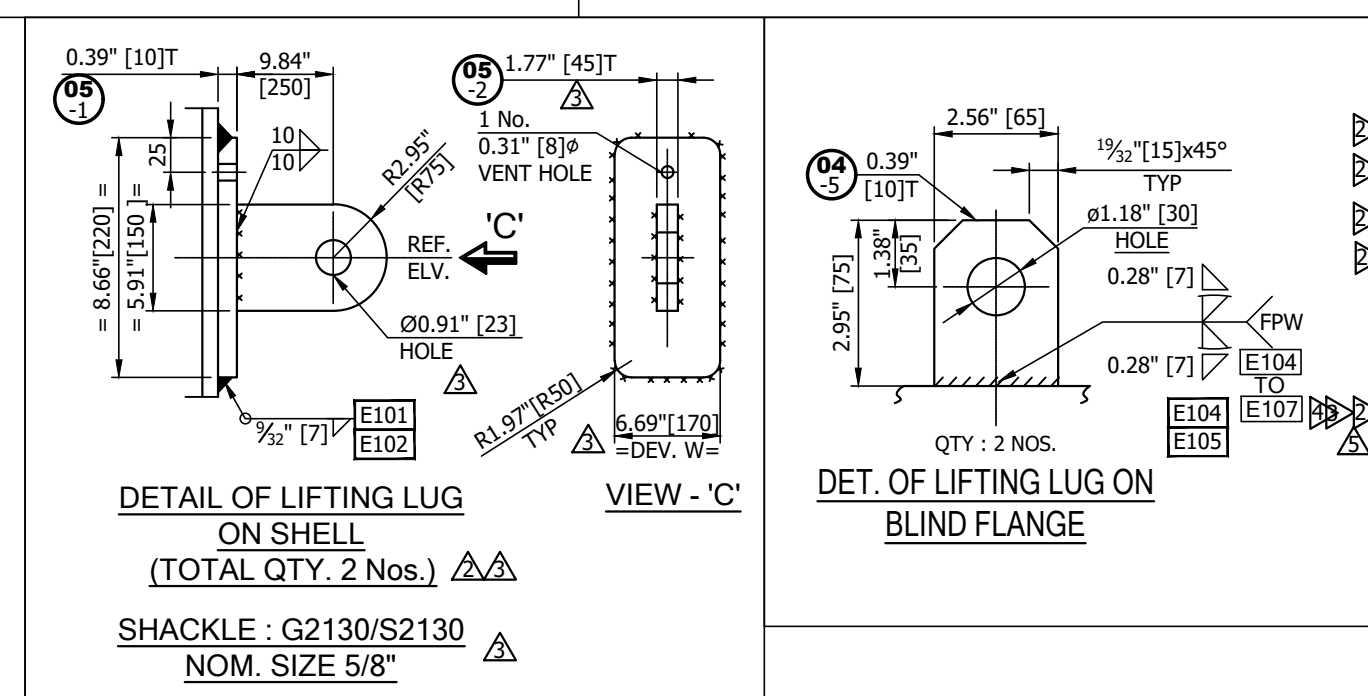
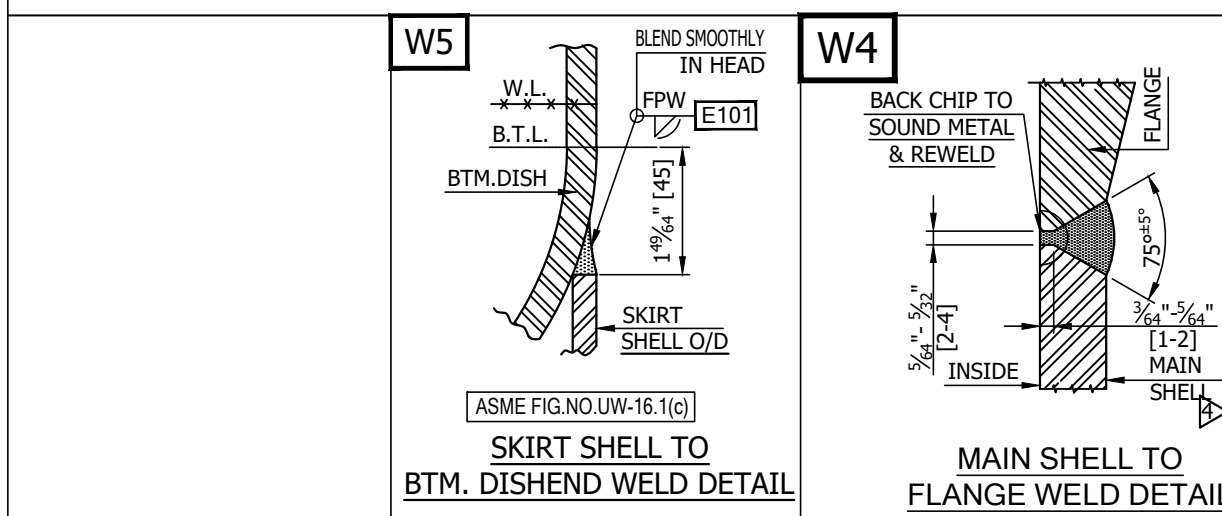
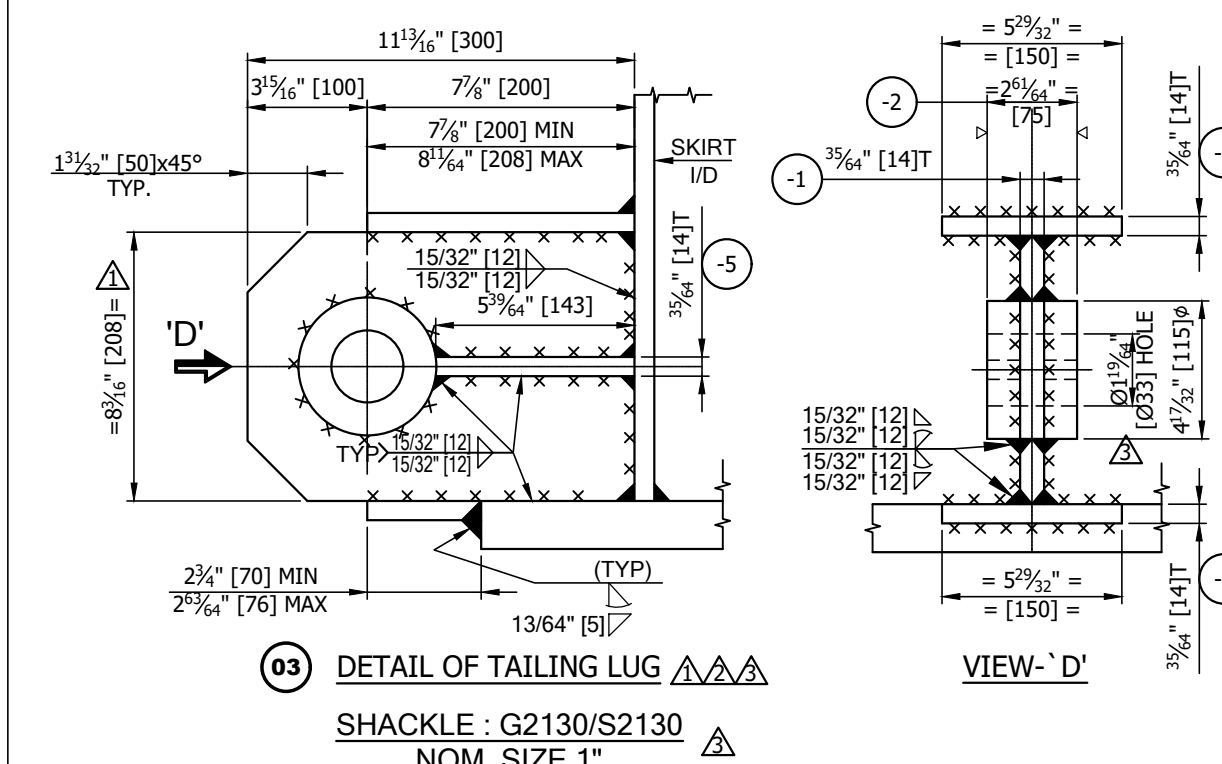
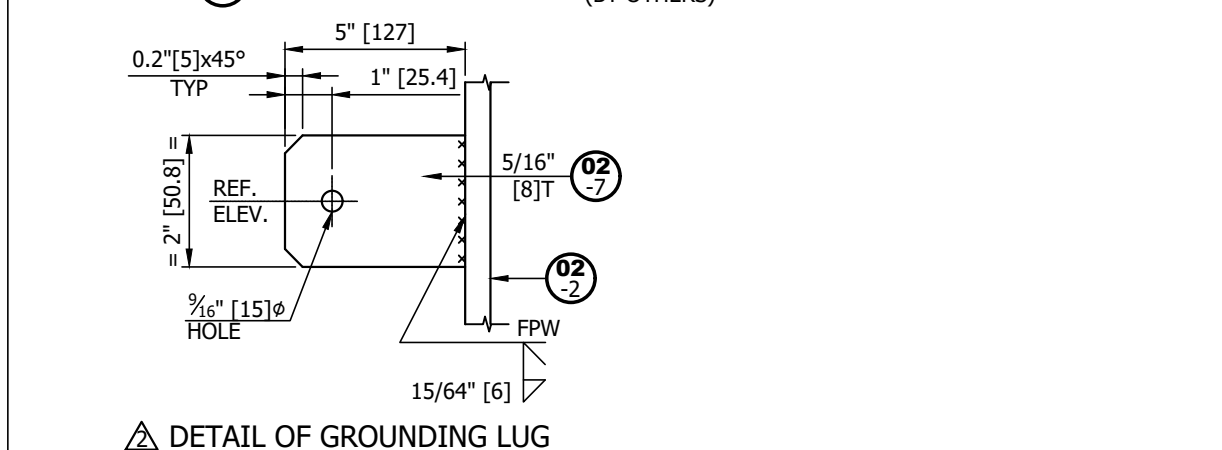
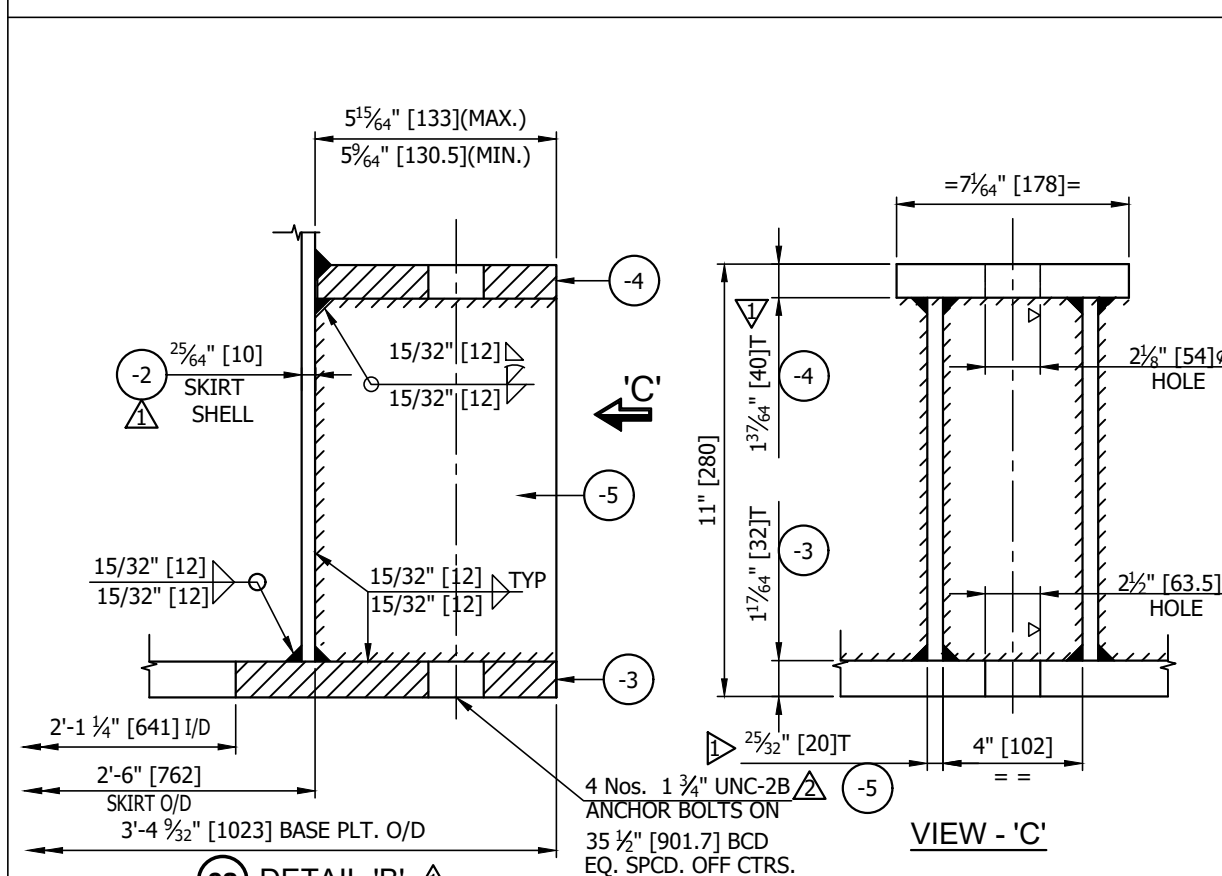
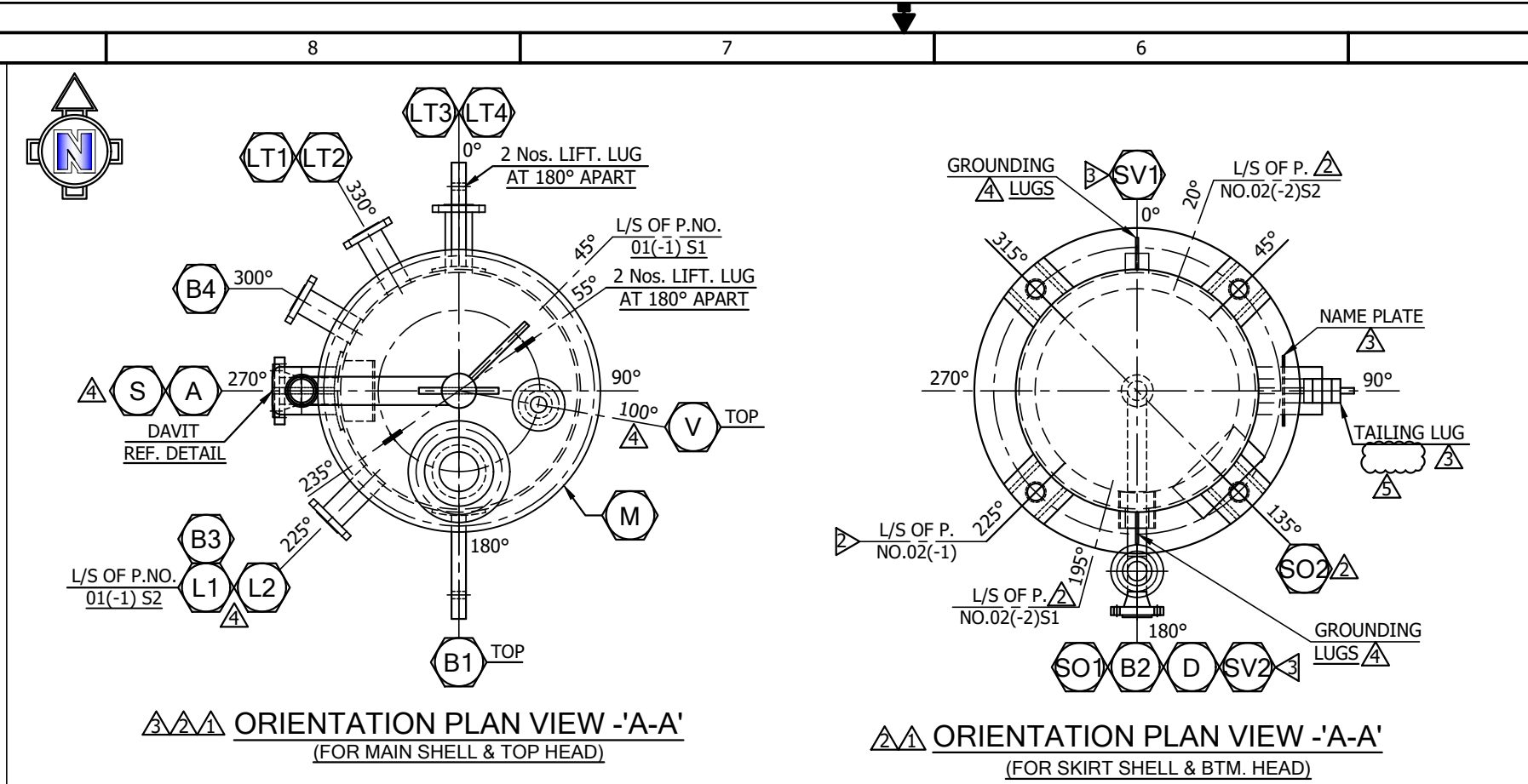
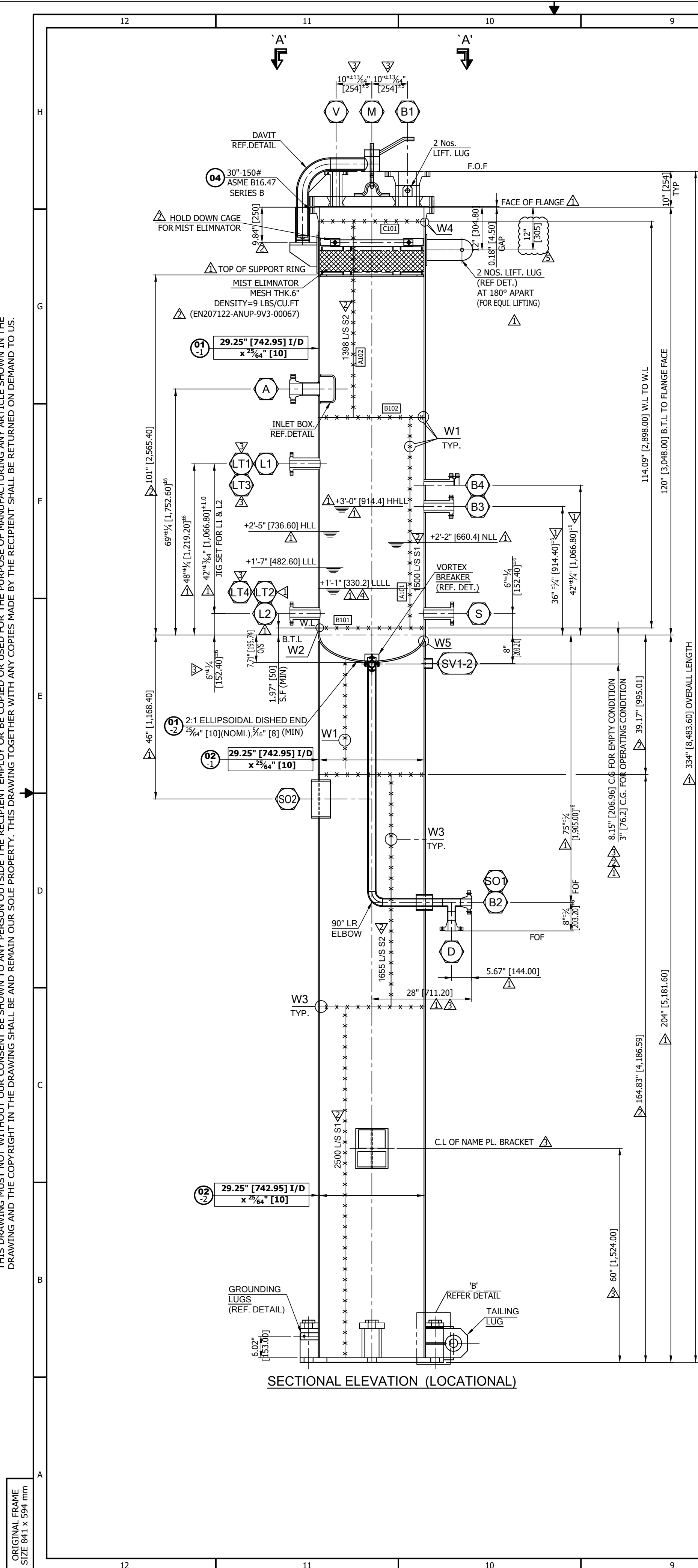


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2							## 1 3/4" [4.5]T SS 316 SPWD GASKET WITH GRAPHITE FILLER AND 1/4" [3.2]T SS 316 INNER & SS OUTER RING. (DIMENSIONS AS PER ASME B 16.20)	
3							WELD JOINT NO.: A101, A102,C101, B101, B102, E101 TO E105	
					SUB TOTAL OF WEIGHT (Kg)		2260	
3	-2	LIFTING LUG	2	SA 516 GR 70	45T x 150W x 325 LG (REF. DETAIL)		34.4	
3	-1	LIFTING LUG PAD	2	SA 240 GR 316L	10T x 170 DEV.W x 220 LG		5.9	
05 LIFTING LUG ASSLY								
3	-5	LIFTING LUG	2	SA 240 GR 316L	10T x 65W x 75 LG		0	
3	-4	STUD WITH 2 NUT	44+5	SA 193 GR 87M/SA 194 GR 2HM	3/4" UNC x 185 LG (FULL THRD)		25	
3	-3	GASKET	1+2	##	NPS 30" ASME 150 CL ASME B 16.20		-	
1	-2	BLIND FLANGE	1	SA 182 F 316L	NPS 30" ASME 150 CL BL RF (rf=70)		340	
	-1	FLANGE	1	SA 182 F 316L	NPS 30 x BORE Ø742.95 x ASME 150 CL WN RF		80	
04 CONN. M ASSLY							ASME B16.47 SERIES-B ASME B16.47 SERIES-B	
1	-5	RIB PLATE	2	SA 516 GR 70	14T x 30.5W x 143 L		0.96	
1	-4	BTM. SUPPORT PLATE	1	SA 516 GR 70	14T x 150W x 76 L		1.25	
1	-3	TOP SUPPORT PLATE	1	SA 516 GR 70	14T x 150W x 208 L (REF. DETAIL)		3.43	
	-2	BOSS	1	SA 516 GR 70	Ø115 x 75 (FINISH SIZE)		6	
1	-1	PLATE FOR TAILING LUG	1	SA 516 GR 70	14T x 208W x 300 L		7	
03 TAILING LUG ASSLY								
3	-7	EARTHING LUG	2	SS 304	8T x 50.8W x 127 LG		0.62	
3	-6	DELETED						
1	-5	SUPPORT RIB	8	SA 516 GR 70	20T x 132 W x 208 LG		35	
1	-4	TOP PLATE	4	SA 516 GR 70	40T x 133W x 178 LG		30	
3	-3	BASE PLATE RING	1	SA 516 GR 70	32T x 1023 O/D x 641 I/D		126	
2	-2	BTM SKIRT SHELL	1	SA 516 GR 70	10T x 4155W x 2366 DEV. LG.		771	
2	-1	TOP SKIRT SHELL	1	SA 240 GR 316L	10T x 950W x 2366 DEV. LG.		180	
02 SKIRT SHELL ASSLY								
	-2	BTM DISHED END	1	SA 240 GR 316L	10T(NOM.) x 985 B.DIA		62	
	-1	MAIN SHELL	1	SA 240 GR 316L	10T x 2898W x 2366 DEV.L		551	
01 MAIN SHELL ASSLY								