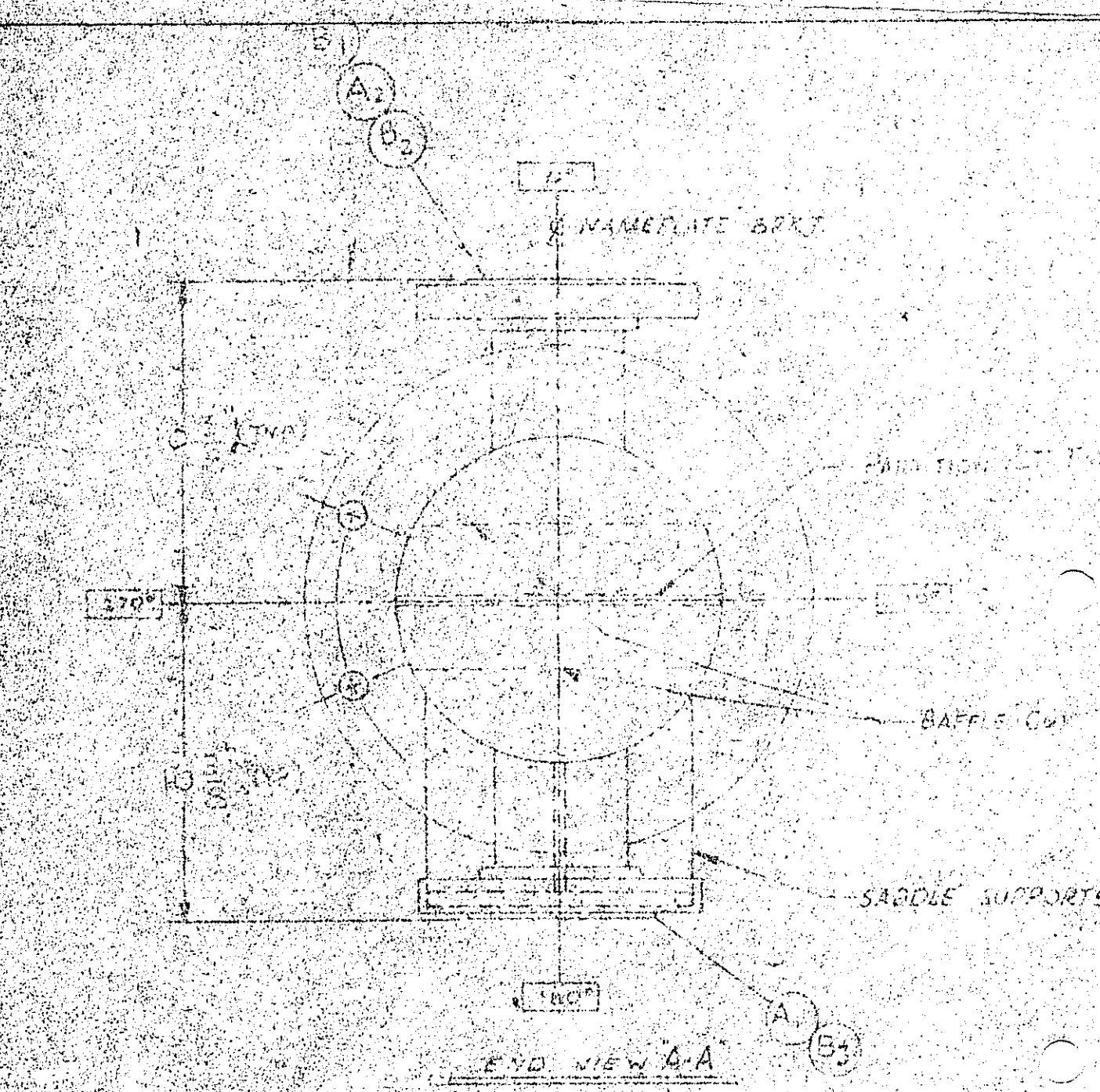
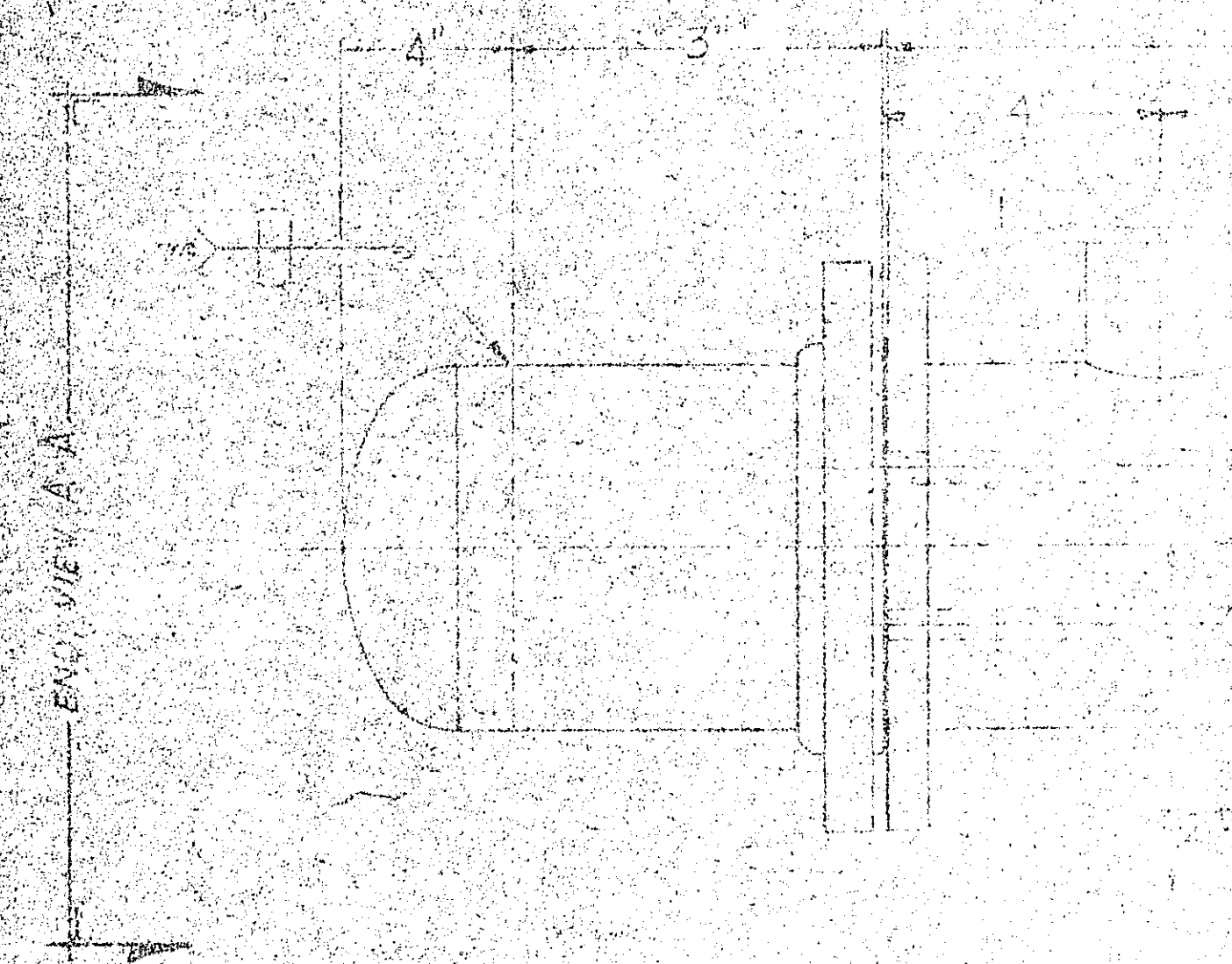
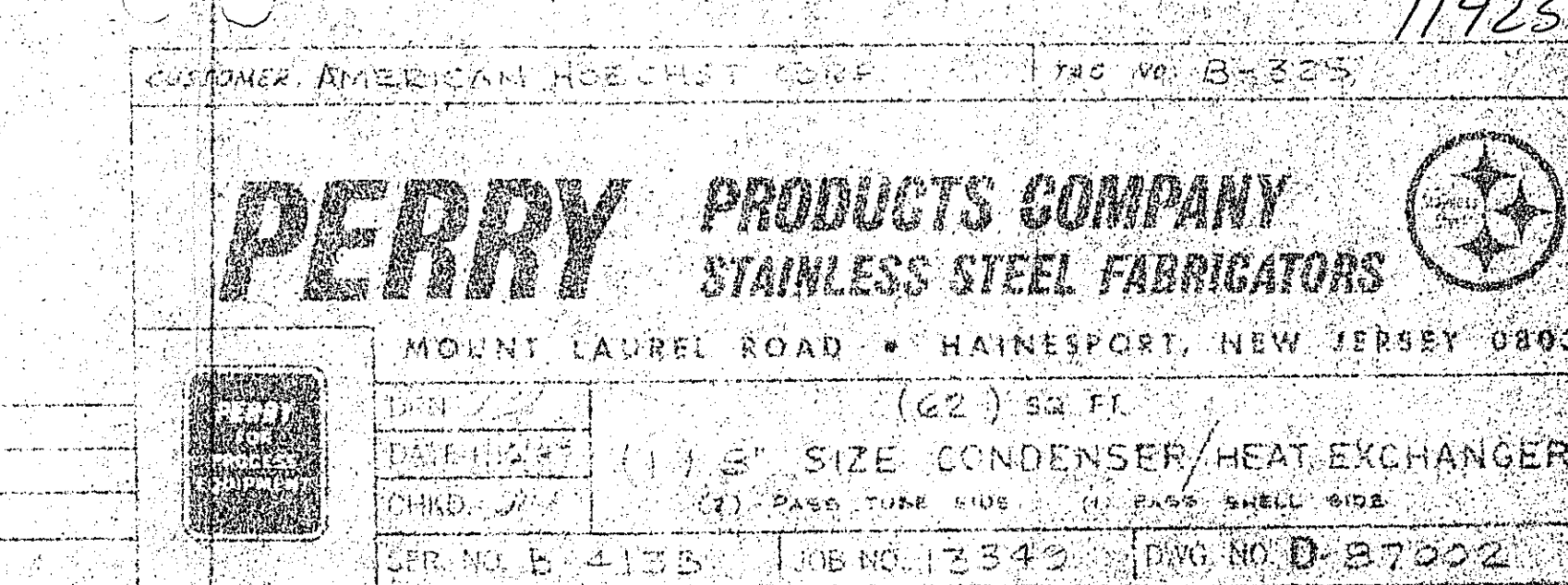
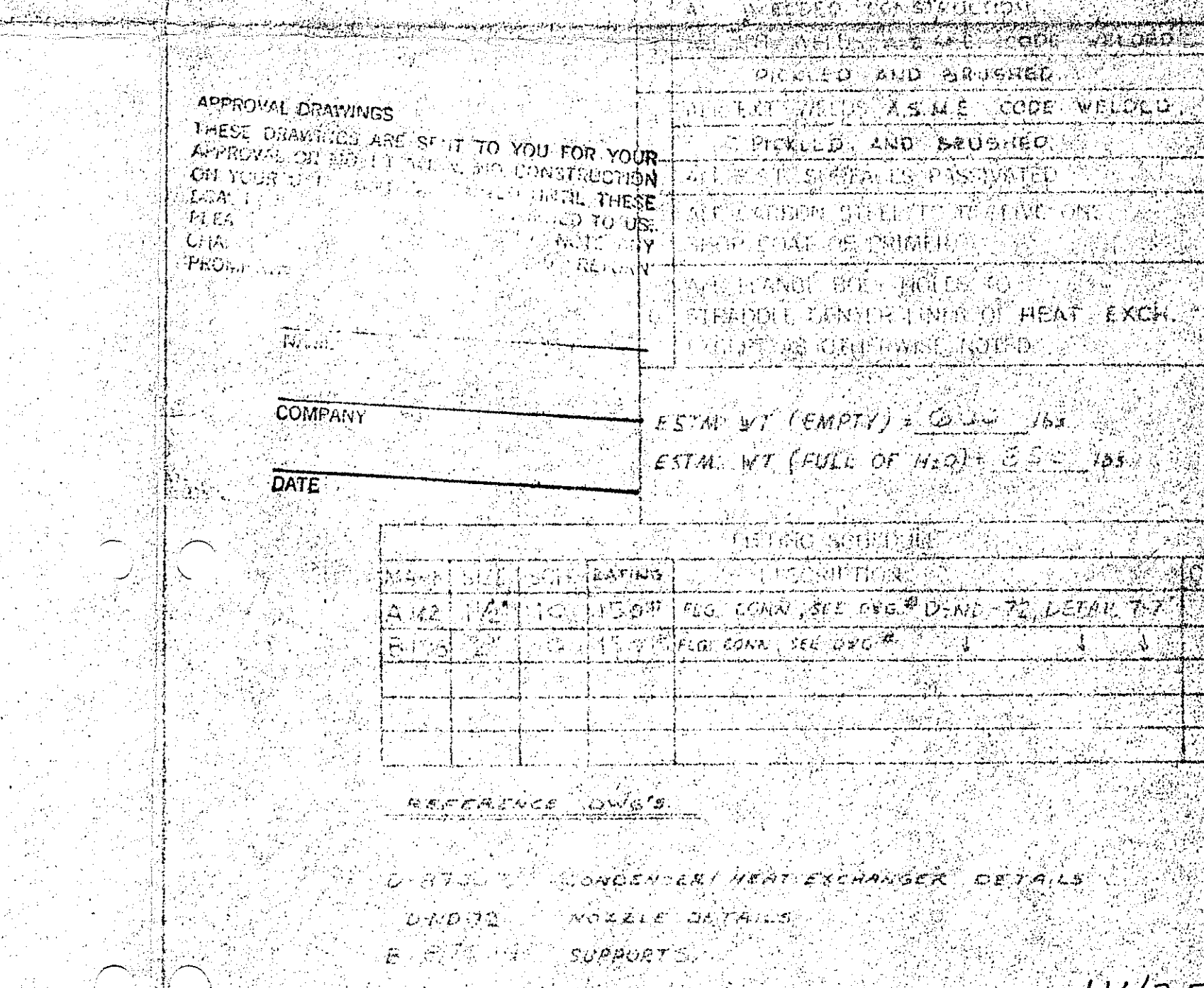
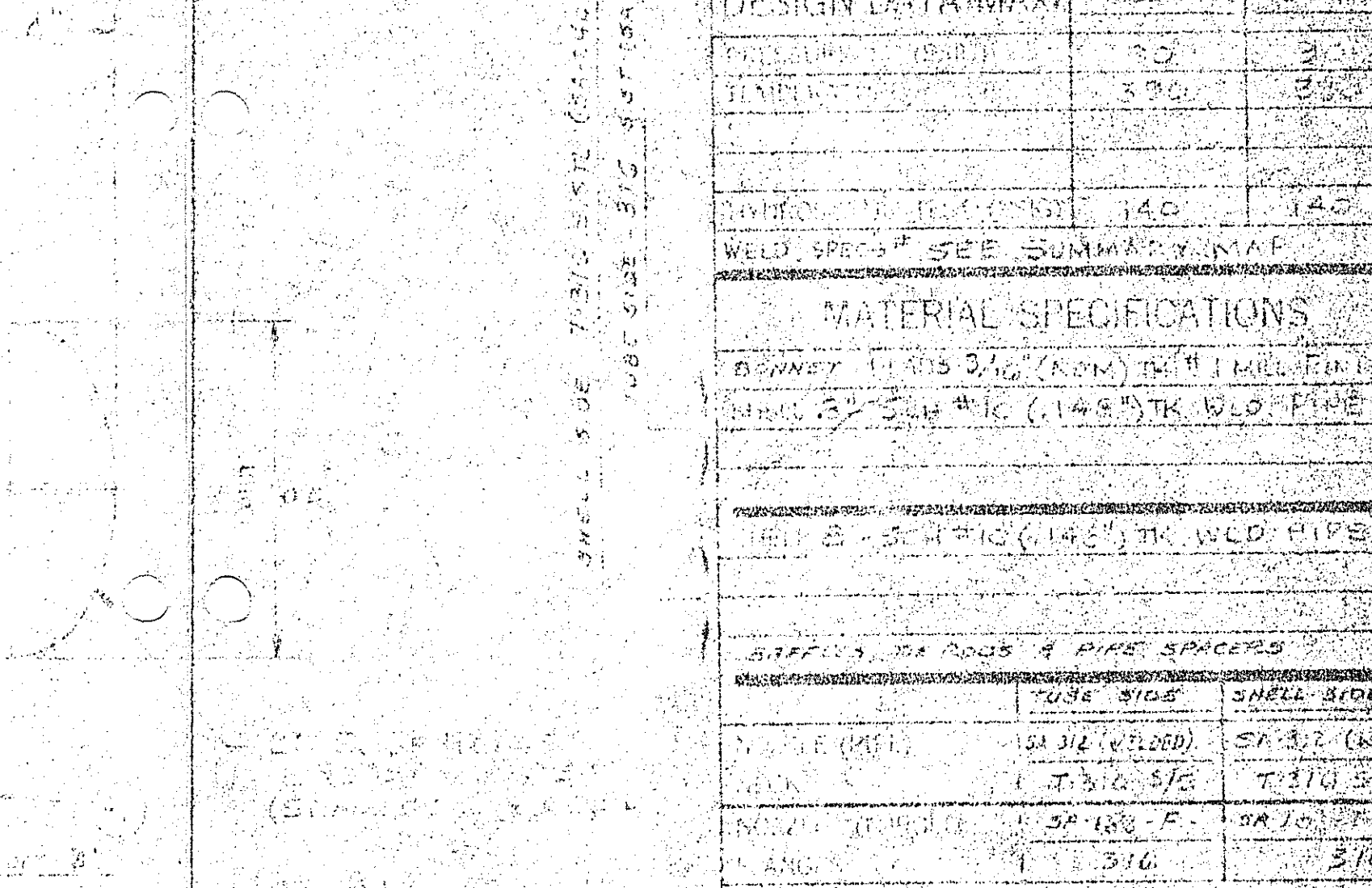
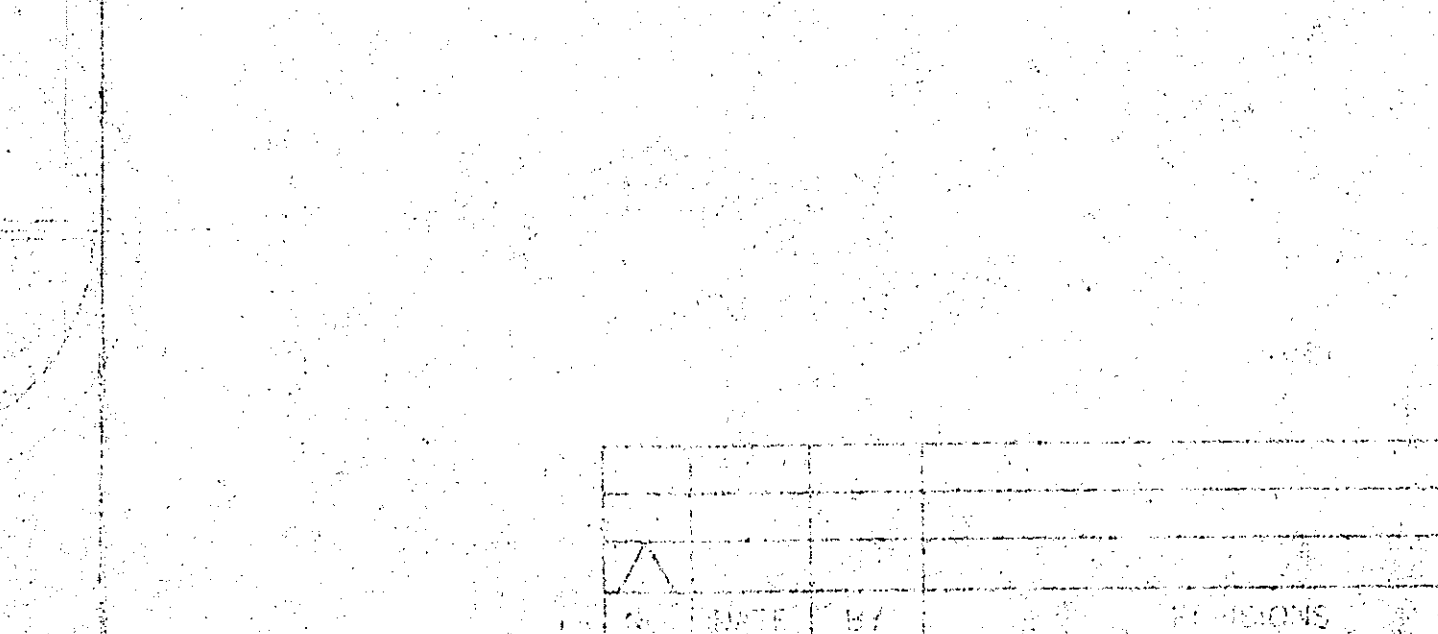
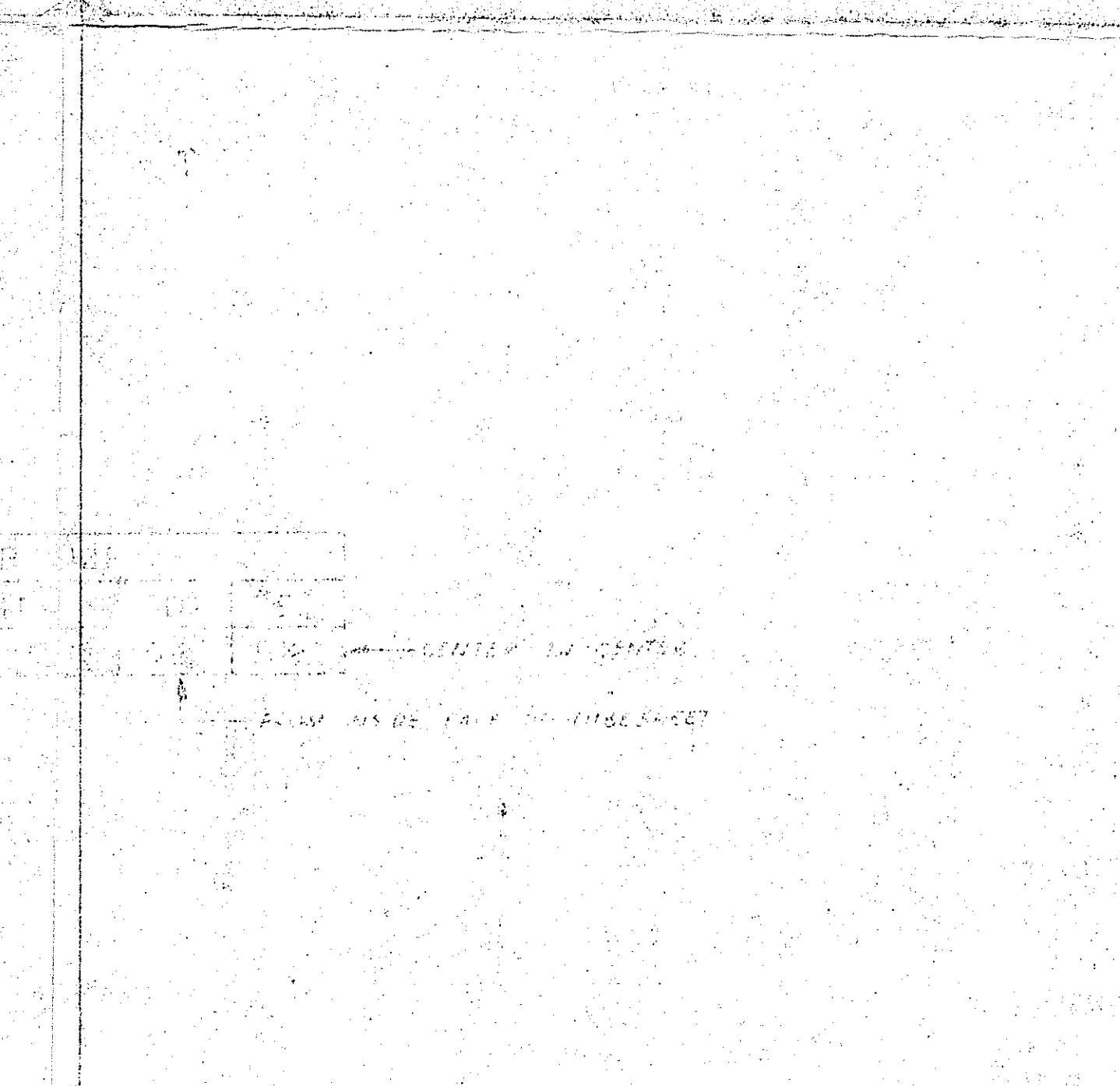
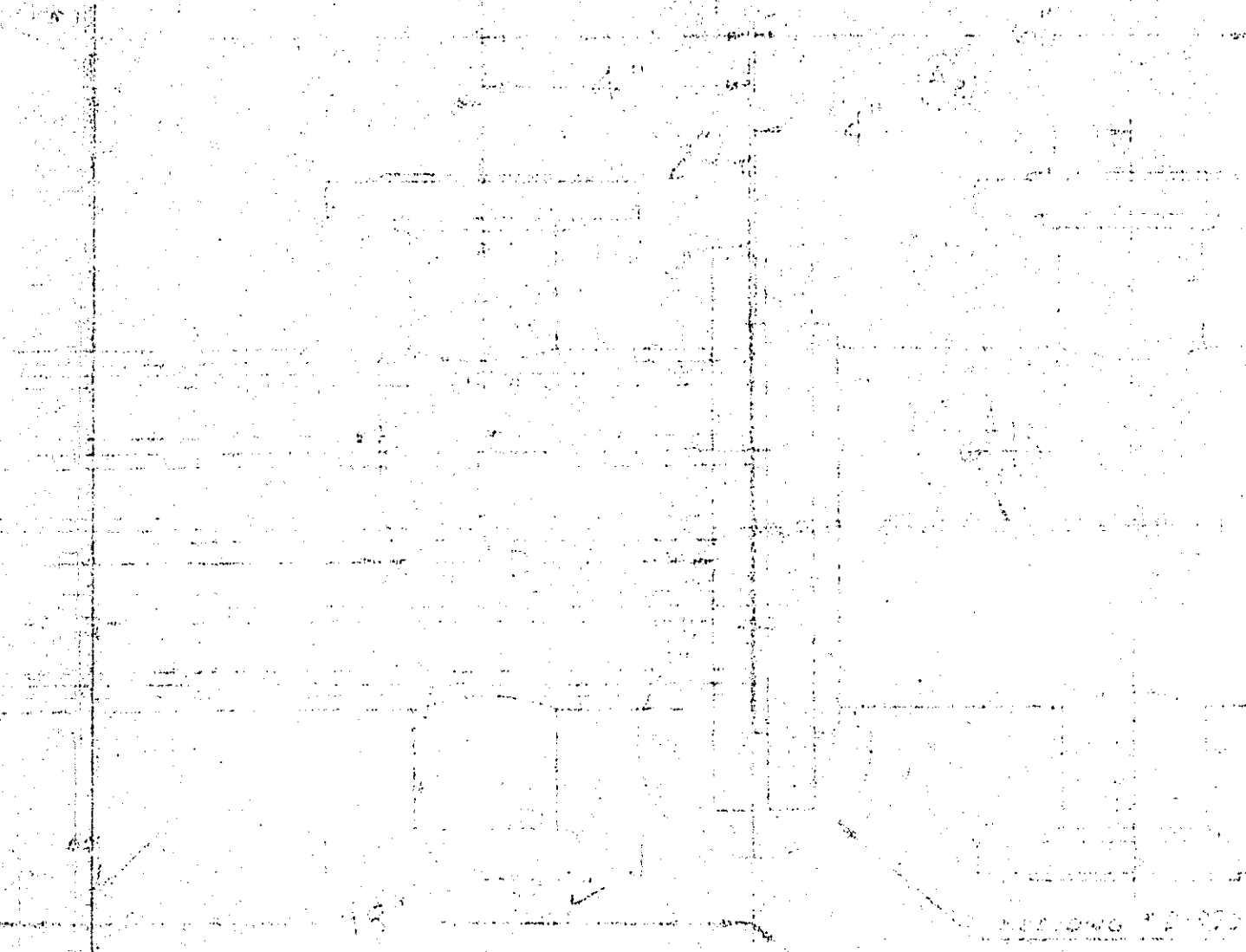
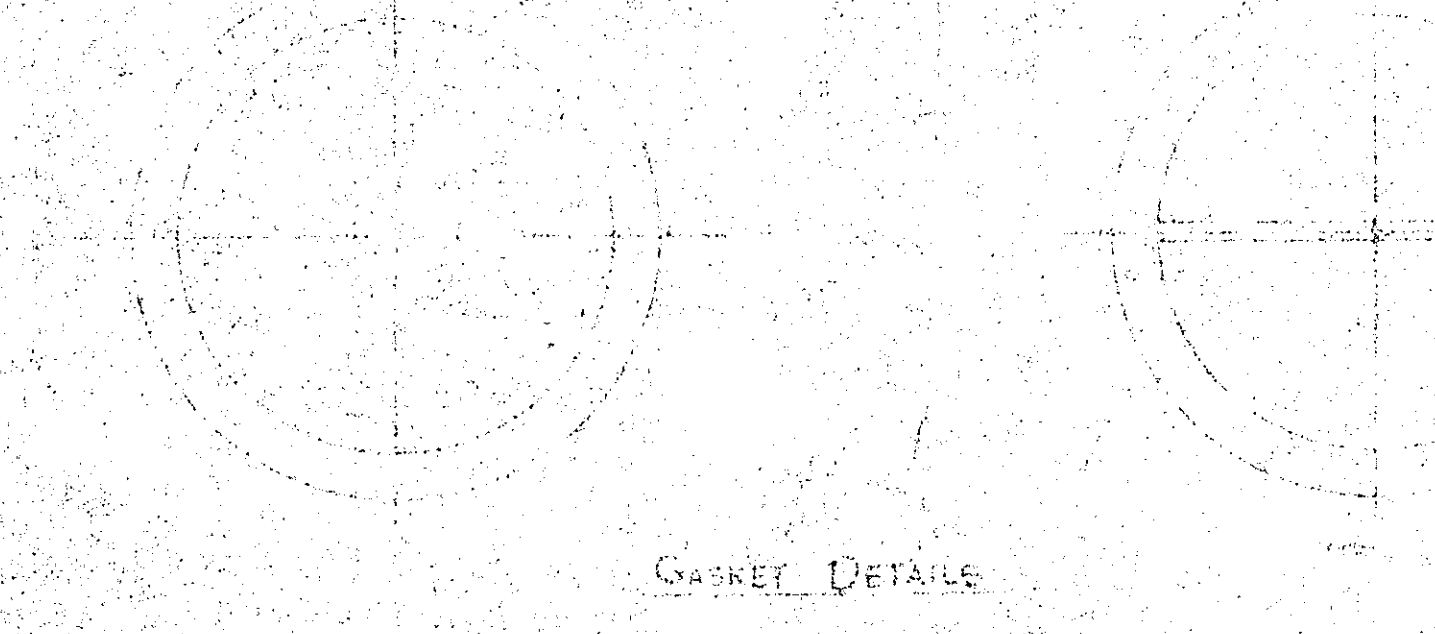
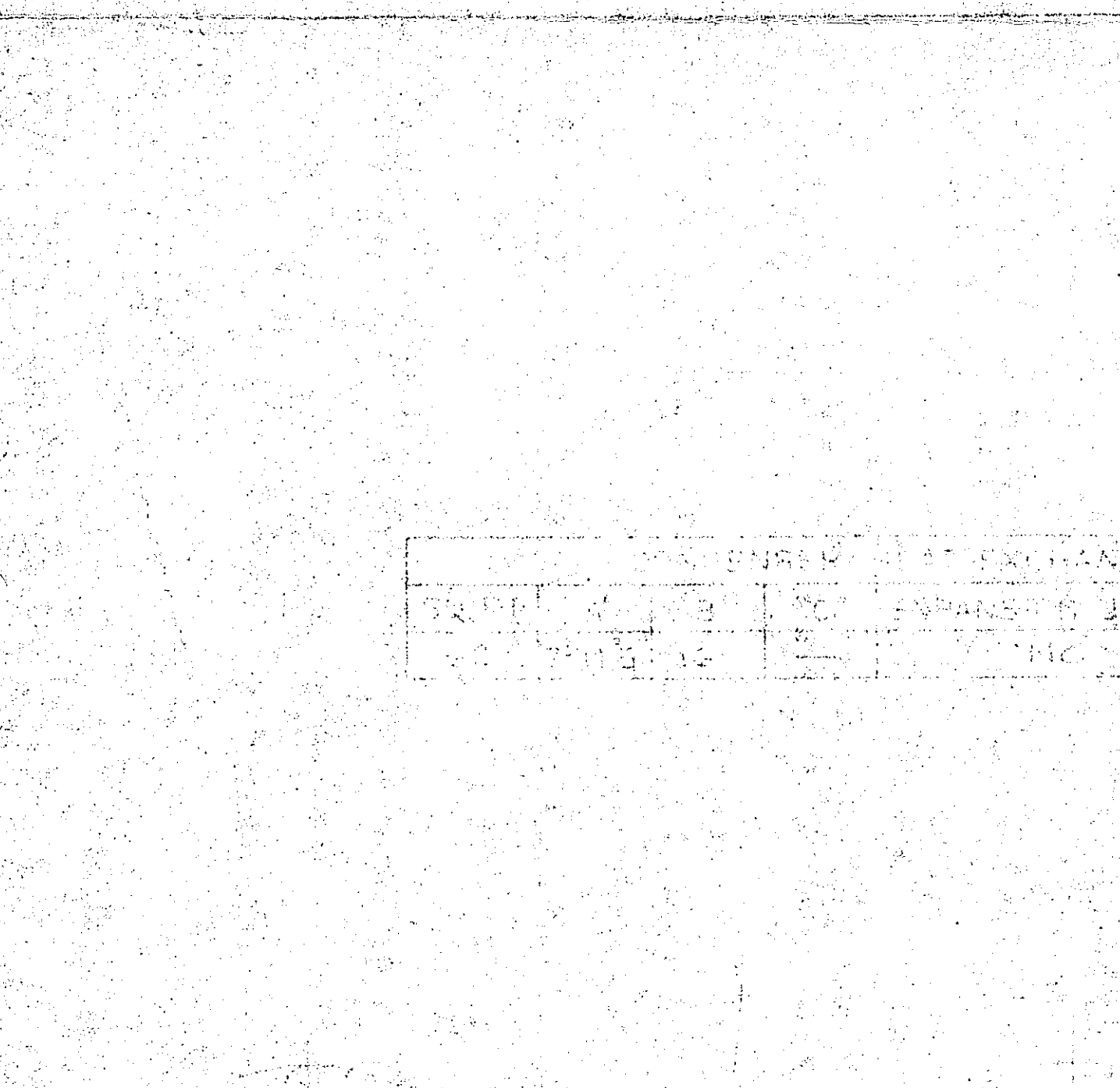
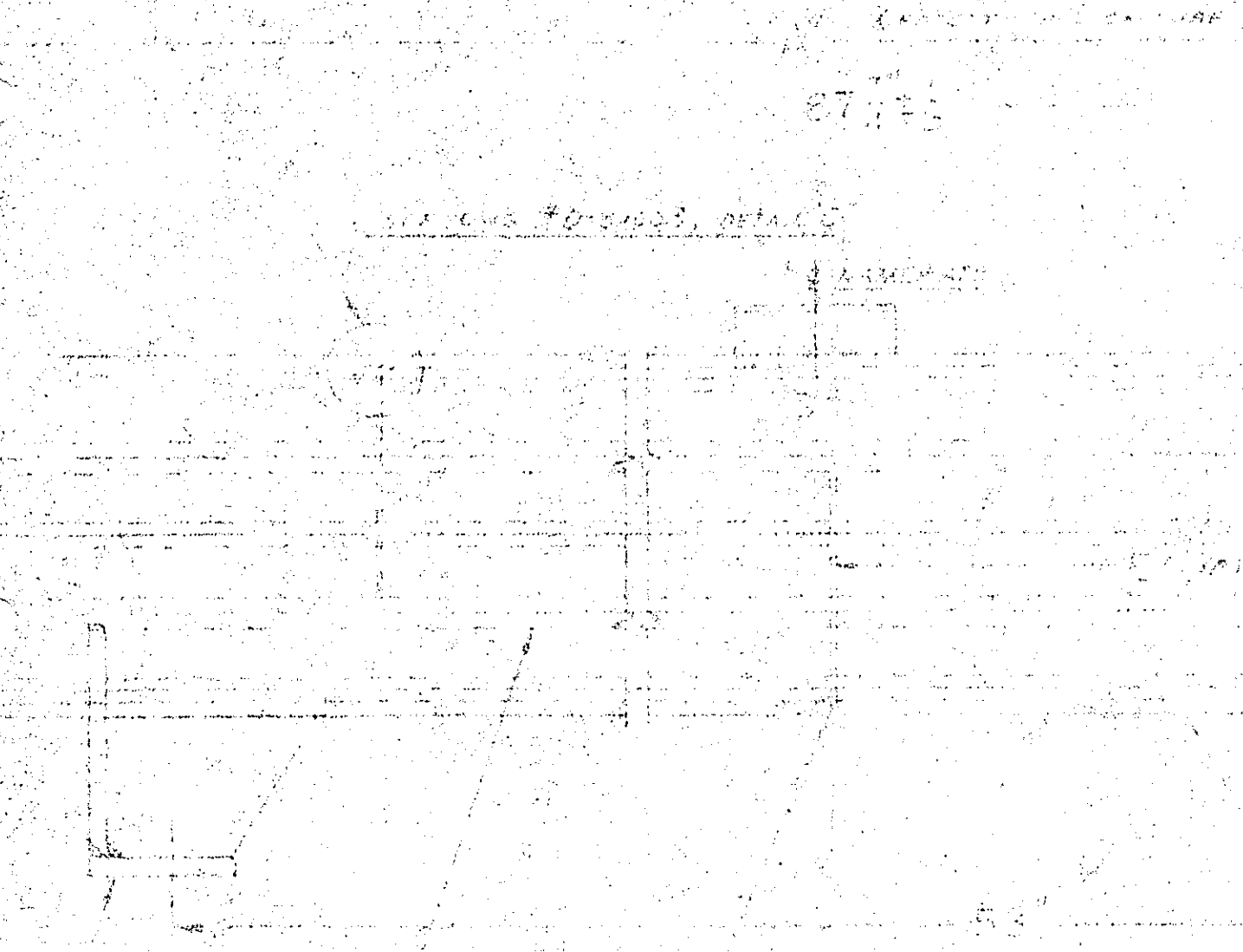




Small text block at bottom left corner, likely a revision or note.



A.S.M.E. CONSTRUCTION

ASME CODE INSPECTION	YES
ASME CODE STAMP	YES
SPOT RADIOGRAPHED	NO
FLUO. RADIOGRAPHED	NO
UT. RADIOGRAPHED	NO

DESIGN DATA (MAX)	TUBE	SHELL
DESIGN PRESS. (PSI)	50	2
DESIGN TEMP. (°F)	350	350
DESIGN WIND SPEED (FPS)	140	140
WELD SPEC. REF.	SEE SUMMARY MAP	

MATERIAL SPECIFICATIONS
BOILER TUBES 3/4" (NOM) THK. 10L. E.P. 8
HEAT EXCH. SHEET PILE (14G) TK. WLD. PIPE
HEAT EXCH. SHEET PILE (14G) TK. WLD. PIPE

STIFFENERS, RA. RODS & SPACERS		
RA. RODS (NOM)	3/4" (NOM)	3/4" (NOM)
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GENERAL NOTES
1. ALL WELDS TO BE MADE BY A WELDER QUALIFIED TO THE A.S.M.E. CODE.
2. ALL WELDS TO BE MADE BY A WELDER QUALIFIED TO THE A.S.M.E. CODE.
3. ALL WELDS TO BE MADE BY A WELDER QUALIFIED TO THE A.S.M.E. CODE.
4. ALL WELDS TO BE MADE BY A WELDER QUALIFIED TO THE A.S.M.E. CODE.
5. ALL WELDS TO BE MADE BY A WELDER QUALIFIED TO THE A.S.M.E. CODE.

APPROVAL DRAWINGS
THESE DRAWINGS ARE SENT TO YOU FOR YOUR APPROVAL ON BEHALF OF THE MANUFACTURER. ON YOUR PART, THESE DRAWINGS SHALL BE USED FOR THE FABRICATION OF THE EQUIPMENT. PLEASE RETURN THESE DRAWINGS TO US WITH YOUR SIGNATURE AND DATE.

NAME _____
COMPANY _____
DATE _____

ESTIM. WT (EMPTY) = 630 LBS.
ESTIM. WT (FULL OF H₂O) = 850 LBS.

ITEM	DESCRIPTION	QTY
1	CONDENSER/HEAT EXCHANGER	1
2	NOZZLE DETAILS	2
3	SUPPORTS	3

REFERENCE DWGS.
U-8750 CONDENSER/HEAT EXCHANGER DETAILS
U-8752 NOZZLE DETAILS
U-8754 SUPPORTS

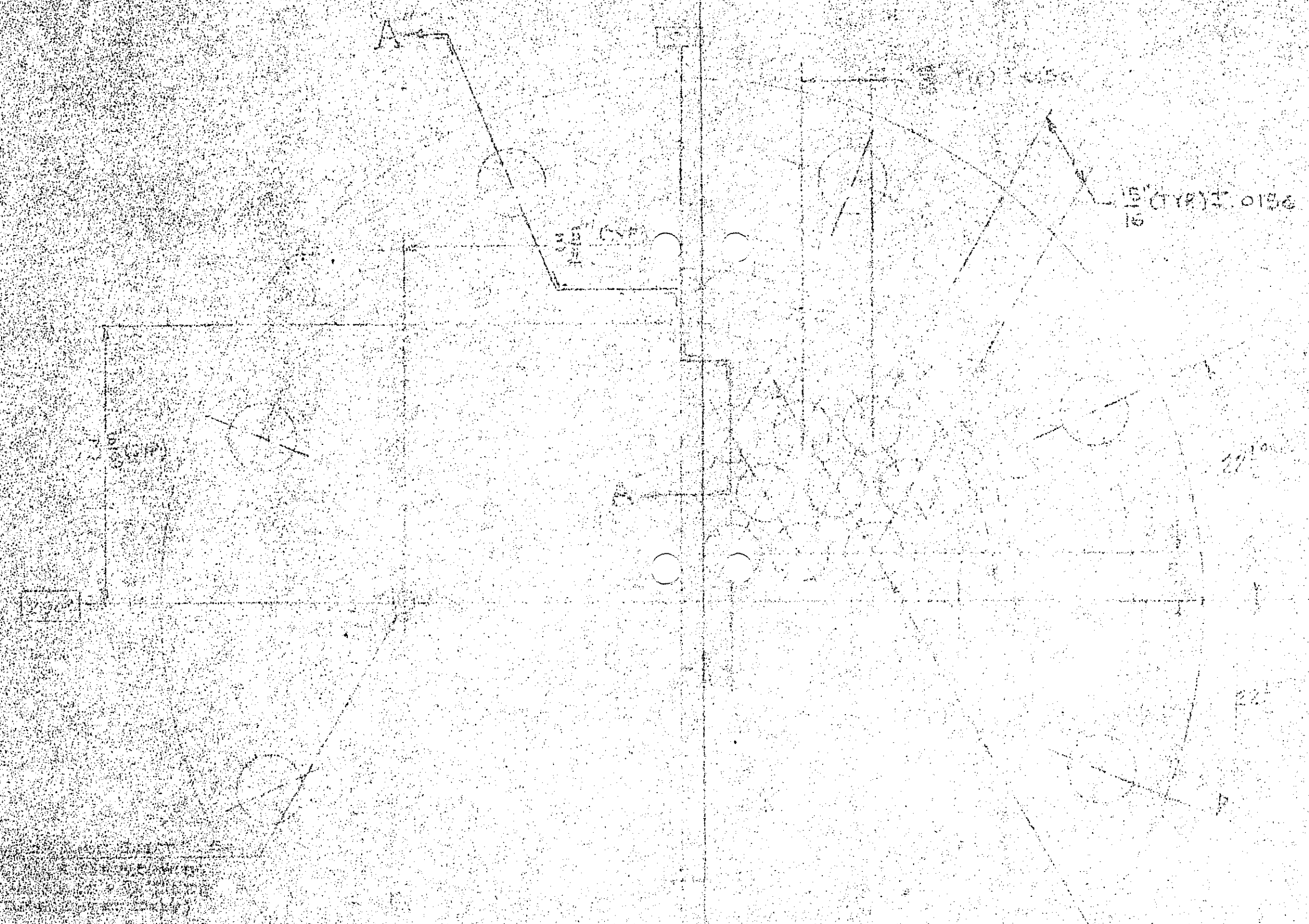
CUSTOMER: AMERICAN HOECHST CORP. TAG NO. B-325

PERRY PRODUCTS COMPANY
STAINLESS STEEL FABRICATORS

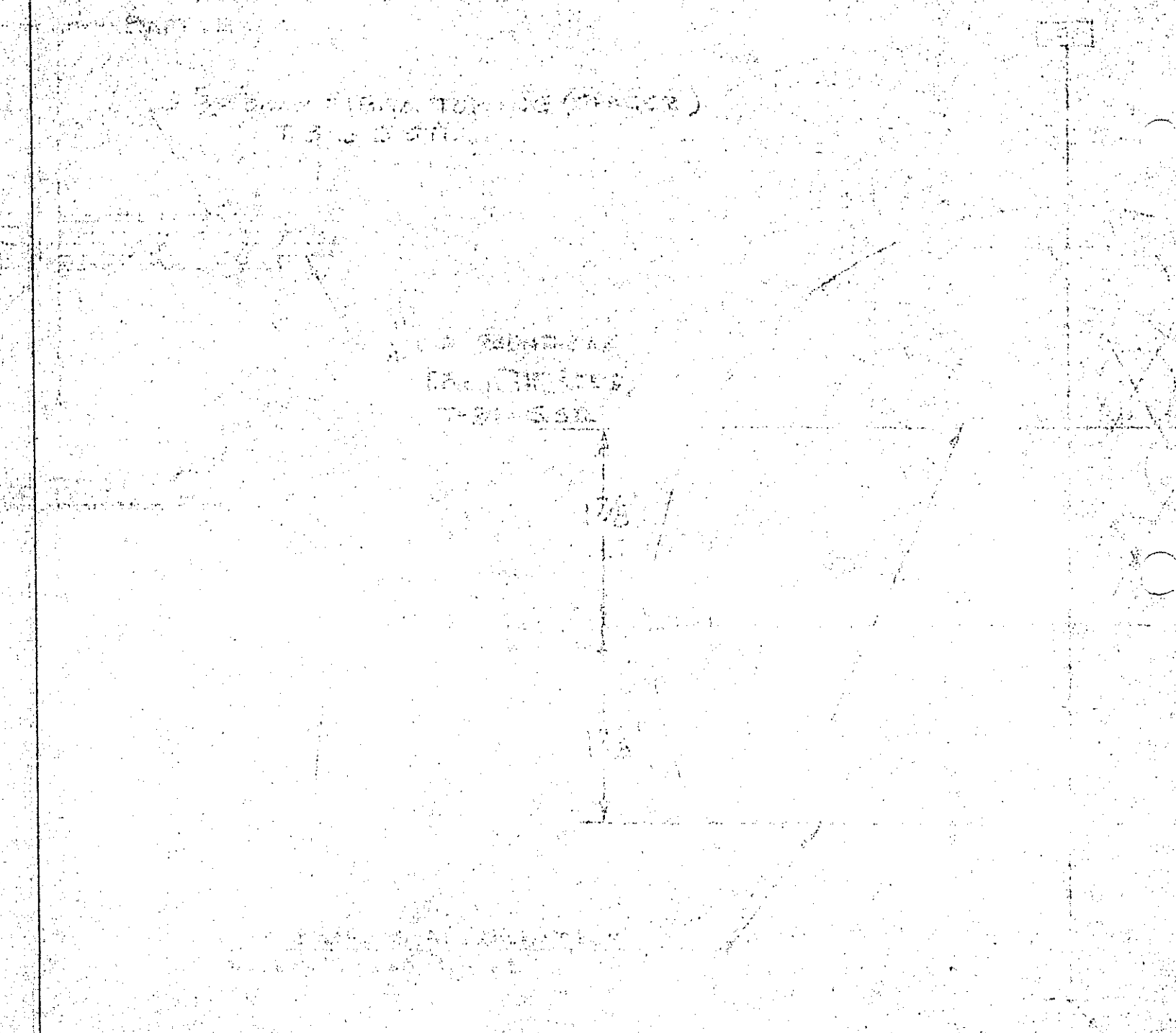
MOUNT LAUREL ROAD • HAINESPORT, NEW JERSEY 08036

(62) 52 FT.
11) 3" SIZE CONDENSER/HEAT EXCHANGER
(2) PASS TUBE END (1) PASS SHELL END

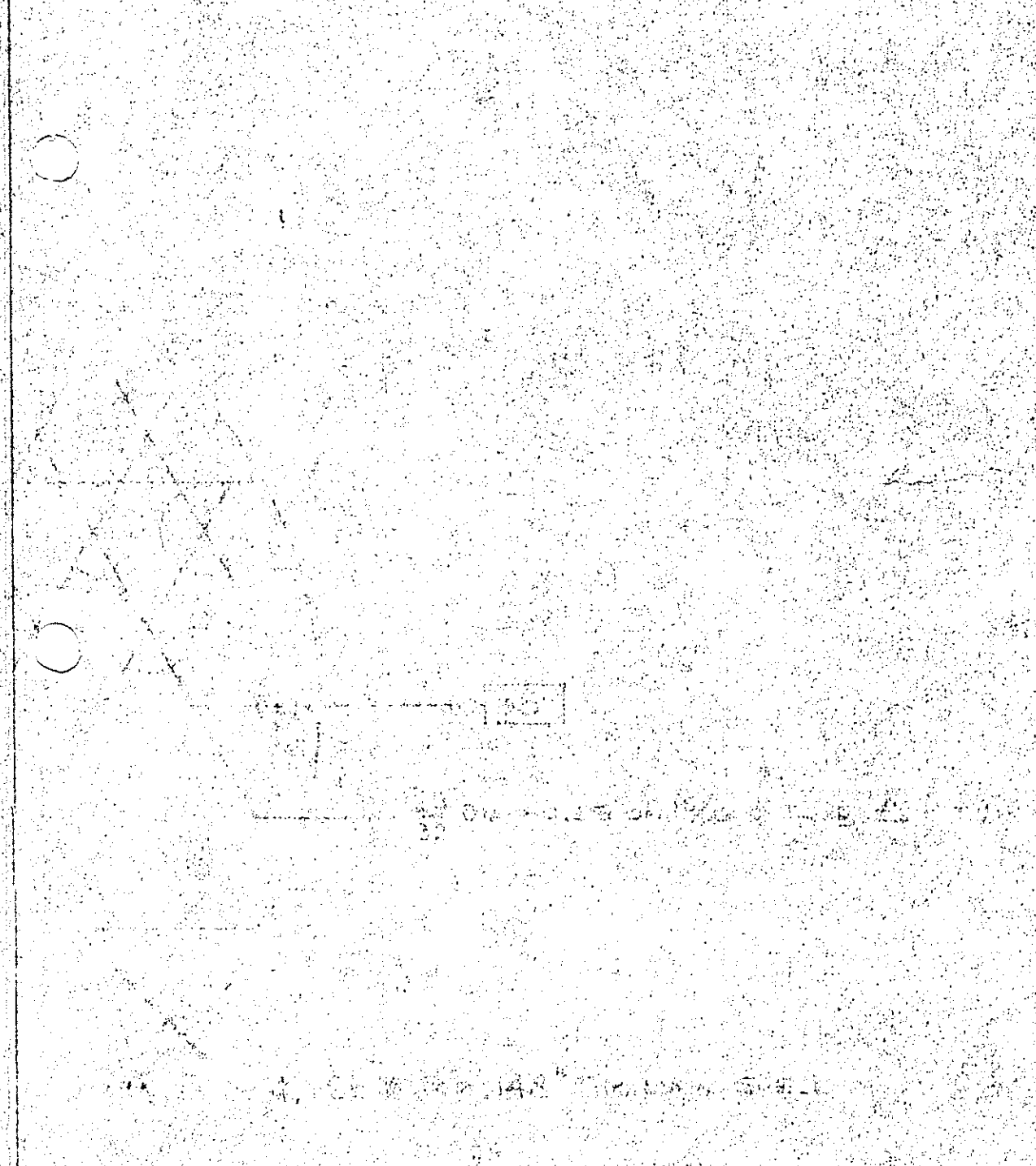
GER. NO. B-4135 JOB NO. 13342 DWG. NO. D-87002



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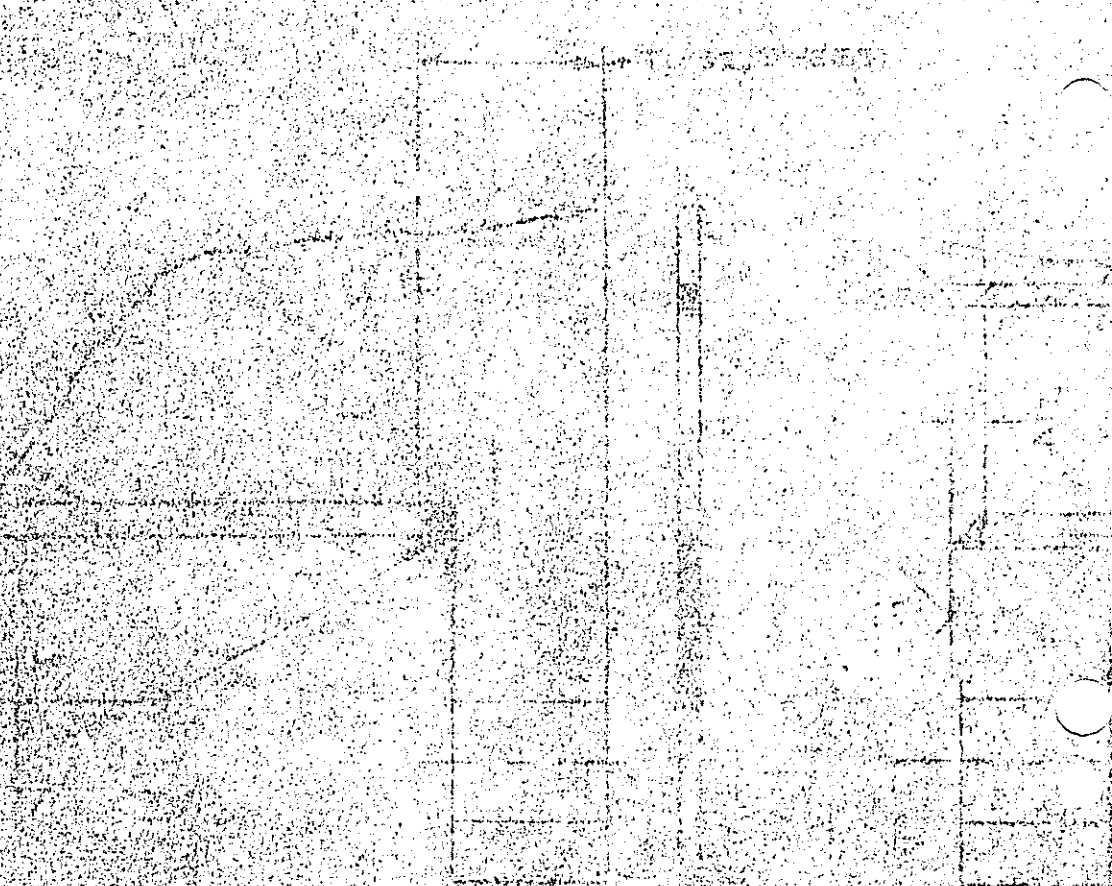
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CERTIFIED FOR FABRICATION
DATE 1/30/62 P. PROD.

J. J. Guadalupe

114258

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PERRY PRODUCTS COMPANY
STAINLESS STEEL FABRICATORS



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