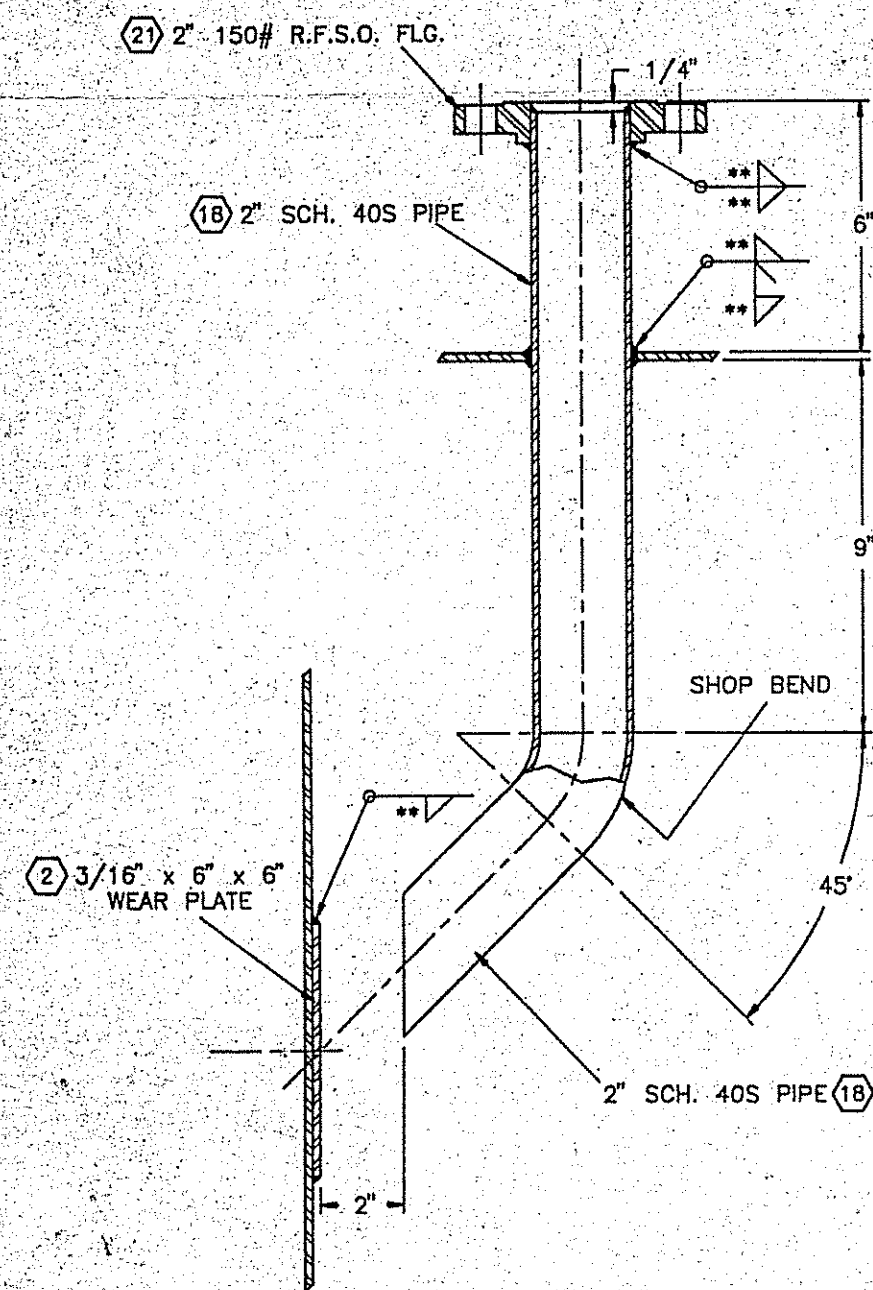
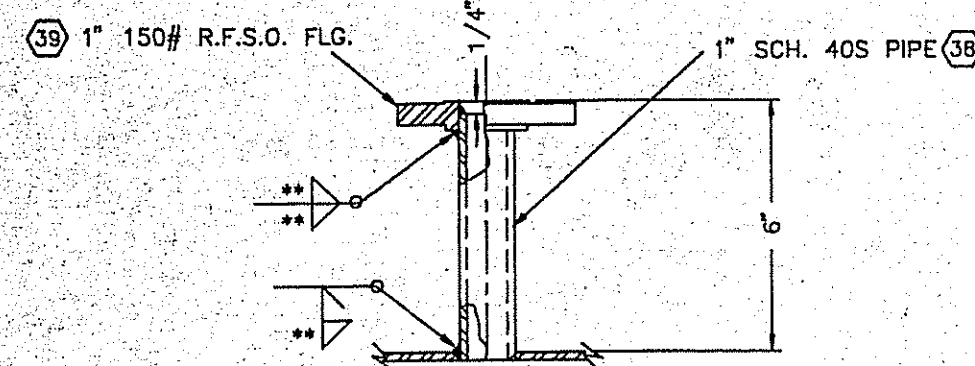
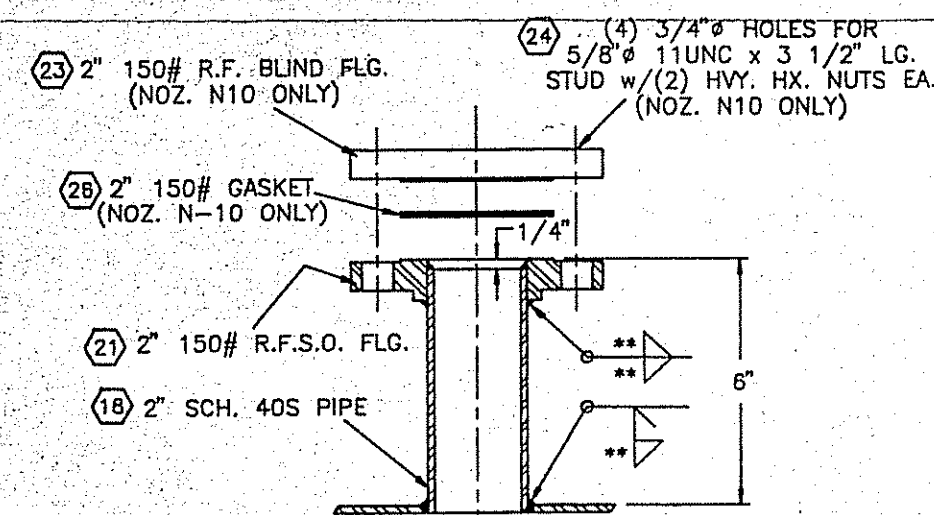




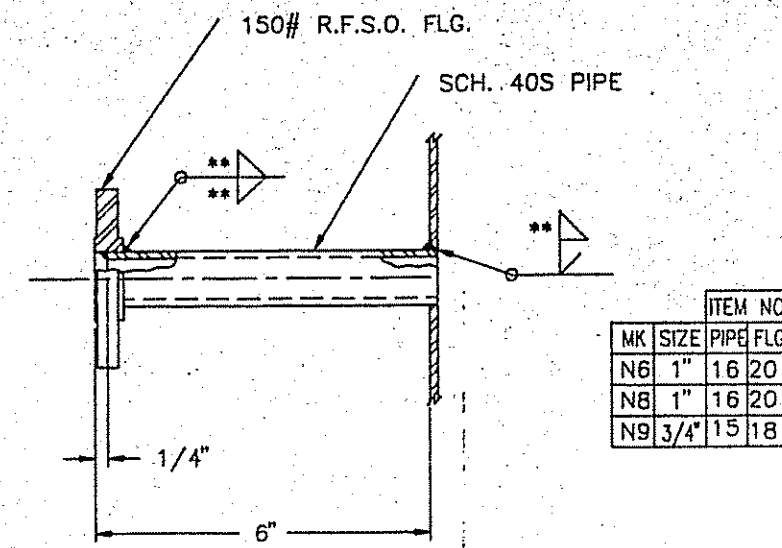
DETAIL NOZ. N1



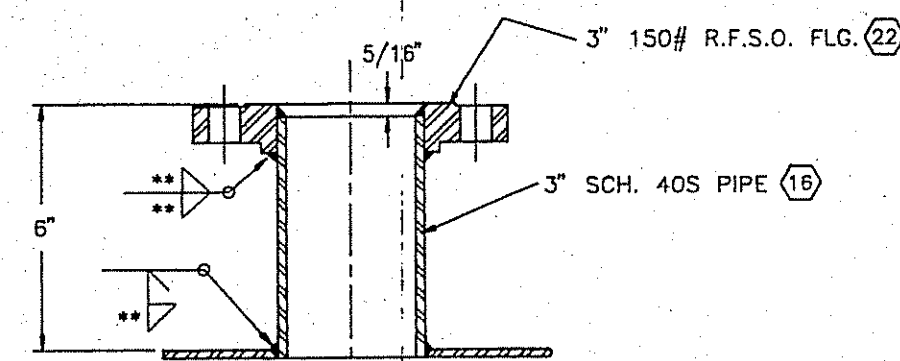
DETAIL NOZ. N7



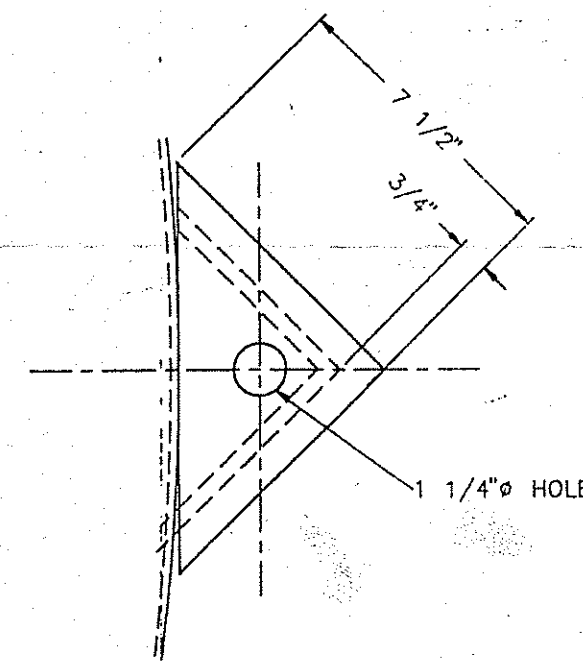
DETAIL NOZ. N-3 & N-10



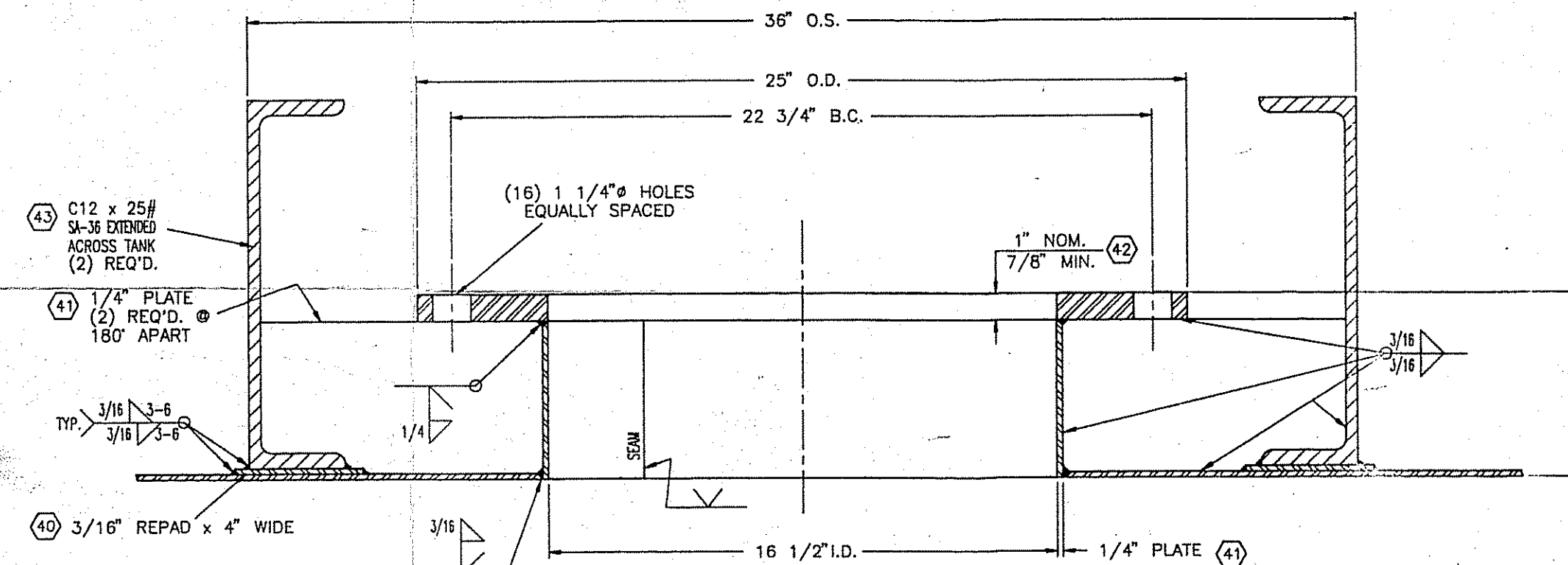
DETAIL NOZ. N-6, N-8, & N-9



DETAIL NOZ. N4



DETAIL NOZ. N2



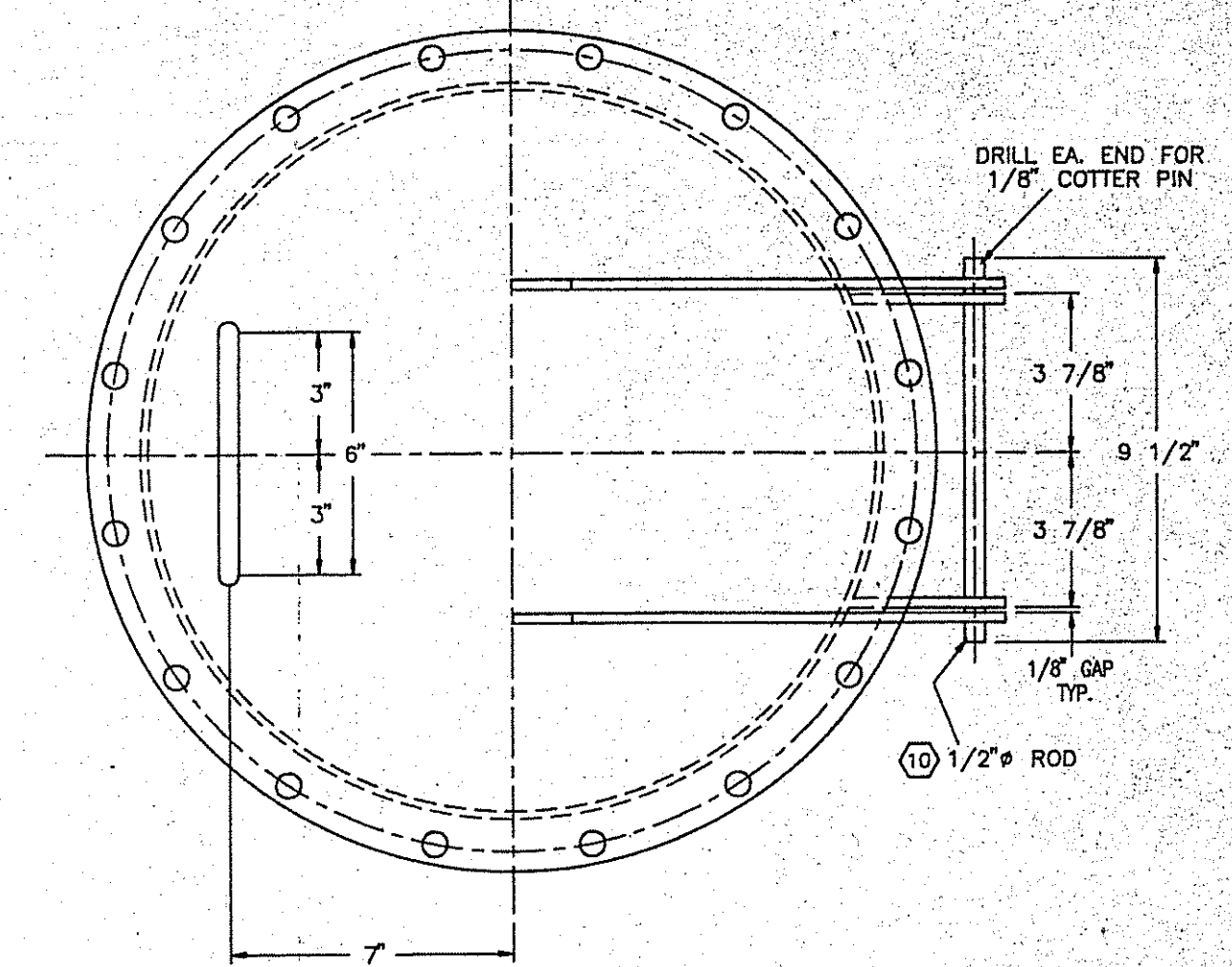
DETAIL NOZ. N2

SOFIX CORPORATION
Chattanooga, TN 37406

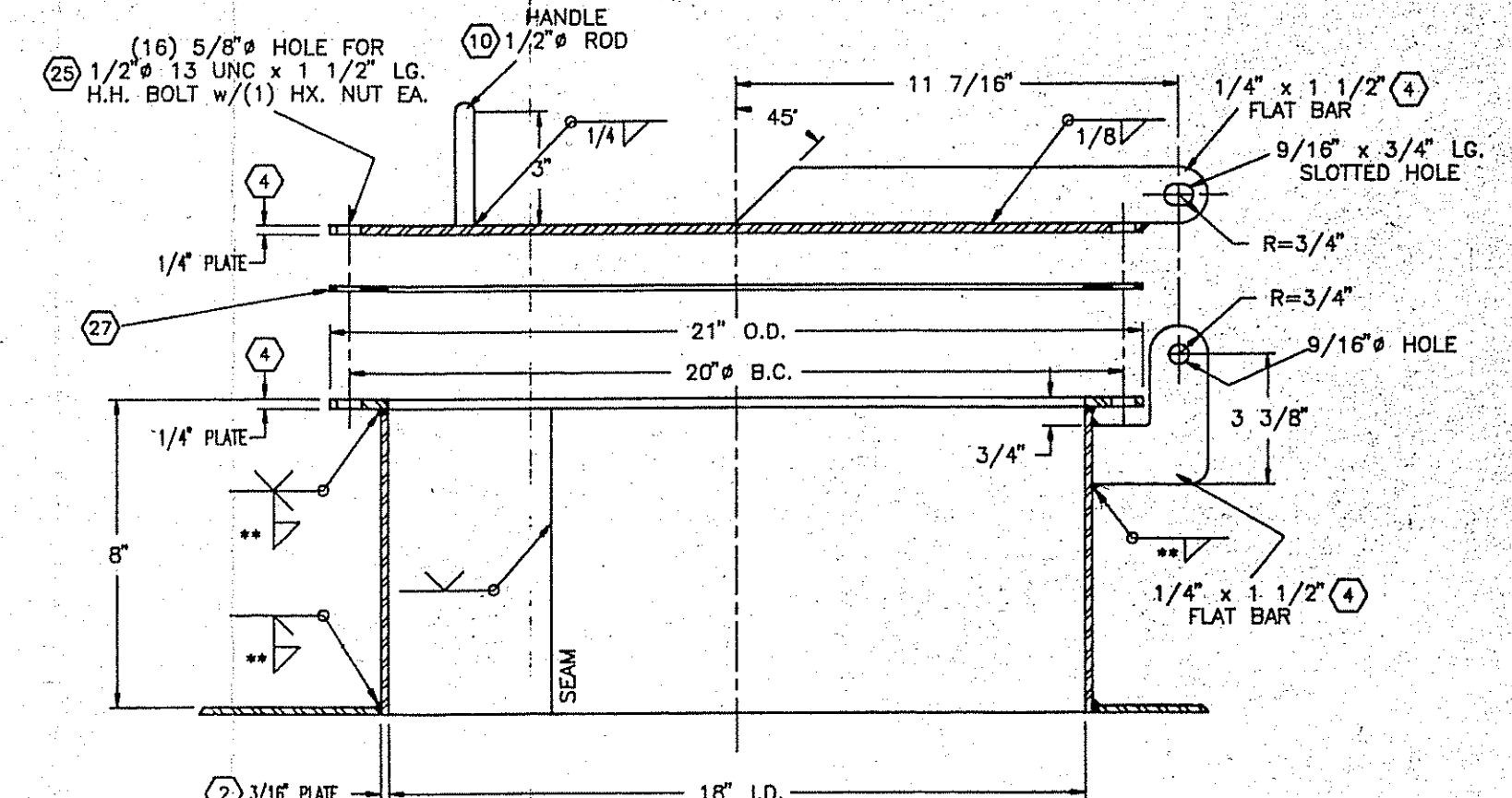
APPROVAL DRAWINGS
Not Acceptable. Not released for production. Revise and resubmit.
Subject to revision as indicated. Released for production, submit Certified drawings.
No exception taken. Released for production, submit certified drawing.
CERTIFIED DRAWINGS
Subject to revision as indicated. Released for production. Resubmit Certified drawings.
Certified drawings accepted. Released for production, submit AS BUILT drawing.
BY: *A. J. Jenkins* Date: *6/25/91*

SIMONS-EASTERN CONSULTANTS, INC.	
P. 5262A	001 OF 001
1-171-B	
SHIMIZU AMERICA CORP.	
SOFIX CORPORATION	
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P.O. 91-00006	FILE # 042
EQUIP. # 1-4523	

REVIEWED
FOR GENERAL COMPLIANCE WITH THE DESIGN CONCEPT OF THE PROJECT AND CONTRACT DOCUMENTS. NO RESPONSIBILITY IS ASSUMED FOR CORRECTNESS OF DIMENSIONS OR DETAILS.
DATE: *6/17/91*
BY: *[Signature]*
NOT ACCEPTABLE NOT RELEASED FOR PRODUCTION REVISE AND RESUBMIT
SUBJECT TO REVISION AS INDICATED. RELEASED FOR PRODUCTION SUPPLY
CERTIFIED DRAWING
NO EXCEPTION TAKEN. RELEASED FOR PRODUCTION - SUBMIT CERTIFIED DRAWING
CERTIFIED DRAWING ACCEPTED/RELEASED FOR PRODUCTION
NOT REQUIRED BY SIMONS FOR ENGINEERING DESIGN



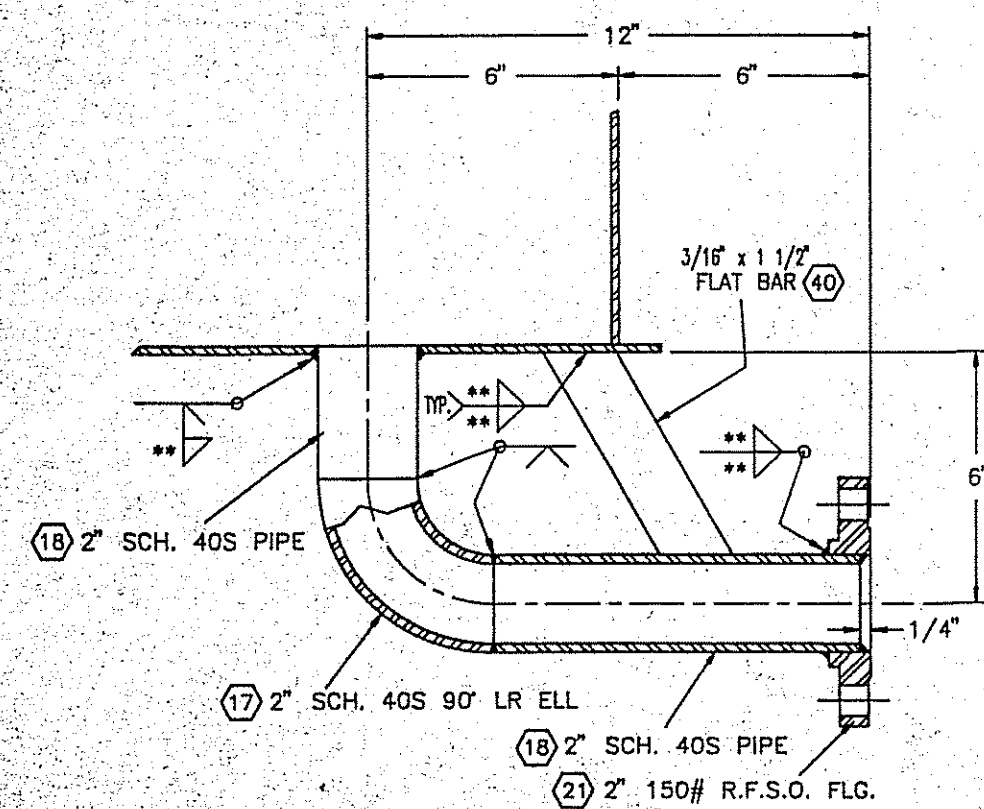
DETAIL NOZ. M1



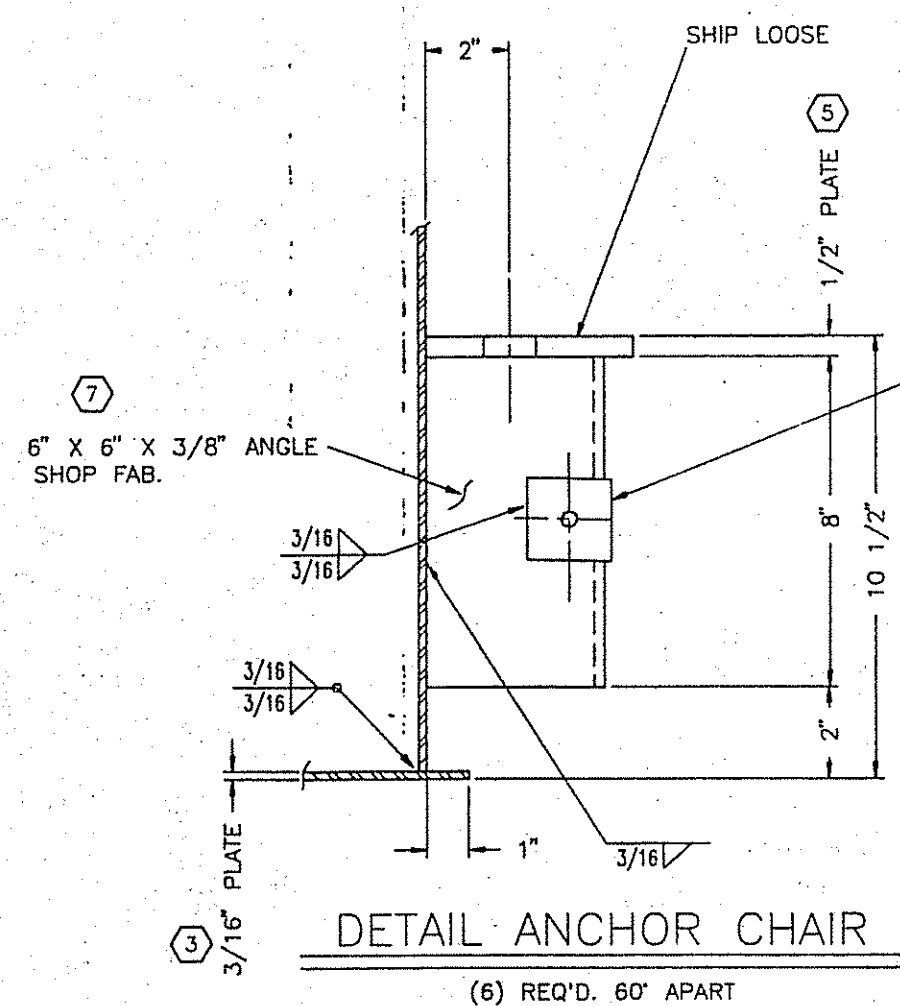
RECEIVED
JUN 25 1991
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NOTE:
Fillet size equal to thinner of pipe wall or shell thickness

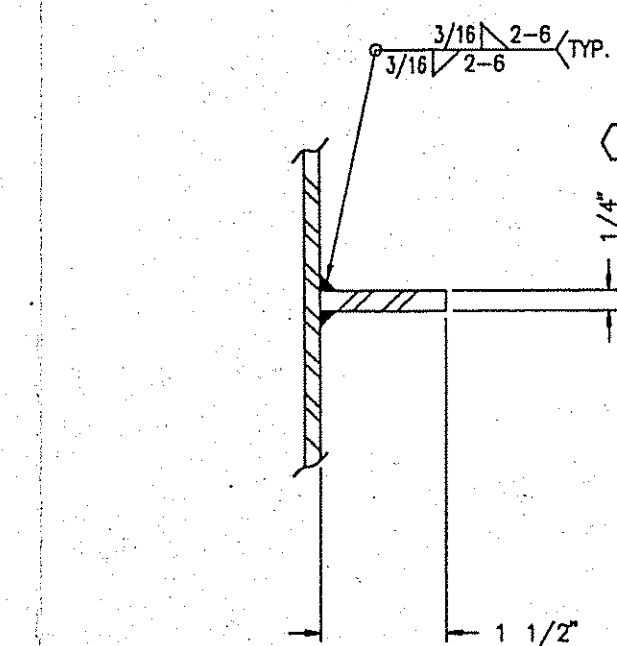
21 OD
18 ID
20 B.C.
1/8 VITON
8
\$41.50 EA
5-7 DAYS



DETAIL NOZ. N5



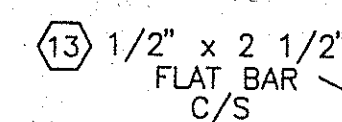
DETAIL ANCHOR CHAIR



DETAIL INSULATION SUP'T. RING

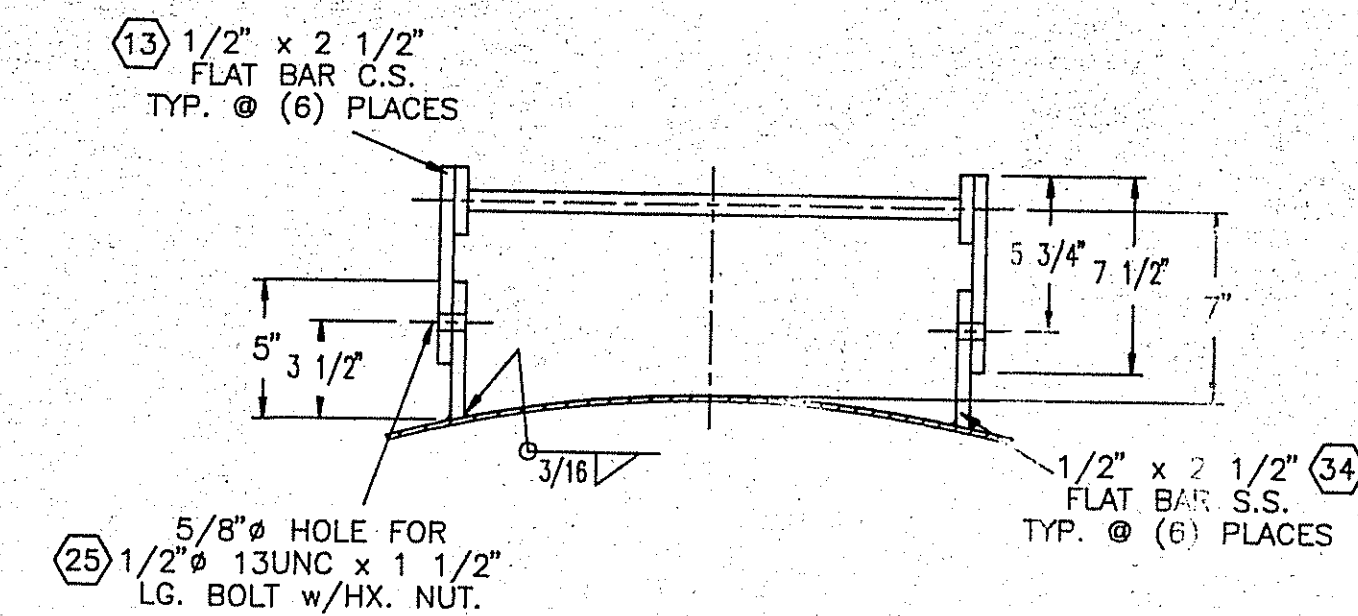
SHIMIZU AMERICA CORP.
This review implies General Conformance with the Project and Contract Documents. No responsibility is assumed for correctness of dimensions or details.
7. APPROVED AS SHOWN
8. AS PROVIDED AS INDICATED
9. IN WELD AND REPAIR
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100. IN SELECTED REPAIRS

DRAWING STATUS		RELEASED FOR FABRICATION <i>[Signature]</i> DATE <i>5-30-91</i> PROJECT ENGINEER	
RETURN TO VENDOR			
DATE RECD 6-13	P.O. NO.: 91-00006	EQUIP. No.: T 4523	
CHK'D BY:	PROJ. No.: 5262A	DRAWN BY: ROSCOE PACE	
REV. BY:	CHECKED BY: KEVIN MULLINS	ALLOY FABRICATORS, INC.	
K.W.M.	TRENTON, GA.	CUSTOMER	
DWG. TITLE		98 H2S04 TANK	
REV. 1	DATE 2/22/91	SCALE NONE	DRAWING NO. 2 of 3
			ISSUE 1



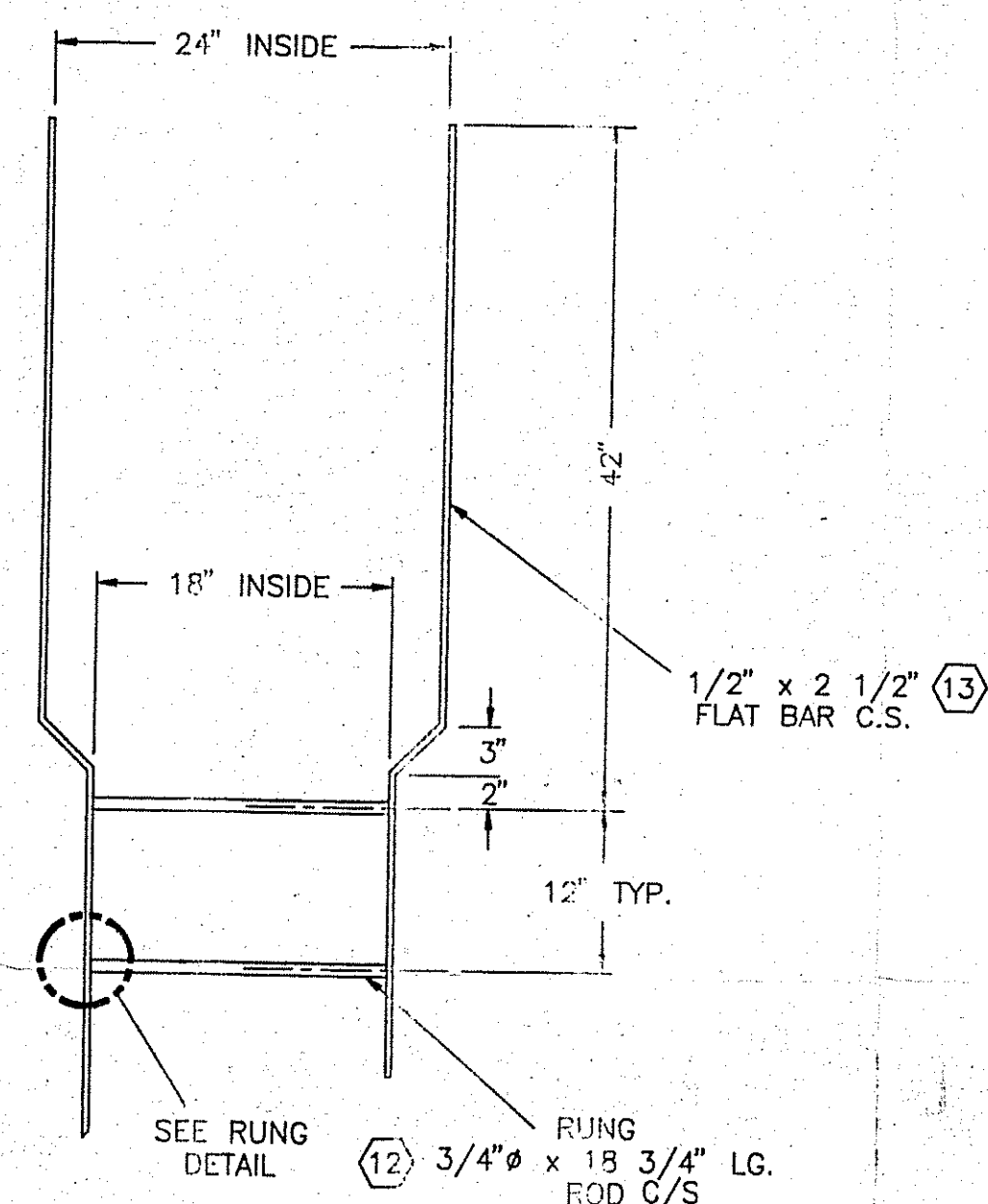
A diagram of a curved ladder. A dashed vertical line is labeled "CENTERLINE". A horizontal line passing through the middle of the ladder is labeled "CENTER OF LADDER". Dimension lines at the bottom indicate widths: 9" from the centerline to the inner edge, 18" between the inner edges, 9" from the centerline to the outer edge, and 25" between the outer edges.

PLAN

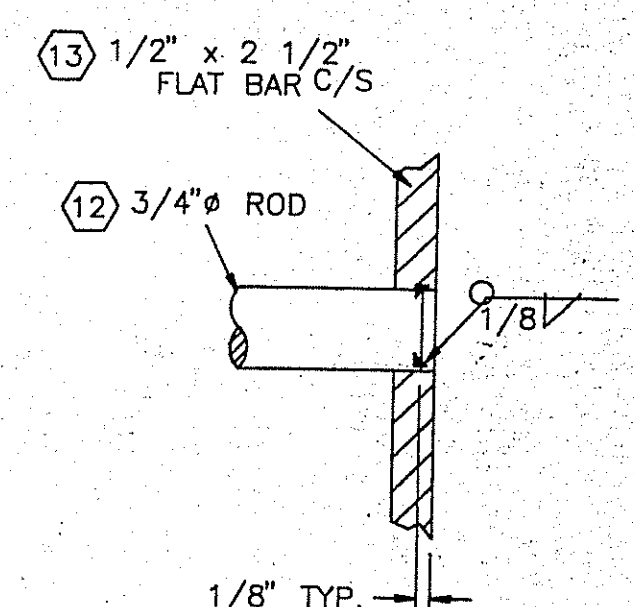


LADDER CLIP DETAIL

(1) SET SHOWN (3) REQ'D.



VIEW "B-B"



RUNG DETAIL

(15) REQ'D.

☐ Not Acceptable. Not released for production. Revise and resubmit
☒ Subject to revision as indicated. Released for production, submit Certified drawings.
☐ No exception taken. Released for production, submit certified drawing.

CERTIFIED DRAWINGS

☒ Subject to revision as indicated. Released for production, Resubmit Certified drawing
☐ Certified drawings accepted. Released for production, submit AS BUILT drawing.

BY: A. J. Gaskins Date 6/25/91

SHOW PLATFORM &
HANDRAIL DETAIL

SHIMIZU AMERICA CORP.

The undersigned General Counsellor with the General Counsel of the
Project and with information given in the Contract Document only, hereby
the undersigned, SHIMIZU is not to be interpreted as a detailed investigation
of selection procedure in the submission or to respond to donate from the
recommendation of the General Counsellor.

APPROVED AND SUBMITTED
BY: _____
TITLE: _____
SELECTED: _____
DATE: _____

51

RECEIVED
JUN 25 1991
P. J. WILLIAMS

SIMONS-EASTERN CONSULTANTS, INC.

P. 5262A

001 OF 001

1-171-C

SHIMIZU AMERICA CORP.
SOFIX CORPORATION

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PO. 91-00006	FILE #	043
EQUIP # T-4523		

REVIEWED

FOR GENERAL COMPLIANCE WITH THE DESIGN CONCEPT
OF THE PROJECT AND CONTRACT DOCUMENTS.
NO RESPONSIBILITY IS ASSUMED FOR CORRECTNESS
OF DRAWINGS OR DETAILS.

BY SEA DATE 6/17/91

☒ NOT ACCEPTABLE - NOT RELEASED FOR PRODUCTION REVIEW AND REBUILT
☒ SUBJECT TO REVISIONS AS INDICATED - RELEASED FOR PRODUCTION REVIEW AND REBUILT
☒ CORRECT DRAWINGS - RELEASED FOR PRODUCTION REVIEW AND REBUILT
☐ NO EXCEPTION TAKEN - RELEASED FOR PRODUCTION REVIEW - CERTIFIED
☐ CORRECTED DRAWING ACCEPTED - RELEASED FOR PRODUCTION REVIEW
☐ NOT REQUIRED BY SIMONS FOR ENGINEERING DESIGN.

RELEASED FOR FABRICATION
Don F. Elliott DATE 5-30-91
 PROJECT ENGINEER

RETURN TO VENDOR

DATE RECEIVED 5-13 CHK'D BY REV. BY K.W.M.	CUST. DATA	P.O.NO.: 91-00006		
		EQUIP. No.: T 4523		
REV. PER. CUST. APP. ORG. ISSUE TO SHOP	DESCRIPTION	PROJ. No.: 5262A		
		DRAWN BY: ROSCOE PACE		
REV. PER. CUST. APP. ORG. ISSUE TO SHOP	DESCRIPTION	CHECKED BY: KEVIN MULLINS		
		ALLOY FABRICATORS, INC.		
REV. PER. CUST. APP. ORG. ISSUE TO SHOP	DESCRIPTION	TRENTON, GA.		
		CUSTOMER		
REV. PER. CUST. APP. ORG. ISSUE TO SHOP	DESCRIPTION	SOFIX CORPORATION		
		DWG. TITLE		
REV. PER. CUST. APP. ORG. ISSUE TO SHOP	DESCRIPTION	98 H2S04 TANK		
		DRAWING NO. 3 of 3		
DATE 2/22/91	SCALE NONE	DRAWING NO. 3 of 3 1-171-C		ISSUE 1