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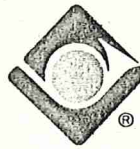
HOECHST CELANESE CORPORATION
 PHARMACEUTICAL PRODUCTION DEPARTMENT
 INSTALLATION QUALIFICATION - EXISTING FACILITIES

RECEIVER 3306E

Manufacturer	DeDietrich (USA), Inc. 2333 U.S. Highway 22 P.O. Box 345 Union, NJ 07083-0345
Model	CR-50
Serial	21050- RD (DDU SA #)
Capacity (gallons) Rated / Full/detailed	50 / 55 - 5.07 bottom head - 1.75 per inch straight side
Description/dimensions	Vertical storage tank (reciever), 23.6" O.D. x 27" straight side height
year manufactured	
material of construction- in product contact	- glass, Dedietrich #3008 - Ptfе envelope gasket
Design Pressure (psig)	100 / FV
Design Temperature (F)	500
reference P & ID	D-05-1055-H, 10/28/94

National Board #	2943
RI state ID #	15872
Hydrostatic test pressure	150 psig
reference drawing (vendor)	C-8100, 9/22/86 : CR-50 Gal. Clamped Top Receiver
Hcc reference drawings	
reference installation manual	
purchase order	R509614
purchase order date	
Project name	Tiamenidine
Project number	9101-0101
project item number	B202
weight, empty, lbs.	674 with pipe legs
weight, full of water, lbs.	1,135
clamps- number / size	20 - 3/4"

De Dietrich



114234

DE DIETRICH (USA), INC., U.S. HIGHWAY 22, UNION, NJ 07083-8501 • 1 201 686-4900 • TELEX 13-8218

September 4, 1986

American Hoechst Corporation
129 Quidnick Street
Conventry, RI 02816

Attention: C. A. Littlejohn

Our Quotation No. 09046-13.RD
Your Inquiry RFQT-155

WE SUBMIT THE FOLLOWING QUOTATION:

Quantity	One
Capacity	50 gallons nominal - 55 gallons total
Model	CR-50 glass lined clamp top receiver
Dimensions	23-5/8" O.D. x 27-1/8" straight side
Glass Lining	Vessel - #3008, blue, highly acid/alkali/thermal shock resistant
Spark Test	20,000 volts during fabrication - 6,000 volts thereafter
Plugs	Tantalum/PTFE/furan resin, if required
Design Conditions	100 psig and full vacuum at 500 degrees F
Openings	Top Head: 1 - 4" flanged nozzle with sight glass assembly 1 - 3" flanged nozzle 2 - 2" flanged nozzles Bottom Head: 1 - 2" flanged outlet nozzle
Supports	Three 2" pipe legs with adjustable feet
Exterior Paint	Primer - zinc-rich epoxy bound Finish - epoxy enamel
Gaskets	Type AFII PTFE envelope with compressible asbestos-free and corrugated stainless steel inserts, for occupied nozzles only
Code	Designed, constructed and stamped in accordance with Section VIII, Division 1, of the ASME Code, latest edition, and National Board registered