FORM U-1A MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS 18377 TAKEN FROM MASTER DATA (Alternative Form for Single Chamber, Completely Shop or Field Fabricated Vessels Only) REPORT BY NATIONAL BOARD Job Number As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1 P. O. Number 1. Manufactured and certified by Silvan Industries, Inc., 2121 Cleveland Avenue, Marinette, Wisconsin, 54143. USA (Name and address of manufacturer) 2. Manufactured for Silvan STD Model (Name and address of purchaser) 3. Location of Installation Unknown (Name and address) 2007 102-750 R.W (Drawing No.) Type Vertical 568439 _2649.5 568439 (Nat'l. Bd. No.) (Mfr's serial No.) (Horiz. or Vert. tank) (CRN) (Year built) The chemical and physical properties of all parts meet the requirements of material specifications of the ASME BOILER AND PRESSURE VESSEL CODE. The design, construction, and workmanship conform to ASME Rules, Section VIII, Division 1 to 2004 2006 Addenda (Date) None None (year) Code Case Nos. Special Service per UG-120(d) 6. Shell: SA516 Gr70 .375 0 6' 0.0" (OD) 15' 8.375" Matl. (Spec. No., Grade) Nom. Thk. Diam. I.D. Corr. Allow. Length (overall) 7. Seams: Type 1 Spot 85 No No Type 2 None 85 2 Long. (Welded, Dbl., Sngl., Lap, Butt) R.T.(Spot or Full) H.T. Temp Girth. (Welded, Dbl., Sngl., Lap, Butt) R.T (Spot or Full) Eff(%) No. of Courses Eff.(%) Time (hr) 8. Heads: (a) Mat'l: (b) Mat'l SA516 Gr70 SA516 Gr70 (Spec. No., Grade) (Spec. No., Grade) Minimum Location (Top, Bottom Crown Radius Knuckle Radius Elliptical Ratio Conical Apex Hemispherical Flat Side to Pressure (Convex or Corrosion Thickness Allowance Radius Diameter Concave) Ends) Anale END .365 N/A N/A (a) 0 N/A N/A 2:1 N/A Concave (b) END .365 0 N/A N/A 2:1 N/A N/A N/A Concave If removable, bolts used (describe other fastenings) None (Mat'l., Spec. No., Gr., Size, No.) 9. MAWP 150 psi N/A 450 °F N/A at max. temp (internal) (external) (internal) (external) 150 psi Min. design metal temp. -20 °F HYDRO, at 199 psi at Hydro, pneu., or comb. test pressure 10. Nozzles, inspection and safety valve openings: How Nom. Purpose No. Diam. or Size Type Mat'l. Reinforcement Mat'l Location Thk Attached (Inlet, Outlet, Drain) Weld Inlet/Drain **SA181 STD** N/A 2 Inherent Flg Inlet/Outlet 2,1 2", 1/4" N/A 8" N/A Inlet/Outlet 2 SA181/SA106 GrB 150 /.322 **SA455** Flg/Pipe Insp 1 12 x 16 Manway SA106 GrC 3/4" Inherent Shell 0 11. Supports: Skirt No Lugs 4 Legs Other Base Ring Attached Head/Weld (No.) (Where and how) (No.) (Yes or no) (Describe) 12. Remarks: Manufacturer's Partial Data Reports properly identified and signed by Commissioned Inspectors, have been furnished for the following items of the report: N/A (Name of part, item number, Mfgr's name and identifying stamp) Pressure Relief Valve Supplied by Other Than Mfgr. "CONSTRUCTED UNDER THE PROVISIONS OF PAR.UG90(c)(2), UG20(f) " ASME Air Receiver

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		CERTIFICATE OF SHOP/FIEL This report are correct and that all	l details of design, mat				
contorm to the ASIV	ie Code for Pressi	ure Vessels, Section VIII, Division	1. U Certificate of Au	monzation No. 16802	expires June 13, 20	.09	
Date 11/12/2007	Co. name	Silvan Industries	s, Inc.	Signed	Lu M. H.		
		(Manufacturer)		(Representative)		H	
CERTIFICATE OF SHOP/FIELD INSPECTION							
Vessel constructed by Silvan In undersigned, holding a valid commission issued by The				Avenue, Marinette, Wiscon		I, the	
				have inspected the component described in this Manufacturer's Data Report on			
November 12, 2007 and state that, to the best of my knowledge and belief, the Manufacturer has constructed this pressure vessel in accordance with ASME Code, Section							
VIII, Division 1. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the pressure vessel described in this							
Manufacturer's Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.							
ansing from or connecte	ea with this inspection.						
Date 11/12/2	2007 Signed	1 Variet A.V. a	Commissions		A, WI100181		
		(Authorized Inspect o r)		(Nat'l Board (incl. endors	sements), State, Prov. and No.)		
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