

**PROCESS DATASHEET**

Sheet 1 of 1

REV	BY	DATE	DESC.	SPEC	REV.
0	RD	01/03/15	ISSUED FOR PURCHASE	PROJ#	DATE
				13-1200	01/03/15
RDS DOC#	13-1200-00-PR29-095			REQ.	P.O.
CLIENT:	JUNIPERGTL			1	
LOCATION:	WESTLAKE, LA			BY	CHK'D
PROJECT:	JUNIPERGTL			DA/LG	APPR. BR

# US-01-902-PK-0001

(900-PK-001)

## COOLING WATER PACKAGE

### Modifications to Datasheet

1. Process Data updated to reflect current Cooling Water Balance.

### Attached Documents:

1. Datasheet for 900-PK-001, Rev 1 - 1/27/14

### Pages

3

### Notes:

1. Cooling Water Towers to be placed on the same location and to have the same footprint than the existing 4-cell ones (B-9401W, B-9401E). Existing Foundations are also to be Reused.

		COOLINGTOWER					RDS DOC #: 13-1200-00-PR29-095	
Client:		Rev	Desc	Date	By	App	Equip Tag(s):	(900-PK-001)
Location:	Westlake, LA	0	IFD	06/18/13	GF	LB		US-01-902-PK-0001
Project Name:	Juniper	1	for XTLH	01/27/14	SCJ	LB	Data Sheet #:	1010-SGCE-311-DAT-00061
Project No:							Qty Req:	1

  

GENERAL INFORMATION			
1	Manufacturer	* (Note 1)	Model Number
2	Type	*	Number of Cells
3	Weight (Dry / Wet), lb	*	Material of Construction
4	*** CASE 1 *** (NOTE 3) *** PROCESS INFORMATION *** CASE 1 ***		
5	Capacity, gpm	8500-13256	Duty, btu/hr
6	Wet Bulb, °F	81	Dry Bulb, °F
7	Relative Humidity, %		Maximum Noise Level, dB
8	Water Temperature In (Design), F	122-111	Water Temperature Out (Design), F
9	Water Temperature In (Maximum), F		Water Temperature Out (Maximum), F
10	Water Temperature In (Minimum), F		Water Temperature Out (Minimum), F
11	Evaporation Loss, %	3.3% (Note 2) 2.3%	Drift Loss, %
12	Fan Efficiency, %	*	Required Make-Up Water, GPM
13	*** CASE 2 *** (NOTE 3) *** PROCESS INFORMATION *** CASE 2 ***		
14	Capacity, gpm	11510-14323	Duty, btu/hr
15	Wet Bulb, °F	81	Dry Bulb, °F
16	Relative Humidity, %		Maximum Noise Level, dB
17	Water Temperature In (Design), F	113-112	Water Temperature Out (Design), F
18	Water Temperature In (Maximum), F		Water Temperature Out (Maximum), F
19	Water Temperature In (Minimum), F		Water Temperature Out (Minimum), F
20	Evaporation Loss, %	2.4% (Note 2) 2.4%	Drift Loss, %
21	Fan Efficiency, %	*	Required Make-Up Water, GPM
22	SITE DATA & ENVIRONMENTAL LOADS		
23	See General Equipment Requirements (Doc. No. XXXXXX)		
24	DIMENSIONS & HEIGHTS (by vendor)		
25	Overall Dimensions (W x L x H), ft		Inside of Basin (W x L x D), ft
26	Operating Level, ft		Air Inlet Height, ft
27	Tower Height, ft		Fan Cylinder Height, ft
28	Fan Deck Size (W x L)		Fan Deck Height, ft
29	CONSTRUCTION INFORMATION (by vendor)		
30	Basin Material		Fan Deck Material
31	Tower Fill Material		Mist Eliminator Material
32	Fan Cylinder Material		Bolting / Connection Material
33	Stairways, Y/N		Stairway Description
34	Ladders, Y/N		Ladder Description
35	Tower Fill Gauge/Thickness		Tower Fill Design
36	Mist Eliminator Gauge/Thickness		Mist Eliminator Design
37	Basin Heater, Y/N		Temperature Maintained w/ Heater, F
38	Firewalls Between Cells, Y/N		Rating of Firewalls, min
39	Watertight Partitions Between Cells, Y/N		Watertight Partition Material
40	Access Doors, Y/N		Number of Access Doors
41	Size of Access Doors		Location of Access Doors
42	Flow Control Valves, Y/N		Number of Flow Control Valves
43	Size of Flow Control Valves		Location of Flow Control Valves
44	Vibration Monitor Y/N		Vibration Monitor Enclosure
45	Performance Test, Y/N		Performance Test By
46	Anchor Bolts By		Erection By
47	Basin By		Basin Type

		COOLINGTOWER					RDS DOC #: 13-1200-00-PR29-095	
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Project Name:	Juniper	1	for XTLH	01/27/14	SCJ	LB	Data Sheet #:	1010-SGCE-311-DAT-00061
Project No:							Qty Req:	1

**WATER DISTRIBUTION SYSTEM (by vendor)**

50	Type	Spray Heads Per Cell
51	Header Size	Nozzle Size
52	Lateral Size	Required Minimum Inlet Pressure, psig
53	<b>FAN(S) (by Vendor)</b>	

54	Manufacturer	Model Number
55	Type	Velocity Recover Fan Cylinder, Y/N
56	Number of Fans	Fan Diameter, ft
57	Fan Blade Material	Fan RPM
58	Air Flow Per Fan, CFM	Blades Per Fan
59	Blade Pitch	Tip Speed, fpm

**TRANSMISSION (by vendor)**

61	Type	HP
62	Gear Ratio	SF
63	Number of Belts	Belt Size
64	Shaft Diameter	Shaft Material
65	Lubrication System	

**MOTOR / DRIVE (by Vendor)**

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70	<b>NOTES</b>	

1) Spaces marked with an asterisk (\*) are to be provided by Vendor.

2) Basis for calculations. Vendor to confirm.

3) ~~Case 2 represents the maximum cooling tower water requirements expected if a steam turbine (with surface condenser) are installed for mechanical drive of the main syngas compressor.~~ Case 1 is Normal Design. Case 2 is Design.

4) Refer to latest revision of the Basic Engineering Design Guidelines. Document (1015-JGTL-321-BED-00001-00) for additional information.

5) Hot water (cooling water return) pressure at ground level: 24 psig.

6) Vendor to guarantee performance as specified under Process Information section. Drift losses are also to be guaranteed.

7) Water distribution system shall be designed to permit flexible operation of the tower, And permit each cell to be taken out of service individually. Nozzle shall be self-draining, Non-Clogging type, Non-Ferrous Material. Maximum allowable nozzle  $\Delta p$  is 10 psi.

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Project No:							Qty Req:	1

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