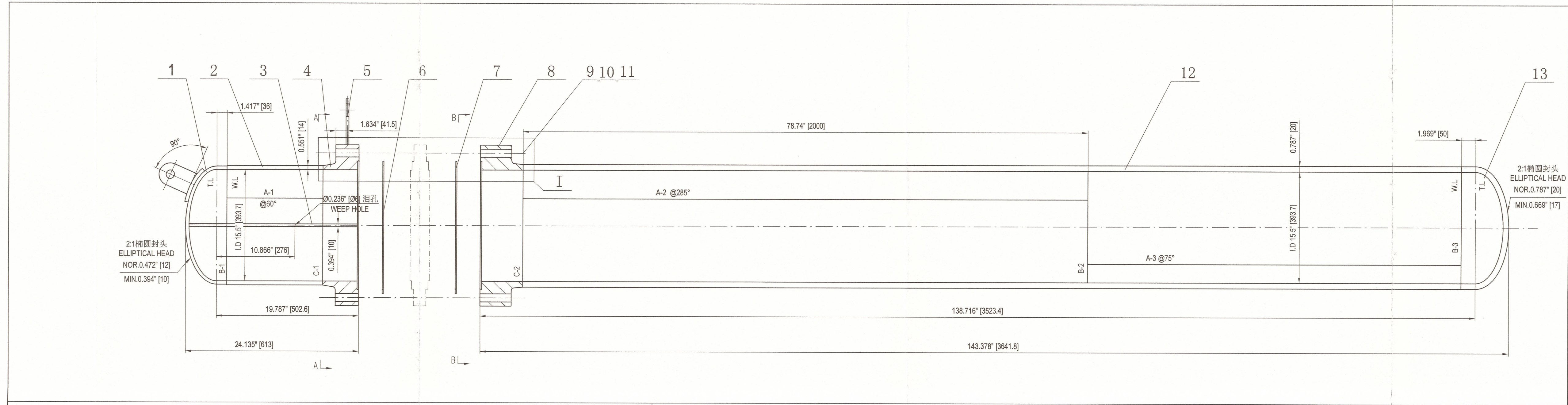




注/NOTE:
1.垫片为KAMMPROFILE(或FLEXITALLIC或LAMONS制作)垫片,由3mm厚SS316L金属板和上下两层0.5mm厚的石墨组成;
THE GASKET IS KAMMPROFILE(EITHER FLEXITALLIC OR LAMONS MAKE); THICKNESS OF PERIPHERAL GASKETS SHALL BE 3mm+0.5mm+0.5mm GRAPHITE LAYERS IN BOTH SIDES. SERRATED METAL MATERIAL IS SS316L.
2.垫片系数:
GASKET FACTORY IS m=4.25,y=10100 psi.

18	定位销 Ø16 L=113 DOWEL PIN	2	SS.304	/	/
17	螺纹带 THREAD COLLAR	6+2	SA-194 2H	0.1	0.6
16	锁止螺栓 LOCKING BOLT	6+2	SA-193 B7	1.3	8.1
15	顶丝 L=130 JACK BOLT	4	SS.304	/	/
14	顶丝 L=100 JACK BOLT	4	SS.304	/	/
13	2:1 椭圆封头 ID 393.7X20 (17) 2:1 ELLIPTICAL HEAD	1	SA-240 316L	39.8	S F=50
12	筒体 393.7×20 L=3323.4 SHELL	1	SA-240 316L	678	
11	ASME PCC-1-2019 APPENDIX M 垫圈 1" WASHER	48+8	TYPE 4	/	/
10	ASME B18.2.2-2022 重型六角螺母 1"-8UN-2B HEAVY HEX HEAVY NUTS	96+16	SA-194 2H	0.2	22.4
9	ASME B18.2.1-2012 (R2021) 全螺纹螺栓 1"-8UN-2A L=380 FULL THREADED STUD BOLT	18+2	SA-193 B7	1.2	24
8	壳体法兰 SHELL FLANGE	1	SA-182 F316L	112	
7	壳程法兰垫片 SHELL FLANGE GASKET	1+2	见注1、2 SEE NOTE 1,2	/	/
6	管箱法兰垫片 CHANNEL FLANGE GASEKT	1+2	见注1、2 SEE NOTE 1,2	/	/
5	管箱吊耳 L=14 CHANNEL LIFTING LUG	1	SA-516 Gr.70N	1.9	
4	管箱法兰 CHANNEL FLANGE	1	SA-286 Gr. 2N	83.8	
3	分程隔板 L=10 PASS PARTITION	1	SA-516 Gr.70N	24.7	
2	管箱筒体 ID 393.7X14 L=338.6 CHANNEL SHELL	1	SA-516 Gr. 70N	84.5	
1	2:1 椭圆封头 ID 393.7X12 (10) 2:1 ELLIPTICAL HEAD	1	SA-516 Gr. 70N	22.5	S F=36

件号 PART NO.	图号或标准号 DWG.NO.OR STD.NO.	名称 DESIGNATION	数量 QTY.	材料 MATERIAL	单重 WEIGHT (kg)	总重 TOTAL WEIGHT (kg)	备注 REMARKS
AIR PRODUCTS							
FLUOR As Built							
Air Products Project Number		EN207123	Fluor Project Number		ABKM		
Project Name		World Energy Renew Utilities US7L	RFQ No.		ABKM-4-403-RQ		
Purchase Order Number		4505600575	PO/Contract No		ABKM-4-403-PO-6		
Air Products Open Text document number		EN207123-WUXI-SV/3-00154	Project Area		Utilities		
Client		WORLD ENERGY PARAMOUNT	Client Doc No:				
04	竣工图/ AS BUILT	Mei Xinyao	Shengfang Zhao	Kevin Yang	03-Apr-23		
03	供批准/ ISSUED FOR APPROVAL	Mei Xinyao	Shengfang Zhao	Kevin Yang	17-Nov-22		
02	供批准/ ISSUED FOR APPROVAL	Mei Xinyao	Shengfang Zhao	Kevin Yang	16-Sep-22		
01	供批准/ ISSUED FOR APPROVAL	Mei Xinyao	Shengfang Zhao	Kevin Yang	09-Jun-22		
00	供批准/ ISSUED FOR APPROVAL	Mei Xinyao	Shengfang Zhao	Kevin Yang	12-Apr-22		
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WCE 无锡化工装备股份有限公司 WUXI CHEMICAL EQUIPMENT CO., LTD.							
设计 PREPARED	审核 REVIEWED	批准 APPROVED	T-125001 Recirculating Exchanger SHELL DETAIL DRAWING		设计项目 DESIGN ITEM 详细设计 DESIGN PHASE 详细设计 Detail Design		
设备位号 ITEM NO.		18-X-1807		图号 DWG. NO.			
比例 SCALE		1:8		版次 REV.		第 1 页 共 6 页 PAGE 1 OF 6	

