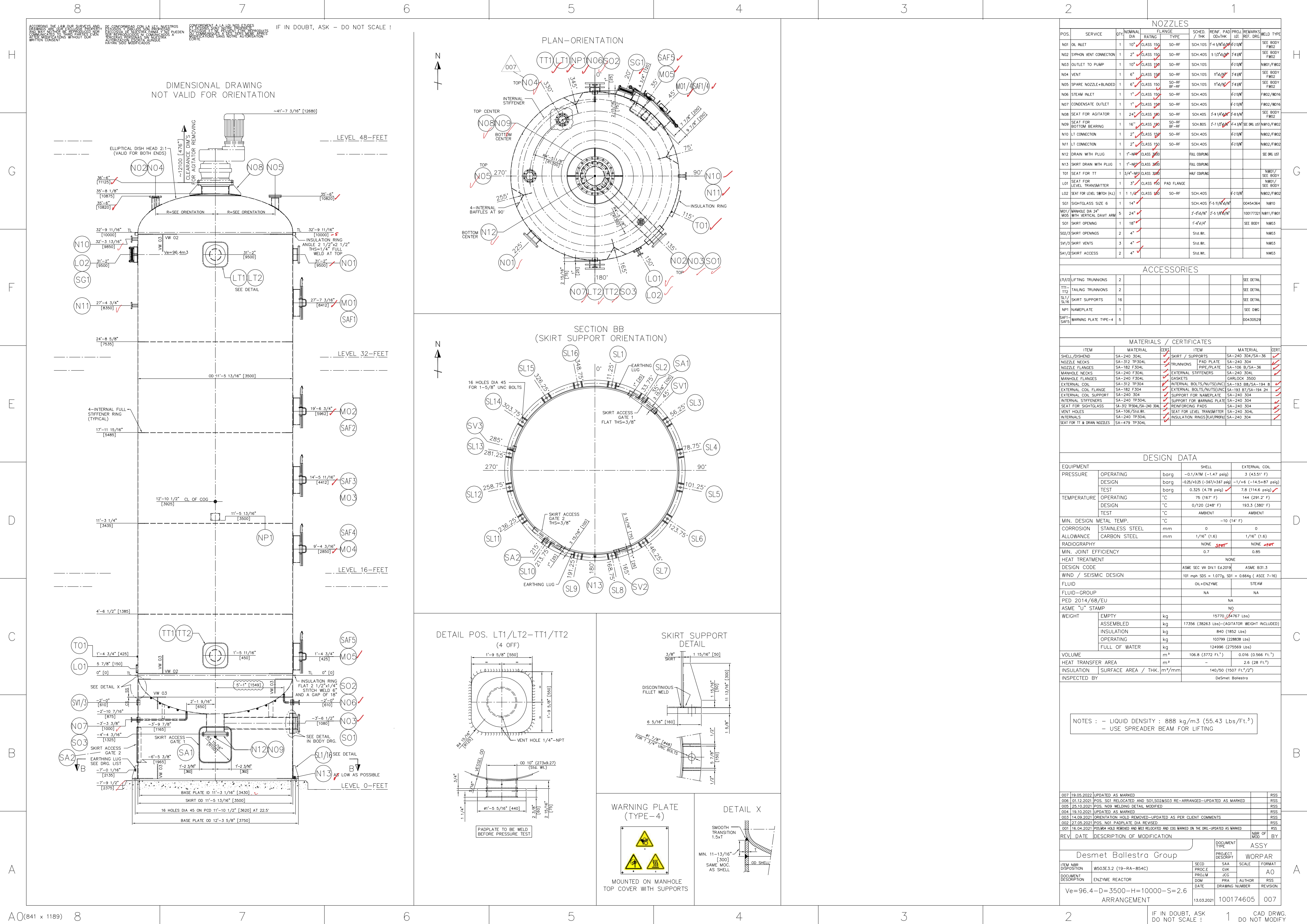






INSPECTION REPORT

A. FINAL INSPECTION REPORT: BY RDR

B. Project code : WORPAR
Workshop : EQUIPROMEX
Item : W503E3.2
Drawing Nr : ASSY 100174605 Rev07, BODY 100174606 Rev04
Order Nr : 2743
PO nr : 2743
Inspector : RODRIGO DIAZ
Date : 06/21/2022

C. ACCEPTED FOR DELIVERY BY: RDR

PROGRESS : 100%
ESTIMATED READINESS DATE: 06/21/2022

D. GENERAL CONSIDERATIONS

✓ Painting quality : OK
✓ Welding quality : OK
✓ Cleanliness : OK
✓ Material certificates : OK
✓ Packing quality : OK
✓ Handling, securing facilities: OK
✓ Vessel thickness : OK
✓ Dimensions according drawings : OK
✓ Nozzles orientation and projections : OK
✓ Internals attachments :OK

This inspection does not in any way discharge the responsibility of the workshop nor impact on the mechanical warranty



E. TESTING RESULTS : All tests have been completed with satisfactory results.

Type of test	Degree of examination	Results
Pneumatic test shell side	100%	Satisfactory
R.T. Coils	Spot	Satisfactory
R.T. on dished ends welded seams.	100%	Satisfactory
Hydrotest coil's side.	100%	Satisfactory
PMI	SS material.	Satisfactory
Vertical Alignment Check	100%	Satisfactory
Visual inspection	100%	Satisfactory

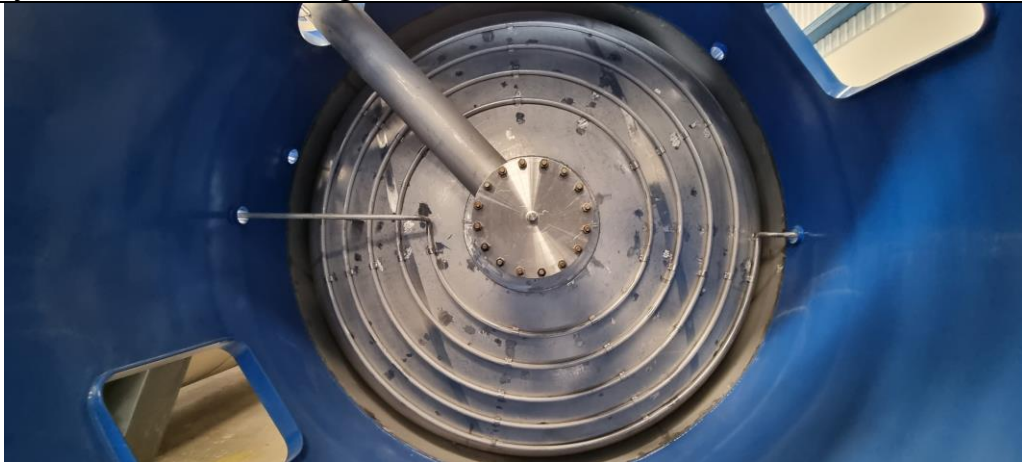


Enzyme reactor W5033.2 (19-RA-854C) fabrication and shipment preparations are complete. The final visual appearance of base metal and welding is satisfactory. The vessel is ready for shipment.

This inspection does not in any way discharge the responsibility of the workshop nor impact on the mechanical warranty

The logo for Desmet Ballestra, consisting of the company name in a white sans-serif font on a dark blue rectangular background.

Top dished end. The final visual appearance was satisfactory. RX results on the welded seams are satisfactory. Thickness after forming is over 1/4".



Bottom view. The final visual appearance of coil satisfactory. The coil is properly clamped to the bottom dished end.

This inspection does not in any way discharge the responsibility of the workshop nor impact on the mechanical warranty

The logo for desmet ballestra, consisting of the company name in white lowercase letters on a dark blue rectangular background.

The nameplate will be changed with a new plate with imperial units before shipment.

END REPORT.

This inspection does not in any way discharge the responsibility of the workshop nor impact on the mechanical warranty