



## **INSPECTION REPORT**

### A. FINAL INSPECTION REPORT: BY RDR

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B. Project code : WORPAR  
Workshop : EQUIPROMEX  
Item : W582D.2  
Drawing Nr : ASSY 100191066 Rev04, BODY 100191067 Rev03  
Order Nr : 2729  
PO nr : 2729  
Inspector : RODRIGO DIAZ  
Date : 02/08/2022

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### C. ACCEPTED FOR DELIVERY BY: RDR

PROGRESS : 100%  
ESTIMATED READINESS DATE: 02/08/2022

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### D. GENERAL CONSIDERATIONS

✓ Painting quality : OK  
✓ Welding quality : OK  
✓ Cleanliness : OK  
✓ Material certificates : OK Reviewed MTR's complies with EN10204 3.1 spec.  
✓ Packing quality : OK  
✓ Handling, securing facilities: OK  
✓ Vessel thickness : OK  
✓ Dimensions according drawings : OK  
✓ Nozzles orientation and projections : OK  
✓ Internals attachments : OK

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### E. TESTING RESULTS : All tests have been completed with satisfactory results.

Type of test	Degree of examination	Results
Full of water shell side	100%	Satisfactory
Hydrotest on coils.	100%	Satisfactory

**This inspection does not in any way discharge the responsibility of the workshop nor impact on the mechanical warranty**



R.T. Coils	Spot	Satisfactory
R.T. on dished ends welded seams.	100%	Satisfactory
PMI	SS material.	Satisfactory
Visual inspection	100%	Satisfactory



90 degrees view. Oil collecting tank W582D.2 fabrication complete. The final visual appearance of base metal and welding satisfactory. Internal and external cleaning satisfactory. The tank was also inspected by customer's third-party inspector.

Nozzles sealing with blind flanges for long storage preservation are bolted.

The final quality dossier is complete.



0-degree view.

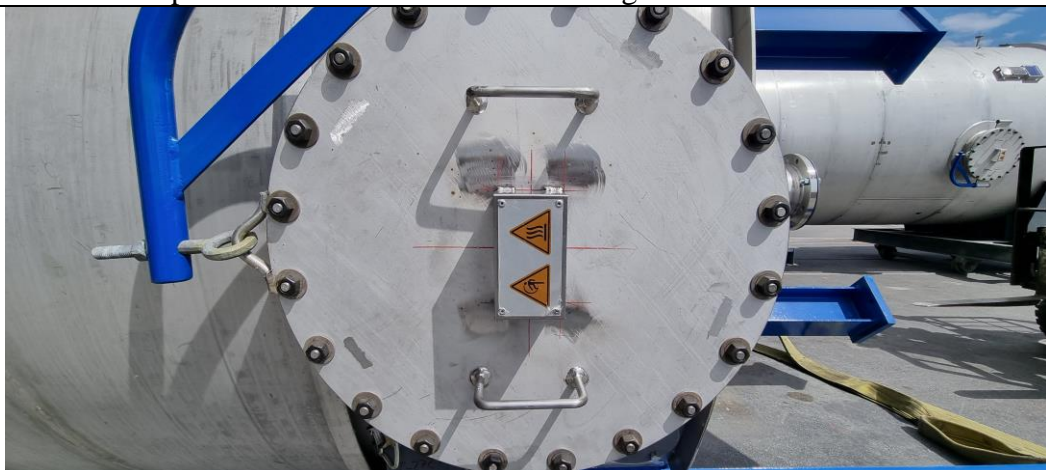
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The logo for Desmet Ballestra, consisting of the company name in a white sans-serif font on a dark blue rectangular background.

Bottom view.



Top view. Verified top dished end thickness after forming is over 3/16".



The warning plate was properly changed to type 6.

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desmet ballestra



Performed random spot positive material identification test with satisfactory results on material type SS-304 and reviewed Equipromex QC PMI reports with positive results on MOC SS-304 and MOC SS-316 for the coil.

**END REPORT.**

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