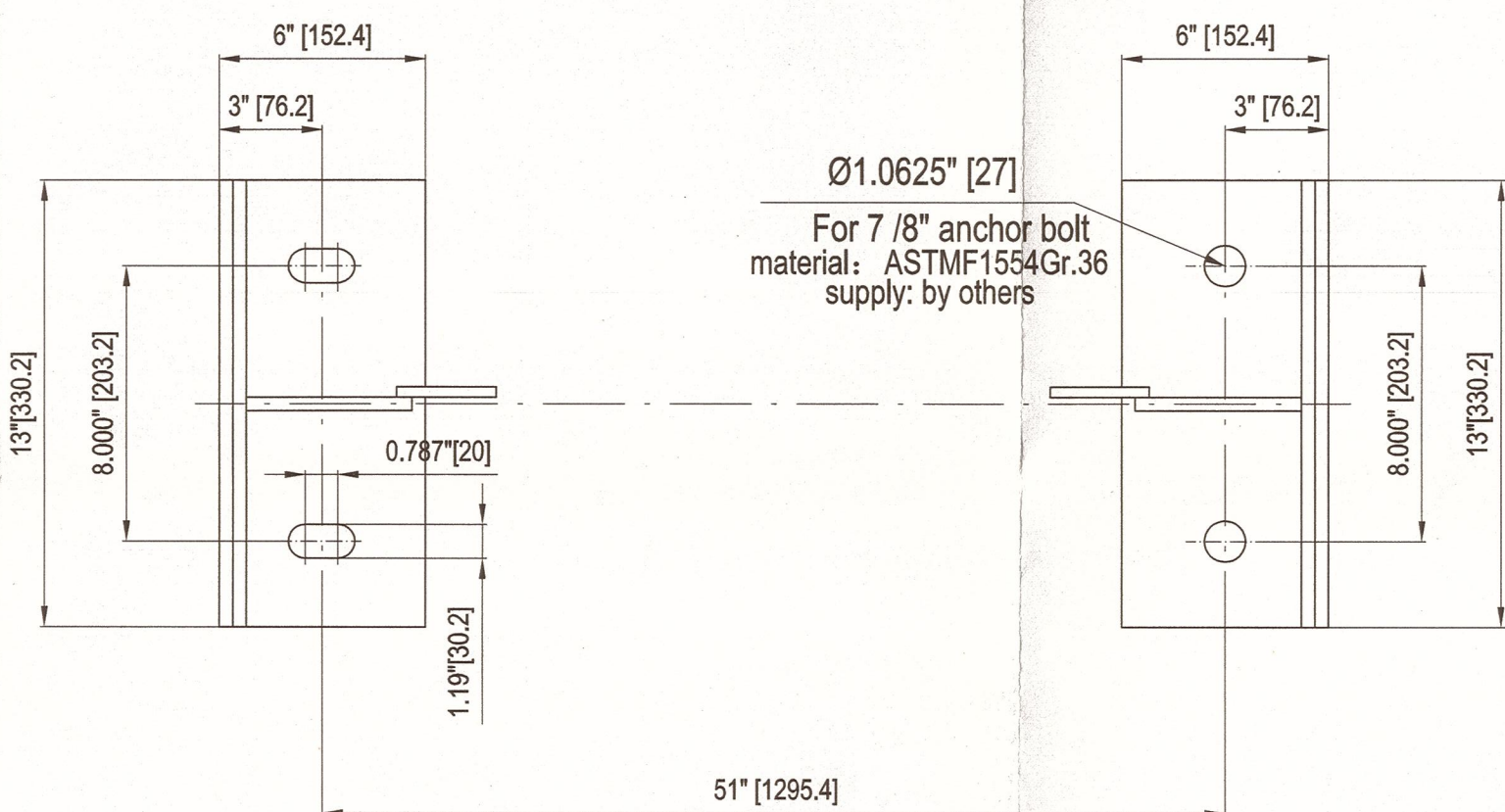
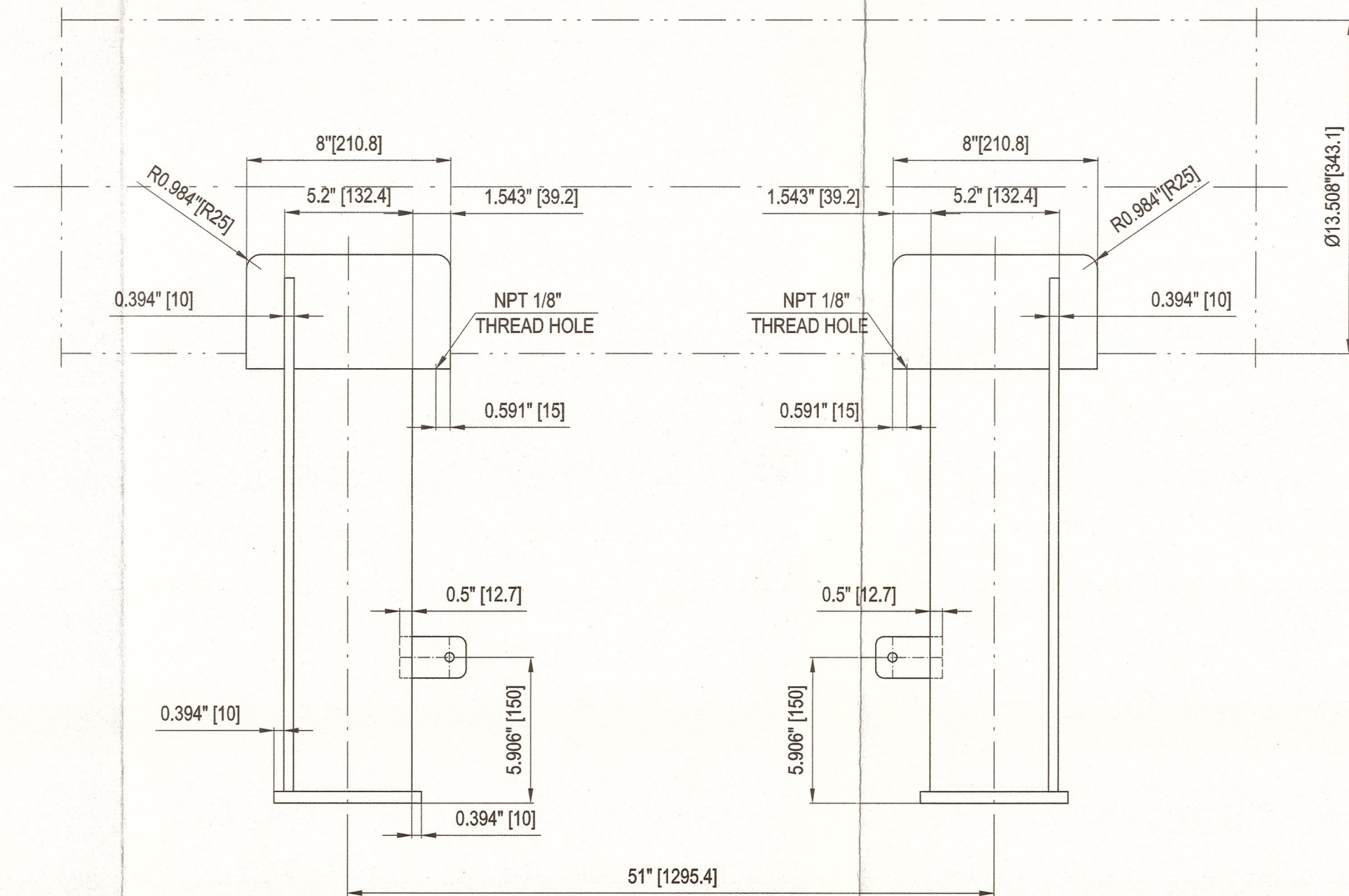
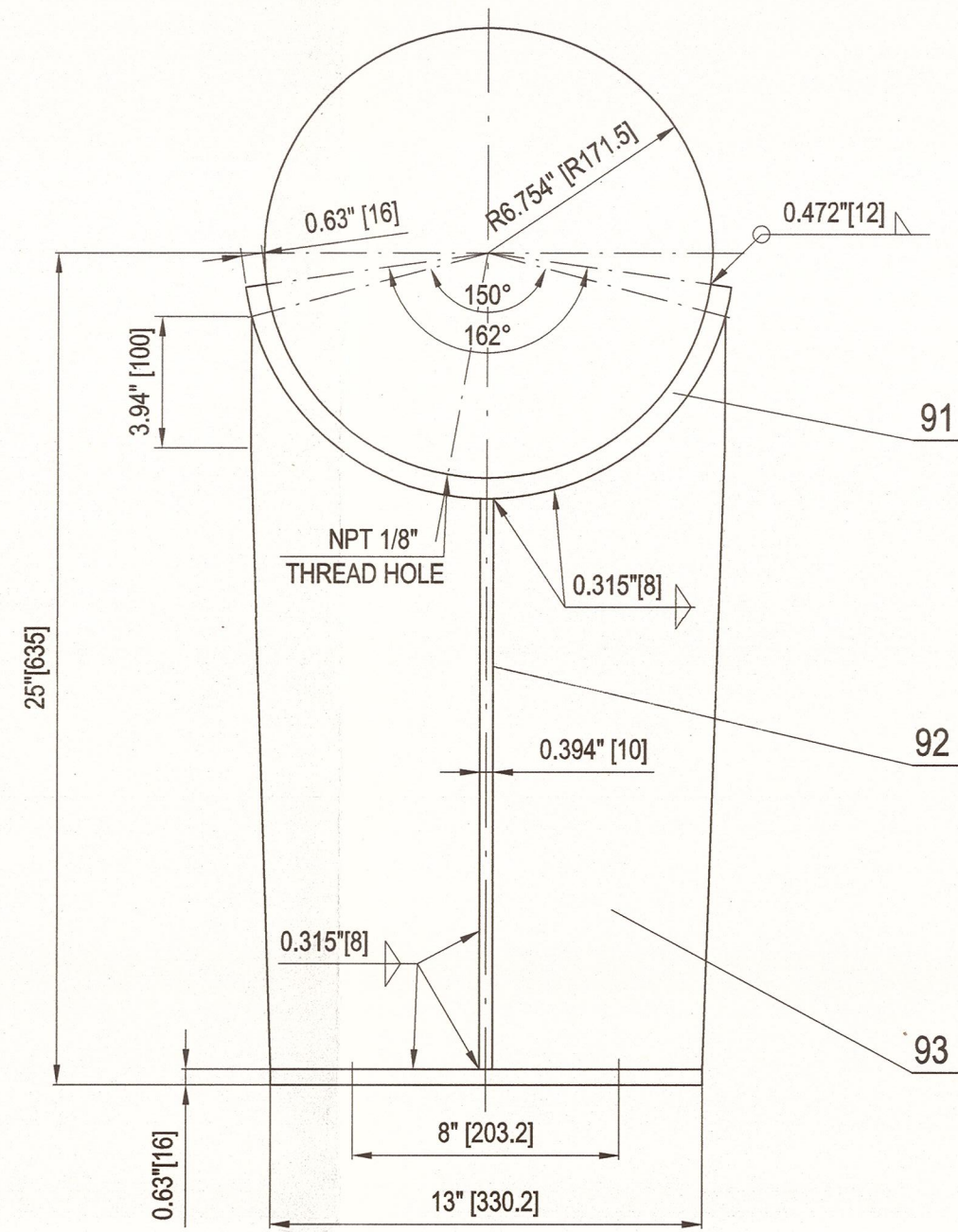


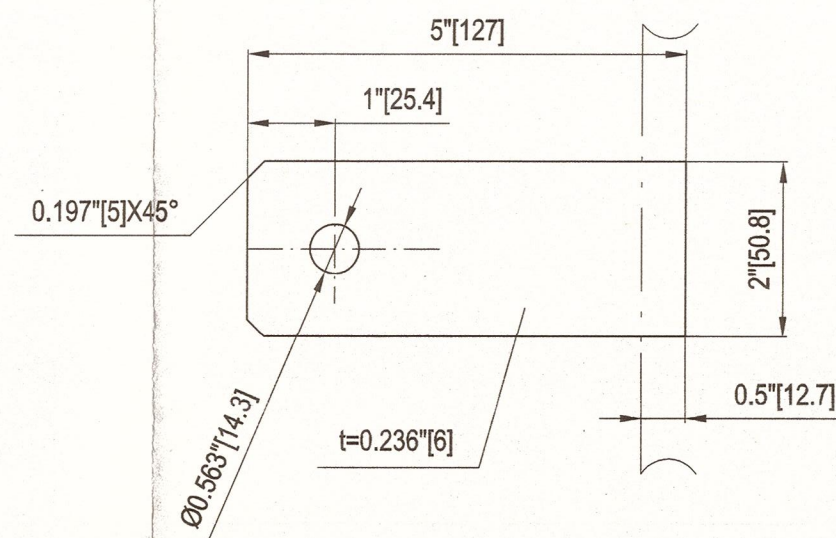


SLIDING SADDLE

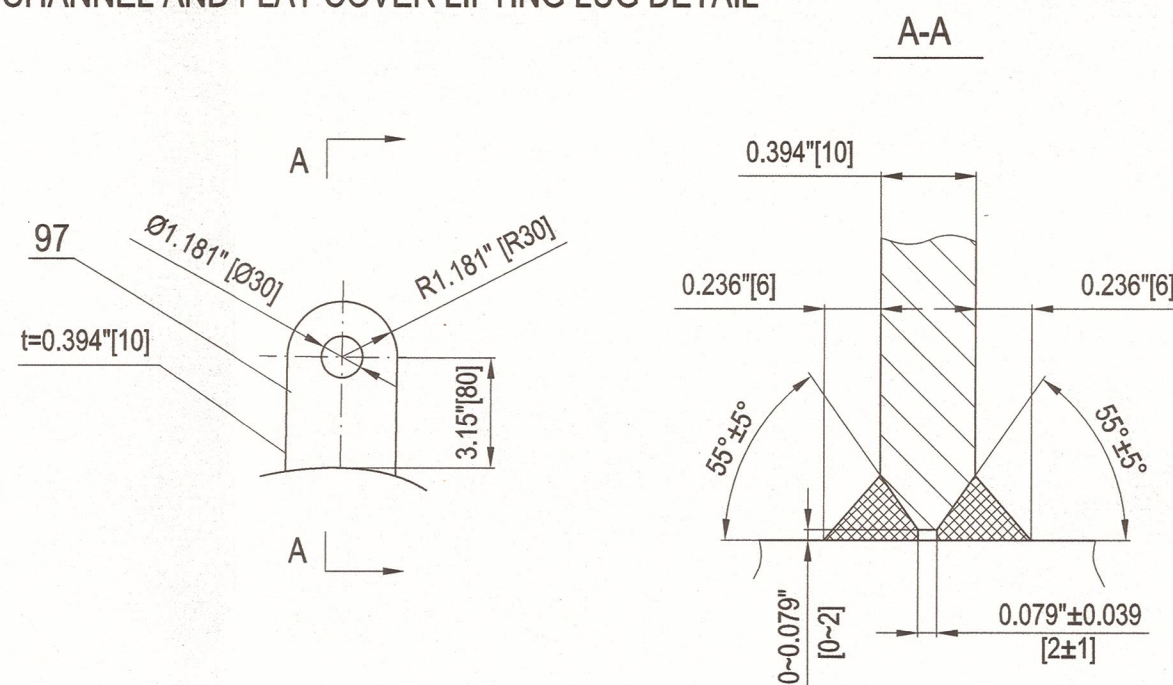
FIXED SADDLE



接地耳详图
EARTHING LUG DETAIL DRAWING



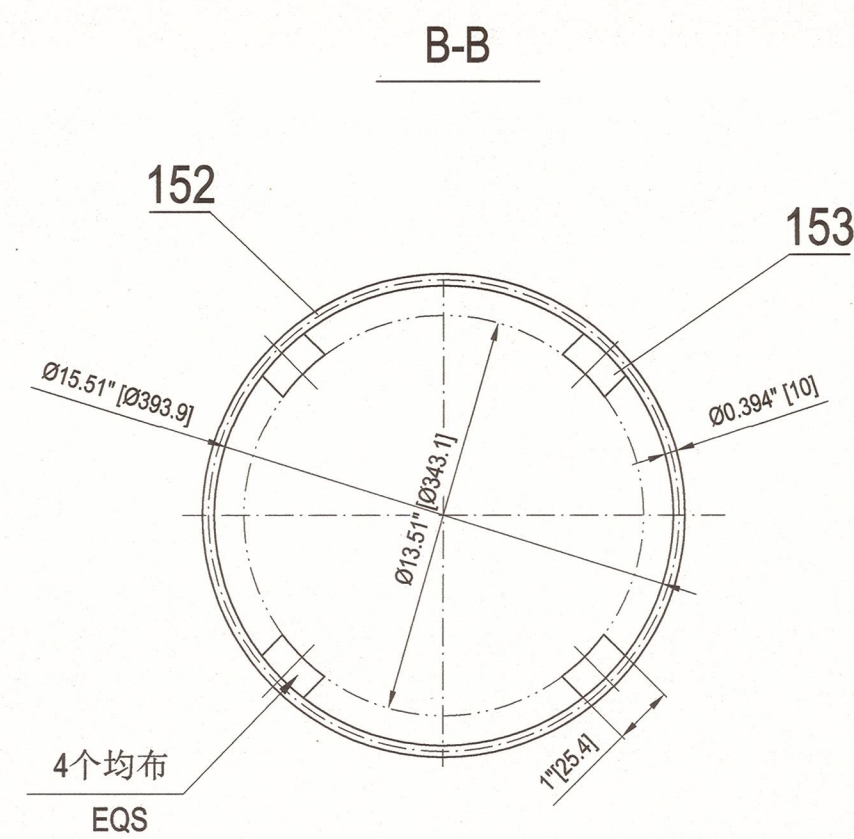
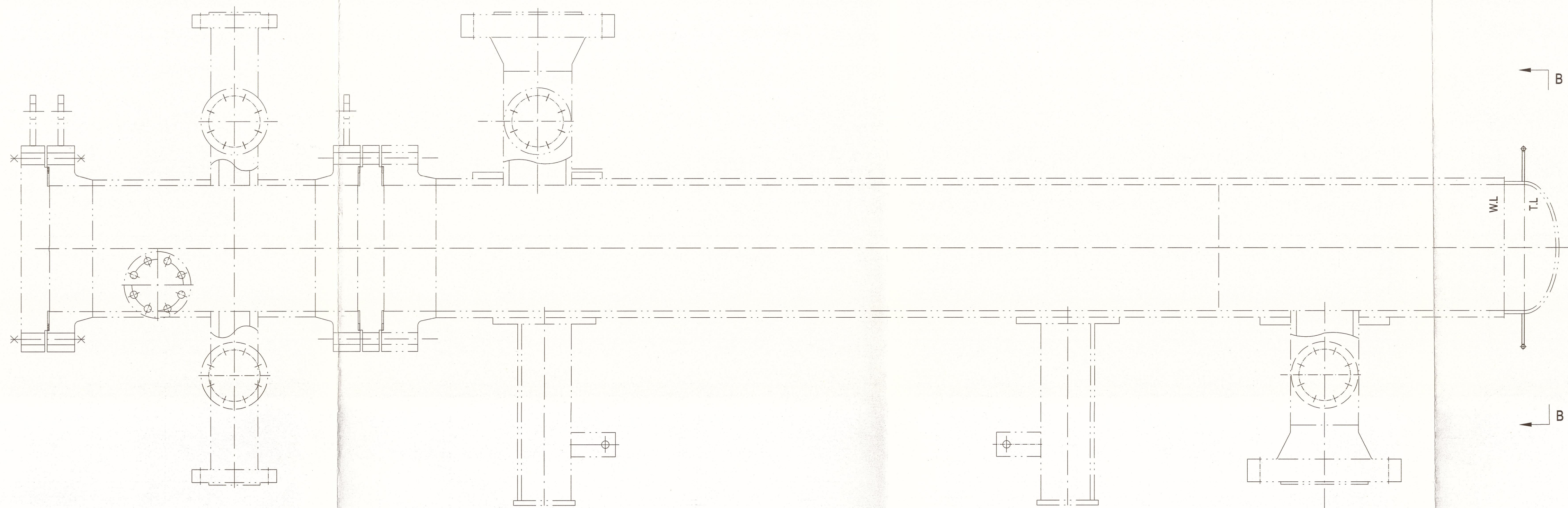
管箱及平盖吊耳详图
CHANNEL AND FLAT COVER LIFTING LUG DETAIL



98-102	删除 DELETE					
97	管箱及平盖吊耳吊耳 CHANNEL AND FLAT COVER LIFTING LUG	3	SA-516 Gr.70N	1.0	3.0	
96	接地耳 t=6 EARTHING LUG	2	SA-240 304	0.3	0.6	
95	底板 t=16 BASE PLATE	1	SA-516 Gr.70N		9.1	
94	底板 t=16 BASE PLATE	1	SA-516 Gr.70N		9.1	
93	腹板 t=10 WEB PLATE	2	SA-516 Gr.70N	11.8	23.6	
92	筋板 t=10 RIB PLATE	2	SA-516 Gr.70N	6.5	13	
91	垫板 t=16 WEAR PLATE	2	SA-240 316L	16.5	33.0	
件号 PART NO.	图号或标准号 DWG.NO.OR STD.NO.	名称 DESIGNATION	数量 QTY.	材料 MATERIAL	单重 EACH WEIGHT	总重 TOTAL WEIGHT

AIR PRODUCTS		FLUOR		As Built	
Air Products Project Number		Fluor Project Number			
Project Name		RFQ No.			
Purchase Order Number		PO/Contract No			
Air Products Open Text document number		Project Area			
Client		Client Doc No:			
05	竣工版/AS BUILT	Hu Wenchao	Shengfang Zhao	Kevin Yang	13-Mar-23
04	供批准/ISSUED FOR APPROVAL	Hu Wenchao	Shengfang Zhao	Kevin Yang	18-Nov-22
03	供批准/ISSUED FOR APPROVAL	Hu Wenchao	Shengfang Zhao	Kevin Yang	8-Sep-22
02	供批准/ISSUED FOR APPROVAL	Hu Wenchao	Shengfang Zhao	Kevin Yang	10-Aug-22
版次	REV	版次说明/DESCRIPTION	设计/PREPARED	审核/REVIEWED	批准/APPROVED

WCE 无锡化工装备股份有限公司 WUXI CHEMICAL EQUIPMENT CO., LTD.		设计项目 DESIGN ITEM World Energy Renewables Project	
设计阶段 DESIGN PHASE 详细设计 Detail Design		设备位号 ITEM NO. 18-X-1803	
图号 DWG. NO. WXCE6717-04		第 1 页 共 1 页 PAGE 1 OF 1	
设计 PREPARED	胡文超	2023.3.13	T-20001 Recirculating Exchanger
审核 REVIEWED	姜永强	2023.3.13	SADDLE AND LIFTING LUG DETAIL DRAWING
批准 APPROVED	姜永强	2023.3.13	比例: 1:5 SCALE



As Built

153		支撑筋板 t=6 INSULATION SUPPORT CLIP	4	SA-240 316L	0.1	1.2	
152		保温支撑环 Ø10 INSULATION SUPPORT RING	1	SA-479 316L		2.1	
151		删除 DELETE					
150		删除 DELETE					
件号 PART NO.	图号或标准号 DWG. OR STD. NO.	名 称 DESCRIPTION	数量 QTY.	材 料 MATERIAL	单件 EACH 重量 W.T. (kg)	总计 SUM	备 注 REMARK

						
Air Products Project Number		EN207123	Fluor Project Number		ABKM	
Project Name		World Energy Renew Utilities US7L	RFQ No.		ABKM-4-403-RQ	
Purchase Order Number		4505600575	PO/Contract No		ABKM-4-403-PO-6	
Air Products Open Text document number		EN207123-WUXI-9V3-00012	Project Area		Utilities	
Client		WORLD ENERGY PARAMOUNT	Client Doc No:			
04	竣工版/AS BUILT		Hu Wenchao	Shengfang Zhao	Kevin Yang	13-Mar-23
03	供批准/ISSUED FOR APPROVAL		Hu Wenchao	Shengfang Zhao	Kevin Yang	18-Nov-22
02	供批准/ISSUED FOR APPROVAL		Hu Wenchao	Shengfang Zhao	Kevin Yang	8-Sep-22
01	供批准/ISSUED FOR APPROVAL		Hu Wenchao	Shengfang Zhao	Kevin Yang	10-Aug-22
版次 REV		版次说明/DESCRIPTION	设计/PREPARED		审核/REVIEWED	批准/APPROVED
The copyright of this drawing is the property of China Wuxi Chemical Equipment Co., Ltd. (WCE) unauthorized disclosure or duplication to the third party is not permitted.						
			无锡化工装备股份有限公司		设计项目 DESIGN ITEM	
WUXI CHEMICAL EQUIPMENT CO., LTD.					World Energy Renewables Project	
设计 PREPARED			2023.3.13		设计阶段 DESIGN PHASE	
审核 REVIEWED			2023.3.13		详细设计 Detail Design	
批准 APPROVED			2023.2.13		设备位号 ITEM NO.	
			比例: 1:8 SCALE		图 号 DWG. NO.	
			版次: 04 REV.		18-X-1803 WXCE6717-06	
						第 1 页 共 1 页 PAGE 1 OF 1

标准铭牌详图



1. 除注明外, 所有尺寸均以英制为准, 括号外为英制尺寸, 括号内为米制尺寸。
2. 完成后: 铭牌表面抛光处理包括采用铸印字, 背影凸起, 并涂上黑色油漆。
3. 日期: 抛光表面要插入的日期 (英文)。标志可用蚀刻或模压方式标在铭牌上, 标志字符高度不小于 $0.157[4\text{mm}]$, 字符深度不少于 $0.004[0.1\text{mm}]$ 。
4. 铭牌位置见设备装配图。
5. 水压试验后由AI和质量控制检验员一起进行钢印。

*1:  *2: 

6. 批准钢印空间。

7. 批准日期。（示例：2019年3月1日）

8. 试验日期指压力试验日期。

9. REG. NO.: 注册号。

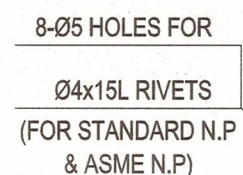
1. ALL DIMENSIONS SHALL BE IN US CUSTOMARY UNIT AS PRIMARY UNIT AND METRIC UNIT SHOWN IN BRACKET, UNLESS OTHERWISE SPECIFIED.

2. FINISH : "FACE" MACHINED AND POLISHED INCLUDING CAST LETTERING.
BACKGROUND KNURLED AND PAINTED BLACK.
3. DATE : DATE ON POLISHED SURFACE IS TO BE INSERTED (IN THE ENGLISH LANGUAGE)
BY MEANS OF ENGRAVING OR HARD STAMPING AND MUST BE CLEARLY LEGIBLE.
THE HEIGHT OF THE LETTERING SHOULD BE APPROX. 0.157"[4mm].
THE DEPTH OF THE LETTERING SHOULD BE APPROX. 0.004"[0.1mm].
4. FOR NAME PLATE LOCATION, SEE ASSY DWG. OF EQUIPMENT
5. STAMPING SHALL BE MADE BY Q.C INSPECTOR
AFTER HYDROSTATIC TEST WITH CONCURRENCE OF A.I

*1:  *2: 

6. SPACE FOR AUTHORITY APPROVAL STAMP.
7. DATE OF AUTHORITY APPROVAL. (EXAMPLE : 01 MAR 2019)
8. TEST DATE MEANS DATE OF PRESSURE TEST.
9. REG. NO.:REGISTRATION NUMBER.
10. 10 LETTERS AND FIGURES ON ASME NAME PLATES SHALL NOT BE LESS THAN 0.157" (4 MM) HIGH.

SECTION "A"-"A"



ASMF 铭牌详图



Engineer in Responsible Charge

Sign: [Signature] Date: 2013.3.13

(Name)

Sign: [Signature] Date: 2023.3.13
(Name) _____

AIR
PRODUCTS 

WCE 无锡化
WUXI CH