FORM U-1 MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

114219

1.	Manufactured	and curtified by	ALLOY FA	AB, INC.,		STREET,		AINFIELD,	ทว 0708	0
2.	Manufacturad	for AMERIC	AN HOECHS	T CORPOR	ATION, CO	VENTRY,	RHODE ISL	AND		
3.	Location of in	stallation AP	IERICAN HO	DECHST CO	RPORATION		RY, RHODE	ISLAND		
4.	Type VERT	TANK		(Migr's perul No.)		(CKN)	D-1707		(Nat'l, Bd. Nv.)	1985
6,	The chemical a							ASME Boller and		ssel Code. The do
	WINTER 1	985								· · · · · · · · · · · · · · · · · · ·
		Idenda (dece)		Code Case No				Special privide per UC	·120(d)	
	Shell SA-2		ngle wall vossuls,	jackels of jacke, 125	nted vessels, or s	haus of huuf ax	changers ——			_
	F PIPE	Mau 15044. Na, C	lrode)	Nom. Thk, lin	.I Con.	Allow, (in.)	Oract	1,D. (It & in.)		Rength (Several on to
7.	Serms: FI	LLET	ury (Dbl., Snyl.)			A.T. (Sputor Full)		Ell. (-c)		HCT Jung
				יים די דיי ^ר	,	n. 1. (Spot)or Futti		511.747		18) TURNS
		- Yume		'ILLET' c.	rth (Dbl., Bngl.)	•	ж.r. ı	Spot, Partial, or Full?		No meaning
8.	Heads: (a) Mat	SA-312-	3161	• 2.5		(b) Ma	tl			·
		·	1500	c No., Grade)	т			(Suuc	No., Grade)	
	Location (Top. Bollom, Ends)	Minimum Thickness	Carosion Allowance	Radius Radius	Knuckle Radius	Elliptical Ratio	Conicul Aper Angla	Hedius	Flat Orameter	Side in Try and a (Convict of Cir. 127)
(tı)	BOTTOM	.120"		1.75"	 			+==-	_==	CONCAGE
	If removable, b	noits used (deep	ribe other factor	nings) WEI.I	DED TO HE	AD.				!
10,	Type of Jeckot Jecket Closure MAWP90	END PLA	TE 3/16 ¹¹ • as oge• & weld, be — psl at ma	TK.	390	ensionsoF. M	Aln, temp, (whe	(a)	If bolt	od, doscret of tale
	Hydro., prico.,					bżi	•			i
	Tubesheets:	Stationary Mot! (S		Orem (in.) (Subje	C(to htetante)	Nom I'nk (in.) -	Corr Allow time		Hadi Wasani Spiris
	<u>-</u>	Floating Mail (Sp.	oc. No., Gr)	Diam.	(in.)	Nom Thk. (in)	Cari Allavi Jin i		atrate :
13.	Tub61:	Mail. (S	ipec No. Gil		0.0 (111)	Non	n Thk. (in. or Gauge	Nor 1697		Type (Standard of 1)
	: 14-17 incl. to 6. Shall:SA-	o completed for 1 240-3161, Mail, lüpac, No., C		1 jacketed vesse 3125 New This line		hauf axchanger	_6'-0"0-1	(), (), () () ()	8_	Longita (Oncodition of the Co
វត	Saams:	WELDED DB	L. BUTT		SPOT_	ft.T. (\$pat or Full)		8 <u>5</u>	·	T. n. t. Tem.
	·	Tutte	WE	LDED DBL	BUTT h (Dbl., 8ngl.)		PART	Space Ferrise or Fulli		Lu on Lawr
8.	Hoods: (a) Mati	SA-240-	316L (Spec. No	Grade)	····	(b) Matl		(Spuc No., Gre	(de)	
	Location (Top. Bottom, Ende)	Migimuni	Corrotion	Crawn Radus	Knucklo Rudiuk	Ellipticid Ratio	Conicil Apax Anglo	Harmsphazasal Rudios	Flat Districtor	Salution Autoria (Carters of agreen)
(4)	10P &	375		6611	4.75					CONCAVALL.
(0)	BOTTOM							l		LCORVEX
	If ramovable, b	olts used (descr	lbe other faster	nings)		(1)	Autl, Spuc No. Gr.	. S.111. N., 1		
	MAWP	. V. /90	pri at mo	x. tomp	390	"F. Mi		luss than -20° F	=)	
100	rivaio., pheu.,	or comb. test ρ	U46,	This toron (F	001081 may ba	•	ii. . the Cudec Dec	U OSME YAN E	: 47th 51 NI	Vois N. 2!

Mat | Unand total and comments State, Proc., and the 1

Form U-1 (Back)

15. 71022.03, 11	stablicon	and Safety Va	lve Openings:					F	
Furpuse states, Gutles, Dram, asc.	les	Uimi.	Type	Meti	Nam. Vice	Heinforcement Mail,	Hum	lota o	
MANWAY	i :)	20"	RING	SA-240-316L	. 25"		WELDED	TOP HE	
SIGHT GLA	SS 1	6"-150#	" PAU	SA-24U-31bL	1.18/2"		WELDED		
PROCESS] ;	16"-150		SA-240-316L	.375"	. وه خوا . _{ان} خور خاست و مرخوستان خواور خواه باست به مناسبان باست باست باست. محمد وست باست	WELDED		
PROCESS	2	8"-150#		SA-240-316L	.375"		WELDED	1 _	
PROCESS	5	4"-150#	_S.O.	SA-312-316L	SCH.40		WELDED		
PROCESS	1	1	O# C'PLO	SA-182F-316L	1		WELDED		
PROCESS	6	2"-3000;		SA-182F-316L	тн'р.		WELDED		
PROCESS	1	4"-1501		SA-240-316L	1.1875"		WELDED		
	1					****	WININGID		
							<u> </u>	· :	
				**					
19. Supports:	Salies 1	10_ Lugs		Other RING	ـــــــــــــــــــــــــــــــــــــ	ELDED TO SHE		 c	
TE Supports.		ar no) (116		(Duscribia	Attached _B		Milaia aug pomi TMT72/1926/T	. 3	
itsms of the	ALLON-	H.P.C.J.	DLSTILL	ATION TANK	den ninder, talgt z næm	e and elementy may searned			
	··-								
		*		CERTIFICATE OF SH	OP COMPLIANO	CE CE			
We cartify that t	he staten	nents made in	this report ar	e correct and that all de-	tails of dosign, n	natorial, construction,	and workmanship	of this season and	
torm to the ASM									
	•			expiresl	ANUARY 31				
Dute 6-14-	16	Ga. name	ALLO	Y FAB, INC.	s	Igned Man	ul Lua	4	
				(Manufacturus) CERTIFICATE OF SH			(fispratentative)		
Vessel constructo	d by	ALLOY_FA	B. INC.		aS0	UTH PLAINFIEL	D.,NJ		
	a, hotam	nos biluv u or	mission issue	d by the National Goard	d the relieft to	russura Vussal Inspace	ors und/or the St		
or BOSTON.		The state of the s							
			ري	Same and state that, to the	na bast at my ka	owledge and hetief th	n lAnnulacturer h	anulaciurer : Jami	
Auport on		6-16-		L, and state that, to th	na bast of my kn	owledge and batial, th	e Manulacturer h	ns constructive in the	
Auport on	O,	Gala- ice with ASME	Code, Sectio	and state that, to the NIII, Division 1. By aig	na bast of my kn ning this certific	iowlodge and betial, th ate norther the Inspect	e Manufacturer hi or nor his vinploy	or makes any mail	
Hoport on prossure vessot in	O according	6 - 16 - nce with ASME d, concerning	Code, Section	and state that, to the NITE, and state that, to the NITE, Division 1, By eight	na bast of my kn ning this cortific anufacturer's Du	iowlodge and batial, th eto norther the Inspect its Report, Furthermo	e Manufacturer hi or nor his umploy ru, noither thy Ins	or makes any make	
Auport on prosent in ranty, expressed of ployer shall be lia	according or insulted ble in any	6 - 16 - nce with ASME d, concerning manner for a	Code, Section the pressure of	S, and state that, to the NULL, Division 1. By eight passed described in the Melov or property demonstration	no bost of my kn ning this cartific anufacturer's Da or a loss of any i	nowledge and betief, the trispect to norther the Inspect to Report. Furthermo kind arising from or co	e Manufacturer hi or nor his umploy ru, noither thy Ins	or makes any make	
Hoport on	according or insulted ble in any	6 - 16 - nce with ASME d, concerning manner for a	Code, Section the pressure of	S, and state that, to the NULL, Division 1. By eight passed described in the Melov or property demonstration	na bast of my kn ning this cortific anufacturer's Du	nowledge and betief, the trispect to norther the Inspect to Report. Furthermo kind arising from or co	e Manufacturer hi or nor his umploy ru, noither thy Ins	or makes any make	
Auport on prosent in ranty, expressed of ployer shall be lia	according or insulted ble in any	6 - 16 - nce with ASME d, concerning manner for a	Code, Section the prossure very personal of	, and state that, to the North Country of the Miles of th	no bost of my kn ning this carcific anufacturer's Da or a loss of any i kee	nowlodge and belief, the trispective Report. Furthermokind arising from a colistens. HB # 7/	e Manufacturer hi or nor his umploy ru, noither thy Ins	or makes any make	
Auport on proseura vassot in rarriy, expressed of ployer shall be lia Delo Q. E. = /_	according or implied ble in any 6 - S.C.	6 - 16	CERT	, and state that, to the NVIII, Division 1. By eight best described in the Millor or propagty damage (Authorized Interction)	no bost of my kn ning this carcific anufacturer's Da or a loss of any i	towlodge and betief, the topect to norther the Inspect the Report. Furthermo kind erising from or ecisations. A 3 # 7/ the	e Manufacturer his urnploy re, noither the Ins sunacted with this 9 S	or makes and a poetro not not not not not not not not not no	
Auport on proseura vassot in rarriy, expressed of ployer shall be lia Delo Q. E. = /_	according or insplice of the interval of the i	6 - 16	CERT	and state that, to the North North Division 1. By eight bessel described in the Miller or property demonstration (Applicated Princetty) (FICATE OF FIELD AS:	no bost of my kn ning this carcific anufacturer's Da or a loss of any i	towlodge and betief, the topect to norther the Inspect the Report. Furthermo kind erising from or ecisations. A 3 # 7/ the	e Manufacturer his urnploy re, noither the Ins sunacted with this 9 S	or makes and a poetro not not not not not not not not not no	
Auport on prosect in ranky, expressed player shall be lia Deto Quick.	according or invelor of invelor o	6 . 16	CERT	and state that, to the North North Division 1. By eight bessel described in the Miller or property demonstration (Applicated Princetty) (FICATE OF FIELD AS:	no bost of my kn ning this corution and facturer's Da or a loss of any Commit SEMBLY COMP	towlodge and betief, the trispective Report. Furthermokind arising from or excitations. Mrs. 14-7/19-10-10-10-10-10-10-10-10-10-10-10-10-10-	or not his uniploy or not his uniploy ru, noither the line ornacted with this f bound, State, Freenes and	or makes and a poetro not not not not not not not not not no	
Hoport on prosect in ranty, expressed player shall be lia Dete Dete Dete Media that the and Prossure Vess	according or implied ble in any 6 - S.C.	G. 16 - d. concerning manner for a Signed	CERT	n VIII, Division 1. By eign pessel described in the Mr. pessel described intercted. TEICATE OF FIELD ASS. parts of this vessel confo	no bost of my kn ning this corution and facturer's Da or a loss of any Commit SEMBLY COMP	towlodge and betief, the trispective Report. Furthermokind arising from or excitations. Mrs. 14-7/19-10-10-10-10-10-10-10-10-10-10-10-10-10-	or not his uniploy or not his uniploy ru, noither the line ornacted with this f bound, State, Freenes and	or makes and a poetro not not not not not not not not not no	
Hoport on proseura vassol in ranty, expressed player shall be lia Date Quick //	according or implied ble in any 6 - S.C.	G. 16 - d. concerning manner for a Signed	CERT	and statu that, to the North North Division 1. By eight passed described in the Mount of the Mou	no bost of my kn ning this carcific and facturer's Da or a loss of any Commi SEMBLY COMP TITTES With the rec	Nowledge and belief, the trispect its Report. Furthermokind arising from or excitations. MB 14-7/19. PLIANCE avirements of Section	or not his uniploy or not his uniploy ru, noither the line ornacted with this f bound, State, Freenes and	or makes and a poetro not not not not not not not not not no	
Puport on prosect in rarry, expressed to player shall be lia Deto Decid. We cartify that it and Prossure Voss "U" Continuate o	according or insplice to ble in any 6 - S.C. nu field a of Code t Authorit	Goldenice with ASME of, concerning of manner for a Signod ssembly const zation No	CERT	n VIII, Division 1. By eign pessel described in the Mr. pessel described intercted. TEICATE OF FIELD ASS. parts of this vessel confo	no bost of my kn ning this certific and fecturer's Da or a loss of any Commi SEMBLY COMP Trins with the rec SEMBLY INSPE	iowlodge and betief, the trispective Report. Furthermo kind arising from 6r cc isalons. A B 14-7/1000 (Note that the control of Section 19 9000 (Note that t	or not his uniploy re, noither the Ins or not his uniploy re, noither the Ins ornected with this form the Fig. Thurb. State, Freedom and VIII, Division 1 o	or makes and the potential of the ASME Bare	
Puport on prosect in rarry, expressed to player shall be lia Deto Decid. We cartify that it and Prossure Voss "U" Continuate o	according or insplice to ble in any 6 - S.C. nu field a of Code t Authorit	ce with ASME d, concerning manner for a Signod scornbly const zation No Co. name	CERT	S, and state that, to the North Division 1. By eight pessel described in the Miller of property demonstrated interested in the Miller of the Miller of this vessel conformation of this vessel conformation of this vessel conformation of the material self-self-self-self-self-self-self-self-	no bost of my kn ning this carcific anufacturer's Da or a loss of any SEMBLY COMP rems with the rec sembly: SEMBLY INSPE of Boiler and Pi	Nowlodge and betief, the trispect its Report. Furthermo kind arising from or excitations. At 18 17 17 18 18 18 18 18 18 18 18 18 18 18 18 18	or not his uniploy re, noither the Ins prinected with this Y S. W. F. B. Though, State, Freenes and VIII, Division 1 of the Representatives	or makes and an appropriate the ASME Earle	
Puport on prosect in rarry, expressed to player shall be lia Deto Decid. We cartify that it and Prossure Voss "U" Continuate o	according or implied ble in any field a el Code t Authoria	ce with ASME d, concerning manner for a Signod scornbly const zation No Co. name	CERT	and state that, to the North North Division 1. By eight passed described in the Mount of the Mou	SEMBLY INSPECTOR SIGNALLY S	iowlodge and belief, the trispect its Report. Furthermo kind arising from or excisations. LIANCE suirements of Section	or not his uniploy re, noither the Ins princeted with this Y Sure, Freenes and VIII, Division 1 of the Representative	or makes and an appropriate potential and an appropriate potential and a potential and a potential and a potential and an appropriate potential and appropriate potential	
Auport on prosect in rarry, expressed player shall be lia Deto Deta // We cartify that it and Prossuro Vess "U" Cortificate o Date undersigne	according or insulted to the in any field a of Goda. I Authoria d, holdin	ce with ASME d, concerning manner for a Signed scornbly const zation No. Co. name	CERT IASSENTE IASSENTE CERT IASSENTE CERT IASSENTE CERT TUESSION ISSUED OI	S, and state that, to the North Property demand the North Property description of this vessel conformation of this vessel conformation of the North Property description of the North Property demands of the N	no bost of my kn ning this cortice and acturer's Da or a loss of any Commi SEMBLY COMP Trins with the rec SEMBLY INSPE of Boiler and Pi od Dy have cor	nowlodge and batial, the trispact its Report. Furthermo kind arising from or co isstens. A B # 7/ Not isstens. A B with the trispact isstens. A B with the trispact isstens. A B with the trispact issues and the statements of Section.	or nor his uniploy re, noither the Ins prinected with this State, Freeze an VIII, Division 1 of (By Representative) or, and/or the State, this Manufactor	or makes any man	
Auport on prosecution ranky, expressed player shall be lia Deto Deto Deto Deto Deto Deto Deto Deto	according or insulted to the in any field a oil Goda. I Authoria	ce with ASME d, concerning manner for a Signod scornbly const zation No. Co. name	CERT	Authorized Interested and Compley Expires TEFICATE OF FIELD ASS TO THE CONTROL OF THE CONTROL TO THE CONTROL OF THE CONTROL OF THE CONTROL TO THE CONTROL OF THE C	no bost of my kn ning this control and focturer's Da or a loss of any Commi SEMBLY COMP orms with the rec sembly: SEMBLY INSPE of Boilor and Pr od Dy have cor	nowlodge and betief, the trispect its Report. Furthermo kind arising from ar or cisitons. A B # 7/ Net The Inspect is a section of S	or nor his uniploy re, noither the Ins ornected with this fill with State, French and VIII, Division 1 or the Representatives ors and/or the State in this Manufactor	or makes any management of makes any makes any makes any management of the ASME Early and or Programment of the ASME Early and the Early and the ASME Early and the ASME Early and the Early and the ASME Early and the Earl	
Auport on proseura vassol in rarry, expressed player shall be lia Date Quick. We cartily that if and Prossure Vess "U" Cortificate of Date proseura vassol in the described cortificate of shop of the proseura voice of shop of the proseura variation variation of the proseura variation variation of the proseura variation varia	according or implied ble in any 6 - S.C. no field a ol Code 1 Authorit d, holdin	ce with ASME d, concerning manner for a Signed scornbly const zation No. Co. name g a valid com yussel und ata on, huvu buun	CERT ruction of all (Auent- CERT rustion issue)	Authorized the view of the control of the view of the	no bost of my kn ning this certific andfecturer's Da or a loss of any Commi SEMBLY COMP orns with the rec sembly! SEMBLY INSPE of Boiter and Pr od by	nowlodge and betief, the trispect the Report. Furthermo kind arising from ar ecistors. H.B. # 7/ Net The triplect the trispect the statements of Section	or nor his uniploy re, noither the Ins ornected with this fill of the Province	or makes any makes or makes any makes poctor nor makes Impoctor Impoctor I the ASME Bare ato or Procures or motor bare any restor and any may	
Puport on proseurs vassel in rarry, expressed player shall be lia Date	according or implied ble in any 6 - SC. The field a of Code the Authority of the Indian of the Indi	ce with ASME d, concerning manner for a Signed scornbly const zation No. Co. name g a valid com yussel und ata on, have busin accordance we	CERT ruction of all (Aunt- CERT rustion issue) of that purise Inspected by ith ASME Co	TIFICATE OF FIELD ASSOLVE THE NOTIFICATE OF FIELD ASSOLVE TO NO NOTIFICATE OF FIELD ASSOLVE TO NOTIFICATE OF THE N	no bost of my kn ning this certific and fecturer's Da or a loss of any Commit SEMBLY COMP orns with the rec SEMBLY INSPE of Boiler and Pe od by	ECTION ressure Vessel Inspect wand ballef, the Manual vessel was inspected.	or not his uniploy re, noither the Ins or not his uniploy re, noither the Ins of See See See See See See See See See Se	or makes any makes Poctor nor no. Impaction. Into ASME Bare Into or Province Into the according to the	
Puport on proseurs vassel in rarry, expressed player shall be lia Date	according or intelligence of the intelligence	ce with ASME d, concerning manner for a Signed Secondly const cation No Co. name g a valid com vussel and ata on, have been accordance we gning this cart	CERT Truction of all Inspected by ith ASME Co.	TIFICATE OF FIELD ASTORY THE Note of the National Board of the Nat	no bost of my kn ning this certific and fecturer's Da or a loss of any Commit SEMBLY COMP TITLE With the rec SEMBLY INSP! of Boiler and P od by have cor af my knowledge of 1. The describe	is a control of the Inspective Report. Furthermo kind arising from a control of the Inspective Report. Furthermo kind arising from a control of the Inspection of Section 19 gened 19 g	or not his uniploy re, noither the Ins or not his uniploy re, noither the Ins or NE A Thurst State, French and VIII, Division 1 o the Hepromotive I in this Manufactor facturar has const and subjected to or implied, conce	or makes and an appropriate to the ASME Bare of Process and an appropriate to the appropr	
Poport on proseurs vassel in ranty, expressed ployer shall be liaded by the cartify that the and Prossure Vessel described contificate of short bled this prossure of prossure described in prossure of the control of the control of the cartificate of the prossure of the cartificate of the cartificat	according or implied ble in any fiold a of Code to Authoria of Indianal Ind	ce with ASME d, concerning manner for a Signod Signod Co. name g a valid com vussel und sta on, have been accordance we gring this curt mutacturer's D	CERT ruction of all faunt CERT ruction issued Inspected by ith ASME Co	and state that, to the North Division 1. By eight of the Mills of the	no bost of my kn ning this cartific and factorer's Da or a loss of any Commit SEMBLY COMP TITLE With the rec SEMBLY INSPE of Boiler and Pl od by have cor of my knewledge of 1. The describe ployer makes and	is a control of the Inspective Report. Furthermo kind arising from a control of the Inspective Report. Furthermo kind arising from a control of the Inspection of Section 19 gened 19 g	or not his uniploy re, noither the Ins or not his uniploy re, noither the Ins or NE A Thurst State, French and VIII, Division 1 o the Hepromotive I in this Manufactor facturar has const and subjected to or implied, conce	or makes and an appropriate to the ASME Bare of Process and an appropriate to the appropr	

(inchesed Inspector)

FORM R-1, REPORT OF WELDED REPAIR OR ALTERATION as required by the provisions of the National Board Inspection Code

1 Work o	M & M Welding & Fabricating Co., Inc.	92-211
	(name of repair or alteration organization)	(PO no., job no., etc.)
F	Route 117 Coventry, RI 02816	
2. Owner	Hoechst Celanese Corporation	
	500 Washington Street Coventry, RI 02816	,
	(address)	
3. Locatio	n of installation (name)	
<u></u>	(address)	
4. Unit ide	ntification: Vessel Name of original manufacturer Alloy Fab, Inc	,
5. Identify	ing nos.:28871755	1986
	(mfr's. serial no.) (original National Board no.) (jurisdiction no.) (ott	her) (year built)
6. Descrip	tion of work: Weld Seam Repair (use back, separate sheet, or sketch if necessary)	
V	ressel inspection by owner discovered corrosion of	
	veld seam (T.D.) longitudinal seam. Ground seam	
	in length. Liquid penetrant performed on weld	
	electrode & ground flush to original contour.	
	iquid penetrant performed on final weld.	
		re test, if applied 90 p
	(name of part, item number, mfr's, name and identifying stamp) NDE (liquid penetrant) performed by Thielsch E	ing.
3. Remark	see attached reports.	
	Programs to at applied A respling programs	
	Pressure test applied @ working pressure Due to external piping/seal limitations	
	with owner concurrence	
	Used M & M WPS #2 & welder "p" Victor Pereira	
	for weld repair.	
	·	

Pharma #34 5TIL 2608 (acpy to Shari 9/22/93)

DESIGN CERTIFICATION
The undersigned certifies that the statements made in this report are correct and that the design changes described in this report conform
to the requirements of the National Board Inspection Code.
ASME Certificate of Authorization no. 11,879 to use the U symbol expires 4/30 19 94.
1/1/ N -1
Date 6-10 1992 M & M Welding & Fabricating Co., Inc. Signed William & Thurst
(name of organization) (authorized epresentative)
CERTIFICATE OF REVIEW OF DESIGN CHANGE
The undersigned, holding a valid Commission issued by The National Board of Boiler and Pressure Vessel Inspectors and certificate of com-
petency issued by the state or province of and employed by
of has examined the design change as described in this report and verifies
that to the best of his knowledge and belief such change complies with the applicable requirements of the National Board Inspection Code.
By signing this certificate, neither the undersigned nor his employer makes any warranty, expressed or implied, concerning the work
described in this report. Furthermore, neither the undersigned nor my employer shall be liable in any manner for any personal injury,
property damage or loss of any kind arising from or connected with this inspection, except such liability as may be provided in a policy of in-
surance which the undersigned's insurance company may issue upon said object and then only in accordance with the terms of said policy.
, , , , , , , , , , , , , , , , , , ,
Date, 19SignedCommissions
Date, 19SignedCommissions(National Board (Incl. endorsements), state, prov., and no.)
CONSTRUCTION CERTIFICATION
The undersigned certifies that the statements made in this report are correct and that all construction and workmanship on this
Repair conform to the National Board Inspection Code.
(repair or alteration)
Certificate of Authorization no to use the R symbol expires $\frac{4/30}{1994}$.
Date 6-10 19 92 M & M Welding & Fabricating Co., inc. Signed William Smull
Date 6-10, 19 92 M & M Welding & Fabricating Co., Inc. (repair or alteration organization) Signed Main Multiple of representative)
CERTIFICATE OF INSPECTION
The undersigned, holding a valid Commission issued by The National Board of Boiler and Pressure Vessel Inspectors and certificate of com-
petency issued by the state or province of RI. and employed by Communication UNION TUSURANCE
of BOSTON MASS, has inspected the work described in this report on 6-10, 1992
and state that to the best of my knowledge and belief this work has been done in accordance with the National Board Inspection Code.
By signing this certificate, neither the undersigned nor my employer makes any warranty, expressed or implied, concerning the work
described in this report. Furthermore, neither the undersigned nor my employer shall be liable in any manner for any personal injury,
property damage or loss of any kind arising from or connected with this inspection, except such liability as may be provided in a policy of in-
surance which the undersigned's insurance company may issue upon said object and then only in accordance with the terms of said policy.
Contained minorities distribution of medical company may restrict and deposit and and depos
Date 8-26, 19 92 Signed Jan William Commissions NB 9841 B RI 717
(Authorized Inspector) (National Board (incl. endorsements), state, prov., and no.)