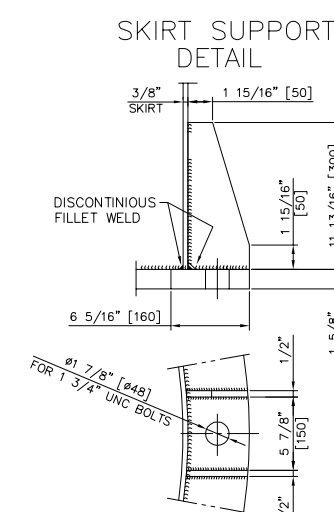
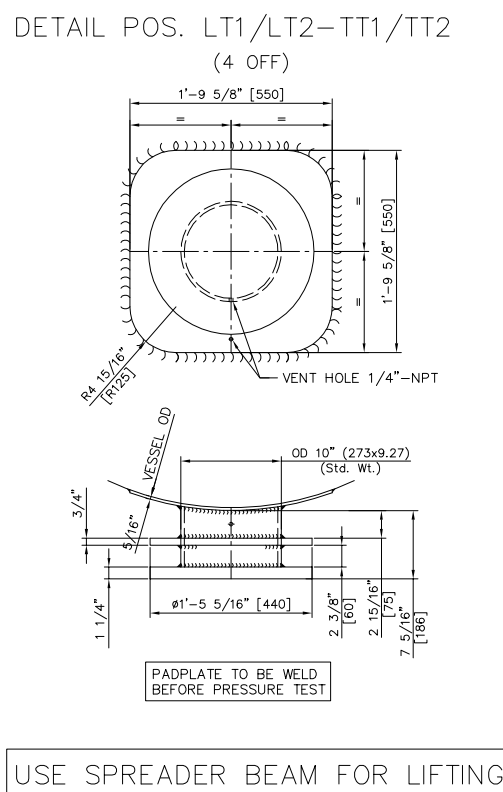
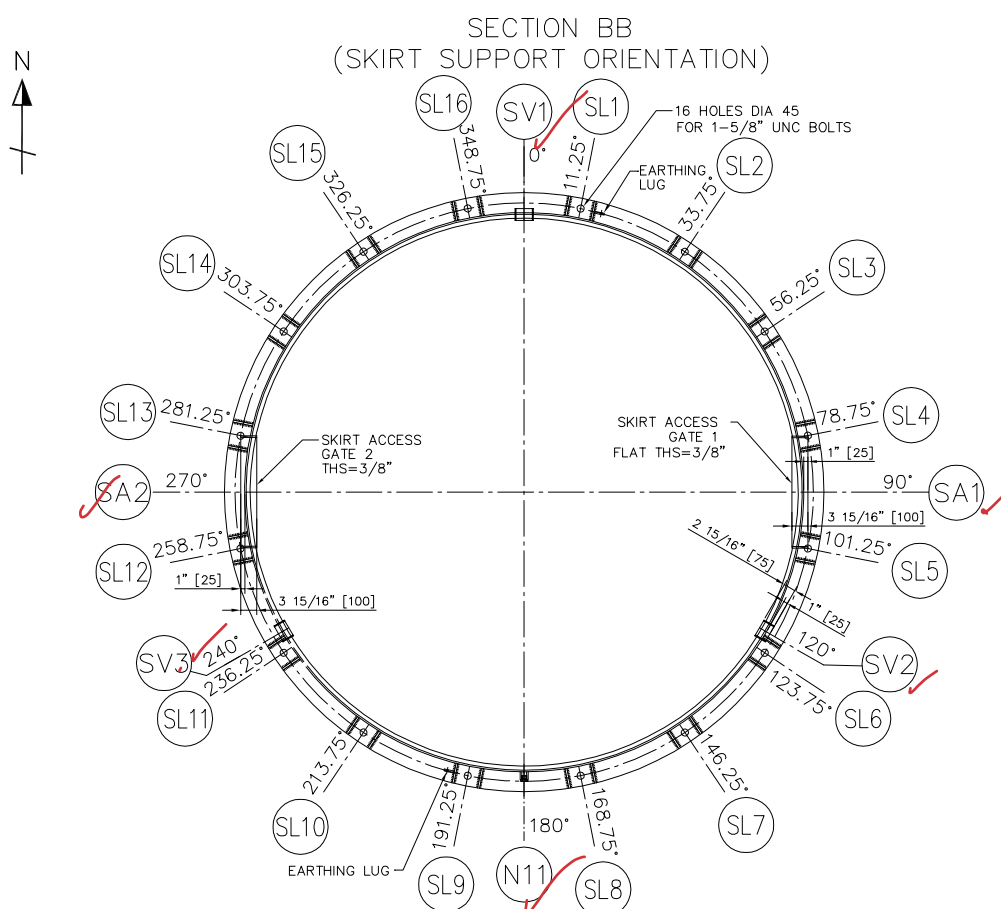
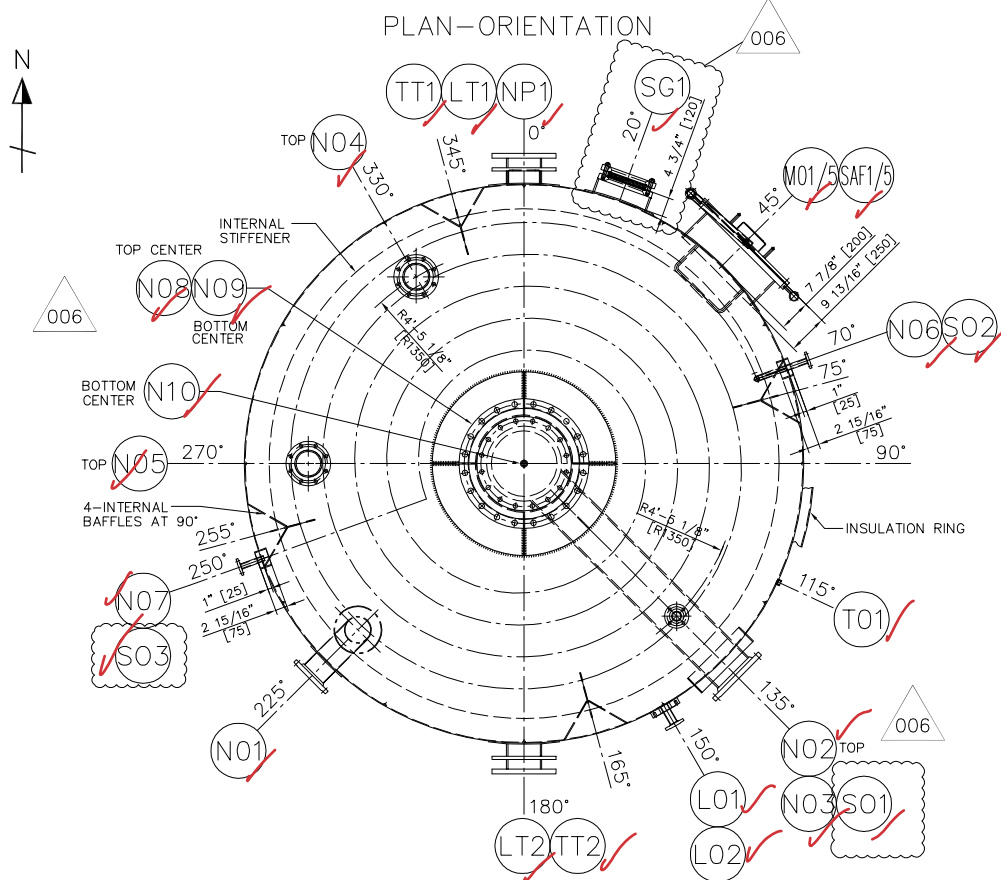


Dimensions and orientations ok

NOTES : - LIQUID DENSITY : 888 kg/m³ (55.43 Lbs/Ft.³)
- USE SPREADER BEAM FOR LIFTING

006	01.12.2021	POS. SGI RELOCATED AND S01,S02&S03 RE-ARRANGED-UPDATED AS MARKED			RSS
005	25.10.2021	POS. N09 WELDING DETAIL MODIFIED			RSS
004	16.10.2021	UPDATED AS MARKED			RSS
003	13.09.2021	MANUAL DRAWING NUMBER CHANGED AND POS. N04&N05 N08 & N09 PLATES SIZES ARE INDEXED-UPDATED AS MARKED			RSS
002	27.05.2021	POS. N01 PLADIATE DIA REVISED			RSS
001	16.04.2021	HOLD REMOVED ON POS:MO2 & C08 MARKED ON THE DRAWING-UPDATED AS MARKED			RSS
REV	DATE	DESCRIPTION OF MODIFICATION		NBR OF MCO	BY

Desmet Ballestra Group		DOCUMENT TYPE		ASSY	
		PROJECT DESCRIPTION		WORKPAR	
ITEM NBR DISPOSITION	W503E1.2 (19-A-854A)	SECD	SAT	SCALE	FORMAT
		PROCE	GVK		A0
DOCUMENT DESCRIPTION	ENZYME REACTOR	PROLJM	PRV		
		DOM	PRV	AUTHOR	REV
		DATE	JCRG	NUMBER	ISS
$Ve = 97.4 - D = 35000 - H = 10000 - S = 2.6$ ARRANGEMENT		13.03.2021	100174585	006	



INSPECTION REPORT

A. FINAL INSPECTION REPORT: BY RDR

B. Project code : WORPAR
Workshop : EQUIPROMEX
Item : W503E1.2
Drawing Nr : ASSY 100174585 Rev06, BODY 100174586 Rev04
Order Nr : 2743
PO nr : 2743
Inspector : RODRIGO DIAZ
Date : 07/01/2022

C. ACCEPTED FOR DELIVERY BY: RDR

PROGRESS : 100%
ESTIMATED READINESS DATE: 07/04/2022

D. GENERAL CONSIDERATIONS

✓ Painting quality : OK
✓ Welding quality : OK
✓ Cleanliness : OK
✓ Material certificates : OK
✓ Packing quality : OK
✓ Handling, securing facilities: OK
✓ Vessel thickness : OK
✓ Dimensions according drawings : OK
✓ Nozzles orientation and projections : OK
✓ Internals attachments :OK

This inspection does not in any way discharge the responsibility of the workshop nor impact on the mechanical warranty



E. TESTING RESULTS : All tests have been completed with satisfactory results.

Type of test	Degree of examination	Results
Pneumatic test shell side	100%	Satisfactory
R.T. Coils	Spot	Satisfactory
R.T. on dished ends welded seams.	100%	Satisfactory
Hydrotest coil's side.	100%	Satisfactory
PMI	SS material.	Satisfactory
Vertical Alignment Check	100%	Satisfactory
Visual inspection	100%	Satisfactory



This inspection does not in any way discharge the responsibility of the workshop nor impact on the mechanical warranty

The logo for Desmet Ballestra, consisting of the company name in a white sans-serif font on a dark blue rectangular background.

0-degree view. Enzyme reactor W5031.2 (19-RA-854A) fabrication and shipment preparations are complete. Final visual appearance of base metal and welding is satisfactory. The vessel is ready for shipment.



Top dished end. Final visual appearance satisfactory. RX results on the welded seam satisfactory. Thickness after forming is over 1/4".

This inspection does not in any way discharge the responsibility of the workshop nor impact on the mechanical warranty

The logo for Desmet Ballestra, consisting of the company name in a white sans-serif font on a dark blue rectangular background.

Bottom view. Final visual appearance of coil satisfactory. Coil is properly clamped to the bottom dished end.



180 degrees view. Orientation and shipment marks are painted.

END REPORT.

This inspection does not in any way discharge the responsibility of the workshop nor impact on the mechanical warranty