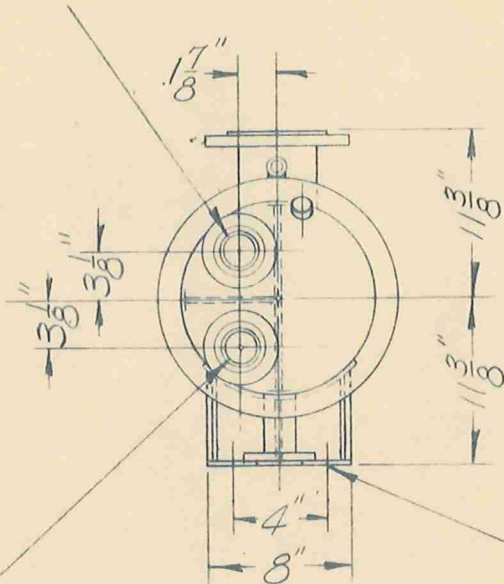
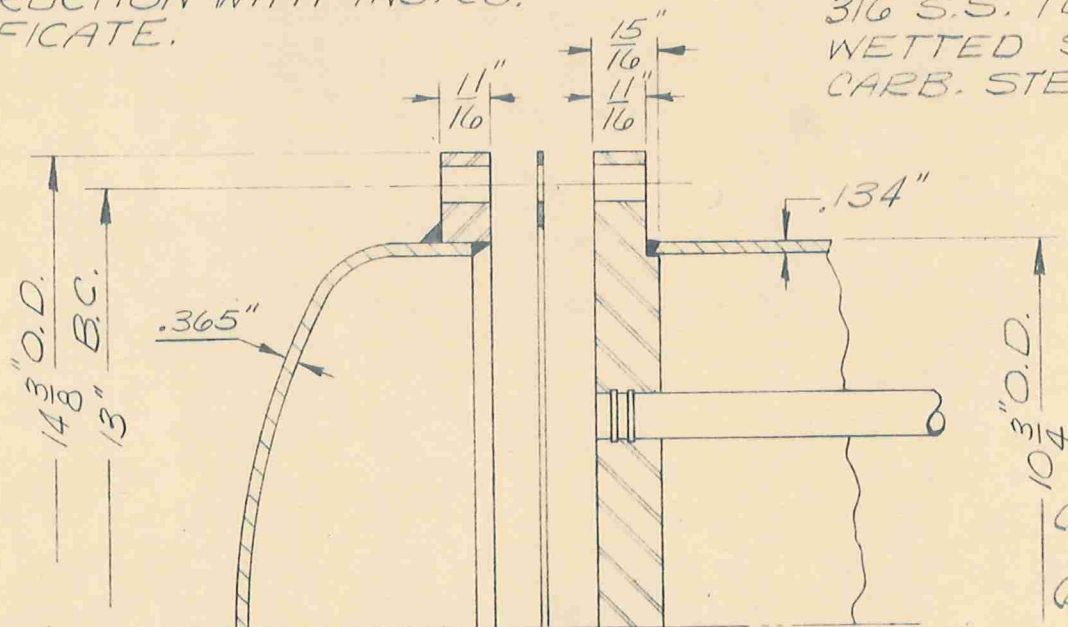


2"-150# A.S.A.-R.F.-S.O.
WATER OUTLET



2"-150# A.S.A.-R.F.-S.O.
WATER INLET

A.S.M.E. 1968 CODE (SEC. VIII)
CONSTRUCTION WITH INS. CO.
CERTIFICATE.



TYPICAL FLANGE DETAIL

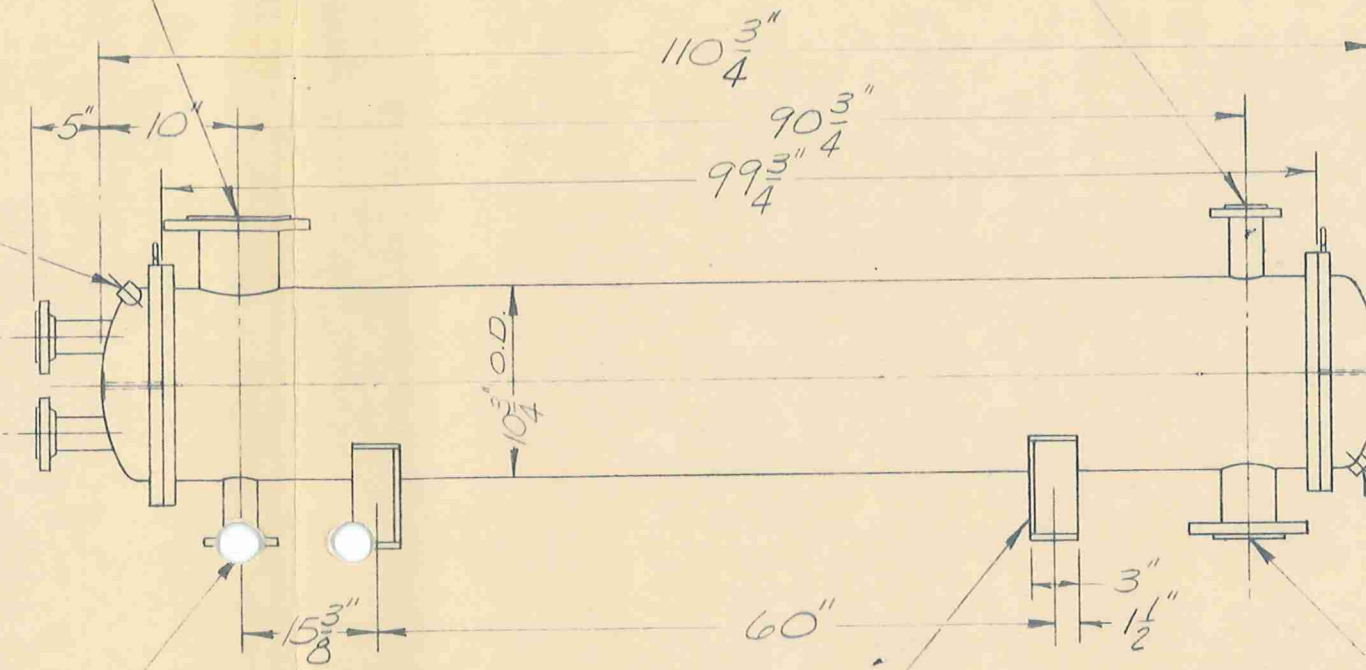
3/4"-F.P.T. VENT
PLUG, C.I. ✓

2-1 1/16" φ HOLES
EA. CRADLE

2"-150# A.S.A.-R.F.-S.O.
SPARE CONN.

3"-150# A.S.A.-R.F.-S.O. 316 ss
PRODUCT INLET

2"-150# A.S.A.-R.F.-S.O.
VENT 316 ss



2-CRADLES, ST'L.
WELD TO SHELL

3/4"-F.P.T. DRAIN
PLUG, C.I.
3"-150# A.S.A.-R.F.-S.O.
REFLUX CONN.

316 S.S. TUBING & SHELLSIDE
WETTED SURFACES, BALANCE
CARB. STEEL.

APPROVED ONLY AS
NOTED FOR ~~WETTED~~
DIMENSIONS.
FOR BILL OF MAT'L'S AND
DETAILS REFER TO DRAWING
#C-39206

WEIGHTS:
EMPTY 750 LBS.
AUG 31 1970
4c1

OVERHEAD VENT CONDENSER
DANIEL CONSTRUCTION CO. OF VIRGINIA
LASIX FACILITY, AMERICAN HOECHST CORP.
COVENTRY, RHODE ISLAND
P.O. NO 7048-11003-1
ITEM NO 255
UNIT TO CONTAIN 44-1" O.D. x #18 B.W.G. #316 S.S.
WELDED AVG. WALL TUBES ON 1/4" TRI. PITCH.

CERTIFIED CORRECT A.W. Shields
CHIEF DRAFTSMAN

- (1) TUBE ENDS TO BE SEAL WELDED BY KYNEX.
- (2) SAND BLAST & PAINT EXTERIOR CARB. ST'L. PARTS WITH MOBIL PRIMER 13R50.

P-K TYPE "O" MODEL 10-8 1/3
4-PASS TUBESIDE 1-REQ'D.

THE PATTERSON-KELLEY CO., INC.
EAST STROUDSBURG, PA.

						PRESSURE DATA	
						D.P.	T.P.
-1	REVISED PER CUST.	8-21-70	J.H.	GEO.		TUBES 100° F.	60 P.S.I.G. 90 P.S.I.G.
MK	REVISION RECORD	DATE	BY	CK. BY	NO. PRINTS	SHELL 140° F.	FULL VAC. & 60 P.S.I.G. 93 P.S.I.G.

DRAWN BY—JOHN	REFERENCE No. 210928
CHECKED BY—GEO.	
APPROVED—	
DATE—6-8-70	FILE-B DWG. No. B-47223-1