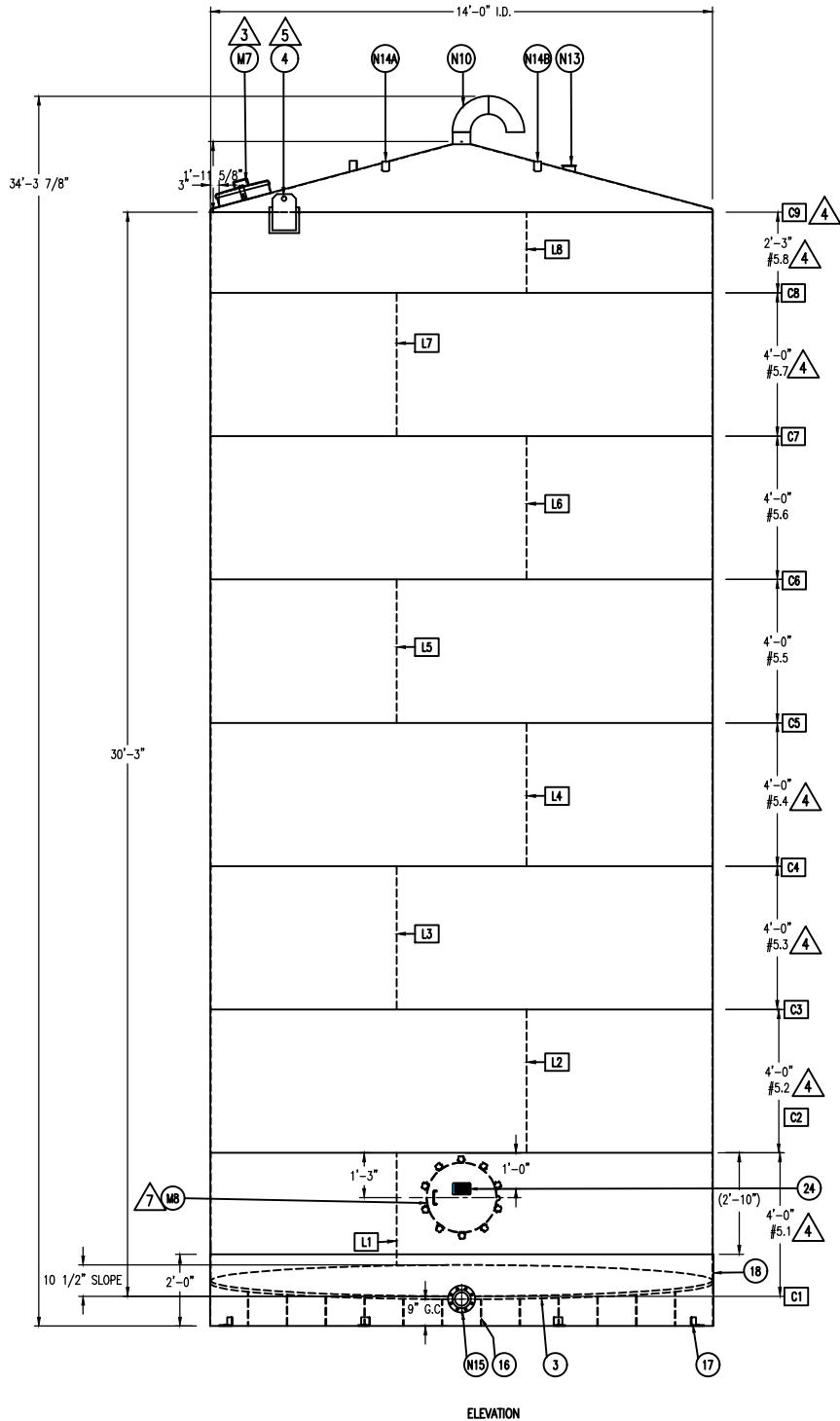


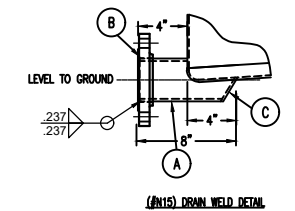
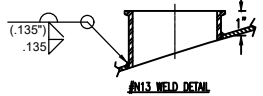
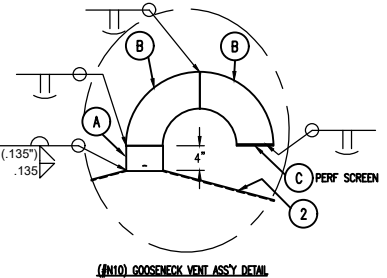
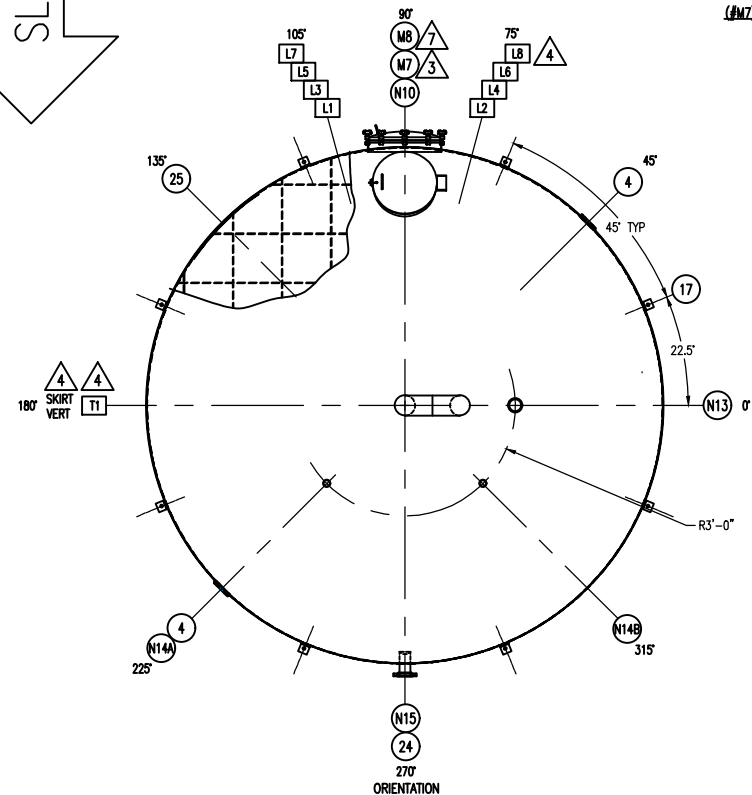
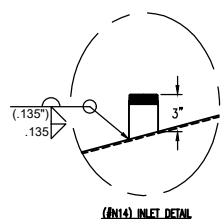
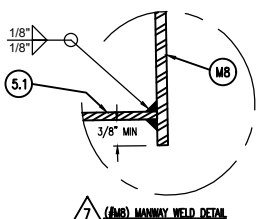
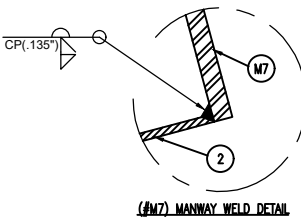
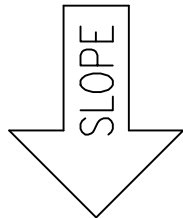
VESSEL DESIGN DATA	
DESIGN PRESSURE:	ATMOSPHERIC
DESIGN TEMP.:	0° F
MIN. DESIGN METAL TEMP.:	-20° F @ 0 PSIG
TEST PRESSURE:	STATIC
RADIOGRAPHY:	NONE
IMPACT TESTING:	NONE
PWHT:	NONE
CORR. ALLOW:	0"
STAMPING:	NONE

NOZZLE SCHEDULE

IDENTIFICATION					NECK		CONNECTION
QTY	CUST. MARK	MARK	LOCATION	SERVICE	TYPE	SIZE	TYPE
1		M7/3	TOP HD	MANWAY	PLATE	18 IN	N/A
1		M8/7	SHELL	MANWAY	PLATE	24IN	N/A
1		N10	TOP HD	VENT PORT	TUBE	6 IN	N/A
1		N13	SHELL	INLET	TC	4 IN	TC
1		N14A	TOP HD	INLET	PIPE	2 IN	MNPT
1		N14B	TOP HD	INLET	PIPE	2 IN	MNPT
1		N15	SHELL	DRAIN PORT	PIPE	4 IN	RFF



#04) LIFT LUG WELD DETAIL



11. FLANGE BOLT HOLES STRADDLE VESSEL CENTER LINES.

304
PRODUCT CONTACTRE-RELEASED
FOR
FABRICATION
7/19/2022

Tank Number: 267 Quantity of Tanks: FIVE (5)

APPROVED BY:	Proj. Mgr.	Engr. Mgr.	Fab.	Other
Number:	6	12/7/21	CHANGE TO QTY 5 TANKS - RE-RELEASE PRINT	Initials:
	7	7/19/22	ADD SIDE MANWAY	JRM

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DATE: 8/17/21 TANK DWG'S: 26764-68 DRAWN BY: JRM
SCALE: NTS CAD LOCATION: PROJECT 2021 SIZE: 14'-0" X 30'-3"123T RAW LATEX STORAGE TANK
ICC-NW, INC. 300 SOUTH REDWOOD ST
CHEROKEE, OR 97013 (503) 912-2727
PAGE NUMBER: 1 OF 2

PROCESS CONTACT SURFACE FINISHES (UNLESS OTHERWISE SPECIFIED)					
COMPONENT	DESIGNATION	FINISH METHOD	MAX Ra (µin)	GRIT (MECHANICAL POLISH ONLY)	JOINING PROCESS (WELDS ONLY)
INTERIOR BASE METAL	2B-MILL	MECHANICAL	N/A	N/A	N/A
EXTERIOR BASE METAL	2B-MILL	MECHANICAL	N/A	N/A	N/A
INTERIOR WELD FINISH	BUFF / POL	MECHANICAL	N/A	N/A	GTAW
EXTERIOR WELD FINISH	BUFF / POL	MECHANICAL	N/A	N/A	GTAW / GMAW

MATERIAL SPECIFICATION (UNLESS OTHERWISE SPECIFIED)								
COMPONENT	SPEC	GRADE	COMPONENT	SPEC	GRADE	COMPONENT	SPEC	GRADE
HEAD 1 (LEFT / TOP)	SA-240	304	NOZZLE NECKS - PIPE	SA-312	304	LIFTING LUGS	SA-240	304
HEAD 2 (RIGHT / BOTTOM)	SA-240	304	NOZZLE NECKS - TC	SA-479	304	SUPPORT LEGS - PIPE	SA-312	304
SHELL COURSES	SA-240	304	NOZZLE NECKS - HVY TC	SA-479	316L	LEG PADS	SA-240	304
INSULATION	SA-240	304	NOZZLE NECKS - TEMPWELL	SA-312	304	SKIRT	SA-240	304
INSULATION RINGS	SA-479	304	NOZZLE NECKS - PIPE CASTLE	SA-312	304	BASE RING	SA-479	304
STIFFENER RINGS	SA-479	304	NOZZLE CONNECTIONS - FLANGES	SA-182	304	LUGS / GIRDERS	SA-479	304
JACKETS	SA-240	304	NOZZLE CONNECTIONS - STUD PADS	SA-240	304	LADDERS	SA-479	304
INTERNAL PIPING	SA-312	304	NOZZLE CONNECTIONS - COUPLINGS	SA-182	304	FASTENERS	SA-193	B8
WETTED IMPELLERS	SA-240	304	NOZZLE CONNECTIONS - FERRULE	SA-479	304	BAFFLES	SA-240	304
WETTED SCRAPPERS	SA-312	304	NOZZLE CONNECTIONS - HVY FERRULE	SA-479	316L	REDUCERS	SA-403	304
WETTED SHAFT	SA-479	304	MANWAY - COLLARS	SA-240	304	ELBOWS	SA-403	304
NOZZLE NECKS - VALVE	SA-240	304	MANWAY - COVERS	SA-240	304			