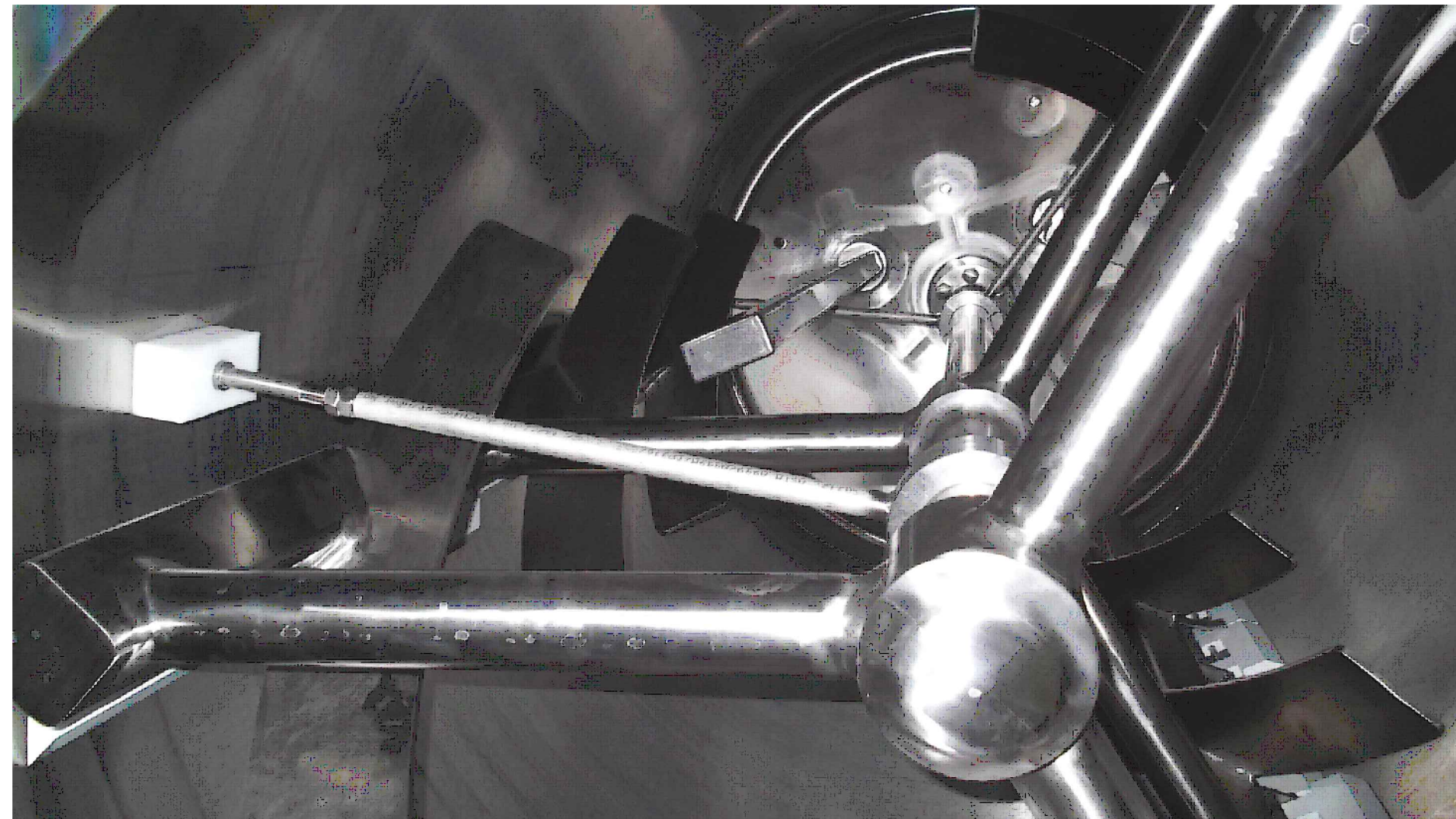
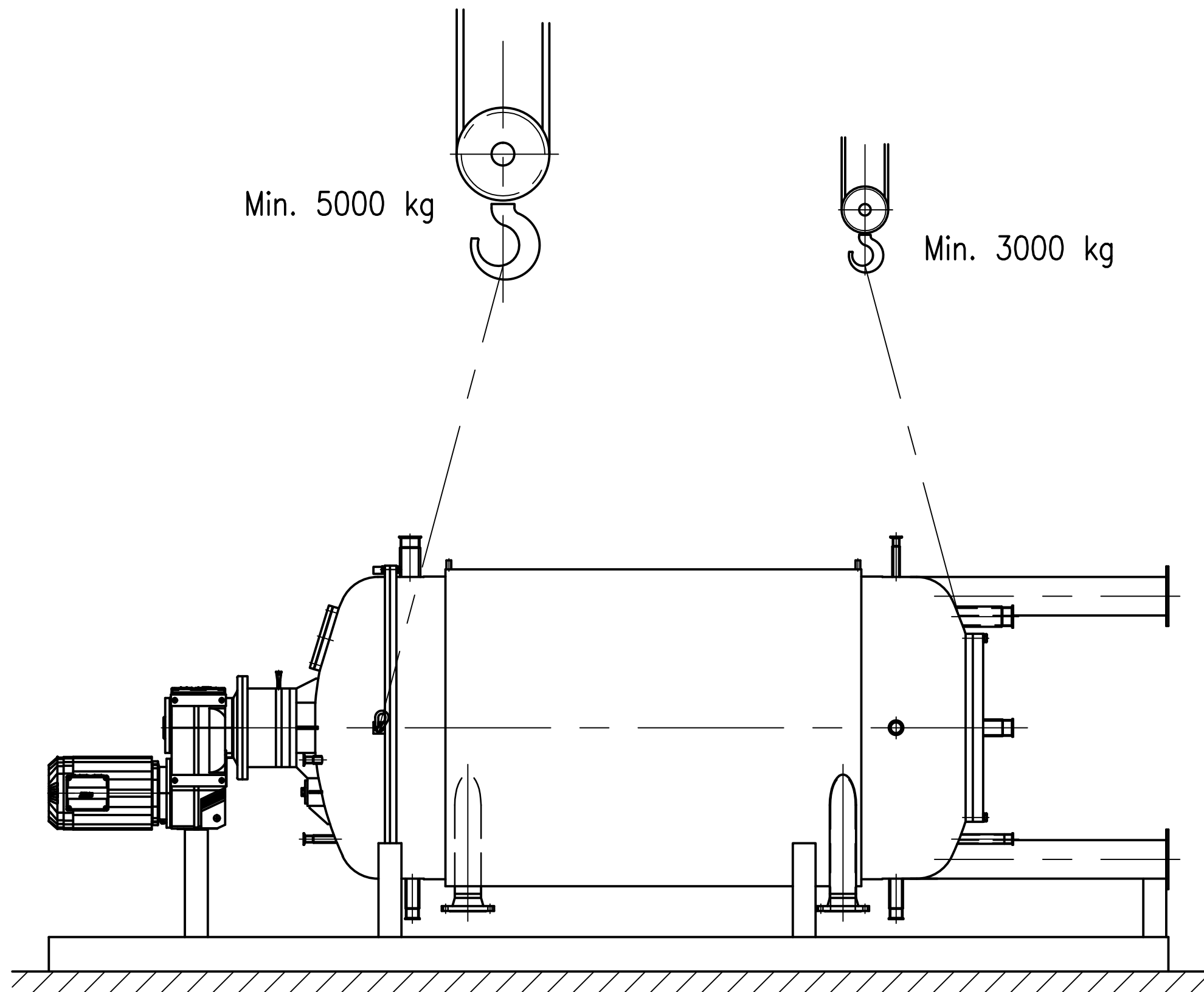
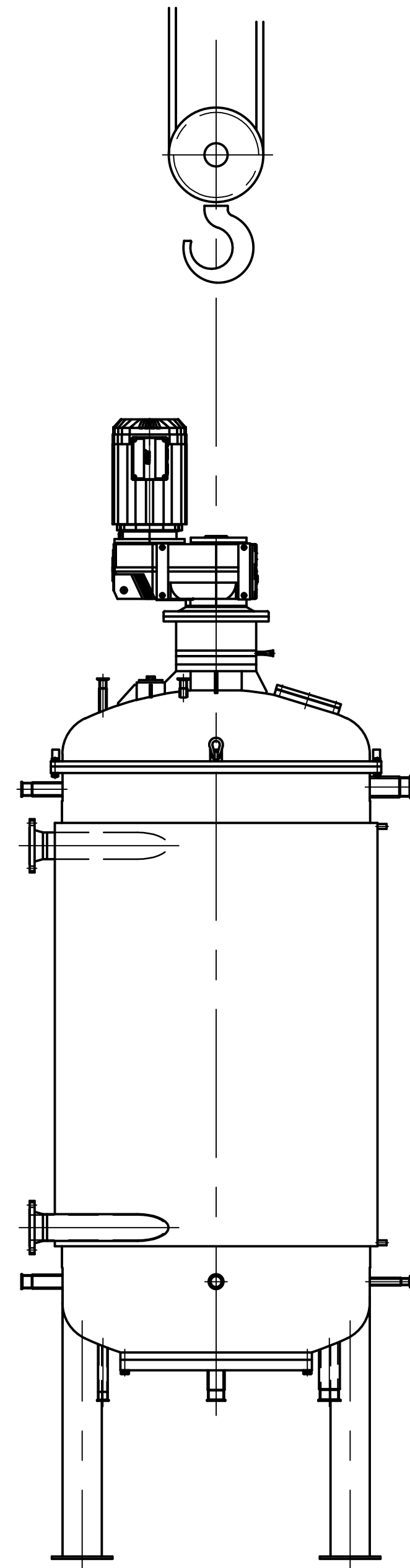
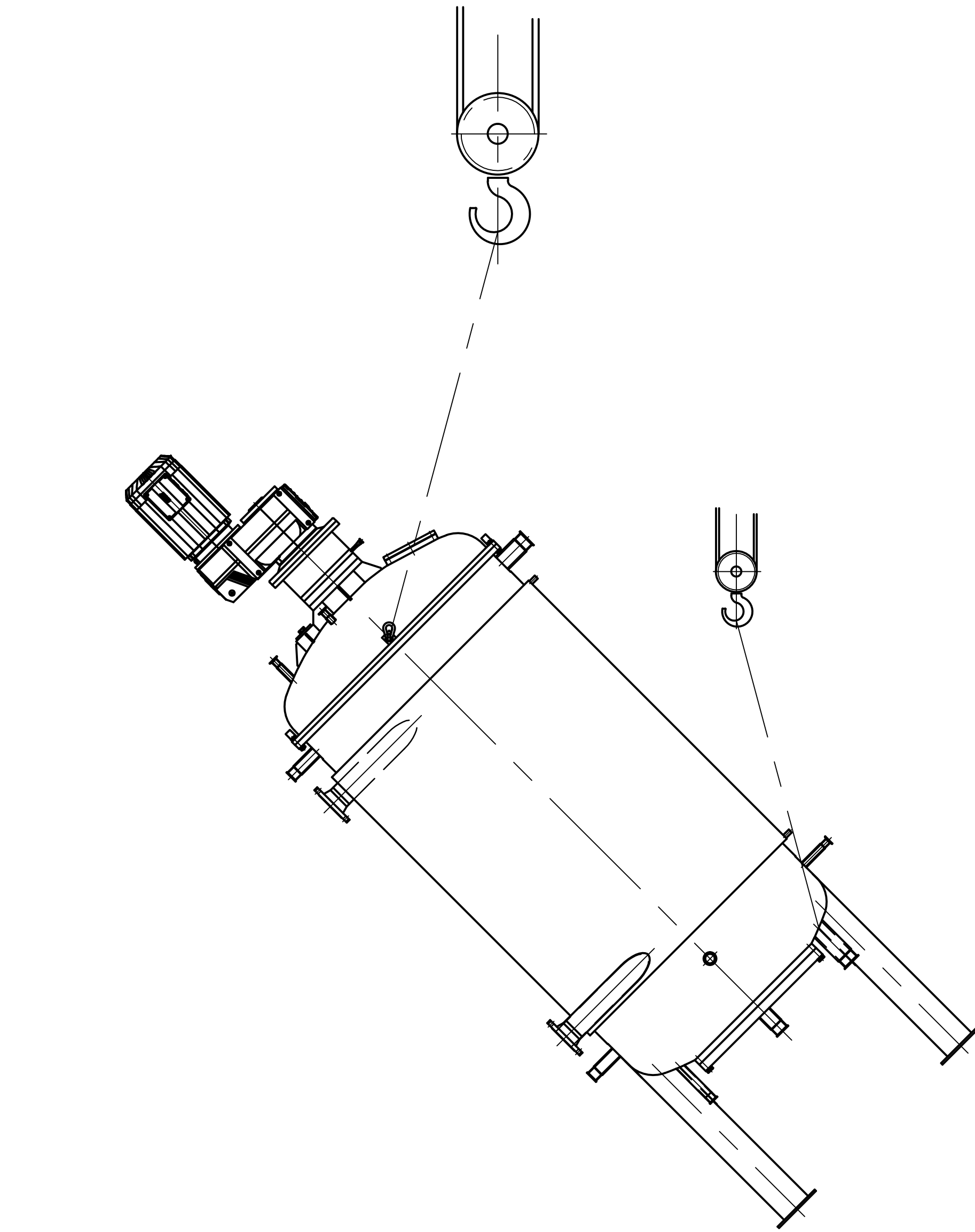
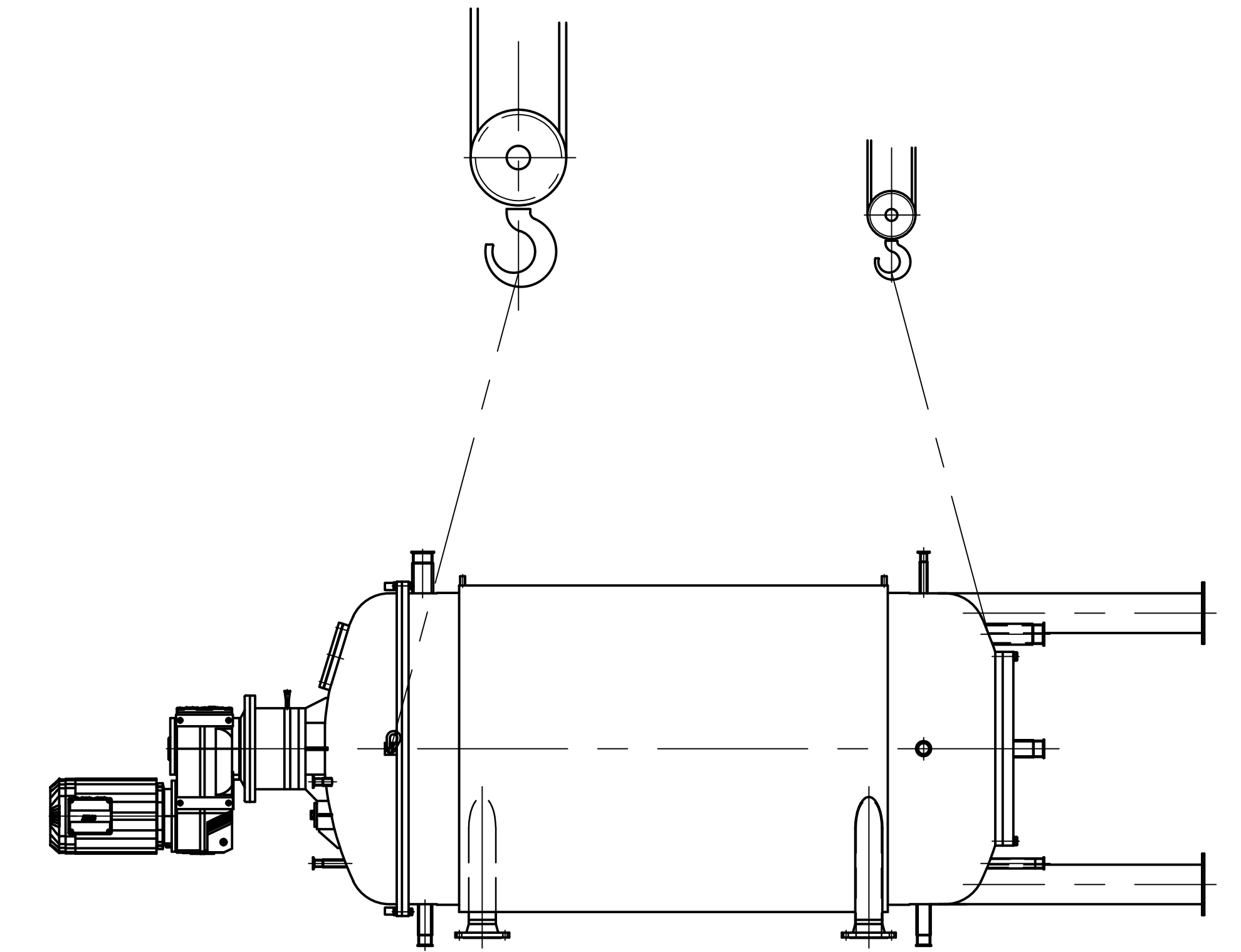




AFTER PLACEMENT AND FINAL FLOOR ATTACHEMENT REMOVE THE TWO TRANSPORT BRACKETS INSIDE THE VESSEL

|                                 |      |    |                                                                                                                                                                                        |  |  |
|---------------------------------|------|----|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|
| Total empty weight crystallizer |      |    | 4550 kg                                                                                                                                                                                |  |  |
| A 04.06.13 TJ                   |      |    | Changed weights and projectname                                                                                                                                                        |  |  |
| Issue                           | Date | By | Remarks                                                                                                                                                                                |  |  |
| DESCRIPTION :                   |      |    | DRAWN BY : FvE                                                                                                                                                                         |  |  |
| CRYSTALLIZER LIFTING PROCEDURE  |      |    | DATE : 6.3.'13                                                                                                                                                                         |  |  |
|                                 |      |    | SCALE : 1:20                                                                                                                                                                           |  |  |
|                                 |      |    | APPROVED BY :                                                                                                                                                                          |  |  |
|                                 |      |    | PROJECT : Luke - 272.2.614                                                                                                                                                             |  |  |
| Process Engineering             |      |    | DRAWING No. 614.111.721.A                                                                                                                                                              |  |  |
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